

Model

TRENT 700 COWL, NOSE, FULLY EQUIPPED (A330)

Part Number

SJ30820

Serial number

SBB/RR/T700/1302

Condition

MODIFIED

In accordance with RB211-71-H847/RB211-71-H205

Complied with EASA AD 2016-0086R1/EASA AD 2011-0173R1

TSN 64072.60

CSN 8838

Trace to

XL Airways France

Tag by

BOMBARDIER

Tag date

01/NOV/2018

Location

AJW Group

The Headquarters,

Maydwell Avenue,

Slinfold, West Sussex,

RH13 0AS, United Kingdom

Additional details

For additional details on this unit please contact:

Mike Dean | mike.dean@ajw-group.com

Conrad Vandersluis | conrad@ajw-group.com



MINI PACK

AJW



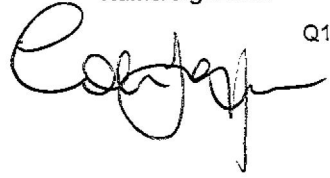
**AIRWORTHY
CERTIFICATE**

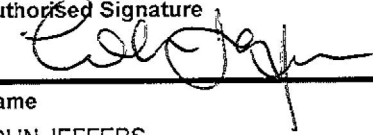


1. Approving Competent Authority / Country CIVIL AVIATION AUTHORITY UNITED KINGDOM	AUTHORISED RELEASE CERTIFICATE EASA FORM 1	3. Form Tracking Number RS000030086815-1
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4. Organisation Name and Address: BOMBARDIER SHORT BROTHERS PLC t/a Bombardier Aerospace, Airport Road Belfast, BT3 9DZ, NI Tel:44 (0) 28 9045 8444 Fax:44 (0) 28 9046 2650 VAT Reg No : GB 251 8899 20	5. Work Order / Contract / Invoice 30086815
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6. Item	7. Description	8. Part No.	9. Qty.	10. Serial No.	11. Status/Work
1	COWL,NOSE,FULLY EQUIPPED	SJ30820	ONE	SB/RR/T700/1302	MODIFIED

12. Remarks : •MODIFIED IN ACCORDANCE WITH RB211-71-H347 DATED DEC 2/14 & RB211-71-H205 DATED JUL 7/14. RB211-71-021 PART A DATED APR 27/17 CARRIED OUT. •EASA AD 2016-0086R1 & EASA AD 2011-0173R1 BOTH COMPLIED WITH. ORIGINAL P/N SJ30361. TSN:64072.60 & CSN:8838. •	The work identified in Block 11 and described here in has been accomplished in accordance with 14 CFR part 43 and in respect to that work, the items are approved for return to service under FAA certificate no. S26Y126N. Date: 01/NOV/2018 Name/Signature:  For Short Brothers Plc: Q10406
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13a. Certifies that the items identified above were manufactured in conformity to : <input type="checkbox"/> Approved design data and are in condition for safe operation <input type="checkbox"/> Non-approved design data specified in block 12	14a. <input checked="" type="checkbox"/> PART-145.A.50 Release to Service <input checked="" type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, was accomplished in accordance with Part-145 and in respect to that work the items are considered ready for release to service.		
13b. Authorised Signature _____	13c. Approval / Authorisation Number UK.21G.2067	14b. Authorised Signature  Q10406	14c. Approval Reference Number: UK.145.00338
13d. Name _____	13e. Date (dd mmm yyyy) _____	14d. Name COLIN JEFFERS	14e. Date (dd mmm yyyy) 01/NOV/2018

USER/INSTALLER RESPONSIBILITIES

This certificate does not automatically constitute authority to install the item(s).

Where the user/installer performs work in accordance with regulations of an airworthiness authority different than the airworthiness authority specified in block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts items from the airworthiness authority specified in block 1.

Statements 13a and 14a do not constitute installation certification. In all cases the aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

1 国家 Country Peoples Republic of China		2. 中国民用航空总局 CAAC <input type="checkbox"/> 符合性 Conformity <input checked="" type="checkbox"/> 适航性 Airworthiness 批准放行证书/适航批准标签 AUTHORIZED RELEASE CERTIFICATE/AIRWORTHINESS APPROVAL TAG				3 证书编号 Certificate Ref. No. RS000030086815-1	
4 单位 Organization Short Brothers Plc, Airport Road, Belfast, BT3 9DZ, Northern Ireland. United Kingdom CAAC MOC F04400482					5 工作单/合同单/货单 Work Order/Contract/Invoice 30086815		
6 序号 Item	7 内容 Description	8 件号 Part No.	9 适用性 Eligibility	10 数量 Qty	11 系列号/批号 Serial/Batch No.	12 产品状态 Status/Work	
1	NOSECOWL, FULLY EQUIPPED	SJ30820	N/A	1	SB/RR/T700/1302	MODIFIED	
13 备注 Remarks •MODIFIED IN ACCORDANCE WITH RB211-71-H847 DATED DEC 2/14 & RB211-71-H205 DATED JUL 7/14. RB211-71-021 PART A DATED APR 27/17 CARRIED OUT. •CAAC AD CAD2011-A330-03R1 AND CAD2011-A330-021R1 COMPLIED WITH. ORIGINAL P/N SJ30361. TSN:64072.60 & CSN:8838.							
14 新产品 New Parts 兹声明上述产品除第 13 项的其它规定以外, 已按照上述国家适航条例进行制造/检查, 并且该产品(出口产品)符合经批准的型号设计资料和进口国提出的专用要求。 Certifies that the Part(s) identified above except as otherwise specified in block 13 was(were) manufactured/inspected in accordance with the airworthiness regulations of the stated country and/or in the case of parts to be exported with the approved design data and with the notified special requirements of the importing country.				15 使用过的产品 Used Parts 兹声明上述产品除第 13 项的其它规定以外, 已按照上述国家适航条例和进口国通知的特殊要求进行了工作, 该产品处于安全可用状态可以批准放行使用。 Certifies that the work specified above except as specified in block 13 was carried out in accordance with the airworthiness regulations of the stated country and the notified special requirements of the importing country and in respect to that work, the part(s) is (are) in condition for safe operation and considered ready for release to service. (over)			
16 批准人签名 Signature 		18 批准日期 Date 01 NOV 2018		19 中国民航总局授权 Issued by or on behalf of the CAAC F04400482			
17 批准人姓名(打印的) Name(Printed)		ROBERT MARKHAM Q10751B					

批准放行证书/适航批准标签

AUTHORIZED RELEASE CERTIFICATE/AIRWORTHINESS APPROVAL TAG

使用者/安装者职责

USER/INSTALLER RESPONSIBILITIES

- (1) 必须明确：本文件并不批准零件/组件/部件可以装到有关产品上。
 - (2) 当使用者/安装者使用的是所在国适航当局的条例，而不是本表第 1 项中所指国家适航当局的条例时，使用者/安装者必须保证所在国的适航当局能接受所指国家适航当局批准出口的零件/组件/部件。
 - (3) 表中第 14 项、第 15 项的陈述，并不说明本表是安装批准。在所有情况下，航空器使用前，航空器使用者/安装者应把按本国适航条例颁发的安装批准放入维修记录中。
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- (1) It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.
 - (2) Where the user/installer works in accordance with the national regulations of an Airworthiness Authority different than the Airworthiness Authority of the country specified in block 1 it is essential that the user/installer ensure that his/her Airworthiness Authority accepts parts/components/assemblies from the Airworthiness Authority of the country specified in block 1.
 - (3) Statements 14 and 15 do not constitute installation certification. In all cases the aircraft maintenance record must contain an installation certification issued in accordance with the national regulation by the user/installer before the aircraft may be flown.



**LAST OPERATOR
NON-INCIDENT
STATEMENT**





ENGINE NON ACCIDENT STATEMENT

Operator : XL Airways France
Nose Cowl Part Number : SJ30361
Nose Cowl Serial Number : 1302
TSN/CSN : 64072,60 Hours / 8838 Cycles
Date of removal : MARCH- 2018

Subject: Non Accident Statement

To whom it may concern,

As per the analysis of the documentation on and further evidence of the traceability, this statement is to certify that, during operations for XL Airways France, from the 09th December 2004 to 20th February 2018, the above referenced Nose Cowl was not involved in any aircraft accident or fire and was not subjected to severe stress or heat or immersed in salt water. This statement further certifies that no part was obtained from any Government or Military or Unapproved Source.

Technical Data and Documentation Approved by:

NAME: Jean-Pierre FACHINETTI
Title: XL Airways France – VP Maintenance & Engineering
Date

Signature: 20 - FEBRUARY - 2018

A handwritten signature in blue ink, appearing to be 'JP FACHINETTI', written over the printed name and title. The signature is stylized and cursive.



BOMBARDIER
2018
WORK SHOP REPORT



Work Order Number: 30086815	Service Order Number: 30086815	Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED		Part Number: SJ30361	Serial Number: SB/RR/T700/1302
DISCREPANCY/TASK Unserviceable, to be repaired and put into rotatable stock upon completion TSN: 64072,60 CSN: 8838 CERT: DUAL (EASA <(>&<)> FAA) AND CAAC IF POSSIBLE.			
Operation Number 0010	Badge ID 1	Badge ID 2	Work Center 1AGNAS
Operation Text Unservicable - to be repaired and put in			
Operation Number 0200	Badge ID 1	Badge ID 2	Work Center 1AGNAS
Operation Text QA confirmation for Survey			
Operation Number 0300	Badge ID 1	Badge ID 2	Work Center 1AGNAS
Operation Text Confirmation for Engineering			
Operation Number 0400	Badge ID 1	Badge ID 2	Work Center 1AGNAS
Operation Text Operation Strip for Survey			
Operation Number 0410	Badge ID 1 B0460416	Badge ID 2	Work Center 1AGNAS
Operation Text NO REPAIR ORDER SUPPLIED. BELFAST CUSTOMER SERVICES ADVISE UNIT IS EX XL AIRWAYS AND IS TO BE UTILISED AS A SHORTS ROTABLE. REF: RE1253. A NON INCIDENT STATEMENT HAS BEEN SUPPLIED. TSN: 64072:60 CSN: 8838. BELFAST CUSTOMER SERVICES ADVISE UPGRADE TO SJ30820. EASA & FAA DUAL RELEASE REQUIRED AND CAAC RELEASE IF POSSIBLE.			
Incorporated from Order 030086815-01 - 0010 -			
Operation Number 0420	Badge ID 1 B0460416	Badge ID 2	Work Center 1AGNAS
Operation Text IDENT DETAILS CONFIRMED:- PART NUMBER SJ30361 SERIAL NUMBER SB/RR/T700/1302.			
Incorporated from Order 030086815-01 - 0020 -			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0430	Badge ID 1 B0460416	Badge ID 2			Work Center 1AGNAS
Operation Text VERIFIED SHORT BROS EASA & FAA PART 145 CAPABILITY LISTING LINE ITEM 42 REFERENCE REVISION 14 ISSUE DATE 27 JUN 2017.					
Incorporated from Order 030086815-01 - 0030 -					
Operation Number 0440	Badge ID 1 B0460416	Badge ID 2			Work Center 1AGNAS
Operation Text MOD'S RECORDED:- 71-B158, 71-C496, 73-C975, 73-C915, 71-B161, 71-C500, 71-D065, 73-D242, 71-E049, 71-C495, 71-C667, 71-D069, 73-D597, RB211-NAC-71-008, RB211-NAC-71-011, RB211-NAC-71-012, FRSZ025.					
Incorporated from Order 030086815-01 - 0040 -					
Operation Number 0450	Badge ID 1 B0460416	Badge ID 2			Work Center 1AGNAS
Operation Text AIRWORTHINESS DIRECTIVES CHECKED ON EASA & FAA WEBSITES 14/05/18. EASA AD NO:2011-0173R1 & EASA AD NO:2016-0086R1 BOTH FOUND. INCORPORATION OF SB 71-H205 & SB 71-H847 IS THE CLOSING ACTION FOR BOTH THESE AD'S.					
Incorporated from Order 030086815-01 - 0050 -					
Operation Number 0460	Badge ID 1 B0460416	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH9001 REV D - NOSE COWL WILL REQUIRE STRIP DOWN TO FACILITATE MODIFICATIONS AND FOR FURTHER INSPECTION.					
Incorporated from Order 030086815-01 - 0060 -					
Operation Number 0460-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Perform Work Instructions IAW: CSRSCH9001 REV D					
Incorporated from Order 030086815-01 - 0060 - 0010					
Insp. by	Date	Time			
060416	26/SEP/2018	16:05:10			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0460-0011	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 1 - P3					
Incorporated from Order 030086815-01 - 0060 - 0011					
Insp. by	Date	Time			
060416	26/SEP/2018	16:05:10			
Operation Number 0460-0012	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 2 - P5					
Incorporated from Order 030086815-01 - 0060 - 0012 N/A NEW BARREL ASSY.					
Insp. by	Date	Time			
060416	26/SEP/2018	16:05:28			
Operation Number 0460-0013	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 3 - P7					
Incorporated from Order 030086815-01 - 0060 - 0013					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:54:00
Operation Number 0460-0014	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 3 - P7					
Incorporated from Order 030086815-01 - 0060 - 0014					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0015	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 4 - P9					
Incorporated from Order 030086815-01 - 0060 - 0015					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:54:01
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0016					1AGNAS
Operation Text INSP TC 4 - P9					
Incorporated from Order 030086815-01 - 0060 - 0016					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0017					1AGNAS
Operation Text OPS TC 5 - P11					
Incorporated from Order 030086815-01 - 0060 - 0017					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:54:01
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0018					1AGNAS
Operation Text INSP TC 5 - P11					
Incorporated from Order 030086815-01 - 0060 - 0018					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0019					1AGNAS
Operation Text OPS TC 6 - P13					
Incorporated from Order 030086815-01 - 0060 - 0019					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:54:01

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0460-0020	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 6 - P13					
Incorporated from Order 030086815-01 - 0060 - 0020					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0021	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 7 - P15					
Incorporated from Order 030086815-01 - 0060 - 0021					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:54:01
Operation Number 0460-0022	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 7 - P15					
Incorporated from Order 030086815-01 - 0060 - 0022					
Insp. by	Date	Time			
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Operation Number 0460-0023	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 8 - P17					
Incorporated from Order 030086815-01 - 0060 - 0023					
Insp. by	Date	Time			
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Operation Number 0460-0024	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 9 - P19					
Incorporated from Order 030086815-01 - 0060 - 0024					
Insp. by	Date	Time	Perf. by	Date	Time

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:54:01
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0025					1AGNAS
Operation Text INSP TC 9 - P19					
Incorporated from Order 030086815-01 - 0060 - 0025					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0026					1AGNAS
Operation Text OPS TC 10 - P21					
Incorporated from Order 030086815-01 - 0060 - 0026					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:54:01
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0027					1AGNAS
Operation Text INSP TC 10 - P21					
Incorporated from Order 030086815-01 - 0060 - 0027					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0028					1AGNAS
Operation Text OPS TC 11 - P23					
Incorporated from Order 030086815-01 - 0060 - 0028 n/a new primary					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:54:01

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0460-0029	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 11 - P23					
Incorporated from Order 030086815-01 - 0060 - 0029					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0030	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 12 - P25					
Incorporated from Order 030086815-01 - 0060 - 0030 n/a new primary					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18
Operation Number 0460-0031	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 12 - P25					
Incorporated from Order 030086815-01 - 0060 - 0031					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0032	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 13 - P27					
Incorporated from Order 030086815-01 - 0060 - 0032 n/a new primary					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0460-0033	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 13 - P27					
Incorporated from Order 030086815-01 - 0060 - 0033					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0034	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 14 - P29					
Incorporated from Order 030086815-01 - 0060 - 0034 n/a new primary					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18
Operation Number 0460-0035	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 14 - P29					
Incorporated from Order 030086815-01 - 0060 - 0035					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0036	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 15 - P31					
Incorporated from Order 030086815-01 - 0060 - 0036 n/a new primary					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0460-0037	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 15 - P31					
Incorporated from Order 030086815-01 - 0060 - 0037					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0038	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 18 - P33					
Incorporated from Order 030086815-01 - 0060 - 0038					
n/a new primary					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18
Operation Number 0460-0039	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 18 - P33					
Incorporated from Order 030086815-01 - 0060 - 0039					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0040	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 19 - P35					
Incorporated from Order 030086815-01 - 0060 - 0040					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18
Operation Number 0460-0041	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 19 - P35					
Incorporated from Order 030086815-01 - 0060 - 0041					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0042					1AGNAS
Operation Text OPS TC 20 - P37					
Incorporated from Order 030086815-01 - 0060 - 0042					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0043					1AGNAS
Operation Text INSP TC 20 - P37					
Incorporated from Order 030086815-01 - 0060 - 0043					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0044					1AGNAS
Operation Text OPS TC 21 - P39					
Incorporated from Order 030086815-01 - 0060 - 0044					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0045					1AGNAS
Operation Text INSP TC 21 - P39					
Incorporated from Order 030086815-01 - 0060 - 0045					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0460-0046	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 22 - P41					
Incorporated from Order 030086815-01 - 0060 - 0046					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18
Operation Number 0460-0047	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 22 - P41					
Incorporated from Order 030086815-01 - 0060 - 0047					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0048	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 23 - P43					
Incorporated from Order 030086815-01 - 0060 - 0048					
Insp. by	Date	Time	Perf. by	Date	Time
060416	26/SEP/2018	16:06:05	068082	17/MAY/2018	07:56:18
Operation Number 0460-0049	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 23 - P43					
Incorporated from Order 030086815-01 - 0060 - 0049					
Insp. by	Date	Time			
060416	26/SEP/2018	16:06:05			
Operation Number 0460-0050	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 24 - P45					
Incorporated from Order 030086815-01 - 0060 - 0050					
Perf. by	Date	Time	Insp. by	Date	Time

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Perf. by	Date	Time	Insp. by	Date	Time
060416	15/OCT/2018	12:50:37	060416	15/OCT/2018	12:51:01
Operation Number	Badge ID 1	Badge ID 2			Work Center
0460-0051					1AGNAS
Operation Text FINAL INSP TC 24 - P45					
Incorporated from Order 030086815-01 - 0060 - 0051					
Insp. by	Date	Time			
060416	15/OCT/2018	12:51:01			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470	B0460416				1AGNAS
Operation Text CSRSCH8221 REV B - BUILD NEW STANDARD BARREL ASSY IAW RB211-NAC-71-H205.					
Incorporated from Order 030086815-01 - 0070 -					
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0010					1AGNAS
Operation Text Modify in Accordance with: CSRSCH8221 REV B					
Incorporated from Order 030086815-01 - 0070 - 0010 N/A ASSY SJ30823 TO BE INSTALLED.					
Insp. by	Date	Time			
060416	26/SEP/2018	16:03:28			

Work Order Number: 30086815	Service Order Number: 30086815	Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED		Part Number: SJ30361	Serial Number: SB/RR/T700/1302
Operation Number 0470-0011	Badge ID 1	Badge ID 2	Work Center 1AGNAS
Operation Text OPS 1.1-1.3			
<ol style="list-style-type: none"> 1. REMOVE INTAKE BARREL AND REAR BULKHEAD ASSY 1. Clean component with Diestone DLS or Diestone HFP solvent dampened cloths or pre-impregnated wipes. Immediately wipe the surface dry with clean lint free cotton cloths. Do not allow solvent to evaporate. 2. Remove intake assy with rear bulkhead from primary assy iaw csrsch 8202. 3. Remove rear bulkhead from barrel iaw csrsch 8203. 			
Incorporated from Order 030086815-01 - 0070 - 0011			
Insp. by	Date	Time	
060416	26/SEP/2018	16:04:06	

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0012	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 2.1-2.5					
2. REMOVE ENGINE RING FROM INTAKE BARREL ASSY					
1. Remove hi-lok fasteners HL349VF6 and collars HL585DU6AW or kaynar nuts HW54583-3d1 attaching the engine ring SJ30210 to the intake barrel assy. Note: also remove 3 hi-lite fasteners HST12WF6 and collars HST97DU6, installed at each radial joint strap.					
2. Mark the position of the engine ring, relative to the intake assy. Break the seal at engine ring/intake barrel joint using a nylon mallet, and remove the engine ring.					
3. Identify with position and survey number, remove and retain fireguard packers SJ30287, SJ30288 and SJ30289 at radial joints .					
4. Remove any remains of liquid shim from engine ring attachment surface, taking care not to damage the ring.					
5. Identify engine ring with survey number, and store.					
Incorporated from Order 030086815-01 - 0070 - 0012					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number 0470-0013	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 3.1					
Incorporated from Order 030086815-01 - 0070 - 0013					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0014	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 4.1					
4. REMOVE REAR BULKHEAD HEIGHT ANGLE JOINT PLATES					
1. Remove composi-lok fasteners MBF2110-05 through height angle joint plates SJ30204 (RAD 0°), SJ30205 (RAD 135°) and SJ30206 (RAD 225°).					
Incorporated from Order 030086815-01 - 0070 - 0014					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number 0470-0015	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 5.1-5.4					
5. REMOVE EQUIPMENT FROM INTAKE BARREL ASSY					
1. Disconnect P2/T2 tube assy at probe. disconnect Lane A and Lane B electrical harnesses at P2/T2 probe.					
2. Remove bolts AS21408, nuts AS20624 and washers SP154 attaching the P2/T2 tube assy, and Lane A, Lane B electrical harnesses to support bracket assys					
3. Install blanks in tube assy, electrical harnesses and probe assy. Remove tube and harnesses, identify with survey number and store					
4. Remove the 8 hi-lok pins HL349VF6 and collars HL585DU6AW attaching the P2/T2 probe mounting ring SJ30293 to intake panel SJ30203. Remove P2/T2 Probe and mounting assy, identify with survey number and store.					
Incorporated from Order 030086815-01 - 0070 - 0015					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0016	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 6.1					
Incorporated from Order 030086815-01 - 0070 - 0016					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number 0470-0017	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 7.1-7.4 - RECORD INTAKE PANEL SERIAL					
7. DRILL LOWER INTAKE PANEL					
1. Remove protective transportation liners from 3 off intake panels.					
2. Check cosmetic apperance and c.o.s. of intake panels prior to installation.					
3. Prepare intake panels by applying protective covering (fablon or corrugated cardboard) to the attenuated (inner) surface and secure in position using masking tape.					
4. RECORD INTAKE PANEL SERIAL NUMBERS					
PART NUMBER SERIAL NUMBER					
SJ30914					
SJ30915					
SJ30916					
Incorporated from Order 030086815-01 - 0070 - 0017					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0018	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 7.5-7.12					
<p>7. DRILL LOWER INTAKE PANEL</p> <p>5. Dress radial edges of panels SJ30914 at Rad 225 deg and SJ30915 at Rad 0 deg approx 54" each to ease fitting in assy jig.</p> <p>6. Clean and prepare jig for assembly ensure no swarf is embedded in profile boards or hi-lite setting blocks. TOOLS:- SJ30004 -51/1B.</p> <p>7. Locate primary assy SJ30003 to jig, Pin off to time using tooling holes in fwd bulkhead web segments at radials 45, 152.75 & 279. Clamp to secure using jig 6 off clamps. Note: If using existing primary assy, Drill to remove existing fasteners from tooling holes. Using vacuum to remove debris from chamber.</p> <p>8. Position 8 off drill bars at primary/intake joint secure. Note: Drill bars located against primary circumference profile. Note: Drill bars are not required if intake barrel assy is to be built to existing primary assy, transfer drill from existing holes in primary assy.</p> <p>9. Sling jig casting ring (aft end) into position & secure to assy jig.</p> <p>10. Locate intake segment (0-225) SJ30914 ON P2-T2 Probe aperture using jig media. ensure seating of intake panel to lipskin, also maintain lipskin to intake gap condition of 0.060"/0.120" typical.</p> <p>11. Locate intake segment (0-135) SJ30915 refer sht2 sect b2-b2 & c2-c2, ensure seating panel to lipskin with correct gap. Note: Ensure gap between lipskin & intake panels is maintained 0.060"-0.120" Ensure gap between intake panels is maintained 0.060"-0.120"</p> <p>12. Temporary secure intake segments (2 off) to primary assy & jig casting ring profiles using jig straps provided. Check gaps as detailed prior to drilling location holes. Drill 12 off 3/16" dia holes in each of the two panels SJ30914 & SJ30915. at lipskin to intake joint (from drill bars or transfer drill from existing) & t/secure using service screws.</p>					
Incorporated from Order 030086815-01 - 0070 - 0018					
Insp. by	Date	Time			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0019					1AGNAS
Operation Text INSP 8.1					
Incorporated from Order 030086815-01 - 0070 - 0019					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0020					1AGNAS
Operation Text OPS 9.1 & 10.1-10.5					
9. LOCATE TRIM BAR AT RAD 135					
1. Locate trim bar at Radial 135 deg edge & secure to jig. Set trim bar correct distance from radial 135 deg edge.					
10. INSTALL, TIME, T/SECURE & TRIM SJ30916 (135-225)					
1. Dismantle intake segment (0-135) SJ30915 panel and remove to layoff. Care must be taken not to disturb trim bar at radial 135 deg.					
2. Locate intake segment (135-225) SJ30916 and dress radial 225 deg joint to drg req'mts. Ensure seating of panel to lipskin.					
3. Temporary secure intake segments (2 off) to primary assy & jig casting ring profiles using jig straps provided.					
4. Drill 9 off 3/16" dia holes in 135-225 deg's intake segment at primary to intake joint. Temporary secure using service screws.					
5. Scribe panel at rad 135 deg's from trim bar to establish trim. Remove panel from jig to lay-off and trim as required.					
Incorporated from Order 030086815-01 - 0070 - 0020					
Insp. by	Date	Time			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0021					1AGNAS
Operation Text OPS 11.1					
11. RE-LOCATE INTAKE SEGMENTS SJ30915 & SJ30916					
1. Re-locate intake segments (0-135) & (135-225) & t/secure using jig straps & service screws at intake to primary joint. Ensure seating of panels to lipskin & radial joints are to drg req'mts.					
Incorporated from Order 030086815-01 - 0070 - 0021					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0022					1AGNAS
Operation Text OPS 12.1					
12. DRILL INTAKE - PRIMARY JOINT IN TOTAL					
1. Using drill bars provided /or transfer drilling from existing, Drill remaining 3/16" dia holes at intake to primary joint.					
Incorporated from Order 030086815-01 - 0070 - 0022					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0023	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 13.1					
13. DRILL 3 OFF RADIAL JOINTS AT 0, 135 & 225DEG					
1. Locate drill bars for intake radial joints & drill 3/16" dia holes at each internal joint Rad 135, Rad 225, & Rad 0. Remove drill bars at primary/intake joint & radial joints.					
Incorporated from Order 030086815-01 - 0070 - 0023					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number 0470-0024	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 14.1-14.2					
14. DISMANTLE 3 OFF INTAKES DRESS DEBURR & TREAT					
1. Dismantle 3 off intake panels and remove to layoff to remove swarf, dress and deburr.					
2. Treat all trimmed or cut edges of composite material with lacquer mixed with equal volumes base & catalyst EC75 & ACT65. Edge of SJ30914 at rad 225 deg, Edge of SJ30915 at rad 0 deg, Edge of SJ30916 at rad 225 deg, Trim of SJ30916 at rad 135 deg, Deburr complete.					
Brush apply and allow to dry at 21 +/- 5 deg for a minimum of 4 hrs.					
Incorporated from Order 030086815-01 - 0070 - 0024					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			

Work Order Number: 30086815	Service Order Number: 30086815	Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED		Part Number: SJ30361	Serial Number: SB/RR/T700/1302
Operation Number 0470-0025	Badge ID 1	Badge ID 2	Work Center 1AGNAS
Operation Text OPS 16.1 & 16.3 16. INSTALL FASTENERS & SECURE INTAKES / PRIMARY 1. All fasteners to be wet installed using PL32L hylomar 3. Install fasteners through intake radial joints using: HL349AP6-4 (HI-LOK PIN) & HL585DU6AW (HI-LOK NUT) or alternative B0203033-3(kaynar nut) NOTE: It is acceptable to use HL349VF6 HI-LOKS as an alternative to HL349AP6 hi-loks around intake segment joints. It is not permissible to intermix alternative fasteners within an individual primary/intake assembly. If B0203033-3 (kaynar nut) used, Torque tighten to 25lbin, alternative to HL585DU6AW (HI-LOK NUT) Incorporated from Order 030086815-01 - 0070 - 0025			
Insp. by	Date	Time	
060416	26/SEP/2018	16:04:06	

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0026	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 17.1-17.2					
<p>17. TRIM INTAKE PANELS - AFT END. Tools:- SJ30004 178/1 (TRIMMING M/C). G3GW12-1-007 (CUTTING DISC) SJ30004 58/2 (GO-NOGO TOOL, CUTTER) SJ30004 58/3 (GO-NOGO TOOL, INTAKES)</p> <p>Note: Dust extraction equipment to be utilized during trimming operation.</p> <p>Caution: Insure cutting m/c is set to correct height using go-nogo tool SJ30004 58/2.</p> <p>Replace cutting disc at first signs of wear or blunting.</p> <p>1. Locate cutting m/c to jig for trimming aft end of intake assy. Trim aft end to drg req'mts & remove cutting m/c.</p> <p>2. Check height of cut edge using go-nogo tool SJ30004 58/3.</p>					
Incorporated from Order 030086815-01 - 0070 - 0026					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			

Work Order Number: 30086815	Service Order Number: 30086815	Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED		Part Number: SJ30361	Serial Number: SB/RR/T700/1302
Operation Number 0470-0027	Badge ID 1	Badge ID 2	Work Center 1AGNAS
Operation Text OPS 20.1-20.4			
20. RELEASE FROM JIG & SLING TO LAY-OFF			
1. Release from jig. 3 off pins iwo forward bulkhead. 6 off clamps iwo lipskin highlight locations 2 off straps.			
2. Remove sling jig casting by removing 3 off arms with 4 off bolts in each.			
3. Sling jig casting ring to "a" frame layoff.			
4. Sling assy to layoff.			
Incorporated from Order 030086815-01 - 0070 - 0027			
Insp. by	Date	Time	
060416	26/SEP/2018	16:04:06	

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0028	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 21.1-21.3					
21. INSTALL INACCESABLE FASTENERS AND BUTTSTRAPS					
1. Mark off & drill inaccessible fasteners 3/16": 14 off iwo intake to primary joint, (4 off iwo rad 0, rad 135, rad 225 and 1 off each iwo rad 45 and 180. 18 off iwo aft end off radial joints behind fire gaurd plates, (6 off iwo rad 135, rad 225 and rad 0). Mark off, transfer drill & open up 0.190/0.193" Csk holes to drawing requirements. Dismantle and deburr.					
2. Using PL32L wet Install HL349AP6-4 (HI-LOK PIN) & HL585DU6AW (HI-LOK NUT)or alternative B0203033-3(kaynar nut). NOTE: It is acceptable to use HL349VF6 HI-LOKS as an alternative to HL349AP6 hi-loks around intake segment joints. It is not permissable to intermix alternative fasteners within an individual primary/intake assembly.					
3. Dress and treat aft edge of intake assy, Treat all trimmed or cut edges of composite material with lacquer mixed with equal volumes base & catalyst EC75 & ACT65.					
Incorporated from Order 030086815-01 - 0070 - 0028					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number 0470-0029	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 21.1-21.3					
Incorporated from Order 030086815-01 - 0070 - 0029					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0030	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 18.1-18.2					
18. DRILL IWO BUTTSTRAPS					
1. Locate buttstraps SJ30212 at radial 0 degs, SJ30213 at radial 135 degs and SJ30214 at radial 225 degs, placing under jig straps to temp secure.					
2. Transfer drill holes from buttstraps into intake segments & t/secure using c/pins at several positions when drilling 3/16". iwo rad 135 joint. iwo rad 225 joint. iwo rad 135 joint.					
Incorporated from Order 030086815-01 - 0070 - 0030					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number 0470-0031	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 19.1-19.4					
19. DRILL IWO F/GUARD PLATES & DEBURR					
1. Locate fireguard plates SJ30257 at radial 0 degs, SJ30255 at radial 135 degs and SJ30256 at radial 225 degs to buttstraps. At each of 3 positions mark off and transfer drill 6 off central holes 3/16" and transfer drill other 6 off holes into intake panels. Total mark off and transfer drill 18 off holes total transfer drill 18 off holes 3/16" dia.					
2. Open up 5.1mm holes iwo buttstraps. 36 off holes iwo buttstraps & fireguard plates (note holes omitted i.w.o. Engine ring & rear b/head height angles, drilled at op21.					
3. Dismantle 3 off each buttstraps & fireguard plates.					
4. Deburr complete.					
Incorporated from Order 030086815-01 - 0070 - 0031					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0032					1AGNAS
Operation Text OPS 21.4-21.5					
21. INSTALL INACCESSABLE FASTENERS AND BUTTSTRAPS					
4. Wet assemble all contact surfaces using PL32M hylomar, locate & t/secure buttstraps & fireguard plates using c/pins prior to riveting.					
5. Wet install MBF2110-06 series composi-loks using hylomar PL32L					
Incorporated from Order 030086815-01 - 0070 - 0032					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:06			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0033					1AGNAS
Operation Text OPS 15.1-15.4					
15. REASSEMBLE INTAKES WET, OPEN & CSK HOLES					
1. Wet assemble all contact surfaces using PL32M hylomar.					
2. Re-assemble intake segments to primary assy.					
3. Progressively open all holes, i.e. primary/intake joint holes & radial joint holes to full size (0.190"/0.193") dia.					
4. If using new primary assy, Countersink holes to drawing requirements (primary/intake joint 100 deg's, & radial joints 130 deg's).					
Incorporated from Order 030086815-01 - 0070 - 0033					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0034	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 16.1-16.2					
16. INSTALL FASTENERS & SECURE INTAKES / PRIMARY					
1. All fasteners to be wet installed using PL32L hylomar					
2. Install fasteners as per drg iwo 3 off intake panels SJ30914, SJ30915 & SJ30916 to primary assembly SJ30003 using: HL633-6-5 (HI-LOK PIN) & HL585DU6AW (HI-LOK NUT)					
Incorporated from Order 030086815-01 - 0070 - 0034					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number 0470-0035	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 21.6-21.7					
21. INSTALL INACCESSABLE FASTENERS AND BUTTSTRAPS					
6. Fill 03 off timing holes iwo forward bulkhead using NAS1720C6L2P Rivets with NAS1149C033R Washers under head of rivet using hylomar PL32L.					
7. Inspect primary to intake assy					
Incorporated from Order 030086815-01 - 0070 - 0035					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0036	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 22.1-22.2					
22. APPLICATION OF FREKOTE TO ENGINE RING					
OBSERVE ALL HEALTH AND SAFETY REQUIREMENTS REGARDING THE USE OF FREEKOTE 700NC, INCLUDING THE USE OF RUBBER GLOVES TO PREVENT SKIN CONTACT.					
1. Ensure that surface of engine ring that contacts aft end of intake barrel assy is free from grime. Freekote engine ring mating surfaces. Tape outer face of engine ring.					
2. Using a lint free cloth dampened (moist but not dripping) wipe around engine ring surface to give a smooth even film. Allow surface to air dry for "fifteen minutes".					
Incorporated from Order 030086815-01 - 0070 - 0036					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number 0470-0037	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 23.1-23.4					
23. MEASURE GAPS AT ENGINE RING INTAKE BARREL INTERFACE					
1. Bolt engine ring SJ30210 in assy jig, locate using 3 off spigots, and insert 40 off jig pins.					
2. Lower the intake / primary assy into position on the engine ring, and 'time' using the jig fixture at P2/T2 aperture on intake panel SJ30914.					
3. Using feeler gauges measure the gap between the engine ring and intake panels, to determine if metal shim will be required in addition to the liquid shim. Note: liquid shim may be used up to a maximum gap size of .040". Liquid shim/metal shim combined maximum gap size of .075".					
4. Remove intake / primary assy					
Incorporated from Order 030086815-01 - 0070 - 0037					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0038					1AGNAS
Operation Text OPS 24.1-24.2					
24. PREPARE INTAKE FOR ASSY					
1. Lightly abrade the faying surface of the aft end of the intake panel to remove all resin glaze, using 240 grit or finer abrasive paper. Take care not to damage the underlying reinforcing fibres. Remove all residue from abrading process using solvent as per opl.1.					
2. Mask off the area on aft end of intake barrel assy where liquid shim is to be applied.					
Incorporated from Order 030086815-01 - 0070 - 0038					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0039					1AGNAS
Operation Text OPS 25.1-25.3					
25. MIX EA934NA LIQUID SHIM					
1. Prior to mixing, the resin and catalyst must be allowed to stabilize at ambient temperature					
2. Thoroughly mix part a (resin) 100 parts by weight, with part b (catalyst) 33 parts by weight. Use only clean wax free containers for mixing. Note: mix sufficient qty EA934NA to provide a small test sample for inspection					
3. Record the following information -					
i. Date of mixing _____					
ii. Time of mixing _____					
iii. Expiry time (mixing + 40 minutes) _____					
Incorporated from Order 030086815-01 - 0070 - 0039					
Insp. by	Date	Time			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0470-0040					1AGNAS
Operation Text					
OPS 26.1-26.6					
26. WET ASSEMBLE ENGINE RING TO INTAKE BARREL ASSY					
1. Using a spatula, apply liquid shim to mating surfaces of intake and engine ring, to a combined thickness of 0.010" to 0.020" greater than the measured gap. This will ensure 'squeeze-out' of excess material and prevent voids.					
2. Lower the intake / primary assy partially onto the engine ring. Install metal packers SJ30287, SJ30288 and SJ30289 in way of joint straps, and metal packing SJ30350 (if required) into position between engine ring and intake assy.					
3. Continue lowering intake / primary assy.					
4. 'Time' assy to P2T2 probe aperture, using jig fixture secure using straps iwo rads 0o & 180o.					
5. Remove excess liquid shim using a clean cloth dampened with suitable solvent.					
6. Record date and time when joint is made and provide a test sample of liquid shim for inspection					
i. Date _____					
ii. Time _____					
Incorporated from Order 030086815-01 - 0070 - 0040					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0041	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 27.1-27.2					
27. STAGE INSPECT					
1. Visually inspect installation of engine ring to intake joint.					
2. Allow liquid shim to cure, and carry out hardness test on liquid shim iaw ASTM D2240 using a shore D hardness meter (or equivalent). Record results_____ (80 minimum).					
Incorporated from Order 030086815-01 - 0070 - 0041					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0042	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 28.1-28.4					
28. ATTACH ENGINE RING TO INTAKE ASSY					
NOTE: ALLOW ASSY TO CURE FOR MIN 7 HOURS AT ROOM TEMP BEFORE DRILLING.					
1. Transfer drill from existing holes in engine ring using hole pick ups and bushes as required, drill through engine ring and intake panels. Final size 0.190" to 0.193" for hi-loks, and hi-lites. CAUTION: At rad's 0,135,225 deg's,3 off holes iwo intake joints to be drilled through engine ring,packers fireguard plates & buttstraps only,(do not drill into intake wetted surface at these positions).					
2. Remove from jig. Countersink holes drilled in previous stage in intake panel inner surfaces to suit hi-lok fasteners HL349VF6. Seal countersinks using varnish EC75/ACT65.					
3. When min 12 hours has elapsed (room temp) since liquid shim was mixed, wet install using hylomar PL32L, hi-loks HL349AP6 in engine ring using kaynar nuts HL54583-3DL. Torque tighten to 24 lb.in (2.82 nm)					
4. Wet install using PL32L hi-lite fasteners HST12WF6 or alternative HST12AG6 in way of each radial joint plate using collars HST97DU6.					
Incorporated from Order 030086815-01 - 0070 - 0042					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0043	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 29.1					
29. POSITION NEW INNER ANGLES, JOINT ANGLES & PACKER					
1. Progressively locate 3 off rear bulkhead height angles, SJ30207 (0-135 degs), SJ30208 (135-225 degs) and SJ30209 (225-0 deg) to intake assembly. Trim angles to nett size at ir 0, 135 & 225 degs. Clamp in position using jig height locations. Position 3 off joint angles, SJ30206 (225 degs), SJ30205 (135 degs) and SJ30204 (o degs) in relation to joggles, also position packer SJ30236 at approx 140 degs in way of tai panel & secure. Mark off joggle lines iwo angles and center lines iwo buttstraps. Locate with 25 off clamps and 6 off 'g' clamps.					
Incorporated from Order 030086815-01 - 0070 - 0043					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number 0470-0044	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 30.1-30.2					
30. TRANSFER DRILL FROM ANGLES TO INTAKE BACKING TRAY					
1. Transfer drill from pilot holes in angles 4.20mm (.165/.168") dia hole through intake panel backing tray only. Please ensure a carbide drill reamer and a drill stop is used. Also drill 2 off 4.85mm (.190/.193") dia holes from engine ring through buttstraps at intake joints, 3 off positions.					
2. Remove 25 off clamps and 6 off 'g' clamps. Dismantle parts to lay-off and deburr complete. Spray laquer iwo holes on intake panels.					
Incorporated from Order 030086815-01 - 0070 - 0044					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0045	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 31.1					
31. WET ASSEMBLE ANGLES TO INTAKES.					
1. Wet assemble parts using hylomar PL32M and temp secure.					
Incorporated from Order 030086815-01 - 0070 - 0045					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number 0470-0046	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 32.1-32.2					
32. POSITION INNER ANGLES, JOINT ANGLES & PACKER					
1. Secure height angles and joint angles with 25 off jig clamps and 6 off 'g' clamps.					
2. Wet install MBF2110-05 series composi-loks using hylomar PL32L.					
Incorporated from Order 030086815-01 - 0070 - 0046					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0047	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 33.1-33.3					
33. INSTALL EQUIPMENT ON INTAKE ASSY					
1. Abrade the surface of the radial joint strap SJ30212 (rad 0°) using abrasive paper sufficient to remove paint and protective coating in the area of bonding strap location. CAUTION: FOR THE FOLLOWING OPERATIONS, A DRILL STOP MUST BE USED TO PREVENT THE DRILL FROM DAMAGING OR PENETRATING THE FACE SKIN OF THE INTAKE PANEL.					
2. Locate bonding strap in position and drill to suit composi-lok fasteners MBF2110-05.					
3. Install bonding strap using composi-lok fasteners MBF2110-05-150 NOTE: DO NOT APPLY HYLOMAR PL32M TO MATING SURFACES OF THE BONDING STRAP.					
Incorporated from Order 030086815-01 - 0070 - 0047					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0048	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 33.4-33.8					
33. INSTALL EQUIPMENT ON INTAKE ASSY					
4. Using probe mounting assembly position iwo P2/T2 probe base and clamp secure. progressively drill, open and csk 8-off 0.2047/.2077" dia holes through intake .					
5. Apply hylomar PL32M to mating surfaces, and install the P2/T2 probe mounting ring SJ30293, and P2/T2 probe mounting assy, using 8 hi-lok pins HL349AP6 or alternative HL349VF6 and collars HL585DU6AW in position on intake panel SJ30914.					
6. Using jig template, locate position of 3 P2/T2 support brackets (QTY 2 SJ30733, QTY 1 SJ30734)on intake assy, and drill to suit composi-lok fasteners MBF2110-05-150.					
7. Treat all trimmed or cut edges in composite material with lacquer mixed with equal volumes base & catalyst EC75 & ACT65.					
8. Apply hylomar to mating surfaces, and wet assemble 3 P2/T2 support brackets using composi-lok fasteners MBF2110-05 series.					
Incorporated from Order 030086815-01 - 0070 - 0048					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0049	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 33.9-33.10					
33. INSTALL EQUIPMENT ON INTAKE ASSY					
9. Install P2/T2 tube assy and Lane A, Lane B electrical harnesses to support brackets using bolts NAS6703U2 bolts, nuts MS21043-3 and washers AN960C10L. Torque tighten to 40lbs ins.					
10. Remove blanks, and connect P2/T2 Tube assy and Lane A, Lane B electrical harnesses to P2/T2 probe. Torque tighten tube assy connector to 240lb ins.					
Incorporated from Order 030086815-01 - 0070 - 0049					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number 0470-0050	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 28.5-28.7					
28. ATTACH ENGINE RING TO INTAKE ASSY					
5. Apply silicone adhesive RTV732 to sealing blocks SJ30235, and install to fill gap at aft end of fireguard plates. Apply silcoset 153 to seal aft edge of intake panel.					
6. Prepare firewall sealant PR-812 in accordance with the manufacturers instructions, and apply to seal exposed edges of fireguard plates.					
7. Apply silcoset 153 to fill intake radial joint gaps.					
Incorporated from Order 030086815-01 - 0070 - 0050					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0470-0051	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 34.1-34.6 34. FINAL INSPECT 1. Confirm AGS appendix sheet completed. 2. Using a suitable marker, ink ident the repair scheme number CSRSCH8221 onto the barrel assy adjacent to the existing ident. 3. Vibro etch or electro etch modification plate with SB71-H205. 4. Vibro etch or electro etch ident plate to cancel existing part number with a single line, re-identify using the new part number SJ30810 adjacent to the cancelled number. 5. Confirm assy meets the aerodynamic smoothness requirements of RB211 Trent SRM 54-01-01. 6. Final inspect to ensure that all work has been carried out i.a.w CSRSCH8221. Incorporated from Order 030086815-01 - 0070 - 0051					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:07			
Operation Number 0480	Badge ID 1 B0460416	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH8223 REV NC - INSTALL NEW STANDARD PRIMARY ASSY IAW RB211-NAC-71-H847. Incorporated from Order 030086815-01 - 0080 -					
Operation Number 0480-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Modify in Accordance with: CSRSCH8223 REV NC Incorporated from Order 030086815-01 - 0080 - 0010 N/A ASSY SJ30823 TO BE INSTALLED.					
Insp. by	Date	Time			
060416	26/SEP/2018	16:04:38			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490	Badge ID 1 B0460416	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH8221 REV B - REMOVE ENGINE RING ASSY FROM BARREL ASSY IAW CSRSCH8221 REV B OP 2. INSTALL ENGINE RING, HEIGHT ANGLES AND EQUIPMENT ON INTAKE TO PRIMARY ASSY SJ30823 IAW CSRSCH8221 REV B OP'S 22-34. Incorporated from Order 030086815-03 - 0010 -					
Operation Number 0490-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Perform Work Instructions IAW: CSRSCH8221 REV B Incorporated from Order 030086815-03 - 0010 - 0010					
Insp. by	Date	Time			
003890	27/SEP/2018	06:09:44			
Operation Number 0490-0011	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 2.1-2.5 2. REMOVE ENGINE RING FROM INTAKE BARREL ASSY 1. Remove hi-lok fasteners HL349VF6 and collars HL585DU6AW or kaynar nuts HW54583-3d1 attaching the engine ring SJ30210 to the intake barrel assy. Note: also remove 3 hi-lite fasteners HST12WF6 and collars HST97DU6, installed at each radial joint strap. 2. Mark the position of the engine ring, relative to the intake assy. Break the seal at engine ring/intake barrel joint using a nylon mallet, and remove the engine ring. 3. Identify with position and survey number, remove and retain fireguard packers SJ30287, SJ30288 and SJ30289 at radial joints . 4. Remove any remains of liquid shim from engine ring attachment surface, taking care not to damage the ring. 5. Identify engine ring with survey number, and store. Incorporated from Order 030086815-03 - 0010 - 0011					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Perf. by	Date	Time	Insp. by	Date	Time
002379	27/SEP/2018	03:50:39	003890	27/SEP/2018	06:09:44
Operation Number	Badge ID 1	Badge ID 2			Work Center
0490-0012					1AGNAS
Operation Text INSP 3.1					
Incorporated from Order 030086815-03 - 0010 - 0012					
Insp. by	Date	Time			
003890	27/SEP/2018	06:09:44			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0490-0013					1AGNAS
Operation Text OPS 22.1-22.2					
22. APPLICATION OF FREKOTE TO ENGINE RING					
OBSERVE ALL HEALTH AND SAFETY REQUIREMENTS REGARDING THE USE OF FREEKOTE 700NC, INCLUDING THE USE OF RUBBER GLOVES TO PREVENT SKIN CONTACT.					
1. Ensure that surface of engine ring that contacts aft end of intake barrel assy is free from grime. Freekote engine ring mating surfaces. Tape outer face of engine ring.					
2. Using a lint free cloth dampened (moist but not dripping) wipe around engine ring surface to give a smooth even film. Allow surface to air dry for "fifteen minutes".					
Incorporated from Order 030086815-03 - 0010 - 0013					
Perf. by	Date	Time	Insp. by	Date	Time
002379	27/SEP/2018	03:50:39	003890	27/SEP/2018	06:09:44

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0014	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 23.1-23.4					
23. MEASURE GAPS AT ENGINE RING INTAKE BARREL INTERFACE					
1. Bolt engine ring SJ30210 in assy jig, locate using 3 off spigots, and insert 40 off jig pins.					
2. Lower the intake / primary assy into position on the engine ring, and 'time' using the jig fixture at P2/T2 aperture on intake panel SJ30914.					
3. Using feeler gauges measure the gap between the engine ring and intake panels, to determine if metal shim will be required in addition to the liquid shim. Note: liquid shim may be used up to a maximum gap size of .040". Liquid shim/metal shim combined maximum gap size of .075".					
4. Remove intake / primary assy					
Incorporated from Order 030086815-03 - 0010 - 0014					
Perf. by	Date	Time	Insp. by	Date	Time
002379	27/SEP/2018	03:50:39	003890	27/SEP/2018	06:09:44
Operation Number 0490-0015	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 24.1-24.2					
24. PREPARE INTAKE FOR ASSY					
1. Lightly abrade the faying surface of the aft end of the intake panel to remove all resin glaze, using 240 grit or finer abrasive paper. Take care not to damage the underlying reinforcing fibres. Remove all residue from abrading process using solvent as per opl.1.					
2. Mask off the area on aft end of intake barrel assy where liquid shim is to be applied.					
Incorporated from Order 030086815-03 - 0010 - 0015					
Perf. by	Date	Time	Insp. by	Date	Time
002379	27/SEP/2018	03:50:40	003890	27/SEP/2018	06:09:44

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0016	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 25.1-25.3 25. MIX EA934NA LIQUID SHIM 1. Prior to mixing, the resin and catalyst must be allowed to stabilize at ambient temperature 2. Thoroughly mix part a (resin) 100 parts by weight, with part b (catalyst) 33 parts by weight. Use only clean wax free containers for mixing. Note: mix sufficient qty EA934NA to provide a small test sample for inspection 3. Record the following information - i. Date of mixing _____ ii. Time of mixing _____ iii. Expiry time (mixing + 40 minutes) _____ Incorporated from Order 030086815-03 - 0010 - 0016 DOM 27.09.18 TOM 03.20 EXPIRY 04.00					
Perf. by	Date	Time	Insp. by	Date	Time
002379	27/SEP/2018	03:50:39	003890	27/SEP/2018	06:09:44

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0017	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 26.1-26.6					
26. WET ASSEMBLE ENGINE RING TO INTAKE BARREL ASSY					
1. Using a spatula, apply liquid shim to mating surfaces of intake and engine ring, to a combined thickness of 0.010" to 0.020" greater than the measured gap. This will ensure 'squeeze-out' of excess material and prevent voids.					
2. Lower the intake / primary assy partially onto the engine ring. Install metal packers SJ30287, SJ30288 and SJ30289 in way of joint straps, and metal packing SJ30350 (if required) into position between engine ring and intake assy.					
3. Continue lowering intake / primary assy.					
4. 'Time' assy to P2T2 probe aperture, using jig fixture secure using straps iwo rads 0o & 180o.					
5. Remove excess liquid shim using a clean cloth dampened with suitable solvent.					
6. Record date and time when joint is made and provide a test sample of liquid shim for inspection					
i. Date _____					
ii. Time _____					
Incorporated from Order 030086815-03 - 0010 - 0017					
DATE 27.09.18 TIME 04.00					
Perf. by	Date	Time	Insp. by	Date	Time
002379	27/SEP/2018	03:50:40	003890	27/SEP/2018	06:09:44

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0018	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 27.1-27.2 27. STAGE INSPECT 1. Visually inspect installation of engine ring to intake joint. 2. Allow liquid shim to cure, and carry out hardness test on liquid shim iaw ASTM D2240 using a shore D hardness meter (or equivalent). Record results_____ (80 minimum). Incorporated from Order 030086815-03 - 0010 - 0018 HARDNESS TEST 83 HARDNESS CHECK 83.0					
Perf. by	Date	Time	Insp. by	Date	Time
002379	27/SEP/2018	21:42:13	010406	16/OCT/2018	15:31:56

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0019	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 28.1-28.4					
28. ATTACH ENGINE RING TO INTAKE ASSY					
NOTE: ALLOW ASSY TO CURE FOR MIN 7 HOURS AT ROOM TEMP BEFORE DRILLING.					
1. Transfer drill from existing holes in engine ring using hole pick ups and bushes as required, drill through engine ring and intake panels. Final size 0.190" to 0.193" for hi-loks, and hi-lites. CAUTION: At rad's 0,135,225 deg's,3 off holes iwo intake joints to be drilled through engine ring,packers fireguard plates & buttstraps only,(do not drill into intake wetted surface at these positions).					
2. Remove from jig. Countersink holes drilled in previous stage in intake panel inner surfaces to suit hi-lok fasteners HL349VF6. Seal countersinks using varnish EC75/ACT65.					
3. When min 12 hours has elapsed (room temp) since liquid shim was mixed, wet install using hylomar PL32L, hi-loks HL349AP6 in engine ring using kaynar nuts HL54583-3DL. Torque tighten to 24 lb.in (2.82 nm)					
4. Wet install using PL32L hi-lite fasteners HST12WF6 or alternative HST12AG6 in way of each radial joint plate using collars HST97DU6.					
Incorporated from Order 030086815-03 - 0010 - 0019					
Perf. by	Date	Time	Insp. by	Date	Time
000286	15/OCT/2018	13:44:07	010406	16/OCT/2018	15:31:56

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0020	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 29.1					
29. POSITION NEW INNER ANGLES, JOINT ANGLES & PACKER					
1. Progressively locate 3 off rear bulkhead height angles, SJ30207 (0-135 degs), SJ30208 (135-225 degs) and SJ30209 (225-0 deg) to intake assembly. Trim angles to nett size at ir 0, 135 & 225 degs. Clamp in position using jig height locations. Position 3 off joint angles, SJ30206 (225 degs), SJ30205 (135 degs) and SJ30204 (o degs) in relation to joggles, also position packer SJ30236 at approx 140 degs in way of tai panel & secure. Mark off joggle lines iwo angles and center lines iwo buttstraps. Locate with 25 off clamps and 6 off 'g' clamps.					
Incorporated from Order 030086815-03 - 0010 - 0020					
Perf. by	Date	Time	Insp. by	Date	Time
002379	27/SEP/2018	06:09:12	003890	27/SEP/2018	06:09:45
Operation Number 0490-0021	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 30.1-30.2					
30. TRANSFER DRILL FROM ANGLES TO INTAKE BACKING TRAY					
1. Transfer drill from pilot holes in angles 4.20mm (.165/.168") dia hole through intake panel backing tray only. Please ensure a carbide drill reamer and a drill stop is used. Also drill 2 off 4.85mm (.190/.193") dia holes from engine ring through buttstraps at intake joints, 3 off positions.					
2. Remove 25 off clamps and 6 off 'g' clamps. Dismantle parts to lay-off and deburr complete. Spray laquer iwo holes on intake panels.					
Incorporated from Order 030086815-03 - 0010 - 0021					
Insp. by	Date	Time	Perf. by	Date	Time
060416	27/SEP/2018	12:20:24	068082	27/SEP/2018	12:19:52

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0022	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 31.1					
31. WET ASSEMBLE ANGLES TO INTAKES.					
1. Wet assemble parts using hylomar PL32M and temp secure.					
Incorporated from Order 030086815-03 - 0010 - 0022					
Insp. by	Date	Time	Perf. by	Date	Time
060416	27/SEP/2018	12:20:24	068082	27/SEP/2018	12:19:52
Operation Number 0490-0023	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 32.1-32.2					
32. POSITION INNER ANGLES, JOINT ANGLES & PACKER					
1. Secure height angles and joint angles with 25 off jig clamps and 6 off 'g' clamps.					
2. Wet install MBF2110-05 series composi-loks using hylomar PL32L.					
Incorporated from Order 030086815-03 - 0010 - 0023					
Perf. by	Date	Time	Insp. by	Date	Time
002379	28/SEP/2018	00:37:14	010406	16/OCT/2018	15:31:56

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0024	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 33.1-33.3					
33. INSTALL EQUIPMENT ON INTAKE ASSY					
1. Abrade the surface of the radial joint strap SJ30212 (rad 0°) using abrasive paper sufficient to remove paint and protective coating in the area of bonding strap location. CAUTION: FOR THE FOLLOWING OPERATIONS, A DRILL STOP MUST BE USED TO PREVENT THE DRILL FROM DAMAGING OR PENETRATING THE FACE SKIN OF THE INTAKE PANEL.					
2. Locate bonding strap in position and drill to suit composi-lok fasteners MBF2110-05.					
3. Install bonding strap using composi-lok fasteners MBF2110-05-150 NOTE: DO NOT APPLY HYLOMAR PL32M TO MATING SURFACES OF THE BONDING STRAP.					
Incorporated from Order 030086815-03 - 0010 - 0024					
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:21:14	010406	16/OCT/2018	15:31:56

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0025	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 33.4-33.8					
33. INSTALL EQUIPMENT ON INTAKE ASSY					
4. Using probe mounting assembly position iwo P2/T2 probe base and clamp secure. progressively drill, open and csk 8-off 0.2047/.2077" dia holes through intake .					
5. Apply hylomar PL32M to mating surfaces, and install the P2/T2 probe mounting ring SJ30293, and P2/T2 probe mounting assy, using 8 hi-lok pins HL349AP6 or alternative HL349VF6 and collars HL585DU6AW in position on intake panel SJ30914.					
6. Using jig template, locate position of 3 P2/T2 support brackets (QTY 2 SJ30733, QTY 1 SJ30734)on intake assy, and drill to suit composi-lok fasteners MBF2110-05-150.					
7. Treat all trimmed or cut edges in composite material with lacquer mixed with equal volumes base & catalyst EC75 & ACT65.					
8. Apply hylomar to mating surfaces, and wet assemble 3 P2/T2 support brackets using composi-lok fasteners MBF2110-05 series.					
Incorporated from Order 030086815-03 - 0010 - 0025					
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:21:14	010406	16/OCT/2018	15:31:56

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0026	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 33.9-33.10					
33. INSTALL EQUIPMENT ON INTAKE ASSY					
9. Install P2/T2 tube assy and Lane A, Lane B electrical harnesses to support brackets using bolts NAS6703U2 bolts, nuts MS21043-3 and washers AN960C10L. Torque tighten to 40lbs ins.					
10. Remove blanks, and connect P2/T2 Tube assy and Lane A, Lane B electrical harnesses to P2/T2 probe. Torque tighten tube assy connector to 240lb ins.					
Incorporated from Order 030086815-03 - 0010 - 0026					
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:21:14	010406	16/OCT/2018	15:31:56
Operation Number 0490-0027	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 28.5-28.7					
28. ATTACH ENGINE RING TO INTAKE ASSY					
5. Apply silicone adhesive RTV732 to sealing blocks SJ30235, and install to fill gap at aft end of fireguard plates. Apply silcoset 153 to seal aft edge of intake panel.					
6. Prepare firewall sealant PR-812 in accordance with the manufacturers instructions, and apply to seal exposed edges of fireguard plates.					
7. Apply silcoset 153 to fill intake radial joint gaps.					
Incorporated from Order 030086815-03 - 0010 - 0027					
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:21:14	010406	16/OCT/2018	15:31:56

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0490-0028	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 34.1-34.6 34. FINAL INSPECT 1. Confirm AGS appendix sheet completed. 2. Using a suitable marker, ink ident the repair scheme number CSRSCH8221 onto the barrel assy adjacent to the existing ident. 3. Vibro etch or electro etch modification plate with SB71-H205. 4. Vibro etch or electro etch ident plate to cancel existing part number with a single line, re-identify using the new part number SJ30810 adjacent to the cancelled number. 5. Confirm assy meets the aerodynamic smoothness requirements of RB211 Trent SRM 54-01-01. 6. Final inspect to ensure that all work has been carried out i.a.w CSRSCH8221. Incorporated from Order 030086815-03 - 0010 - 0028					
Insp. by	Date	Time			
010406	31/OCT/2018	11:48:30			
Operation Number 0500	Badge ID 1 B0210058	Badge ID 2 B0210406			Work Center 1AGNAS
Operation Text FRSZ022. EEC DUCT INLET HAS CRACK APPORX 1.0" IN LENGTH. Incorporated from Order 030086815-04 - 0010 -					
Operation Number 0500-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Repair in Accordance with: BOMBARDIER AEROSPACE CMM 71-60-00 REVISION 6 DATED OCT 10/14 REPAIR SCHEME FRSZ022. Incorporated from Order 030086815-04 - 0010 - 0010 PRE PFD CRACKS FOUND 055379. POST PFD AFTER WELD ACCEPTABLE 055379.					
Perf. by	Date	Time		Perf. by	Date

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Perf. by	Date	Time	Perf. by	Date	Time
055379	01/OCT/2018	15:53:44	055379	02/OCT/2018	09:18:30
Operation Number	Badge ID 1	Badge ID 2		Work Center	
0510	B0203890			1AGNAS	
Operation Text SEVERAL ENGINE RING ATTACHMENT HOLES SHOW WEAR DAMAGE TO INNER BORE FROM ATTACHMENT BOLT THREADS MAX DEPTH 0.005" AS MARKED.					
Incorporated from Order 030086815-02 - 0010 -					
Operation Number	Badge ID 1	Badge ID 2		Work Center	
0510-0010	B0527887			1AGNAS	
Operation Text REMOVE ALL DAMAGE I.A.W SPM 70-42-11 REPAIR MINOR DAMAGE ON SURFACES, FRS3253 - REPAIR 001, REVISION NO. 50, REV DATE JUL 01/18.					
POST REPAIR INSPECT HOLE BORES MEET TOLERANCES SPECIFIED IN DESIGN DRAWING SJ30210.					
Incorporated from Order 030086815-02 - 0010 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
000472	13/OCT/2018	11:41:06	010406	16/OCT/2018	15:33:02
Operation Number	Badge ID 1	Badge ID 2		Work Center	
0510-0011	B0527887			1AGNAS	
Operation Text PROTECTIVE TREAT ANY BARE METAL USING ALOCROM 1000 AS PER THE MANUFACTURERS INSTRUCTIONS I.A.W P-SPEC 419 & BAPS 160-020.					
Incorporated from Order 030086815-02 - 0010 - 0011					
Perf. by	Date	Time	Insp. by	Date	Time
000472	13/OCT/2018	11:41:06	010406	16/OCT/2018	15:33:02
Operation Number	Badge ID 1	Badge ID 2		Work Center	
0520	B0203890			1AGNAS	
Operation Text FRSZ018. BOTH SKIN GUARDS (SJ30386 & SJ30385) SHOW EXCESSIVE WEAR DAMAGE.					
Incorporated from Order 030086815-02 - 0020 -					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0520-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Replace in Accordance with: BOMBARDIER AEROSPACE CMM 71-60-00 DATED OCT 01/14. REV 6. REPAIR FRSZ018.					
Incorporated from Order 030086815-02 - 0020 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
000472	15/OCT/2018	11:30:28	010406	16/OCT/2018	15:33:17
Operation Number 0530	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text FRSZ019. SKIN VISOR SHOWS EXCESSIVE WEAR DAMAGE.					
Incorporated from Order 030086815-02 - 0030 -					
Operation Number 0530-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Replace in Accordance with: BOMBARDIER AEROSPACE CMM 71-60-00 DATED OCT 01/14. REV 6. REPAIR FRSZ019.					
Incorporated from Order 030086815-02 - 0030 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
000472	15/OCT/2018	09:05:49	010406	16/OCT/2018	15:33:32
Operation Number 0540	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text FRSZ021. RFI SEALS & RETAINERS ARE WORN/TORN.					
Incorporated from Order 030086815-02 - 0040 -					
Operation Number 0540-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Replace in Accordance with: BOMBARDIER AEROSPACE CMM 71-60-00 DATED OCT 01/14. REV 6. REPAIR FRSZ021.					
Incorporated from Order 030086815-02 - 0040 - 0010					
LESS RIVETING					
Perf. by	Date	Time	Insp. by	Date	Time

Work Order Number: 30086815			Service Order Number: 30086815			Aircraft Model : Nacelle TRENT		
Nomenclature: COWL, NOSE, FULLY EQUIPPED				Part Number: SJ30361			Serial Number: SB/RR/T700/1302	
Perf. by	Date	Time	Insp. by	Date	Time			
002379	18/OCT/2018	06:34:50	010406	31/OCT/2018	10:18:24			
Operation Number	Badge ID 1	Badge ID 2				Work Center		
0550	B0203890					1AGNAS		
Operation Text CSRSCH3233 REV NC. LOWER CAPPING STRAP SHOWS SEVERAL SMALL AREAS OF SMALL NICKS AND CHAFE DAMAGE TO REAR FACING EDGE OF NO MEASURABLE DEPTH.								
Incorporated from Order 030086815-02 - 0050 -								
Operation Number	Badge ID 1	Badge ID 2				Work Center		
0550-0010						1AGNAS		
Operation Text Perform Work Instructions IAW: CSRSCH3233 RE NC.								
Incorporated from Order 030086815-02 - 0050 - 0010								
Perf. by	Date	Time	Insp. by	Date	Time			
000286	15/OCT/2018	11:31:18	010406	16/OCT/2018	15:34:01			
Operation Number	Badge ID 1	Badge ID 2				Work Center		
0550-0011						1AGNAS		
Operation Text OP. 1.1 - P2								
Incorporated from Order 030086815-02 - 0050 - 0011								
Perf. by	Date	Time	Insp. by	Date	Time			
000286	15/OCT/2018	11:31:18	010406	16/OCT/2018	15:34:01			
Operation Number	Badge ID 1	Badge ID 2				Work Center		
0550-0012						1AGNAS		
Operation Text INSP. 1.2 - P2								
Incorporated from Order 030086815-02 - 0050 - 0012								
Insp. by	Date	Time						
010406	16/OCT/2018	15:34:01						

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0550-0013	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS. 2.1-2.5 - P3					
Incorporated from Order 030086815-02 - 0050 - 0013					
Perf. by	Date	Time	Insp. by	Date	Time
000286	15/OCT/2018	11:31:18	010406	16/OCT/2018	15:34:01
Operation Number 0550-0014	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP. 2.1-2.5 - P3					
Incorporated from Order 030086815-02 - 0050 - 0014					
Insp. by	Date	Time			
010406	16/OCT/2018	15:34:01			
Operation Number 0550-0015	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP. 3.1-3.3 - P3					
Incorporated from Order 030086815-02 - 0050 - 0015					
Insp. by	Date	Time			
010406	16/OCT/2018	15:34:02			
Operation Number 0560	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text REAR B/HEAD CAPPING STRAPS (SJ30315 & SJ30318) SHOW 2 OFF AREAS OF IMPACT DAMAGE M/A 0.75" FULL THICKNESS OF STRAP AS MARKED.					
Incorporated from Order 030086815-02 - 0060 -					
Operation Number 0560-0010	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text REPAIR I.A.W CSRSCH3233 REV A					
Incorporated from Order 030086815-02 - 0060 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
000286	13/OCT/2018	11:24:27	010406	16/OCT/2018	15:34:16

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0570	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH8221 REV B. P2/T2 PROBE BONDING STRAP IS FRAYED. Incorporated from Order 030086815-02 - 0070 -					
Operation Number 0570-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Replace in Accordance with: CSRSCH8221 REV B. OP 33. Incorporated from Order 030086815-02 - 0070 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	01:28:42	010406	16/OCT/2018	15:34:32
Operation Number 0580	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text SMALL INTERPHONE BONDING STRAP IS FRAYED. Incorporated from Order 030086815-02 - 0080 -					
Operation Number 0580-0010	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text REMOVE AND REPLACE TORN FLEXI-BOND STRAP AND FASTENERS I.A.W TRENT 700 SPM 70-42-28 FASTENERS - REMOVAL AND INSTALLATION, REVISION NO. 50, REV DATE JUL 01/18 & TRENT 700 CMM 71-60-00 IPL FIGURE 02, REVISION 6, REV DATE OCT 01/14. Incorporated from Order 030086815-02 - 0080 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	01:28:55	010406	16/OCT/2018	15:35:05
Operation Number 0590	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH9051 REV B. INTERPHONE BONDING STRAP IS FRAYED. Incorporated from Order 030086815-02 - 0090 -					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0590-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Replace in Accordance with: CSRSCH9051 REV B. TASK CARD 19. Incorporated from Order 030086815-02 - 0090 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	01:29:07	010406	16/OCT/2018	15:35:20
Operation Number 0600	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text REAR B/HEAD SEGMENT SHOWS 1 OFF AREA OF WEAR DAMAGE TO REAR FACE M/A 0.5" X 0.5" X 0.006" MAX DEPTH @RAD 300 APPROX WITH NO DISBONDS FOUND. Incorporated from Order 030086815-02 - 0100 -					
Operation Number 0600-0010	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text REPAIR 1-OFF AREA OF WEAR DAMAGE I.A.W SRM 54-02-01, REV NO.41, REV DATE MAR 10/18. Incorporated from Order 030086815-02 - 0100 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
000286	15/OCT/2018	15:23:10	010406	16/OCT/2018	15:35:46
Operation Number 0610	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH9051 REV B. RIGID BONDING STRAP IS BROKEN. Incorporated from Order 030086815-02 - 0110 -					
Operation Number 0610-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Replace in Accordance with: CSRSCH9051 REV B. TASK CARD 19. Incorporated from Order 030086815-02 - 0110 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	01:29:17	010406	16/OCT/2018	15:35:59

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0620	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH9051 REV B. INTERPHONE HARNESS TO BE SENT TO C.08 FOR REFURB. SJ30420 & SJ30421 TO BE REPLACED IAW ROLLS ROYCE SERVICE BULLETIN RB211-71-J312 DATED APR.26/17. Incorporated from Order 030086815-02 - 0120 -					
Operation Number 0620-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Replace in Accordance with: CSRSCH9051 REV B. TASK CARD 19 & RB211-NAC-71-021 PART A DATED 26 APR 2017. Incorporated from Order 030086815-02 - 0120 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	01:29:32	010406	16/OCT/2018	15:36:34
Operation Number 0630	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text P/2/P2 PROBE SERIAL NO. J8863 SHOWS HEAT DISCOLOURATION TO PROBE BODY. Incorporated from Order 030086815-02 - 0130 -					
Operation Number 0630-0010	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text CAREFULLY REMOVE CORROSION USING SUITABLE SOLVENT AND FINE GRADE SCOTCHBRITE PADS. ENSURE TO REMOVE THE MINIMUM AMOUNT OF MATERIAL NECESSARY. MAKE SURE TO WIPE SOLVENT DRY PRIOR TO EVAPORATION. Incorporated from Order 030086815-02 - 0130 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	01:30:13	010406	16/OCT/2018	15:37:20
Operation Number 0640	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH9051 REV B. TAI MAIN DUCT OUTER SEAL IS TORN. Incorporated from Order 030086815-02 - 0140 -					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0640-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Replace in Accordance with: CSRSCH9051 REV B. TASK CARD 12.					
Incorporated from Order 030086815-02 - 0140 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
002379	18/OCT/2018	04:36:45	010406	31/OCT/2018	10:18:38
Operation Number 0650	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text TAI MAIN ACCESS PANEL PTFE TAPE IS WORN/TORN ALSO OUTER SURFACE SHOWS SCRATCHES/SCORES MAX DEPTH 0.005".					
Incorporated from Order 030086815-02 - 0150 -					
Operation Number 0650-0010	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text REMOVE ALL DAMAGE I.A.W SPM 70-42-11 REPAIR MINOR DAMAGE ON SURFACES, FRS3253 - REPAIR 001, REVISION NO. 50, REV DATE JUL 01/18.					
Incorporated from Order 030086815-02 - 0150 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:37:06	010406	16/OCT/2018	15:38:50
Operation Number 0650-0011	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text PROTECTIVE TREAT ANY BARE METAL USING ALOCROM 1000 AS PER THE MANUFACTURERS INSTRUCTIONS I.A.W P-SPEC 419 & BAPS 160-020.					
Incorporated from Order 030086815-02 - 0150 - 0011					
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:37:06	010406	16/OCT/2018	15:38:50

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0650-0012	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text OBTAIN PTFE TAPE AS PER TRENT 700 CMM 71-60-00 IPL FIGURE 1 ITEMS 125 (125A DEPENDING ON CONFIGURATION), REVISION 6, REV DATE OCT 01/14 & FIT AS PER DIMENSION ON DRG SJ30361 SHT. 8. @ REV 'B', IE: 3" AFT AT PPR 152 TO 3.75" AFT AT PPR 140. APPLY DOOR TO LANDING AND MARK-OFF & TRIM TAPE TO SUIT. Incorporated from Order 030086815-02 - 0150 - 0012 REF OP 500					
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:37:06	010406	16/OCT/2018	15:38:50
Operation Number 0660	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH6107 REV NC. OUTER SKIN EEC DUCT SHOWS 1 OFF AREA OF WEAR DAMAGE TO TUBE END M/A 1.1" X 0.6" X 0.010" MAX DEPTH. Incorporated from Order 030086815-02 - 0160 -					
Operation Number 0660-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Repair in Accordance with: CSRSCH6107 REV NC. Incorporated from Order 030086815-02 - 0160 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
007589	01/OCT/2018	14:15:27	010406	06/OCT/2018	08:07:21
Operation Number 0660-0011	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS. 1.1-1.2 - P2 Incorporated from Order 030086815-02 - 0160 - 0011					
Perf. by	Date	Time	Insp. by	Date	Time
007589	01/OCT/2018	14:15:27	010406	06/OCT/2018	08:07:21

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0660-0012	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS. 2.1-2.2 - P3					
Incorporated from Order 030086815-02 - 0160 - 0012					
Perf. by	Date	Time	Insp. by	Date	Time
007589	01/OCT/2018	14:15:27	010406	06/OCT/2018	08:07:20
Operation Number 0660-0013	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP. 2.1-2.2 - P3					
Incorporated from Order 030086815-02 - 0160 - 0013					
Insp. by	Date	Time			
010406	06/OCT/2018	08:07:21			
Operation Number 0660-0014	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS. 3.1 - P3					
Incorporated from Order 030086815-02 - 0160 - 0014 filler wire gin no.bd64470/welder26					
Perf. by	Date	Time	Insp. by	Date	Time
007589	01/OCT/2018	14:15:27	010406	06/OCT/2018	08:08:03
Operation Number 0660-0015	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP. 3.1 - P3					
Incorporated from Order 030086815-02 - 0160 - 0015					
Insp. by	Date	Time			
010406	06/OCT/2018	08:07:20			
Operation Number 0660-0016	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP. 4.1 - P3					
Incorporated from Order 030086815-02 - 0160 - 0016					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
010406	06/OCT/2018	08:07:21			
Operation Number	Badge ID 1	Badge ID 2	Work Center		
0660-0017			1AGNAS		
Operation Text INSP. 5.1 - P3					
Incorporated from Order 030086815-02 - 0160 - 0017 PFD ACCEPTABLE 055379.					
Insp. by	Date	Time			
055379	01/OCT/2018	15:42:57			
Operation Number	Badge ID 1	Badge ID 2	Work Center		
0660-0018			1AGNAS		
Operation Text OPS. 6.1-6.3 - P3-P4					
Incorporated from Order 030086815-02 - 0160 - 0018					
Perf. by	Date	Time	Insp. by	Date	Time
007589	01/OCT/2018	14:15:27	010406	06/OCT/2018	08:07:20
Operation Number	Badge ID 1	Badge ID 2	Work Center		
0660-0019			1AGNAS		
Operation Text INSP. 6.1-6.3 - P3-P4					
Incorporated from Order 030086815-02 - 0160 - 0019					
Insp. by	Date	Time			
010406	06/OCT/2018	08:07:21			
Operation Number	Badge ID 1	Badge ID 2	Work Center		
0660-0020			1AGNAS		
Operation Text INSP. 7.1-7.3 - P4					
Incorporated from Order 030086815-02 - 0160 - 0020					
Insp. by	Date	Time			
010406	06/OCT/2018	08:07:20			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0670	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH9051 REV B. NOSE COWL WILL REQUIRE REBUILD POST REPAIRS. Incorporated from Order 030086815-02 - 0170 -					
Operation Number 0670-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Perform Work Instructions IAW: CSRSCH9051 REV B. Incorporated from Order 030086815-02 - 0170 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:25
Operation Number 0670-0011	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 1 - P3 Incorporated from Order 030086815-02 - 0170 - 0011 N/A OPS1-8 OP20 ASSY SJ30823 TO BE INSTALLED					
Perf. by	Date	Time	Perf. by	Date	Time
002379	16/OCT/2018	05:00:33	002379	16/OCT/2018	05:01:38
Operation Number 0670-0012	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 1 - P3 Incorporated from Order 030086815-02 - 0170 - 0012 N/A NEW PRIMARY FITTED					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0670-0013	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 2 - P5					
Incorporated from Order 030086815-02 - 0170 - 0013					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26
Operation Number 0670-0014	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 2 - P5					
Incorporated from Order 030086815-02 - 0170 - 0014					
N/A NEW PRIMARY FITTED					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26
Operation Number 0670-0015	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 3 - P7					
Incorporated from Order 030086815-02 - 0170 - 0015					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26
Operation Number 0670-0016	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 3 - P7					
Incorporated from Order 030086815-02 - 0170 - 0016					
N/A NEW PRIMARY FITTED					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0670-0017	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 4 - P9					
Incorporated from Order 030086815-02 - 0170 - 0017					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26
Operation Number 0670-0018	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 4 - P9					
Incorporated from Order 030086815-02 - 0170 - 0018					
N/A NEW PRIMARY FITTED					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26
Operation Number 0670-0019	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 5 - P11					
Incorporated from Order 030086815-02 - 0170 - 0019					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26
Operation Number 0670-0020	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 5 - P11					
Incorporated from Order 030086815-02 - 0170 - 0020					
N/A NEW PRIMARY FITTED					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0670-0021	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 6 - P13					
Incorporated from Order 030086815-02 - 0170 - 0021					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26
Operation Number 0670-0022	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 6 - P13					
Incorporated from Order 030086815-02 - 0170 - 0022					
N/A NEW PRIMARY FITTED					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26
Operation Number 0670-0023	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 7 - P15					
Incorporated from Order 030086815-02 - 0170 - 0023					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26
Operation Number 0670-0024	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 7 - P15					
Incorporated from Order 030086815-02 - 0170 - 0024					
N/A NEW PRIMARY FITTED					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	11:58:26

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0670-0025	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 8 - P17					
Incorporated from Order 030086815-02 - 0170 - 0025					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	12:04:40
Operation Number 0670-0026	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 8 - P17					
Incorporated from Order 030086815-02 - 0170 - 0026					
N/A NEW MUSHROOM FITTED					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	31/OCT/2018	12:04:40
Operation Number 0670-0027	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 9 - P20					
Incorporated from Order 030086815-02 - 0170 - 0027					
Perf. by	Date	Time	Insp. by	Date	Time
002379	18/OCT/2018	01:38:37	010406	31/OCT/2018	12:04:40
Operation Number 0670-0028	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 9 - P20					
Incorporated from Order 030086815-02 - 0170 - 0028					
Insp. by	Date	Time			
010406	31/OCT/2018	12:04:40			
Operation Number 0670-0029	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 10 - P23					
Incorporated from Order 030086815-02 - 0170 - 0029					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:25:19	010406	16/OCT/2018	15:27:00
Operation Number	Badge ID 1	Badge ID 2			Work Center
0670-0030					1AGNAS
Operation Text INSP TC 10 - P23					
Incorporated from Order 030086815-02 - 0170 - 0030					
Insp. by	Date	Time	Perf. by	Date	Time
010406	31/OCT/2018	12:04:40	058760	31/OCT/2018	10:55:33
Operation Number	Badge ID 1	Badge ID 2			Work Center
0670-0031					1AGNAS
Operation Text INSP TC 11 - P25					
Incorporated from Order 030086815-02 - 0170 - 0031					
Insp. by	Date	Time			
010406	31/OCT/2018	12:04:40			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0670-0032					1AGNAS
Operation Text OPS TC 12 - P28					
Incorporated from Order 030086815-02 - 0170 - 0032					
D RING SEALS INSTALLED					
Perf. by	Date	Time	Insp. by	Date	Time
002379	18/OCT/2018	02:16:07	010406	31/OCT/2018	12:04:40
Operation Number	Badge ID 1	Badge ID 2			Work Center
0670-0033					1AGNAS
Operation Text INSP TC 12 - P28					
Incorporated from Order 030086815-02 - 0170 - 0033					
Insp. by	Date	Time			
010406	31/OCT/2018	12:04:40			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0670-0034	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 13 - P31					
Incorporated from Order 030086815-02 - 0170 - 0034					
Insp. by	Date	Time	Perf. by	Date	Time
010406	31/OCT/2018	12:04:40	058760	31/OCT/2018	10:55:34
Operation Number 0670-0035	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 13 - P31					
Incorporated from Order 030086815-02 - 0170 - 0035					
Insp. by	Date	Time			
010406	31/OCT/2018	12:04:40			
Operation Number 0670-0036	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 14 - P33					
Incorporated from Order 030086815-02 - 0170 - 0036					
Insp. by	Date	Time	Perf. by	Date	Time
010406	31/OCT/2018	12:04:40	058760	31/OCT/2018	10:55:34
Operation Number 0670-0037	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 14 - P33					
Incorporated from Order 030086815-02 - 0170 - 0037					
Insp. by	Date	Time			
010406	31/OCT/2018	12:04:40			
Operation Number 0670-0038	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 15 - P35					
Incorporated from Order 030086815-02 - 0170 - 0038					
Insp. by	Date	Time			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
010406	31/OCT/2018	12:04:40			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0670-0039					1AGNAS
Operation Text OPS TC 16 - P37					
Incorporated from Order 030086815-02 - 0170 - 0039					
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:27:26	010406	16/OCT/2018	15:27:44
Operation Number	Badge ID 1	Badge ID 2			Work Center
0670-0040					1AGNAS
Operation Text INSP TC 16 - P37					
Incorporated from Order 030086815-02 - 0170 - 0040					
Insp. by	Date	Time			
010406	16/OCT/2018	15:27:44			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0670-0041					1AGNAS
Operation Text OPS TC 17 - P39					
Incorporated from Order 030086815-02 - 0170 - 0041					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:03:25	010406	16/OCT/2018	15:27:00
Operation Number	Badge ID 1	Badge ID 2			Work Center
0670-0042					1AGNAS
Operation Text INSP TC 17 - P39					
Incorporated from Order 030086815-02 - 0170 - 0042					
Insp. by	Date	Time			
010406	16/OCT/2018	15:27:00			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0670-0043	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 18 - P41					
Incorporated from Order 030086815-02 - 0170 - 0043					
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:03:25	010406	16/OCT/2018	15:27:00
Operation Number 0670-0044	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 18 - P41					
Incorporated from Order 030086815-02 - 0170 - 0044					
Insp. by	Date	Time			
010406	31/OCT/2018	12:04:40			
Operation Number 0670-0045	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 19 - P44					
Incorporated from Order 030086815-02 - 0170 - 0045					
Perf. by	Date	Time	Insp. by	Date	Time
000286	16/OCT/2018	15:28:34	010406	16/OCT/2018	15:28:53
Operation Number 0670-0046	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP TC 19 - P44					
Incorporated from Order 030086815-02 - 0170 - 0046					
Insp. by	Date	Time			
010406	16/OCT/2018	15:28:53			
Operation Number 0670-0047	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS TC 20 - P47					
Incorporated from Order 030086815-02 - 0170 - 0047					
Perf. by	Date	Time	Insp. by	Date	Time

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Perf. by	Date	Time	Insp. by	Date	Time
002379	16/OCT/2018	05:00:33	010406	16/OCT/2018	15:27:00
Operation Number	Badge ID 1	Badge ID 2			Work Center
0670-0048					1AGNAS
Operation Text FINAL INSP TC 20 - P47					
Incorporated from Order 030086815-02 - 0170 - 0048					
Insp. by	Date	Time			
010406	31/OCT/2018	12:04:40			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0680	B0203890				1AGNAS
Operation Text CSRSCH8502 REV B. CARRY OUT TEST PROCEDURES POST REBUILD.					
Incorporated from Order 030086815-02 - 0180 -					
Operation Number	Badge ID 1	Badge ID 2			Work Center
0680-0010					1AGNAS
Operation Text Perform Work Instructions IAW: CSRSCH8502 REV B.					
Incorporated from Order 030086815-02 - 0180 - 0010					
Perf. by	Date	Time	Insp. by	Date	Time
010406	18/OCT/2018	13:37:40	010406	18/OCT/2018	13:41:18
Operation Number	Badge ID 1	Badge ID 2			Work Center
0680-0011					1AGNAS
Operation Text OPS 1 - P2					
Incorporated from Order 030086815-02 - 0180 - 0011					
Perf. by	Date	Time	Insp. by	Date	Time
010406	18/OCT/2018	13:37:40	010406	18/OCT/2018	13:41:18
Operation Number	Badge ID 1	Badge ID 2			Work Center
0680-0012					1AGNAS
Operation Text INSP 2-3 - P2					
Incorporated from Order 030086815-02 - 0180 - 0012					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
010406	18/OCT/2018	13:41:18			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0680-0013					1AGNAS
Operation Text INSP 4-5 - P3					
Incorporated from Order 030086815-02 - 0180 - 0013					
Insp. by	Date	Time			
010406	18/OCT/2018	13:41:18			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0680-0014					1AGNAS
Operation Text INSP 6-7 - P3					
Incorporated from Order 030086815-02 - 0180 - 0014					
Insp. by	Date	Time			
010406	18/OCT/2018	13:41:18			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0680-0015					1AGNAS
Operation Text INSP 8 - P3					
Incorporated from Order 030086815-02 - 0180 - 0015					
Insp. by	Date	Time			
010406	18/OCT/2018	13:41:18			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0680-0016					1AGNAS
Operation Text INSP 9 - P3					
Incorporated from Order 030086815-02 - 0180 - 0016					
Insp. by	Date	Time			
010406	18/OCT/2018	13:41:18			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0680-0017	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 10-14 - P4					
Incorporated from Order 030086815-02 - 0180 - 0017					
Insp. by	Date	Time			
010406	18/OCT/2018	13:41:18			
Operation Number 0680-0018	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 15-27 - P4-5					
Incorporated from Order 030086815-02 - 0180 - 0018					
Perf. by	Date	Time	Insp. by	Date	Time
010406	18/OCT/2018	13:37:41	010406	18/OCT/2018	13:41:18
Operation Number 0680-0019	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 15-27 - P5					
Incorporated from Order 030086815-02 - 0180 - 0019					
Insp. by	Date	Time			
010406	18/OCT/2018	13:41:18			
Operation Number 0680-0020	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 28-31 - P5					
Incorporated from Order 030086815-02 - 0180 - 0020					
Perf. by	Date	Time	Insp. by	Date	Time
010406	18/OCT/2018	13:37:41	010406	18/OCT/2018	13:41:18
Operation Number 0680-0021	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text FINAL INSP 28-31 - P5					
Incorporated from Order 030086815-02 - 0180 - 0021					
Insp. by	Date	Time			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Insp. by	Date	Time			
010406	18/OCT/2018	13:41:18			
Operation Number 0690	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH8250 REV A. NOSE COWL WILL REQUIRE PRIME PAINT POST TEST PROCEDURES. PRIMER PAINT SPEC: AEROWAVE 2001.					
Incorporated from Order 030086815-02 - 0190 -					
Operation Number 0690-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Perform Work Instructions IAW: CSRSCH8250 REV A.					
Incorporated from Order 030086815-02 - 0190 - 0010					
Insp. by	Date	Time	Perf. by	Date	Time
010406	31/OCT/2018	10:08:58	011356	31/OCT/2018	08:47:40
Operation Number 0690-0011	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 1.0-2.6 - P2-3					
Incorporated from Order 030086815-02 - 0190 - 0011 DOM 29/10/18 TOM 10.30AM					
Perf. by	Date	Time	Perf. by	Date	Time
011356	31/OCT/2018	08:42:40	011356	31/OCT/2018	08:47:40
Operation Number 0690-0012	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 1.0-2.6 - P3					
Incorporated from Order 030086815-02 - 0190 - 0012					
Insp. by	Date	Time			
010406	31/OCT/2018	10:08:58			

IAW RCOP5910 PARA 4.5: "THE TECHNICAL CONTENT OF THIS DOCUMENT IS APPROVED UNDER THE AUTHORITY OF DOA EASA.21J.068."
09/08/2013 CSFORM 180 Issue NC

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0690-0013	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 3.1-4.6 - P4-5 Incorporated from Order 030086815-02 - 0190 - 0013 DOA 29/10/18 TOM 10.45AM					
Perf. by	Date	Time	Perf. by	Date	Time
011356	31/OCT/2018	08:42:40	011356	31/OCT/2018	08:47:40
Operation Number 0690-0014	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text FINAL INSP 5.1-5.2 - P5-6 Incorporated from Order 030086815-02 - 0190 - 0014					
Insp. by	Date	Time			
010406	31/OCT/2018	10:08:58			
Operation Number 0700	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH8261 REV NC. NOSE COWL WILL REQUIRE TOP COAT PAINT POST PRIMER PAINT. TOP COAT PAINT SPEC: BAC7067 ROTABLE WHITE. Incorporated from Order 030086815-02 - 0200 -					
Operation Number 0700-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Perform Work Instructions IAW: CSRSCH8261 REV NC. Incorporated from Order 030086815-02 - 0200 - 0010					
Insp. by	Date	Time	Perf. by	Date	Time
010406	31/OCT/2018	10:16:15	011356	31/OCT/2018	08:43:00
Operation Number 0700-0011	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 1-2 - P2-P3 Incorporated from Order 030086815-02 - 0200 - 0011					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Perf. by	Date	Time	Perf. by	Date	Time
011356	31/OCT/2018	08:42:59	011356	31/OCT/2018	08:48:27
Operation Number	Badge ID 1	Badge ID 2			Work Center
0700-0012					1AGNAS
Operation Text INSP 1-2 - P2-P3					
Incorporated from Order 030086815-02 - 0200 - 0012 DOM 29/10/2018 TOM 15.00 PM					
Insp. by	Date	Time			
010406	31/OCT/2018	10:16:15			
Operation Number	Badge ID 1	Badge ID 2			Work Center
0700-0013					1AGNAS
Operation Text OPS 3 - P3-P4					
Incorporated from Order 030086815-02 - 0200 - 0013					
Perf. by	Date	Time	Perf. by	Date	Time
011356	31/OCT/2018	08:43:00	011356	31/OCT/2018	08:48:27
Operation Number	Badge ID 1	Badge ID 2			Work Center
0700-0014					1AGNAS
Operation Text OPS 4 - P4					
Incorporated from Order 030086815-02 - 0200 - 0014					
Perf. by	Date	Time	Perf. by	Date	Time
011356	31/OCT/2018	08:42:59	011356	31/OCT/2018	08:48:27
Operation Number	Badge ID 1	Badge ID 2			Work Center
0700-0015					1AGNAS
Operation Text INSP 4 - P4					
Incorporated from Order 030086815-02 - 0200 - 0015 DOA 29/10/2018 TOA 15.15 PM					
Insp. by	Date	Time			
010406	31/OCT/2018	10:16:15			

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0700-0016	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 5 - P4-P5					
Incorporated from Order 030086815-02 - 0200 - 0016					
Insp. by	Date	Time			
010406	31/OCT/2018	10:16:15			
Operation Number 0700-0017	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text INSP 6 - P5					
Incorporated from Order 030086815-02 - 0200 - 0017					
Insp. by	Date	Time			
010406	31/OCT/2018	10:16:15			
Operation Number 0710	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH2136 REV A. USE STENCILS IN LIEU OFF DECALS.					
Incorporated from Order 030086815-02 - 0210 -					
Operation Number 0710-0010	Badge ID 1	Badge ID 2			Work Center 1AGNAS
Operation Text Perform Work Instructions IAW: CSRSCH2136 REV A.					
Incorporated from Order 030086815-02 - 0210 - 0010 DOA 30/10/18 TOA 1.00PM					
Perf. by	Date	Time		Perf. by	Date
011356	29/OCT/2018	14:18:02		011356	31/OCT/2018
					08:44:56
Operation Number 0720	Badge ID 1 B0203890	Badge ID 2			Work Center 1AGNAS
Operation Text APPLY AERODYNAMIC SEALANT IWO OUTERSKINS POST PAINT.					
Incorporated from Order 030086815-02 - 0220 -					

Work Order Number: 30086815		Service Order Number: 30086815		Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED			Part Number: SJ30361		Serial Number: SB/RR/T700/1302
Operation Number 0720-0010	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text CSRSCH6006 REV A.					
Incorporated from Order 030086815-02 - 0220 - 0010					
Insp. by	Date	Time	Perf. by	Date	Time
010406	31/OCT/2018	11:59:17	058760	31/OCT/2018	10:54:23
Operation Number 0720-0011	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 1A-1B - P2					
Incorporated from Order 030086815-02 - 0220 - 0011					
Insp. by	Date	Time	Perf. by	Date	Time
010406	31/OCT/2018	11:59:18	058760	31/OCT/2018	10:54:23
Operation Number 0720-0012	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text OPS 2A-2K - P3					
Incorporated from Order 030086815-02 - 0220 - 0012					
Insp. by	Date	Time	Perf. by	Date	Time
010406	31/OCT/2018	11:59:18	058760	31/OCT/2018	10:54:23
Operation Number 0720-0013	Badge ID 1 B0527887	Badge ID 2			Work Center 1AGNAS
Operation Text FINAL INSP 3A - P3					
Incorporated from Order 030086815-02 - 0220 - 0013					
Insp. by	Date	Time			
010406	31/OCT/2018	11:59:18			
Operation Number 0730	Badge ID 1 B0210058	Badge ID 2 B0210406	Work Center 1AGNAS		
Operation Text FRSZ022. EEC DUCT INLET HAS CRACK APPORX 1.0" IN LENGTH.					
Incorporated from Order 030086815-04 - 0010 -					

Work Order Number: 30086815	Service Order Number: 30086815	Aircraft Model : Nacelle TRENT	
Nomenclature: COWL, NOSE, FULLY EQUIPPED		Part Number: SJ30361	Serial Number: SB/RR/T700/1302
Operation Number 0730-0010	Badge ID 1	Badge ID 2	Work Center 1AGNAS
Operation Text Repair in Accordance with: BOMBARDIER AEROSPACE CMM 71-60-00 REVISION 6 DATED OCT 10/14 REPAIR SCHEME FRSZ022. Incorporated from Order 030086815-04 - 0010 - 0010			
Insp. by	Date	Time	
010406	16/OCT/2018	15:39:15	