### **ENGINE MINI PACK**



#### **Engine Model**:

BR710-710A2-20

#### **Engine Serial Number:**

12279

#### Condition:

Serviceable, continued time September 2019

TSO: 5,927 CSO: 2,313 TSN: 5,927 CSN: 2,313

LLP Limiter: 2,916

#### Tag by:

Gama Aviation Engineering

#### Tag date

September 2019

#### Location

Dallas, Texas

#### **Additional details**

For additional details on this unit please **contact** the AJW Engines Team.



	ing Civil Aviation	2.				3. Form Tracking Number:
	/United States	Al	UTHORIZED REI FAA Form 8130–3, AIRWO			DAL-64934
4. Organiz	ation Name and Address:				1110	5. Work Order/Contract/Invoice
	viation Engineering, I	nc., 7511 Le	emmon Ave., Hangar C, Dallas, TX	X 75209 (VYQR	.491Y)	Number: DAL-64934
6. Item:	7. Description:		8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:
1	ENGINE		BR700-710A2-20	1	12279	INSPECTED
DETERM PRESUR GAMA A	WAS REMOVED FIGURED TO BE IN SAIN VATION OF ENGINED WITH A CONTRESS OF THE PROPERTY OF THE PRO	FE OPERATE WITNESS	FIONAL CONDITION. PERFORM SED. THIS PART WAS REMOVE	MED OPS TEST D WITH TSN:: 1/12 was carried	d out in accordance with EASA Part	AW 71-00-00-710-801.
	ies the items identified abo Approved design data and Non-approved design data	are in a cond		Certifies and desc Federal	FR 43.9 Return to Service	cordance with Title 14, Code of
13b. Author	orized Signature:	$\rightarrow$	13c. Approval/Authorization No.:	: 14b. Authori	zed Signature: 262	14c. Approval/Certificate No.: VYQR491Y
13d. Name	(Typed or Printed):		13e. Date (dd/mmsn/yyyy):	14d. Name (7	Typed or Printed):	14e. Date (dd/mmm/yyyy):
				Timothy S	anson	27-Sep-2019
			User/Installe	r Responsibilit	ies	
Where the Block 1, it is specified in	user/installer performs wo s essential that the user/in Block 1.	ork in accorda staller ensure	nnce with the national regulations of an air s that his/her airworthiness authority acco	rworthiness authorepts aircraft engin	rity to install the aircraft engine/propeller rity different than the airworthiness author e(s)/propeller(s)/article(s) from the airwore records must contain an installation certi	ority of the country specified in rthiness authority of the country

national regulations by the user/installer before the aircraft may be flown.

### STATEMENT INCIDENTS ACCIDENTS

#### Two (2) Used Rolls Royce BR700-710A2-20 Manufacturer's Serial Numbers 12276 and 12279

Learjet, Inc. ("Learjet") hereby attests that any Engine or Part listed above while under the control of Learjet a) was maintained by a civil maintenance organization approved by a local civil aviation authority; b) did not sustain accident or incident related damage; and c) to the best of Learjet's knowledge, was not removed at the time of submittal to Learjet from an aircraft involved in an Accident or Incident as defined by the ICAO Definitions: Convention on International Civil Aviation Annex 13 (Aircraft Accident and Incident Investigation) Chapter 1 "Definitions" and Attachment C "List of examples".

LEARJET, Inc., as Seller

Name: 41 and

Title: SECRETARY, DIRECTOR

LEARJET, Inc., as Seller

Name: Kimi

Title: Assistant Treasures Director

#### **AIRCRAFT SERVICES**

#### **Engine Life Limted Items**

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

#### Rolls Royce BR700-710A2-20-12279

05-10-01 Life Limited Components - Module 31

Tasks/Codes	Inspection / Check	Interval	Comp	oliance	Next [	Due	
05-10-01-870-002	LP Compressor Disk Assembly -	5,000 Eng	Date: 18-Aug-06				2
	Replace	Cycles	Eng Hrs: 1,552.40	P/N: FW33929		None	23501
			Eng Cyc: 817	S/N: CTDK6535	5,229 Cycles		
05-10-01-870-003	Fan Shaft Assembly - Replace	25,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR23914		None	78592
			Eng Cyc: 0	S/N: CL06860	25,000 Cycles		2
05-10-01-870-004	HP Comp Rotor Disk Assy (Stages 1-6) -	15,000 Eng	Date: 27-Oct-00				7
	Replace	Cycles	Eng Hrs: 0.00	P/N: BRR23541		None	78592
			Eng Cyc: 0	S/N: 667	15,000 Cycles		2
05-10-01-870-005	HP Comp Rotor Disk Assy (Stage 7-10) -	15,000 Eng	Date: 27-Oct-00				7
	Replace	Cycles	Eng Hrs: 0.00	P/N: BRR21861		None	78592
			Eng Cyc: 0	S/N: 491	15,000 Cycles		2
05-10-01-870-006	Curvic Ring - Replace	15,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR16716		None	78592
			Eng Cyc: 0	S/N: 2827	15,000 Cycles		2
05-10-01-870-007	HP Turbine Rotor Disk Stage 1 - Replace	6,200 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR23952		None	78592
			Eng Cyc: 0	S/N: LDREC11653	6,200 Cycles		12
05-10-01-870-008	HP Turbine Rotor Disk Stage 2 - Replace	10,500 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR22008		None	78592
			Eng Cyc: 0	S/N: LDREC11573	10,500 Cycles		12
05-10-01-870-009	LP Turbine Rotor Disk Stage 1 - Replace	25,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR15535		None	78592
			Eng Cyc: 0	S/N: 3017	25,000 Cycles		12
05-10-01-870-010	LP Turbine Rotor Disk Stage 2 - Replace	25,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR11896		None	78592
			Eng Cyc: 0	S/N: 3386	25,000 Cycles		2
05-10-01-870-011	LP Turbine Rotor Shaft	25,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR19612		None	78592
			Eng Cyc: 0	S/N: BBAN658	25,000 Cycles		2

Manual: TLMC for BR700-710-20 Engine - T-710-2BR - Rev. No: 63 Dated: 27-Mar-19 Reviewed: 09-Aug-19

BOMBARDIER

#### AIRCRAFT SERVICES

### **Engine Life Limted Items**

Left Eng Hrs: 5,927.00 Eng Cycs: 2,313

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

#### Rolls Royce BR700-710A2-20-12279

05-10-02 Life Limited Components - Module 31

Tasks/Codes	Inspection / Check	Interval	Com	pliance	Next I	Due	
05-10-02-870-004	LP Comp Rotor Blade Assy	10,000 Eng	Date: 14-Feb-05				N
		Cycles	Eng Hrs: 876.50	P/N: FW33513		None	23501
24 Blades			Eng Cyc: 515	S/N: MULTIPLE	10,515 Cycles		)1
05-10-02-870-005	LP Comp Annulus Filler Assy	6,300 Engine	Date: 27-Oct-00				D2
		Cycles	Eng Hrs: 0.00	P/N: BRR22626		None	2350
24 Fillers			Eng Cyc: 0	S/N: MULTIPLE	6,300 Cycles		)1
05-10-02-870-006	Intermediate Case	20,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR22752		None	78592
			Eng Cyc: 0	S/N: 269	20,000 Cycles		)2
05-10-02-870-012	Rear Bearing Support Structure	On Condition	Date: 27-Oct-00		On Condition		7
			Eng Hrs: 0.00	P/N: BRR23504		None	78592
			Eng Cyc: 0	S/N: 257			)2
05-10-02-870-014	No.4 Stubshaft	19,000 Eng	Date: 27-Oct-00			•	7
		Cycles	Eng Hrs: 0.00	P/N: BRR23080		None	78592
			Eng Cyc: 0	S/N: 281	19,000 Cycles		12

Manual: TLMC for BR700-710-20 Engine - T-710-2BR - Rev. No: 63 Dated: 27-Mar-19 Reviewed: 09-Aug-19

(7)

- (1) Particulars of all maintenance work done on the engine.
- (2) Particulars of all overhauls, repairs, replacements, modifications and mandatory inspections relating to the engine or any of its accessories.

(3) Particulars of any defects occurring in the engine, and of the rectification of such defects, including a reference to the relevant entries in the technical log.  (4) Certificate that in carrying out the overhaul, repairs, etc. all mandatory requirements applicable thereto have been complied with.
A/C 908/ N 869 AP workorder # 223583 05/31/2019 TAT 5927.0 CYC 2913 80/21/2019  Accomplished Preservation of the Power Plant on # 1 Engine P/N BR700.710A2 S/N 12279  IAW Rolls Royce MM 10-14-00-620-801. Por 27-2019
IAU Rolls Royce MM 10-14-00-620-801. Pog. 27-2019
Jefe 52477 L5VR6034



## **BR710**

### **Boroscope**

**Technical Report** 



TYPE: BR700-710A2-20

ENG #1 S/N: 12279

#### Jet Aviation Basel

Tel.: +41 58 158 44 24

Internet: www.jetaviation.com

WORK AND INSPECTION PERFRMED BY:

NAME: Davy Oehler

SIGNATURE:

STAMP: 206341

Damages found on this teardown report are observed before cleaning. NDT and final inspection, Further damages will be mentioned by our quality dept, report.

16.01.2019

Forms HotInsp001

Page 1





GENERAL DATA	A STATE OF THE STA		
A/C REG.:	9H-IVG	Date:	15.01.2019
W/O:	B9IVG001	A/C S/N:	9081
A/C Type:	BD700-1A10	Engine position:	L/H
A/C Hours:	5'915:32	A/C Landings:	2'308
Engine Type:	BR700-710A2-20	Engine S/N:	12279

#### 1. REASON OF ENGINE INSPECTION

**Pre-Buy Inspection** 

#### 2. DATE / PLACE OF ENGINE INSPECTION

15. January 2019 / Basel





#### **BORESCOPE INSPECTION REPORT CONTENTS:** FAN.....(Page 4) 1.1 1st HPC Blades.....(Page 5) 1.2 Fuel Nozzles.....(Page 6) 1.3 Combustion Liner.....(Page 7) 1.4 Nozzle Guide Vanes.....(Page 8) 1.5 1st HPT Blades.....(Page 9) 1.6 2nd HPT Blades.....(Page 10) 1.7 Conclusion .....(Page 11) 1.8



1.1 FAN







Damages found on this teardown report are observed before cleaning, NDT and final inspection, Further damages will be mentioned by our quality dept. report



1.2 1st HPC Blades









Damages found on this teardown report are observed before cleaning. NDT and final inspection. Further damages will be mentioned by our quality dept, report,

16.01.2019

Forms Hotinsp001

Page 5





#### 1.3 Fuel Nozzles







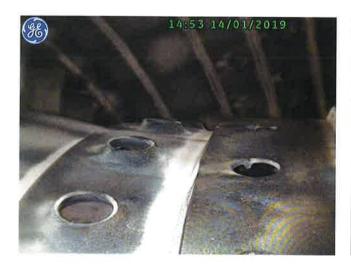


Damages found on this teardown report are observed before cleaning, NDT and final inspection, Further damages will be mentioned by our quality dept, report, Page 6

#### 1.4 Combustion Chamber









Damages found on this teardown report are observed before cleaning. NDT and final inspection. Further damages will be mentioned by our quality dept. report

16.01.2019

Forms HotInsp001

Page 7



#### 1.5 Nozzle Guide Vanes









Damages found on this teardown report are observed before cleaning. NDT and final inspection, Further damages will be mentioned by our quality dept, report

16.01.2019 Forms HotInsp001 Page 8



1.6 1st HPT Blades









Damages found on this teardown report are observed before cleaning, NDT and final inspection, Further damages will be mentioned by our quality dept, report,

16.01.2019

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Page 9



#### 1.7 2nd HPT Blades









Damages found on this teardown report are observed before cleaning. NDT and final inspection. Further damages will be mentioned by our quality dept, report,

16.01.2019 Forms HotInsp001 Page 10





1.8 Conclusion

 Found nick on the leading edge zone C of the compressor, still in limit iaw Rolls Royce EMM 72-33-00-220-801 Rev/date February 15/2018.

Depth of the nick



Lenth of the nick





### For further questions or assistance, don't hesitate to contact one of the following persons below:

#### YOUR PLANNING REPRESENTATIVE:

Steven Hancock Tel: +41 58 158 48 68

#### YOUR AIRCRAFT SUPERVISOR:

Marc Heim Tel: +41 58 158 52 43

#### **WORK PERFORMED BY:**

Davy Oehler Tel: +41 58 158 58 17



## LEASE ENGINE SERVICES



<b>Engine Shut Down</b>				
Record N1 and N2 rotor run down time	t(N1) =	sec. (min.120)	t(N2)=	sec. (min.90)
Preservation of Powerplant  Main line bearing and fuel inhibit  A1+C4 (EMM 10-17-00),  A2 (EMM10-14-00)	inhibited, agg shipped by a required! **Main lin	n engine is stored more than ree preservation with RR. If ir, an IATA Shipper's Declar e bearings must be prese t be accomplished on-wi	an unpreserve aration for Dan erved on-win	d engine is gerous Goods is NSPECTOR SAR ag. If preserva

Ref BBO WO 223583 31 May 19

P	Simply
Vibration Survey (optional test)	Parameters
N1 Vibration	Minimum Idle for 5 min.
N2 Vibration	(RECORD)
N1 Vibration	65% N1 for 5 min.
N2 Vibration	(RECORD)
10/4	Return to min. Idle and stabilize
	Slowly advance throttles to 65% N1
N1 Vibration	In less than 10 seconds advance throttles
N2 Vibration	to 85% N1 for 30 sec. (RECORD)
	In less than 10 seconds retard throttles to
	65% N1 for 30 sec.
N1 Vibration	Minimum Idle for 5 min
N2 Vibration	(RECORD)
112 VIDIAUOII	Shut Down Engine



# LEASE ENGINE SERVICES #1 ENS

#### **ENGINE PRESERVATION RECORD**

ENGINE DETAILS		
<b>Engine Serial Number</b>	12279	1,
Date	31 may 19	
TSN	5927.0	
CSN	2313	

The engine has been previously prepared for long term storage in accordance with the RR Engine Manual Task 72-00-00. Regular checks of the humidity indicators are required in order to maintain the correct preservation of the engine whilst in storage. Upon engine receipt, please perform the following inspections:

Examine the humidity indicator at 24 hours from delivery, 7 days and then at regular 28 day cycles. If the humidity indicator shows unsafe the bag/cover must have new replacement desiccant installed and the old desiccant removed.

**Note:** The humidity indicator should stay blue if the engine is safe. If the colour changes to pink the engine is unsafe and remedial action must be taken.

Use the following table to record accomplishment of the preservation and storage conditions whilst positioned prior to engine lease. Record satisfactory accomplishment by stamping or signing the appropriate boxes in the columns provided with any further remarks. If the task is not possible please indicate this in the box provided and inform the originator.

		Da	ate of Engin	e Receipt:		
ls	the engir	e stored in a c	limatically o	ontrolled er	vironment (YES	S/NO):
Inspection Interval	Date	Inspector	Humidity Indicator	Bag Condition	Maintenance Required	Maintenance Performed
24 hours	61	SAR 007 INSPECTOR	12)	12	NO	NIA
7 days	6-8	SAR	la	Gl	No	N/A
28 days	7-3	SAR	31	90	ND	NIA
28 days	7-31	INSPECTOR SAR	40	13)	NO	NIA
28 days	8-28	INSPECTOR SAR INSPECTOR	5/1	60	NO	NIA
28 days	9-23	SAR 007 NSPECTOR	le	20	NO	NIA
28 days		SAT 007				
28 days	ı	NSPECTOR INSPECTOR				
28 days		SAR				
28 days		007 INSPECTOR SAR				
		007				



### LEASE ENGINE SERVICES



### **Engine Ground Run Checklist**

<b>Engine Ground Run</b>					COFOTOR	
Engine Run Leak Che	Engine Run Leak Check (EMM 71-00-00)  SARInsp.					
(Check core mounted HP fuel sy	stem components only if	equired by add	itional mainte	manaa \	00 <b>7</b>	
Power Assurance Che	ck (BR710 A1 10: EMA	4.71 00 00 710	1001ai manic	mance.)	INSPECTOR	
BR710-A2-20: EMM 71-00-00-	866-818. BR710-C4-11. E	71-00-00-71( FMM 71_00_00	710 004)		SARP.	
Any discrepancies? N	Ves. follows	owing.			INSPECTOR	
In case any engine parameter is	out of limit please contact t (air, ambient) =	: RRD.TechHel	p@rolls-royce	e.com	007	
Record of test data	deg.C/F	p (air, a	mbient) =	PSI		
Parameter	Value at idle	Value at		Value at	t max EPR	
	(after 5 min)	(after 2	2 min)	(afte	r 2 min)	
EPR	1.02	1.3	2	1.54	/	
TGT (deg. C)	4.38	72	.0	78	D	
N1 (%)	27.8	8:	5	9/	.7	
N2 (%)	65.9	9	2.2	01	0.2	
FUEL FLOW (Lbs/Hrs)	710	E	1270		60	
OIL PRESSURE (PSI)	12		13	70	2	
OIL TEMP. (deg.C)	38	10	2	10	3	
N1 VIBRATION (In/Sec)	M, L	N;Z		Nic		
N2 VIBRATION (In/Sec)	NIL	alil		NIL		
<b>Acceleration Test</b>		///		LNIC		
Make sure engine gives its max	ximum specified EPR va	alue (high idle	e → 95%ma	x.takeoff thr	ust: 5 sec).	
EPR of the day			Е	PR = 1.5	5	
Calculated EPR of 95% Tr	rust		EPR x 0		17	
Acceleration time				t =	sec.	
				-		

Check aircraft compute	er for any sto	red engine faults		7
If faults appear follow the fault is list (STD + LTD) for the last 3 fli	solation procedures ight legs to RRD for	to rectify them. In case of doub	Ty Forward Chart	
Long Term Dispatch Faults	MON C NOTED	RRD informed about faults!	Y/N: W/A	NSDE
Short Term Dispatch Faults	Not both	RRD informed about faults!	Y/N: N/A	ONA
Do Not Dispatch Faults	AW: how how	DND faults must be rectified be	efore engine removal!	



### LEASE ENGINE SERVICES



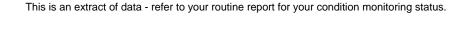
Engine Shut Down				
Record N1 and N2 rotor run down time	t(N1) =	sec. (min.120)	t(N2)=	sec. (min.90)
A1+C4 (EMM 10-17-00), A2 (EMM10-14-00)	shipped by a required!  **Main line	n engine is stored more the ree preservation with RR. ir, an IATA Shipper's December of the bearings must be presented to be accomplished on-ways.	If an unpreserved claration for Dang	erous Goods is NSPECT

het BBD WO 223583

<b></b>	
Vibration Survey (optional test)	Parameters
N1 Vibration	Minimum Idle for 5 min.
N2 Vibration	(RECORD)
N1 Vibration	65% N1 for 5 min.
N2 Vibration	(RECORD)
10 4	Return to min. Idle and stabilize
221.221	Slowly advance throttles to 65% N1
N1 Vibration	In less than 10 seconds advance throttles
N2 Vibration	to 85% N1 for 30 sec. (RECORD)
	In less than 10 seconds retard throttles to
	65% N1 for 30 sec.
N1 Vibration	Minimum Idle for 5 min
N2 Vibration	(RECORD)
	Shut Down Engine

T: + 1 973 292 9597 F: + 1 973 292 3030 http://www.jet-care.com/ inquiries@jet-care.com T: + 44(0) 1256 701777 F: + 44(0) 1256 701377 http://www.jet-care.com/ enquiries@jet-care.com









#### Aircraft Report for 9H-IVG GEX.9081 - 04 OCTOBER 2019

ELIT'AVIA MALTA LIMITED SkyParks Business Centre Malta International Airport **LUQA** LQA 4000 **MALTA** 

Email distribution:

alexander.cutajar@elitavia.com adrian.spiteri@elitavia.com tstranczek@flyaci.com vincent.saintcyr@elitavia.com

Attention: Alexander Cutajar

Operator Code: **MCG** 

(This code can be used for general communication with Jet-Care as well as on trend forms and iECHO GPA™ for identification.)

Contact: Alexander Cutajar Telephone: 356 9993 3128

Fax:

Email: alexander.cutajar@elitavia.com

OCTOBER 22-24, 2019 - LAS VEGAS, NV

Join the Jet-Care GPA Team at NBAA BACE 2019 in Las Vegas. Find us on the Spectro | Jet-Care booth C7534

Our new exhibition booth was launched earlier this year and this is its first NBAA event - we hope you will take the opportunity to drop by and see the new design and stop for a coffee and a chat with the team. We look forward to seeing you in Las Vegas.

	Registration AC. Serial	AC. Make/Model Engine Type	#	Engine	Data Source	Trend Stage	Trends	First	Last	Age of Data (days)	Trend Status	See Comments Page
1	9H-IVG	Bombardier Global Express	1	12276	Electronic	Takeoff	122	16-Mar-2018	10-Feb-2019	236 *	Normal	Yes
	GEX.9081	ROLLS-ROYCE BR710-A2-20	1	12276	Electronic	Cruise	134	16-Mar-2018	06-Jan-2019	271 *	Normal	Yes
			2	12279	Electronic	Takeoff	122	16-Mar-2018	10-Feb-2019	236 *	Normal	Yes
			2	12279	Electronic	Cruise	134	16-Mar-2018	06-Jan-2019	271 *	Normal	Yes

<sup>\*</sup>If Age of Data is shown in Bold it indicates that the latest flight data is in excess of 90 days old.





Jet-Care is a trading name of Palace International Ltd.



Registration: 9H-IVG

- We note the last two flights received appear to have corrupted flight dates (2025 and 2088) these have been deleted for clarity. We will await new downloads in due course to re assess and advise as required.

Operator ELIT'AVIA MALTA LIMITED

Registration 9H-IVG Aircraft Serial GEX.9081

Engine Position 1
Engine Serial 12276
Engine Model BR710-A2-20
Data Source Takeoff - Electronic

Normal



Trend	Date	Time	Altitude	Mach/	Air Temp	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Sta	tus	EPR
No	Date	Time	(feet)	IAS	(°C)	111 (70)	112 (70)	( 0)	1 40111011	Eng A/I	Wing A/I	2
83	02-Nov-2018	12:00:00	116	.22	19.4	89.8	94.2	749	5316	off	off	1.49
84	04-Nov-2018	16:05:00	50	.23	11.4	88.4	92.7	725	5294	off	off	1.48
85	04-Nov-2018	19:12:00	204	.26	24.1	91.2	95.0	790	5461	off	off	1.50
86	05-Nov-2018	16:05:00	2106	.22	4.3	90.1	92.9	754	5170	off	off	1.53
87	06-Nov-2018	14:09:00	1118	.24	2.2	88.7	92.1	736	5329	off	off	1.52
88	07-Nov-2018	12:20:00	1650	.24	16.2	88.5	93.2	743	4903	off	off	1.47
89	08-Nov-2018	19:13:00	402	.24	11.2	89.7	93.1	750	5418	off	off	1.51
90	08-Nov-2018	21:34:00	24	.25	18.2	90.7	94.3	767	5463	off	off	1.50
91	10-Nov-2018	03:56:00	204	.23	30.0	90.3	95.4	781	5161	off	off	1.46
92	10-Nov-2018	06:08:00	418	.23	33.8	93.5	96.9	815	5428	off	off	1.51
93	10-Nov-2018	10:26:00	302	.24	31.2	93.0	96.5	802	5458	off	off	1.51
94	13-Nov-2018	12:53:00	488	.22	27.7	90.2	95.1	767	5063	off	off	1.46
95	13-Nov-2018	14:50:00	314	.25	30.9	92.9	96.4	800	5463	off	off	1.51
96	13-Nov-2018	19:40:00	348	.24	28.2	92.7	96.0	802	5422	off	off	1.51
97	14-Nov-2018	06:57:00	456	.23	-1.2	85.4	90.2	679	5137	off	off	1.46
98	15-Nov-2018	09:04:00	-86	.22	17.5	90.6	94.3	758	5457	off	off	1.51
99	25-Nov-2018	16:49:00	868	.23	7.6	86.8	91.8	708	5053	off	off	1.46
100	25-Nov-2018	19:33:00	528	.23	12.9	90.1	93.5	756	5440	off	off	1.51
101	27-Nov-2018	16:53:00	914	.22	-2.8	87.7	91.2	708	5297	off	off	1.51
102	29-Nov-2018	08:35:00	-82	.23	11.7	88.5	92.9	726	5368	off	off	1.48
103	29-Nov-2018	19:28:00	1428	.23	7.7	87.6	92.1	714	4955	off	off	1.47
104	02-Dec-2018	08:23:00	110	.22	10.8	88.7	93.0	734	5321	off	off	1.48
105	02-Dec-2018	09:58:00	352	.23	7.1	86.7	91.7	702	5112	off	off	1.46
106	04-Dec-2018	21:07:00	780	.23	1.7	88.6	92.0	730	5402	off	off	1.52
107	05-Dec-2018	00:47:00	638	.22	7.3	87.5	92.2	704	5063	off	off	1.46
108	06-Dec-2018	16:20:00	36	.22	16.9	90.5	94.1	756	5504	off	off	1.51
109	06-Dec-2018	19:55:00	750	.23	13.9	87.8	92.8	719	5032	off	off	1.46
110	09-Dec-2018	18:51:00	176	.24	18.5	88.4	93.5	749	5163	off	off	1.46
111	13-Dec-2018	15:19:00	2066	.23	-1.2	88.6	91.7	726	5151	off	off	1.52
112	14-Dec-2018	15:32:00	504	.22	0.3	88.3	91.8	723	5442	off	off	1.51
113	19-Dec-2018	22:31:00	34	.23	10.3	89.1	92.9	744	5406	off	off	1.50
114	20-Dec-2018	08:14:00	298	.22	30.7	92.9	96.5	798	5471	off	off	1.51
115	30-Dec-2018	03:00:00	220	.22	26.8	91.0	95.2	777	5227	off	off	1.48
116	30-Dec-2018	10:03:00	298	.22	32.1	90.7	95.7	792	5122	off	off	1.46
117	01-Jan-2019	04:58:00	168	.23	29.9	92.6	96.2	803	5426	off	off	1.51
118	01-Jan-2019	07:47:00	192	.22	31.6	90.9	95.6	784	5197	off	off	1.46
119	06-Jan-2019	19:35:00	200	.23	22.1	90.4	94.7	767	5263	off	off	1.48
120	07-Jan-2019	15:04:00	-36	.22	16.6	90.4	94.0	758	5497	off	off	1.51
121	09-Jan-2019	10:03:00	298	.22	32.1	90.7	95.7	792	5122	off	off	1.46
122	10-Feb-2019	11:32:00	186	.22	26.3	92.1	95.6	785	5442	off	off	1.51
177	10-1 00-2013	11.32.00	100	.22	20.3	J2.1	55.0	703	JTTL	UII	UII	1.31

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FWP14064.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP21327.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP14064.TND	0	-	23-Oct-2018 00:00	23-Oct-2018

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#### Jet-Care Trend Plots - Takeoff

Operator

Aircraft Registration 9H-IVG

**Engine Position** 1

**Engine Serial Number** 12276

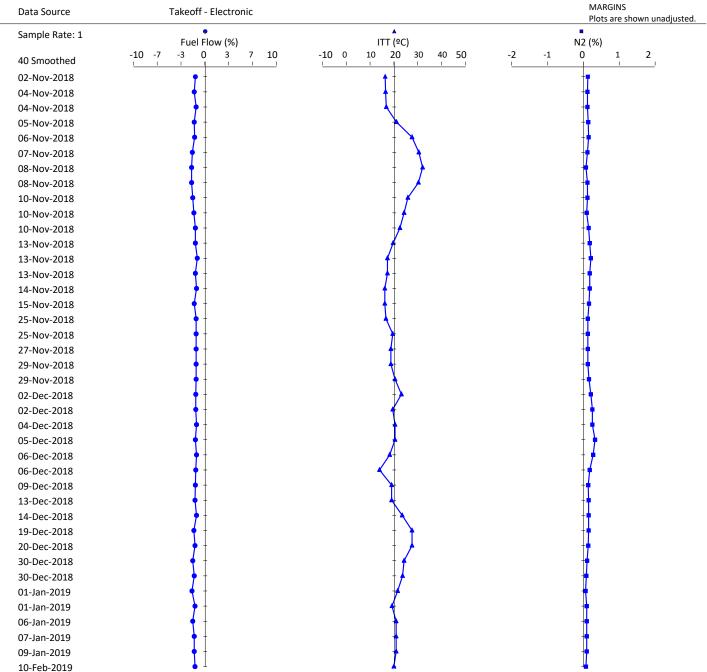
**Engine Model** BR710-A2-20

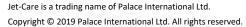
Takeoff - Electronic

ELIT'AVIA MALTA LIMITED

Normal







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Operator ELIT'AVIA MALTA LIMITED

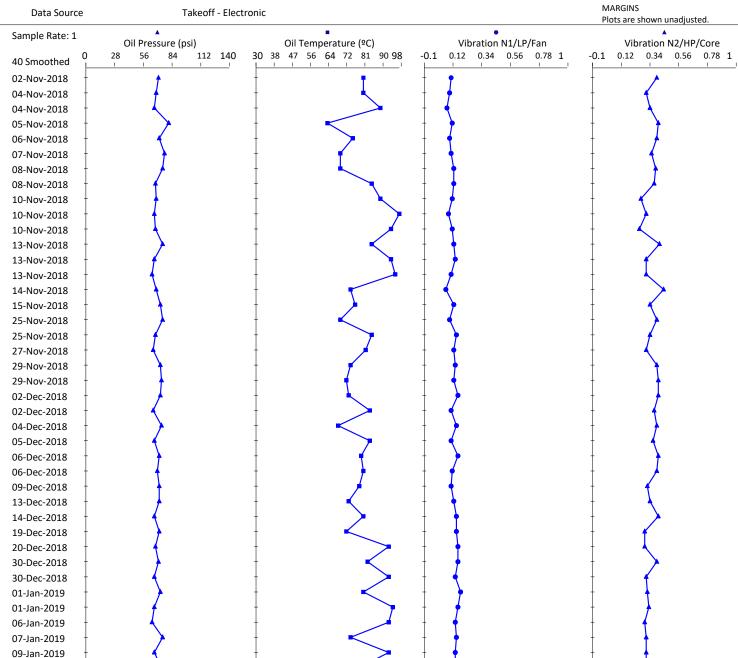
Aircraft Registration 9H-IVG
Engine Position 1

Engine Serial Number 12276

Engine Model BR710-A2-20



JET-CARE



10-Feb-2019



Operator ELIT'AVIA MALTA LIMITED

Registration 9H-IVG Aircraft Serial GEX.9081

Engine Position 1
Engine Serial 12276
Engine Model BR710-A2-20
Data Source Cruise - Electronic

Normal



Trend	Date	Time	Altitude	Mach/	Air Temp	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine St	atus	EPR
No			(feet)	IAS	(°C)					Eng A/I	Wing A/I	
95	02-Nov-2018	04:51:00	39998	.85	-28.5	86.1	87.4	674	1565	off	off	1.51
96	02-Nov-2018	07:12:00	43004	.85	-28.5	87.5	88.0	702	1384	off	off	1.55
97	02-Nov-2018	12:33:00	43062	.85	-21.1	87.2	88.7	709	1376	off	off	1.51
98	04-Nov-2018	16:28:00	41016	.85	-30.4	84.9	86.9	657	1447	off	off	1.49
99	04-Nov-2018	19:52:00	39990	.85	-30.7	91.1	88.9	725	1815	off	off	1.65
100	05-Nov-2018	16:31:00	38008	.85	-38.0	83.1	85.3	617	1666	off	off	1.47
101	06-Nov-2018	15:01:00	40008	.85	-30.1	86.9	87.6	683	1652	off	off	1.54
102	06-Nov-2018	15:22:00	43018	.85	-31.4	87.3	87.5	696	1436	off	off	1.56
103	06-Nov-2018	15:34:00	43022	.85	-32.5	88.6	87.9	707	1486	off	off	1.60
104	07-Nov-2018	13:01:00	38002	.85	-26.9	87.1	88.0	683	1765	off	off	1.53
105	08-Nov-2018	22:05:00	38996	.85	-28.8	89.7	88.7	707	1802	off	off	1.61
106	09-Nov-2018	05:04:00	45000	.85	-39.6	86.6	86.4	683	1272	off	off	1.57
107	10-Nov-2018	06:49:00	40998	.85	-28.4	88.1	88.3	698	1566	off	off	1.57
108	10-Nov-2018	07:31:00	40982	.85	-28.1	86.3	87.6	685	1502	off	off	1.52
109	13-Nov-2018	15:53:00	39992	.83	-26.5	84.4	87.0	666	1488	off	off	1.45
110	13-Nov-2018	20:08:00	33998	.85	-5.8	88.9	90.9	723	2100	off	off	1.49
111	13-Nov-2018	22:44:00	42996	.83	-35.9	91.0	88.3	720	1525	off	off	1.67
112	14-Nov-2018	08:42:00	43044	.85	-29.4	88.5	88.3	712	1464	off	off	1.58
113	15-Nov-2018	09:29:00	42996	.85	-32.3	86.3	87.1	674	1365	off	off	1.54
114	25-Nov-2018	17:25:00	39034	.85	-20.0	85.5	88.2	682	1602	off	off	1.45
115	25-Nov-2018	20:22:00	40000	.85	-23.4	88.5	89.0	715	1673	off	off	1.55
116	27-Nov-2018	17:24:00	43044	.85	-18.5	89.3	89.8	739	1396	off	off	1.56
117	02-Dec-2018	10:37:00	44966	.83	-29.0	91.4	89.4	753	1334	off	off	1.66
118	04-Dec-2018	21:36:00	43004	.85	-27.3	88.3	88.4	714	1453	off	off	1.57
119	06-Dec-2018	16:46:00	37994	.85	-33.4	82.7	85.6	622	1652	off	off	1.43
120	06-Dec-2018	20:25:00	41066	.85	-36.6	83.4	85.6	632	1436	off	off	1.47
121	09-Dec-2018	19:21:00	38012	.85	-19.4	87.7	89.0	705	1774	off	off	1.51
122	13-Dec-2018	15:41:00	40032	.85	-23.6	86.6	88.2	689	1550	off	off	1.50
123	13-Dec-2018	17:31:00	43064	.85	-20.1	88.6	89.4	731	1375	off	off	1.54
124	14-Dec-2018	16:03:00	43000	.85	-23.3	88.2	88.9	720	1420	off	off	1.55
125	19-Dec-2018	23:40:00	41000	.84	-42.7	90.3	87.2	693	1710	off	off	1.68
126	20-Dec-2018	08:40:00	45012	.85	-39.7	84.9	85.8	659	1257	off	off	1.53
127	30-Dec-2018	03:52:00	45004	.85	-39.2	86.0	86.3	677	1256	off	off	1.57
128	30-Dec-2018	11:03:00	43000	.84	-34.2	89.6	88.1	716	1511	off	off	1.63
129	30-Dec-2018	11:52:00	43028	.85	-33.2	90.6	88.6	728	1557	off	off	1.66
130	01-Jan-2019	05:31:00	38008	.80	-23.8	83.5	86.9	646	1489	off	off	1.42
131	01-Jan-2019	08:13:00	43030	.85	-34.2	87.9	87.5	689	1488	off	off	1.59
132	06-Jan-2019	20:18:00	40000	.85	-31.1	88.7	88.1	697	1691	off	off	1.60
133	06-Jan-2019	20:32:00	40002	.85	-31.6	86.4	87.2	673	1603	off	off	1.53
134	06-Jan-2019	21:26:00	43000	.85	-38.2	89.2	87.4	701	1501	off	off	1.64

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FWP14064.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP21327.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018

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#### Jet-Care Trend Plots - Cruise

Operator ELIT'AVIA MALTA LIMITED

Aircraft Registration 9H-IVG

**Engine Position** 1 **Engine Serial Number** 12276

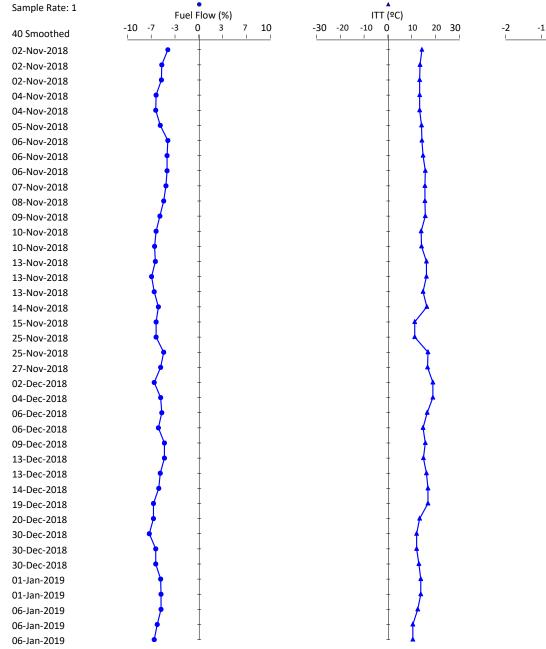
**Engine Model** BR710-A2-20

Cruise - Electronic Data Source

Normal



MARGINS Plots are shown unadjusted. N2 (%) 0 2



Operator ELIT'AVIA MALTA LIMITED

Aircraft Registration 9H-IVG
Engine Position 1

Engine Serial Number 12276

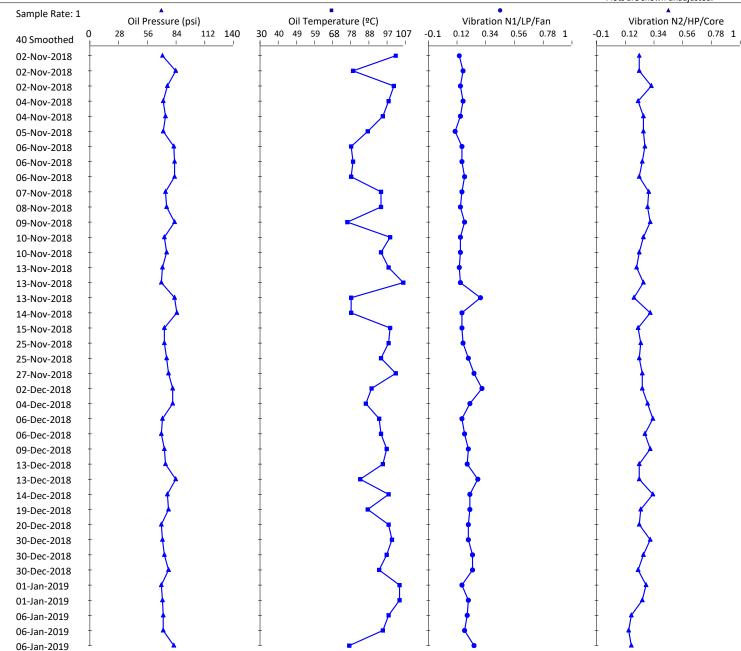
Engine Model BR710-A2-20

Data Source Cruise - Electronic





MARGINS
Plots are shown unadjusted.





Operator ELIT'AVIA MALTA LIMITED

Registration 9H-IVG Aircraft Serial GEX.9081

**Engine Position** 2 **Engine Serial** 12279 **Engine Model** BR710-A2-20 Data Source Takeoff - Electronic Normal



						(24)		(0.5)				
Trend No	Date	Time	Altitude (feet)	Mach/ IAS	Air Temp (°C)	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Sta Eng A/I	tus Wing A/I	EPR
83	02-Nov-2018	12:00:00	116	.22	19.3	89.6	94.0	750	5338	off	off	1.48
84	04-Nov-2018	16:05:00	50	.23	11.0	88.3	92.7	730	5348	off	off	1.48
85	04-Nov-2018	19:12:00	204	.26	23.9	91.1	94.9	792	5475	off	off	1.50
86	05-Nov-2018	16:05:00	2106	.22	3.8	90.1	92.9	756	5236	off	off	1.53
87	06-Nov-2018	14:09:00	1118	.24	1.6	88.6	92.0	736	5370	off	off	1.52
88	07-Nov-2018	12:20:00	1650	.24	16.1	88.2	93.1	746	4930	off	off	1.46
89	08-Nov-2018	19:13:00	402	.24	10.8	89.6	93.0	754	5456	off	off	1.51
90	08-Nov-2018	21:34:00	24	.25	17.8	90.6	94.2	773	5517	off	off	1.50
91	10-Nov-2018	03:56:00	204	.23	29.9	90.0	95.1	784	5151	off	off	1.46
92	10-Nov-2018	06:08:00	418	.23	33.7	93.2	96.7	821	5431	off	off	1.51
93	10-Nov-2018	10:26:00	302	.24	31.1	93.0	96.4	804	5486	off	off	1.51
94	13-Nov-2018	12:53:00	488	.22	27.6	90.0	95.0	770	5104	off	off	1.46
95	13-Nov-2018	14:50:00	314	.25	30.8	92.9	96.4	806	5487	off	off	1.51
96	13-Nov-2018	19:40:00	348	.24	28.1	92.6	95.9	810	5469	off	off	1.51
97	14-Nov-2018	06:57:00	456	.23	-1.7	84.9	90.1	680	5130	off	off	1.46
98	15-Nov-2018	09:04:00	-86	.22	17.2	90.5	94.2	760	5527	off	off	1.51
99	25-Nov-2018	16:49:00	868	.22	7.4	86.7	91.6	710	5065	off	off	1.46
100	25-Nov-2018	19:33:00	528	.23	12.5	90.1	93.5	759	5474	off	off	1.51
101	27-Nov-2018	16:53:00	914	.22	-3.4	87.7	91.2	712	5396	off	off	1.52
102	29-Nov-2018	08:35:00	-82	.23	11.3	88.3	92.8	728	5376	off	off	1.48
103	29-Nov-2018	19:28:00	1428	.23	7.4	87.3	91.9	718	5011	off	off	1.46
104	02-Dec-2018	08:23:00	110	.22	10.5	88.9	93.0	735	5364	off	off	1.49
105	02-Dec-2018	09:58:00	352	.23	6.8	86.5	91.5	705	5157	off	off	1.46
106	04-Dec-2018	21:07:00	780	.23	1.0	88.5	91.9	732	5434	off	off	1.52
107	05-Dec-2018	00:47:00	638	.22	7.0	87.1	92.0	707	5104	off	off	1.46
108	06-Dec-2018	16:20:00	36	.22	16.4	90.6	94.1	757	5532	off	off	1.51
109	06-Dec-2018	19:55:00	750	.23	13.8	87.7	92.7	725	5099	off	off	1.46
110	09-Dec-2018	18:51:00	176	.24	18.3	88.1	93.3	751	5189	off	off	1.46
111	13-Dec-2018	15:19:00	2066	.23	-1.7	88.5	91.6	729	5224	off	off	1.53
112	14-Dec-2018	15:32:00	504	.23	-0.4	88.2	91.7	724	5470	off	off	1.52
113	19-Dec-2018	22:31:00	34	.23	10.0	90.0	93.2	758	5579	off	off	1.52
114	20-Dec-2018	08:14:00	298	.22	30.6	93.0	96.4	800	5510	off	off	1.52
115	30-Dec-2018	03:00:00	220	.22	26.6	90.7	95.1	778	5275	off	off	1.48
116	30-Dec-2018	10:03:00	298	.22	31.9	90.6	95.6	795	5139	off	off	1.46
117	01-Jan-2019	04:58:00	168	.23	29.3	92.6	96.0	806	5486	off	off	1.51
118	01-Jan-2019	07:47:00	192	.22	31.3	90.4	95.5	785	5181	off	off	1.46
119	06-Jan-2019	19:35:00	200	.23	21.6	90.3	94.5	772	5296	off	off	1.48
120	07-Jan-2019	15:04:00	-36	.22	16.3	90.2	93.9	758	5513	off	off	1.51
121	09-Jan-2019	10:03:00	298	.22	31.9	90.6	95.6	795	5139	off	off	1.46
122	10-Feb-2019	11:32:00	186	.22	26.1	92.0	95.5	790	5483	off	off	1.51

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FWP14064.TND	0	-	23-Oct-2018 00:00	23-Oct-2018

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#### Jet-Care Trend Plots - Takeoff

Operator ELIT'AVIA MALTA LIMITED

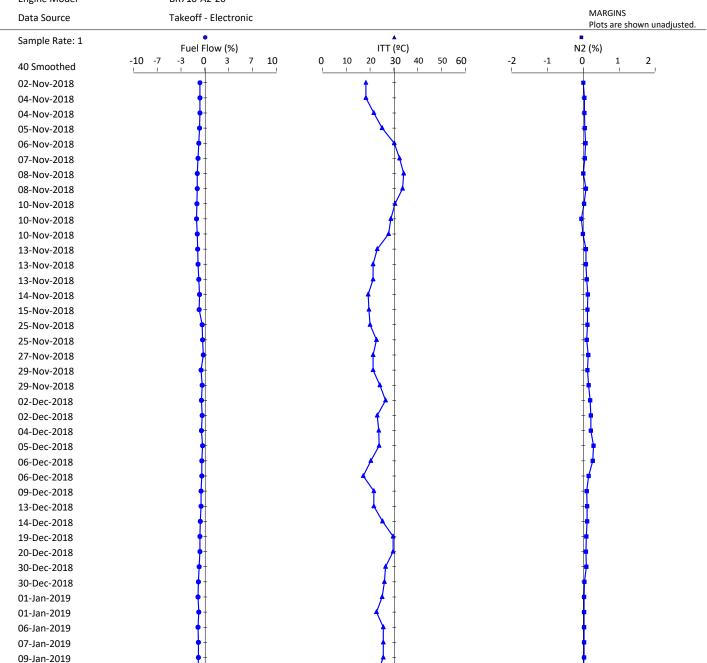
Aircraft Registration 9H-IVG
Engine Position 2

Engine Serial Number 12279

Engine Model BR710-A2-20

Normal





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Operator ELIT'AVIA MALTA LIMITED

Aircraft Registration 9H-IVG
Engine Position 2

Engine Serial Number 12279

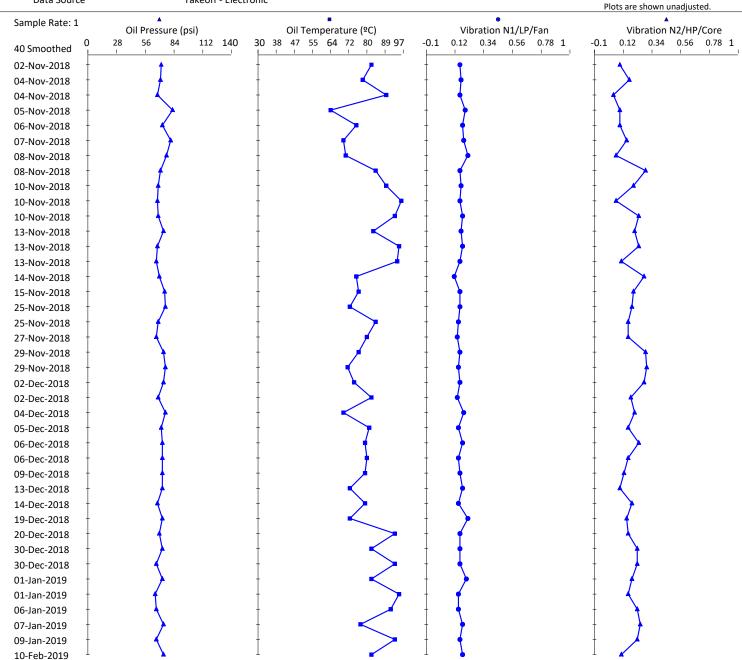
Engine Model BR710-A2-20

Data Source Takeoff - Electronic



JET-CARE

MARGINS





Operator ELIT'AVIA MALTA LIMITED

Registration 9H-IVG Aircraft Serial GEX.9081

Engine Position 2
Engine Serial 12279
Engine Model BR710-A2-20
Data Source Cruise - Electronic

Normal



Trend	Date	Time	Altitude	Mach/	Air Temp	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Sta	tus	EPR
No			(feet)	IAS	(°C)	(, -,	(/-/	( -)		Eng A/I	Wing A/I	
95	02-Nov-2018	04:51:00	39998	.85	-28.4	86.2	87.4	680	1662	off	off	1.52
96	02-Nov-2018	07:12:00	43004	.85	-28.4	87.4	87.9	708	1464	off	off	1.56
97	02-Nov-2018	12:33:00	43062	.86	-21.1	87.1	88.6	714	1419	off	off	1.51
98	04-Nov-2018	16:28:00	41016	.85	-30.3	84.9	86.8	661	1533	off	off	1.49
99	04-Nov-2018	19:52:00	39990	.85	-30.7	91.1	88.9	729	1868	off	off	1.66
100	05-Nov-2018	16:31:00	38008	.85	-37.9	83.1	85.2	622	1748	off	off	1.47
101	06-Nov-2018	15:01:00	40008	.85	-30.0	86.8	87.5	685	1695	off	off	1.54
102	06-Nov-2018	15:22:00	43018	.85	-31.3	87.2	87.5	698	1483	off	off	1.56
103	06-Nov-2018	15:34:00	43022	.85	-32.4	88.7	87.9	708	1536	off	off	1.61
104	07-Nov-2018	13:01:00	38002	.85	-26.9	87.1	88.0	690	1850	off	off	1.53
105	08-Nov-2018	22:05:00	38996	.85	-28.7	89.7	88.7	713	1898	off	off	1.61
106	09-Nov-2018	05:04:00	45000	.85	-39.6	86.6	86.3	682	1363	off	off	1.58
107	10-Nov-2018	06:49:00	40998	.85	-28.3	88.2	88.3	704	1658	off	off	1.57
108	10-Nov-2018	07:31:00	40982	.85	-28.1	86.3	87.5	689	1594	off	off	1.52
109	13-Nov-2018	15:53:00	39992	.83	-26.4	84.3	87.0	668	1537	off	off	1.46
110	13-Nov-2018	20:08:00	33998	.85	-6.4	88.9	90.8	731	2187	off	off	1.49
111	13-Nov-2018	22:44:00	42996	.84	-35.7	91.1	88.4	729	1601	off	off	1.68
112	14-Nov-2018	08:42:00	43044	.85	-29.4	88.6	88.3	716	1517	off	off	1.59
113	15-Nov-2018	09:29:00	42996	.85	-32.2	86.4	87.1	680	1449	off	off	1.54
114	25-Nov-2018	17:25:00	39034	.86	-19.9	85.4	88.1	682	1646	off	off	1.46
115	25-Nov-2018	20:22:00	40000	.85	-23.3	88.4	88.9	715	1714	off	off	1.56
116	27-Nov-2018	17:24:00	43044	.85	-18.6	89.2	89.8	741	1476	off	off	1.57
117	02-Dec-2018	10:37:00	44966	.83	-29.1	91.5	89.4	751	1426	off	off	1.67
118	04-Dec-2018	21:36:00	43004	.85	-27.2	88.3	88.4	716	1497	off	off	1.58
119	06-Dec-2018	16:46:00	37994	.85	-33.3	82.7	85.6	623	1703	off	off	1.44
120	06-Dec-2018	20:25:00	41066	.85	-36.5	83.4	85.6	636	1530	off	off	1.48
121	09-Dec-2018	19:21:00	38012	.85	-19.4	87.7	89.0	707	1816	off	off	1.52
122	13-Dec-2018	15:41:00	40032	.85	-23.5	86.5	88.1	692	1636	off	off	1.50
123	13-Dec-2018	17:31:00	43064	.85	-20.1	88.5	89.3	734	1453	off	off	1.55
124	14-Dec-2018	16:03:00	43000	.85	-23.3	88.1	88.7	721	1474	off	off	1.55
125	19-Dec-2018	23:40:00	41000	.84	-42.6	90.5	87.3	700	1812	off	off	1.69
126	20-Dec-2018	08:40:00	45012	.85	-39.7	84.9	85.7	663	1314	off	off	1.54
127	30-Dec-2018	03:52:00	45004	.85	-39.2	86.0	86.2	683	1337	off	off	1.56
128	30-Dec-2018	11:03:00	43000	.84	-34.1	89.6	88.1	722	1562	off	off	1.64
129	30-Dec-2018	11:52:00	43028	.85	-33.1	90.5	88.5	731	1603	off	off	1.66
130	01-Jan-2019	05:31:00	38008	.80	-23.7	83.6	87.0	650	1582	off	off	1.42
131	01-Jan-2019	08:13:00	43030	.86	-34.2	88.0	87.5	693	1535	off	off	1.59
132	06-Jan-2019	20:18:00	40000	.85	-31.1	88.8	88.1	705	1786	off	off	1.60
133	06-Jan-2019	20:32:00	40002	.85	-31.6	86.4	87.2	679	1692	off	off	1.54
134	06-Jan-2019	21:26:00	43000	.85	-38.1	89.2	87.4	708	1585	off	off	1.65

Data extracted from the following download file(s):

Filename	Device Serial Number	Download Number	Timestamp SS	Read Date
FWP14064.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP21327.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP31842.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP14064.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP21327.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018

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#### Jet-Care Trend Plots - Cruise

Operator ELIT'AVIA MALTA LIMITED

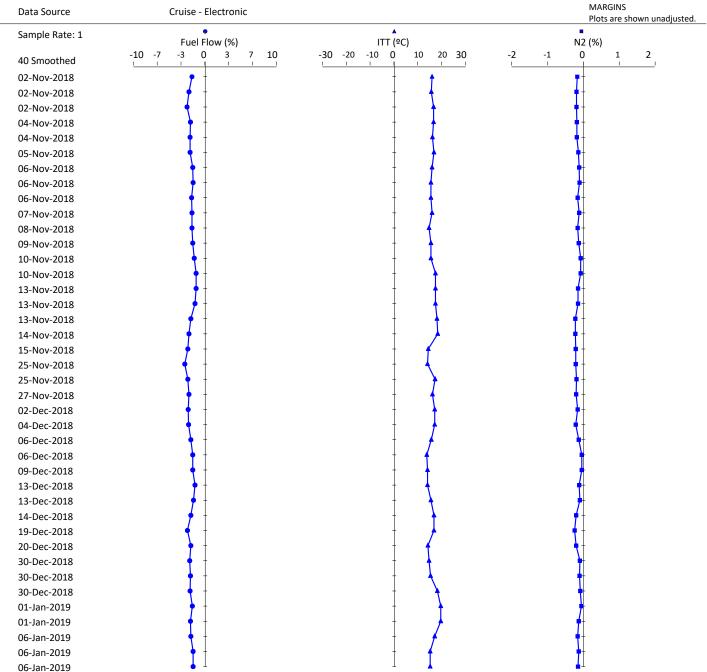
Aircraft Registration 9H-IVG **Engine Position** 2

**Engine Serial Number** 12279

**Engine Model** BR710-A2-20

Normal





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Email data to <a href="mailto:data@jet-care.com">data@jet-care.com</a> or via <a href="http://webecho.jet-care.com/submitdata/">http://webecho.jet-care.com/submitdata/</a> Email others to <a href="mailto:admin@jet-care.com">admin@jet-care.com</a>



Operator ELIT'AVIA MALTA LIMITED

Aircraft Registration 9H-IVG
Engine Position 2

Engine Serial Number 12279

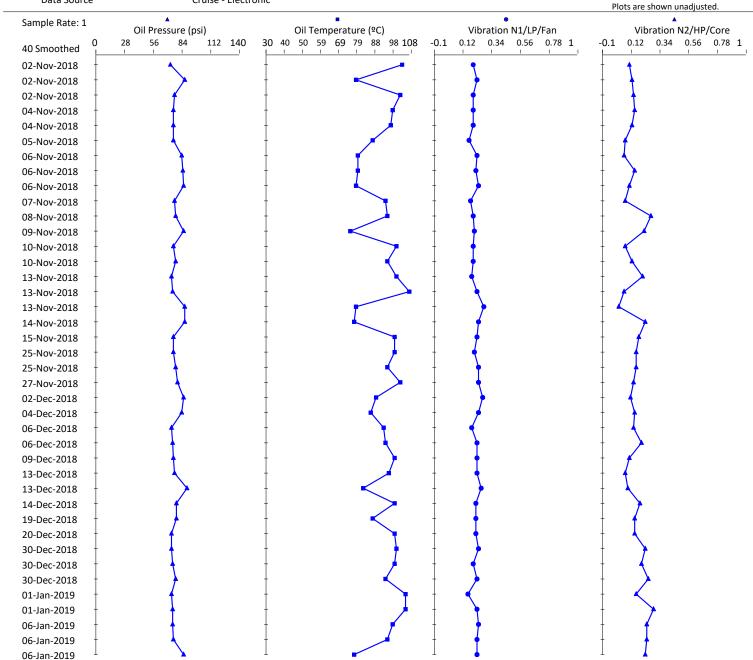
Engine Model BR710-A2-20

Data Source Cruise - Electronic





MARGINS





BOMBARDIER

### AIRCRAFT SERVICES

# **Engine Inspection Programs**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00 Eng Cycs: 2,313

BR700-710A2-20-12279

2.1.3 750 Hourly Tasks

Tasks/Codes	Inspection / Check	Interval	Compliance	Next [	Due	
0750 Eng Hrs	750 Eng Hour Interval Maintenance Check	750 Eng Hours	Date: 25-Nov-18 Eng Hrs: 5,853.50 Eng Cycs: 2,286	6,603.50 Hrs	None	23501
2250 Eng Hrs	2250 Eng Hour Interval Maintenance Checks	2,250 Eng Hours	Date: 25-Nov-18 Eng Hrs: 5,853.50 Eng Cycs: 2,286	8,103.50 Hrs	None	23501
1500 Eng Hrs	1500 Eng Hour Interval Maintenance Checks	1,500 Eng Hours	Date: 25-Jul-16 Eng Hrs: 4,702.50 Eng Cycs: 1,958	6,202.50 Hrs	None	23501
3000 Eng Hrs	3000 Eng Hour Interval Maintenance Checks	3,000 Eng Hours	Date: 25-Nov-18 Eng Hrs: 5,863.50 Eng Cycs: 2,286	8,863.50 Hrs	None	23501
4500 Eng Hrs	4500 Eng Hour Interval Maintenance Checks	4,500 Eng hours	Date: 28-Jan-16 Eng Hrs: 4,524.90 Eng Cycs: 1,910	9,024.90 Hrs	None	23501

Manual: BD-700 Maintenance Planning Document - BD-700 MPD - Rev. No: 29 Dated: 03-May-18 Reviewed: 25-Aug-19

# **Engine Inspection Out Of Phase - Misc**

BR700-710A2-20-12279 W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12279 Left Eng Hrs: 5,927.00 Eng Cycs: 2,313

### 2.1.3 Out of Phase Hourly Tasks

Tasks/Codes	Inspection / Check	Interval	Compliance	Next I	Next Due			
72-33-00-301	Lubrication of the Variable Stator Vanes	1,000 Eng	Date: 26-Nov-17			N		
	(VSV) Actuating Mechanism.	Hours	Eng Hrs: 5,341.80	6,341.80 Hrs	None	2350		
			Eng Cycs: 2,144			1 =		
Note: Optional		•	•	•		•		
72-50-00-204	Special Detailed Inspection of the	5,000 Eng	Date: 25-Jul-16			N		
	Emergency Shutdown System	hours	Eng Hrs: 4,702.50	9,702.50 Hrs	None	2350		
			Eng Cycs: 1,958			3		
79-21-02-201	Discard the Pressure Filter Element	1,000 Eng	Date: 24-Aug-18			2		
		Hours	Eng Hrs: 5,689.30	6,689.30 Hrs	None	2350		
			Eng Cycs: 2,235			ΙΞ		

### 2.4.2 Tasks by Engine Intervals

Tasks/Codes	Inspection / Check	Interval	Compliance	Next Due
72-31-02-203	Restoration of the LP Compressor Fan Blades	Program Rules Section 1.2. Note 17	Date: 25-Jul-16 Eng Hrs: 4,702.50 Eng Cycs: 1,958	None 23501

# AIRCRAFT SERVICES Engine Airworthiness Directive Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Rolls Royce BR700-710A2-20 Left S/N: 1227 Eng Hrs: 5,927.00 Eng Cycs: 2,313

-			I		
Airworthiness Directive	A/D Status	Date CW	Eng Hours	Eng Cycles	_
98-24-03 Amend: 39-11425 Rev:1	Not Applicable	27-Oct-00	0.00	0	
Prevent engine compressor and combustion core fail damage to the engine, bypass duct, engine failure ar			Service Order No	•	0000
			None		
DOM: 10/27/2000			_		
2001-01-01 Amend: 39-12071	Not Applicable				
Prevent defective oil filter differential pressure switch			Service Order No		7000
431 from causing severe engine oil loss, and in flight	Strut downs		None		
2001-05-06 Amend: 39-12142	A.D. Superseded/Canceled				Ť
Detect cracks in the Fan Disk, which could result in a	an uncontained engine failure.		Service Order No		1
			None		
2003-07-11 Amend: 39-13107	A.D. Superseded/Canceled				÷
Detect cracks in the Fan Disk, which could result in a	<u> </u>		Service Order No		
	ari aricornamica crigino fanare.		None	•	
			•		<u> </u>
2005-21-05 Amend: 39-14343	Terminating Action CW	02-Sep-11	3150.00	1493	
Detect cracks in the Fan Disk, which could result in a	an uncontained engine failure.		Service Order No	-	000
			None		
2010-25-05 Amend: 39-16538	Not Complied With				Ī
To prevent failure of the HPT stage 1 and stage 2 dis	scs, uncontained engine failure, and		Service Order No		1000
damage to the airplane.			None		
Engine is in Compliance but requires a Logbook Enti	ry stating this. No Maintenance action re	 equired.			
2011-22-01 Amend: 39-16842	Not Complied With				$\overline{\top}$
To prevent failure of high-energy, life-limited parts, u	ncontained engine failure, and		Service Order No		- 000
damage to the airplane.			None		
Review of Flight Logs to determine Touch and Go to	tal and Revision status of TLMC is requ	 ired. No Maintena	nce action requi	red.	丄
2013-03-17 Amend: 39-17351	Not Complied With		1		Ŧ
To prevent failure of the HPT stage 1 and stage 2 dis	scs due to possible steel inclusions.		Service Order No		1000
	•		None		= 3
Engine is in Compliance but requires a Logbook Enti	v stating this. No Maintenance action re	equired.			
2013-05-13 Amend: 39-17385	Not Complied With				Ŧ
To prevent failure of the engine and loss of the airpla	ine, replace the fuel pump splined		Service Order No	-	1000
coupling.	,		None		- 1
Engine is in Compliance but requires a Logbook Entr	ry stating this. No Maintenance action re	aguired			
2016-13-12 Amend: 39-18576	Not Complied With	Janea.	1		Ŧ
Seized LPT fuel shut-off valve pawl carrier.	The Complica Will		Service Order No		<b>—</b> [
Geizeu Er i idei stidt-oli valve pawi camer.			None	•	000
Franciscia in Consulianos hutus viscos I cabacla Fat					
Engine is in Compliance but requires a Logbook Entr		equirea.	1		$\overline{}$
2018-18-14 Amend: 39-19393	Not Complied With		Complete Outlier No.		4,
To prevent failure of the EEC. The unsafe condition,			Service Order No None		000
of the EEC, loss of engine thrust control, and reduce					

# **Engine Service Bulletin Status**

W/O: 227360 Date: 24-Sep-19 Installed On: Global Express-9081

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
ALT	72-101523	3	Complied With	14-Jun-12	3297.60	1524	Basic	_
ow Pressu	ure Turbine Shut-Off Pa	wl Carrier - I	ntro of fuel shut off pawl carrier pivot	pins made	No Action i	s Required for Price	or Revision	_
om a diffe	rent material with impro	ved corrosio	on protection properties		0)10	One Time		_
					SVO:	No	ne	
ALT	72-900229	6	Complied With	18-Aug-06	1552.40	817	6	
NGINE -C	Compressor - Inspection	Of The Fan		•	Action is	Required for Prior	Revision	
					SVO:	Repetitive No	no.	_
		1						_
ALT	72-900297	1	Not Applicable	24-Feb-14	3582.70	1655	Basic	
			ngs - Inspection of the Upper Left HP					
	Potential Profile Non-Co or Fairing - Non-Modifica		and Replacement of Non-Conforming	I I Inner I ett HP		One Time No	ne	-
•				045-544	0500.70			=
ALT	72-900298	1	Not Applicable	24-Feb-14	3582.70	1655	Basic	
	ure Compressor Fairing -Conformance.	s - Inspect t	he Upper Left HP Compressor Fairing	g for Potential	No Action i	is Required for Price One Time	or Revision	-
FIOILIE INOLI-	-Conformance.					No	ne	٢
ALT	72-900504	1	Not Complied With					=
		_	r Touch-And-Go And Overshoot - No	. Madification	No Astion i	a Deguired for Dri	ar Davisian	_
Service Bul		ivietnoa Fo	n-iviodification	NO ACTION I	s Required for Price One Time	or Revision	-	
					SVO:			
ALT	72-900508	1	Not Applicable					Ī
	12 00000	-	lace the HP Turbine Stage 1 and 2 D	iscs Due to	No Action i	I s Required for Price	or Revision	-
	teel Inclusion - Non-Mod			1303 Duc 10	11071011011	One Time		
ALT	72-900509	4	Repetitive Action C/W	20-Feb-15	4090.30	1793	4	
Accessory (	Gearbox Module - Repla	acement Of	The Fuel Pump Splined Coupling - N	on-Modification	No Action i	s Required for Pri	or Revision	
Service Bul	lletin		Futuro Actio	n Is Required	6)/0:	Repetitive		
				ii is Kequileu	SVO:	No	ne	_
ALT	72-900584	Basic	Not Applicable					
		ISTALLATIC	N RESTRICTION AND CHANGE OF	LIFE				
COUNTING	€ FOR ENGINES INSTAL		PCBAET WITH BOCK			One Time		_
				1		•	1	_
ALT	72-A900659	Basic	Not Complied With					
	HIGH PRESSURE (HP)	TURBINE F	ROTOR DISCS - REPLACEMENT OF	THE HP		One Time		_
TURBINE STAGE 1 D	DISCS				SVO:	One fille		_
		3	Not Complied With					=
ALT	73-101977		· · · · · · · · · · · · · · · · · · ·		N. A.		<b>D</b>	_
	JEL AND CONTROL - E CTION OF A NEW	ENGINE ELI	ECTRONIC CONTROLLER (EEC) -		No Action i	s Required for Price One Time	or Revision	-
	BOX ASSEMBLY WITH	A REVISED	PAINT SYSTEM		SVO:			_
ALT	73-900083	2	Complied With	28-Jan-16	4524.90	1910	Basic	
			ntroller (EEC) - Replacement Of Non-			s Required for Price		_
	ne EEC Firebox Assemb		moler (EEO) - Replacement of Non-	Comoming	. to 7 tourour	One Time		_
		<u> </u>			SVO:	No	ne	
ALT	73-900451	Basic	Complied With	21-Aug-09	2507.80	1263	Basic	_
			Combined Overspeed Shutoff Solen	ű		1		-
	e Wired Independent O			001001m1g		One Time		
OI Keveisi					SVO:	No		

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1
REC	24-100166	1	Complied With	27-Oct-00	0.00	0	1	П
ELECTRIC	L AL POWER - Variable F	requency Ge	nerator Oil Transfer Tubes And Fitt	ings - Revised	No Action is	Required for Pric	or Revision	
Dil Transfer	Tube Self Locking Nut	Tightening To	orque		01/0	One Time		$\exists$
					SVO:	Noi	ne	
REC	26-100434	2	Complied With	27-Oct-00	0.00	0	3	
	_	ne Nozzle, Tu	oes And Fittings - Introduction Of M	lodified Zone 2	No Action is	s Required for Pric	or Revision	
Tubes And	Additional Clipping				SVO:	One Time No	ne	$\dashv$
		I I	Consolio d M/th	1 07.0 / 00				믁
REC	26-100466	Basic	Complied With	27-Oct-00	0.00	0	2	
		rnesses - Intro	oduction Of Clipping Point Changes	s To Suit		One Time		
wodilled Fil	e Extinguisher System				SVO:	No	ne	_
REC	29-900512	1	Not Complied With		!	!		茾
_		-	lic Tubes And Fittings (Engine Build	d Lloit)	No Action i	s Required for Pric	or Povision	-
			Non-Modification Service Bulletin	a Offic) -	NO ACTION IS	One Time	DI IVENISION	٦
	.,	3			SVO:			
REC	30-100841	Basic	Not Complied With					Ī
ICE AND R	AIN PROTECTION - Th	ermal Anti-Ic	ng (TAI) Valve Without A Thermal I	Insulation			<u>.                                    </u>	ᅱ
Blanket						One Time		
					SVO:			
REC	36-100142	1	Complied With	27-Oct-00	0.00	0	2	
PNEUMATI	C - Cabin Air Ducts - In	troduction Of	A Revised HP5 Cabin Air Duct Ass	embly	No Action is	s Required for Pric	or Revision	
					SVO:	One Time		_
				•		Noi		ᆜ
REC	71-100058	Basic	Complied With	27-Oct-00	0.00	0	1	
			neral Services Harness Attachment	Fittings -		O T		
Introduction	Of Revised Clipping Po	oints			SVO:	One Time No	ne	$\dashv$
DEO	74 400400	Daria I	Complied With	27-Oct-00		0	3	茾
REC	71-100160	Basic	•		0.00	U	3	4
	ANT - Left Engine Harr nt Of Related Clipping F		ttings - Introduction Of Re-Routed I	Harness And		One Time		
rtopiaocino	in or related dipping i	Olito			SVO:	Noi	ne	٦
REC	71-100161	Basic	Not Complied With					Ŧ
	11.100101		Fittings - Introduction Of Re-Routed	Harnesses			<u> </u>	$\dashv$
	ement Of Related Clipp		Titings - introduction of the frontee	Tranicosco		One Time		
					SVO:			
REC	71-100177	Basic	Complied With	27-Oct-00	0.00	0	1	
POWER PL	ANT - Electrical Harnes	ss - Introducti	on Of Engine Build Up (EBU) Exten	sion Clips			<u> </u>	_
			, ,	·		One Time		$\equiv$
					SVO:	Noi	ne	
REC	71-100179	Basic	Complied With	27-Oct-00	0.00	0	1	
POWER PL	ANT - Left Engine Harr	ness Attach F	ttings - Introduction Of Re-Routed	Tru Harness		Į.		
And Relate	d Clipping Points				SVO:	One Time No	no.	4
					SVU:	INOI	iie	_
	71-100180	Basic	Not Complied With					
REC								_'
POWER PL		rness Attach	Fittings - Introduction Of Re-Routed	Tru Harness		One Time	•	$\exists$

### **Engine Service Bulletin Status**

W/O: 227360 Date: 24-Sep-19 Installed On: Global Express-9081

BR700-710A2-20-12279

Left Eng Hrs: 5,927.00 Eng Cycs: 2,313 Service Bulletin Rev. S/B Status **Date CW Eng Hrs Eng Cyc** Rev. CW Complied With 0 27-Oct-00 71-100242 0.00 5 REC POWER PLANT - Minor Engineering Podding Modifications No Action is Required for Prior Revision One Time SVO: None Complied With 27-Oct-00 0 3 71-100259 0.00 **REC Basic** POWER PLANT - Additional Acoc Deletion Dressing Modifications One Time SVO: None **REC** 71-100298 Complied With 27-Oct-00 0.00 0 3 2 No Action is Required for Prior Revision POWER PLANT - Additional Production ACOC Deletion Dressing Modifications One Time SVO: None Complied With 27-Oct-00 0 3 **REC** 71-100341 **Basic** 0.00 POWER PLANT - Various - Additional Harness Clipping Modifications One Time SVO: None Complied With 27-Oct-00 0 71-100351 **Basic** 0.00 **REC** POWER PLANT - Gearbox Mounted Ebu Brackets - Introduction Of Shorter Bolts One Time SVO: None Complied With 0 2 27-Oct-00 71-100427 0.00 **REC** POWER PLANT - EEC Lane A Harness 1 A - Re-Orientation Of Harness Connector Backshells No Action is Required for Prior Revision One Time SVO: None Complied With 71-100428 27-Oct-00 0.00 0 2 POWER PLANT - EEC Lane B Harness 1D - Re-Orientation Of Harness Connector Backshells No Action is Required for Prior Revision One Time SVO: None Complied With 0 71-100429 27-Oct-00 0.00 REC 1 POWER PLANT - EEC Lane B Harness 1E - Re-Orientation Of Harness Connector Backshells No Action is Required for Prior Revision One Time SVO: None Complied With 3 27-Oct-00 0.00 0 **REC** 71-100500 **Basic** POWER PLANT - Electrical Harnesses - Introduction Of Minor Associated Dressing Changes For The EEC Trough Deletion One Time SVO: None Complied With 27-Oct-00 0 71-100530 0.00 **REC Basic** POWER PLANT - External Drain Tubes And Fittings - Introduction Of A Change Of Ownership For The Wet Drains Brackets One Time

Last SB Reviewed and U	pdated to Rolls-Ro	vce Website Dated 2	4-Aug-19	Reviewed: 24-Aug-19
Eact OB Itoviou da and O	paatoa to i tollo i to	you trobbile balla L	,	rtoriorioa. E i rtag 10

Complied With

Complied With

71-100585

71-100595

POWER PLANT - EEC Lane A HARNESS 1C - Introduction Of Modified Clipping

Accommodate New Standard Of Accessory Gearbox Main Housing

POWER PLANT - Gearbox Mounted EBU Brackets - Introduction Of Revised Length Bolts To

REC

REC

SVO:

SVO:

SVO:

0.00

0.00

27-Oct-00

27-Oct-00

None

None

None

0

No Action is Required for Prior Revision One Time

0

No Action is Required for Prior Revision One Time

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	71-100602	Basic	Not Applicable		J	3 - , -		T
			GINE MOUNTED - INTRODUCTION	DF THRUST				2350
[RUNNIO	N					One Time		_
-LANGE B	OLTS WITH A THINNE	R HEAD						
REC	71-100892	Basic	Complied With	27-Oct-00	0.00	0	2	
			Lane A Harness 1C and Lane B Harn Resistor in Electrical Supply Line to			One Time		78592
Valve Sole	<u> </u>	nesses with	Resistor in Electrical Supply Line in	Sianer All	SVO:	No	ne	
REC	71-101168	1	Not Applicable					İ
		-	ittings - Correction Of Torque Values	For The	No Action is	Required for Price	or Revision	2350
	ellow Worm-Drive Clamp					One Time		Ö
REC	71-101329	Basic	Not Complied With					
			ion Of A Label On The Outer Surface	Of The Access				1
Panel Io I	he Manual Oil Fill Open	ing			SVO:	One Time		1
REC	71-101830	1	Not Complied With					÷
		-	oduction of A Drainage Hole within the	Front Mount	Action is F	Required for Prior	Revision	-
	nel and the Fixed Cowl			Front Wount	Action is i	One Time	Revision	
					SVO:			
REC	71-101975	1	Not Complied With					
		SION-ENGI	NE MOUNTS REAR LINKS AND AT	TACHING	No Action is	Required for Price	or Revision	1
PARTS AN	ID IRCRAFT ATTACH PAF	OTO INTO	DDUCTION OF BEVI		SVO:	One Time		-
		1			370.		1	+
REC	71-101976	Basic	Not Complied With					_
			BINE/AIRCRAFT ATTACH PARTS AI RAFT MOUNTED - INTRODUCTION			One Time		-
	G BOLTS AND ASSOCI				-1			
	1				SVO:			1
REC	71-900282	Basic	Not Complied With	<u> </u>	SVO:			+
_			·		SVO:			<u> </u> 
_	71-900282 LANT - Inspection Of Th		·			One Time		<u> </u> 
POWER P	LANT - Inspection Of Th	ne Fire Wire	Cable For Wear		SVO:			
POWER P	71-900377	Basic	Cable For Wear  Complied With	31-Jan-06		One Time	Basic	
POWER P	71-900377 Engine Electronic Contro	Basic oller Lane A	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and	Correction of	SVO:	723	Basic	2350
REC ENGINE - Tight Clear	71-900377 Engine Electronic Contro	Basic oller Lane A	Cable For Wear  Complied With	Correction of	SVO:			23501
REC ENGINE - Tight Clear Adjacent E	71-900377 Engine Electronic Controller Between the Elect EC Lane A Harnesses	Basic oller Lane A	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and	Correction of alve and	SVO: 1355.50	723 One Time		23501
REC ENGINE - Tight Clear Adjacent E	71-900377 Engine Electronic Contrance Between the Elect EC Lane A Harnesses 72-100110	Basic Oller Lane A	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and ctor Brr1066 or P1066 at Starter Air Viceon Complied With	Correction of alve and 27-Oct-00	SVO: 1355.50 SVO: 0.00	723 One Time No	ne 2	
REC ENGINE - Tight Clear Adjacent E REC ENGINE -	71-900377 Engine Electronic Contrance Between the Elect EC Lane A Harnesses 72-100110	Basic Oller Lane A	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and ctor Brr1066 or P1066 at Starter Air Ventor Brr1066 at Starter Brr1066 at Sta	Correction of alve and 27-Oct-00	SVO: 1355.50 SVO: 0.00 No Action is	723  One Time  No  0  Required for Price One Time	ne 2 or Revision	23501 /8592
REC ENGINE - Tight Clear Adjacent E REC ENGINE -	71-900377 Engine Electronic Contrance Between the Elect EC Lane A Harnesses 72-100110 HP Turbine - Introductio	Basic Oller Lane A	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and ctor Brr1066 or P1066 at Starter Air V  Complied With  Plating Treatment To Thread And Flat	Correction of alve and 27-Oct-00	SVO: 1355.50 SVO: 0.00	723 One Time No 0 s Required for Price	ne 2 or Revision	
REC ENGINE - Tight Clear Adjacent E REC ENGINE -	71-900377 Engine Electronic Contrance Between the Elect EC Lane A Harnesses 72-100110 HP Turbine - Introductio	Basic Oller Lane A	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and ctor Brr1066 or P1066 at Starter Air Viceon Complied With	Correction of alve and 27-Oct-00	SVO: 1355.50 SVO: 0.00 No Action is	723  One Time  No  0  Required for Price One Time	ne 2 or Revision	
REC ENGINE - Tight Clear Adjacent E  REC ENGINE - Intrascope  REC ENGINE -	71-900377 Engine Electronic Contrance Between the Elect EC Lane A Harnesses 72-100110 HP Turbine - Introductio Housing Blanking Plug 72-100123 Turbine And Rear Support	Basic Of Silver I  Basic Ort - Introduction	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and ctor Brr1066 or P1066 at Starter Air Ventor Brr1066 or P1066 at Starter Brr1066 or P1066 at Starter Brr1066 or P1066 at Starter Brr1066 or P1066 or P1066 at Starter Brr1066 or P1066	Correction of Jalve and 27-Oct-00	SVO: 1355.50 SVO: 0.00 No Action is	723  One Time  No  0  Required for Price One Time  No	ne 2 or Revision	
REC ENGINE - Tight Clear Adjacent E  REC ENGINE - Intrascope  REC ENGINE -	71-900377 Engine Electronic Contrance Between the Elect EC Lane A Harnesses 72-100110 HP Turbine - Introductio Housing Blanking Plug	Basic Of Silver I  Basic Ort - Introduction	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and ctor Brr1066 or P1066 at Starter Air Ventor Brr1066 or P1066 at Starter Brr1066 or P1066 at Starter Brr1066 or P1066 at Starter Brr1066 or P1066 or P1066 at Starter Brr1066 or P1066	Correction of Jalve and 27-Oct-00	SVO: 1355.50 SVO: 0.00 No Action is	723  One Time  No  0  Required for Price One Time	ne 2 or Revision	
REC ENGINE - Tight Clear Adjacent E REC ENGINE - Intrascope REC ENGINE - Housing Fo	71-900377 Engine Electronic Control ance Between the Elect EC Lane A Harnesses  72-100110 HP Turbine - Introductio Housing Blanking Plug  72-100123 Turbine And Rear Support Improved Shroud Line	Basic Oller Lane A rical Conne  2 n Of Silver I  Basic ort - Introduers Retentio	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and ctor Brr1066 or P1066 at Starter Air Ventor Britanian Complied With  Plating Treatment To Thread And Flat  Not Complied With  ction Of A Modified LP Turbine Outlet	Correction of Falve and 27-Oct-00 mk Of Guide Vane	SVO: 1355.50 SVO: 0.00 No Action is SVO:	723  One Time  No  O  Required for Pric  One Time  No  One Time	ne 2 or Revision ne	
REC ENGINE - Tight Clear Adjacent E  REC ENGINE - Intrascope  REC ENGINE - Housing Fo	71-900377 Engine Electronic Control EC Lane A Harnesses  72-100110 HP Turbine - Introductio Housing Blanking Plug  72-100123 Turbine And Rear Support Improved Shroud Line	Basic coller Lane A rical Conne  2 n Of Silver I Basic ort - Introduers Retentio	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and ctor Brr1066 or P1066 at Starter Air V  Complied With  Plating Treatment To Thread And Flat  Not Complied With  ction Of A Modified LP Turbine Outlet 1  Complied With	Correction of Jalve and 27-Oct-00 nk Of Guide Vane 27-Oct-00	SVO: 1355.50 SVO: 0.00 No Action is SVO: SVO:	723  One Time  No  Required for Pric One Time  No  One Time	ne 2 or Revision ne 3	/8592
REC ENGINE - Tight Clear Adjacent E  REC ENGINE - Intrascope  REC ENGINE - Housing Fo	71-900377 Engine Electronic Control EC Lane A Harnesses  72-100110 HP Turbine - Introductio Housing Blanking Plug  72-100123 Turbine And Rear Support Improved Shroud Line	Basic Oller Lane A rical Conne  2 n Of Silver I  Basic ort - Introducers Retentio  1 npressor Introductors Introductors Retentio	Cable For Wear  Complied With  Harnesses 1A and 1B - Inspect and ctor Brr1066 or P1066 at Starter Air Ventor Britanian Complied With  Plating Treatment To Thread And Flat  Not Complied With  ction Of A Modified LP Turbine Outlet	Correction of Jalve and 27-Oct-00 nk Of Guide Vane 27-Oct-00	SVO: 1355.50 SVO: 0.00 No Action is SVO: SVO:	723  One Time  No  O  Required for Pric  One Time  No  One Time	ne 2 or Revision ne 3	

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1
REC	72-100167	2	Not Applicable					
NGINE - F	IP Turbine - Introductio	n Of Revised In:	spection Method For HP1 and	HP2 Turbine discs	No Action i	is Required for Price	or Revision	
						One Time		
REC	72-100178	Basic	Complied With	27-Oct-00	0.00	0	2	
NGINE - A	ttaching Parts And Fitti	ngs - Bypass D	uct Module - Revised Engine	Build Up (EBU)		L.	II.	
LANGE Br	ackets			-	SVO:	One Time	~~	۱
					300.	No	ne	<u> </u>
REC	72-100186	Basic	Complied With	27-Oct-00	0.00	0	1	I.
NGINE - A	ccessory Gearbox - Int	roduction Of Va	rious Improvements To The G	Searbox Assembly			•	
				-	SVO:	One Time No	no.	۱
			0 " 114":1					4
REC	72-100194	1	Complied With	27-Oct-00	0.00	0	3	╝.
ENGINE - F	IP Compressor - Introd	uction Of Reduc	ed Stage 4 To 10 Platform Ga	aps	No Action i	is Required for Price	or Revision	7000
				-	SVO:	One Time No	ne	۱ ا
		<del> </del>	Committee of Mith	07.0				+
REC	72-100195	Basic	Complied With	27-Oct-00	0.00	0	4	_ .
	Combustion And HP Ture cation Feature	rbine - Fire Dete	ctor And Overheat Probe Pro	tector Tubes -		One Time		
Keviseu Lui	Callon Feature			-	SVO:	No	ne	٦'
DEO	70.400005	l Basia I	Complied With	27-Oct-00	0.00	0	2	#
REC	72-100205	Basic	<u> </u>		0.00	U		4
ENGINE - F Circumferer		· Introduction Of	Stage 7/8 Heatshield With Re	educed		One Time		
Jiicannerei	шаг Сар			Ē	SVO:	No	ne	ᆌ՝
REC	72-100241	Basic	Complied With	27-Oct-00	0.00	0	1	Ť
_			Blank Extraction Feature.					<b>-</b>  ;
INOINE - E	ypass buck - introducti	on or milascopi	Diank Extraction i Catale.			One Time		70002
					SVO:	No	ne	
REC	72-100249	1	Not Applicable					
NGINE - H	IP Compressor - Introd	uction Of Stage	7 To 10 Rotor Assembly With	Revised Stage 7	No Action i	I is Required for Pric	or Revision	
lub Radius			, , , ,			One Time		$\Box$
REC	72-100250	1	Not Applicable					
NGINE - F	IP Compressor - Introd	uction Of An Imp	proved Stage 6 Air Offtake To	The Vortex	No Action i	is Required for Pric	or Revision	
Reducer Ca	vity			-		One Time		<u> </u>
							•	#
REC	72-100263	1	Complied With	27-Oct-00	0.00	0	1	1.
NGINE - A	ccessory Gearbox - Int	roduction Of A	Sleeve In The Pressure Relief	Valve Bore	No Action i	is Required for Pric	or Revision	
				-	SVO:	One Time No	ne	۱ ا
		T a T	Committee of Mith	07.0				#
REC	72-100265	3	Complied With	27-Oct-00	0.00	0	2	_ .
	urbine And Rear Suppo	ort - Introduction	Of Revised Oil Fuel Shut Off	Cable Setting	No Action i	is Required for Pric	or Revision	7000
nstruction				-	SVO:	No.	ne	٦'
DEC	70 400000	<u> </u>	Complied With	27-Oct-00	0.00	0	1 1	十
REC	72-100266	1	<u> </u>					4
NGINE - T xit Radius	urbine And Rear Suppo	ort - Introduction	Of Revised Lpt Exhaust Cas	e Fuel Shut Off	No Action i	is Required for Pric	or Kevision	7000
				<b>-</b>	SVO:			-1'

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

REC	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1
	72-100267	Basic	Complied With	27-Oct-00	0.00	0	2	
NGINE -	Introduction Of Additiona	al Clipping A	mendments Due To Podding				l	76007
					SVO:	One Time No	no.	76
							_	<u> </u>
REC	72-100268	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE -	HP Compressor - Introd	uction Of Sil	ver Coated Stage 1, 3 And 5 Intras	scope Plugs		O T		76507
					SVO:	One Time No	ne	_ ^
550	T =0.400000	I I	Not Applicable			1	<u> </u>	$\pm$
REC	72-100269	Basic	Not Applicable					
	Bearing And Support, Fi Imber 3 Bearing Inner Ra		mpressor - Introduction Of Revised nds	d Surface Finishes		One Time		1000
REC	72-100291	Basic	Complied With	27-Oct-00	0.00	0	3	+
			cations Relating To The Deletion C		0.00			<b>—</b> ∂
Dil Cooler	valious - Additional Die	ssing would	cations Relating to the Deletion C	of The All Cooled		One Time		7600/
					SVO:	No	ne	
REC	72-100299	1	Complied With	27-Oct-00	0.00	0	3	Ī
Engine - B	ypass Duct, Electrical H	arnesses an	d Electronic Engine Controller - De	eletion of EEC	No Action i	s Required for Price	or Revision	76507
	d Intro of EEC Fire Box a					One Time		76.
					SVO:	No	ne	
REC	72-100310	1	Not Applicable					
NGINE -	Accessory Gearbox - Int	troduction Of	Modified Oil Inlet Flow Restrictor		No Action i	s Required for Price	or Revision	- 200
						One Time		_ =
REC	72-100311	Basic	Complied With	27-Oct-00	0.00	0	1	Ť
NGINE -	Case LP Compressor - I	Introduction	Of LP Compressor Case Assembly					
-		minoaaoaom	of Li Compressor Case Assembly	y				2
	·	mi oddolon	or Er Compressor Case Assembly	У	SVO:	One Time	ne	76007
	· · · · · · · · · · · · · · · · · · ·				SVO:	No		76007
REC	72-100322	Basic	Complied With	27-Oct-00	SVO:	1	ne 1	<u> </u>
REC ENGINE -	72-100322 Manifold, Impingment C	Basic ooling - Hp 1	Complied With  Turbine - Additional Load Spreadin	27-Oct-00		0 No		<u> </u>
REC ENGINE -	72-100322	Basic ooling - Hp 1	Complied With  Turbine - Additional Load Spreadin	27-Oct-00		No	1	<u> </u>
REC ENGINE - Front And	72-100322 Manifold, Impingment C Rear Mounting Bracket	Basic ooling - Hp 1	Complied With Furbine - Additional Load Spreadin atures	27-Oct-00 g Strips On The	0.00 SVO:	One Time	1 ne	7600/
REC ENGINE - Front And	72-100322 Manifold, Impingment C Rear Mounting Bracket	Basic ooling - Hp 1 Securing Fea	Complied With  Turbine - Additional Load Spreadin atures  Complied With	27-Oct-00 g Strips On The	0.00	0 One Time	1	70392
REC ENGINE - Front And REC ENGINE -	72-100322 Manifold, Impingment C Rear Mounting Bracket 72-100347 Exhaust Case - Introduc	Basic ooling - Hp 7 Securing Fea	Complied With Furbine - Additional Load Spreadin atures	27-Oct-00 g Strips On The	0.00 SVO:	One Time No	1 ne	7800
REC ENGINE - Front And REC ENGINE -	72-100322 Manifold, Impingment C Rear Mounting Bracket	Basic ooling - Hp 7 Securing Fea	Complied With  Turbine - Additional Load Spreadin atures  Complied With	27-Oct-00 g Strips On The	0.00 SVO:	One Time	ne 1	
REC ENGINE - Front And REC ENGINE - Modified S	72-100322 Manifold, Impingment C Rear Mounting Bracket :  72-100347 Exhaust Case - Introductage 2 Shroud Retention	Basic ooling - Hp 7 Securing Fea  Basic ction Of Lp T	Complied With  Turbine - Additional Load Spreadin atures  Complied With  urbine Outlet Guide Vane (OGV) A	27-Oct-00 g Strips On The	0.00 SVO: 0.00	One Time No One Time One Time	ne 1	7800
REC ENGINE - Front And  REC ENGINE - Modified S	72-100322 Manifold, Impingment C Rear Mounting Bracket  72-100347 Exhaust Case - Introductage 2 Shroud Retention  72-100375	Basic ooling - Hp 7 Securing Featuring Featuri	Complied With Furbine - Additional Load Spreadin atures  Complied With  urbine Outlet Guide Vane (OGV) A	27-Oct-00 g Strips On The  27-Oct-00 assembly With	0.00 SVO: 0.00	One Time No One Time One Time	ne 1	7650/
REC ENGINE - Front And  REC ENGINE - Modified S  REC ENGINE -	72-100322 Manifold, Impingment C Rear Mounting Bracket  72-100347 Exhaust Case - Introductage 2 Shroud Retention  72-100375 LP/HP Turbine Cooling	Basic ooling - Hp 7 Securing Featuring Featuri	Complied With  Turbine - Additional Load Spreadin atures  Complied With  urbine Outlet Guide Vane (OGV) A	27-Oct-00 g Strips On The  27-Oct-00 assembly With	0.00 SVO: 0.00	One Time No One Time One Time	ne 1	7032
REC ENGINE - Front And  REC ENGINE - Modified S  REC ENGINE -	72-100322 Manifold, Impingment C Rear Mounting Bracket  72-100347 Exhaust Case - Introductage 2 Shroud Retention  72-100375 LP/HP Turbine Cooling	Basic ooling - Hp 7 Securing Featuring Featuri	Complied With Furbine - Additional Load Spreadin atures  Complied With  urbine Outlet Guide Vane (OGV) A	27-Oct-00 g Strips On The  27-Oct-00 assembly With	0.00 SVO: 0.00	One Time No One Time No One Time No	ne 1	7800
REC ENGINE - Front And  REC ENGINE - Modified S  REC ENGINE - End Fitting	72-100322 Manifold, Impingment C Rear Mounting Bracket S  72-100347 Exhaust Case - Introductage 2 Shroud Retention  72-100375 LP/HP Turbine Cooling Is	Basic ooling - Hp 7 Securing Fea  Basic ction Of Lp 7  Basic Air Tubes - I	Complied With  Turbine - Additional Load Spreadin atures  Complied With  urbine Outlet Guide Vane (OGV) A  Not Applicable  ntroduction Of Stage 4 Air Tubes W	27-Oct-00 g Strips On The  27-Oct-00 Assembly With  With Haynes 25	0.00 SVO: 0.00	One Time No One Time No One Time No	ne 1	7000
REC ENGINE - Front And  REC ENGINE - Modified S  REC ENGINE - End Fitting  REC ENGINE -	72-100322 Manifold, Impingment C Rear Mounting Bracket S  72-100347 Exhaust Case - Introductage 2 Shroud Retention  72-100375 LP/HP Turbine Cooling Is  72-100393 Combustion And HP Tu	Basic ooling - Hp 7 Securing Fea  Basic ction Of Lp 7  Basic Air Tubes - I	Complied With Furbine - Additional Load Spreadin atures  Complied With  urbine Outlet Guide Vane (OGV) A  Not Applicable  Introduction Of Stage 4 Air Tubes V	27-Oct-00 g Strips On The  27-Oct-00 Assembly With  With Haynes 25	0.00 SVO: 0.00	One Time One Time One Time One Time One Time	ne 1	70000
REC ENGINE - Front And REC ENGINE - Front Single Si	72-100322 Manifold, Impingment C Rear Mounting Bracket S  72-100347 Exhaust Case - Introductage 2 Shroud Retention  72-100375 LP/HP Turbine Cooling Is	Basic ooling - Hp 7 Securing Fea  Basic ction Of Lp 7  Basic Air Tubes - I	Complied With  Turbine - Additional Load Spreadin atures  Complied With  urbine Outlet Guide Vane (OGV) A  Not Applicable  ntroduction Of Stage 4 Air Tubes W	27-Oct-00 g Strips On The  27-Oct-00 Assembly With  With Haynes 25	0.00 SVO: 0.00	One Time One Time One Time One Time One Time One Time	ne 1	70000
REC ENGINE - Front And  REC ENGINE - Modified S  REC ENGINE - End Fitting  REC ENGINE - Brackets M	72-100322 Manifold, Impingment C Rear Mounting Bracket 3  72-100347 Exhaust Case - Introductage 2 Shroud Retention  72-100375 LP/HP Turbine Cooling as  72-100393 Combustion And HP Turbine Of INCO 718 Mate	Basic ooling - Hp 7 Securing Fea  Basic ction Of Lp To  Basic Air Tubes - I  Basic rbine Module	Complied With  Turbine - Additional Load Spreadin atures  Complied With  urbine Outlet Guide Vane (OGV) A  Not Applicable  ntroduction Of Stage 4 Air Tubes V  Complied With  Attach Parts And Fittings - Introduction	27-Oct-00 g Strips On The  27-Oct-00 Assembly With  With Haynes 25  27-Oct-00 uction Of	0.00 SVO: 0.00 SVO:	One Time One Time One Time One Time No One Time	ne 1 1 1 ne	7000
REC ENGINE - Modified S  REC ENGINE - Modified S  REC ENGINE - End Fitting  REC ENGINE - Brackets M	72-100322 Manifold, Impingment C Rear Mounting Bracket :  72-100347 Exhaust Case - Introductage 2 Shroud Retention  72-100375 LP/HP Turbine Cooling is  72-100393 Combustion And HP Turbine Of INCO 718 Mate	Basic cooling - Hp 7 Securing Feat  Basic ction Of Lp 7  Basic Air Tubes - I  Basic rbine Module rial	Complied With  Turbine - Additional Load Spreadin latures  Complied With  Urbine Outlet Guide Vane (OGV) A  Not Applicable  Introduction Of Stage 4 Air Tubes With  Complied With  Attach Parts And Fittings - Introduction	27-Oct-00 g Strips On The  27-Oct-00 Assembly With  With Haynes 25  27-Oct-00 uction Of	0.00 SVO: 0.00 SVO: 0.00	One Time One Time One Time One Time One Time One Time O	1 1 ne 1 ne 3	7860/
REC ENGINE - Front And  REC ENGINE - Modified S  REC ENGINE - End Fitting  REC ENGINE - Brackets M  REC ENGINE -	72-100322 Manifold, Impingment C Rear Mounting Bracket :  72-100347 Exhaust Case - Introductage 2 Shroud Retention  72-100375 LP/HP Turbine Cooling is  72-100393 Combustion And HP Turbine Of INCO 718 Mate	Basic ooling - Hp 7 Securing Feath Basic ction Of Lp T  Basic Air Tubes - I  Basic rbine Module rial  2 npressor Inte	Complied With  Turbine - Additional Load Spreadin atures  Complied With  urbine Outlet Guide Vane (OGV) A  Not Applicable  ntroduction Of Stage 4 Air Tubes V  Complied With  Attach Parts And Fittings - Introduction	27-Oct-00 g Strips On The  27-Oct-00 Assembly With  With Haynes 25  27-Oct-00 uction Of	0.00 SVO: 0.00 SVO: 0.00	One Time One Time One Time One Time No One Time	1 1 ne 1 ne 3	7600/

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Sei	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	Ī
REC	72-100455	Basic	Not Applicable					
ENGINE - A	ccessory Gearbox - In	troduction Of A	Fire Blanket On The Accessory	y Gearbox Oil Tank				
						One Time		
REC	72-100463	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE - A	ccessory Gearbox - In	troduction Of C	Oil Filling Instruction Labels			•		
					SVO:	One Time No	20	۱
							_	<u> </u>
REC	72-100475	2	Complied With	27-Oct-00	0.00	0	3	Ι.
ENGINE - H	IP Compressor Module	- Introduction	Of New Vanes On The HPC Sta	ages 6 To 9	No Action i	s Required for Price	or Revision	7000
				-	SVO:	One Time No	ne	⊣՝
			Consulta d With	07.0 + 00				+
REC	72-100494	Basic	Complied With	27-Oct-00	0.00	0	2	
	ypass Duct - Introducti	on Of A Press	ure Recovery Device In The Pre	ecooler Fan Air		One Time		
Flow Line				•	SVO:	No	ne	٦,
DEC	72-100506	Dania	Complied With	27-Oct-00	0.00	0	1 1	十
REC		Basic	<u> </u>		0.00	U	!	4:
ENGINE - L Protection	P Compressor Case -	Introduction Of	A Revised Starter Efflux Shield	With Edge		One Time		
TOTOCOHOLI					SVO:	No	ne	7
REC	72-100544	1	Complied With	27-Oct-00	0.00	0	3	Ŧ
		•	<u> </u>			s Required for Price		$\dashv$
	ther Cover Instrument		Mount Kit With Improved Prote	ction And Deletion	NO ACTION	One Time	DI INEVISION	
					SVO:	No	ne	
REC	72-100563	1	Not Complied With					Т
ENGINE - L	P/HP Turbine Support	And Outer Bea	arings - Introduction Of Stage 4	Air Tubes And	No Action i	I s Required for Price	or Revision	-
	g Support Structure W					One Time		
					SVO:			丄
REC	72-100594	Basic	Not Applicable					
ENGINE - A	ccessory Gearbox - In	troduction Of F	Recalibrated Sightglass Escutch	eon Plate To				
Reflect Air T	rap And Engine Inclina	ation				One Time		<u>-</u>
•								<u> </u>
REC	72-100600	1	Complied With	27-Oct-00	0.00	0	1	1.
		troduction Of A	New Standard Of Main Housin	g And Associated	No Action i	s Required for Price	or Revision	
Assembly In	nprovements			-	SVO:	One Time No	ne .	- ¹
		T T	O P I MPsI	1 1				+
REC	72-100643	Basic	Complied With	27-Oct-00	0.00	0	1	
	ntermediate Case Mode	ule Attaching F	Parts And Fittings - Introduction	Of Revised		One Time		
Fasteners				•	SVO:	No	ne	٦'
DEO	70 400740	Dania I	Complied With	27-Oct-00	0.00	0	1 1	井
REC	72-100712	Basic	<u> </u>		0.00		'	4
ENGINE - H Drive Brack	•	ecnanism - Intr	oduction Of New HP Compress	or VSV System		One Time		7000
JIVO DIGON	0.0			ļ	SVO:	No	ne	7
REC	72-100780	Basic	Not Complied With					十
			<u> </u>	Classes As d		1		4
ENGINE - A			Mount Kit With Stainless Steel	Sieeves And		One Time		-
Washers An	d Surface Protection C	n The Bushes	}	<u> </u>		One Time		

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-100845	2	Complied With	27-Oct-00	0.00	0	3	T
NGINE - N	NL Speed Probe Harnes	s And Acces	ssories - Introduction Of A New Ha	ness Assembly	No Action	is Required for Pric	or Revision	
					SVO:	One Time No	20	4
					300.	INO	ne	
REC	72-100879	1	Not Complied With					
		ane Retainer	s/Seals - Introduction Of Abradable	Linings With	No Action	is Required for Pric	or Revision	4
Increased (	Corrosion Resistance			ŀ	SVO:	One Time		-
REC	72-100900	1	Complied With	27-Oct-00	0.00	0	<u> </u>	$\pm$
_		=	irings - Introduction Of New Fairing		0.00	Unknown		4
ENGINE - r Attachment		mbusiion Fa	inings - introduction Of New Failing	s with new		One Time		
					SVO:	No	ne	
REC	72-100944	3	Complied With	27-Oct-00	0.00	0	3	Ī
ENGINE - (	Combustion And Hp Tur	bine Module	Attach Parts And Fittings - Dressir	ng Changes For		Unknown	1	
The New H	P Compressor And Con		0)/0	One Time				
					SVO:	No		ᆜ
REC	72-100976	3	Complied With	27-Oct-00	0.00	0	3	
	Accessory Gearbox - Inc			Unknown		4		
Related Air	Blown Seals and Between	ilmn Soline	SVO:	One Time No	ne	ᅱ		
			Complied With	07.0		0		=
REC	72-101007	Basic	Complied With	27-Oct-00	0.00	U	1	
	HPC Front (No. 3) Beari using And The Number		Increased Clearance Between The	Number 2		One Time		
Doaring 110	doing / tria Trio Trainbor	o Boaring To			SVO:	No	ne	
REC	72-101020	Basic	Not Complied With					Ī
ENGINE - L	L PC Intake Rotating Fair	ring - Introdu	ction Of A New Nose Cone Fairing	Assembly				┪
	ŭ	· ·	, and the second se	Í	0).(0	One Time		1
					SVO:			
REC	72-101037	1	Not Complied With					
		Introduction	Of New HP Compressor Stage 9 I	ntrascope Plug	Action is	Required for Prior	Revision	1
Assemblies	•			•	SVO:	One Time		$\dashv$
DEO	70.404000	Dania I	Not Complied With				1	$\pm$
REC	72-101038	Basic	· · · · · · · · · · · · · · · · · · ·					4
	erent Material And With		Of HP Compressor Stage 5 Intrased Thread Diameter	cope Plugs Made		One Time		-
	oroni material / ma	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	2 1000 2		SVO:			
REC	72-101084	1	Not Complied With					Ŧ
		ng And Supp	ort - Introduction Of A No. 1 Bearir	g With A New	No Action	I is Required for Price	r Revision	ᅱ
	Clearance And A Radius			.g		One Time		╛
					SVO:			<u> </u>
REC	72-101100	2	Complied With	27-Oct-00	0.00	0	2	T
ENGINE - H	HPC Rotor Shaft - Introd	luction Of A	New HP Compressor Stub Shaft W	ith An Improved	No Action	is Required for Pric	r Revision	
Balancing F	ancing Procedure				SVO:	One Time No	ne .	$\dashv$
		<u> </u>	O P - 134891	1 07.6 : 22				ᆜ
REC	72-101107	1	Complied With	27-Oct-00	0.00	0	2	
	ntermediate Case Modu The Internal Gearbox (I		Of Jointing Compound On Engine	Section Stator	No Action	is Required for Pric One Time	or Revision	
(ECC)								

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

BR700-710A2-20-12279

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-101116	Basic	Complied With	27-Oct-00	0.00	0	1	T
NGINE - L	PC Rear No. 2 Bearing		ont Panel - Introduction Of New O-F	ings With A	I		<u> </u>	76507
	Interal Diameter	,		Ü		One Time		760
					SVO:	No	ne	
REC	72-101139	1	Not Complied With	27-Oct-00	0.00	0	1	
			New Fitting Instruction For The Hp C	ompressor	No Action is	Required for Price	or Revision	7000
Stub Shaft	To Align With The Hp C	Compressor R	otor		SVO:	One Time No	200	٦
				1	370.	NO	116	<u> </u>
REC	72-101167	Basic	Not Complied With					
ENGINE - L	PC Rotor Shaft - Introd	luction Of Far	Shaft Bolts With Increased Head T	nickness		One Time		_
					SVO:	One Time		$\dashv$
DEC	70.404040	Desia	Not Complied With	1				+
REC	72-101218	Basic		<u> </u>				_
	nut-Off Pawi Carrier - If ace Contact Area With		Fuel Shut-Off Mechanism Pawls W	nich Have A		One Time		-
zargor ourn	add Gomadi / ii da / i'iii i	1110 1 401 0114	r on residence rak		SVO:			
REC	72-101223	2	Not Complied With					Ŧ
		_	ion Of Increased Clearances Betwe	n The Fuel	No Action is	Required for Price	or Revision	$\dashv$
	able And Adjacent Dres		ion of mercased olearances between	on the tact		One Time	or recordion	_
					SVO:			
REC	72-101234	2	Not Applicable					
_P/HP Turb	ine Support and Outer	Bearings - Int	ro of Reworked Rear Bearing Suppo	rt Structures,	No Action is	Required for Price	or Revision	- 0000
			d New Stage 4 Air Pines	•	1	One Time		Š
REC	72-101270	Basic	Not Complied With					
			troduction Of Front And Rear Bearin	g Chamber				]
Piston Ring	s With A Specified Rou	indness Value	9		SVO:	One Time		4
				1	370.		1	+
REC	72-101271	Basic	Not Complied With					
HPC Front	(No 3) Bearing Support	- Introduction	Of New Bolts To Attach The Rear L	abyrinth Seal		One Time		4
					SVO:	One Time		$\dashv$
DEC	72-101358	Desia	Not Complied With	1				$\pm$
REC	1 101000	Basic						4
	Rotor Shaft and (No. 4 Bearing (Change Linin	, ,	troduction Of Reworked Hp Turbine 313 To Metco 320)	Rotor Shaft		One Time		-
ana (140. 4)	Dearing (Gridinge Elillin	g irom wictoo	010 10 Welloc 020)		SVO:			7
REC	72-101414	Basic	Not Complied With					T
			w Coated Bushes For Improved Cor	rosion	ļ		<u> </u>	-
Protection	ii C i ioni Case - iniioc	addition of the	w Coated Busiles I of Improved Con	031011		One Time		
					SVO:			
REC	72-101419	2	Not Complied With					Т
	L HPC VIGV Actuating Me	echanism - In	roduction Of A New Build Instruction	To Increase	No Action is	Required for Price	or Revision	┪
	and Centraliser Gap					One Time		
					SVO:			
REC	72-101420	Basic	Not Complied With					
ENGINE - H	High Pressure (HP) Tur	bine Case - A	pplication Of Anti-Seizure Compoun	d On				コ
Designated	Plugs Of Combustor A	nd Turbine	·		01/0	One Time		4
					SVO:			1

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-101440	Basic	Not Complied With					T
ngine - Ac	cessory Gearbox Modu	le And Geart	ox Radial Drive - Introduction Of R	evised				_
	Procedure				81.10	One Time		]
					SVO:			┸
REC	72-101471	2	Complied With	14-Feb-05	876.50	515	Basic	
NGINE - L	ow Pressure (LP) Com	pressor Blade	es - Introduction Of Metco 58 Coate	ed LP	No Action i	s Required for Pric	or Revision	7000
Compresso	r Blades With A Transit	ion Strip			SVO:	One Time No		4
					300.	INO	ne	_
REC	72-101473	2	Not Complied With					
			es - Introduction Of Dry Film Lubric	ant (DFL)	No Action i	s Required for Pric	or Revision	]
Coated LP	Compressor Blades Wit	th A Transitio	n Strip		SVO:	One Time		-
			Net Consults I With		0.00			+
REC	72-101474	1	Not Complied With			<u> </u>		╛
	Low Pressure (LP) Compressor Rotor Disc W		Disc - Introduction Of A Laser Short Number	ock Peened		One Time		4
гер) гр Сс	unbiessoi korot Disc M	nui A New Pa	IL NUITIDEI		SVO:	One time		7
DEC	70.404000	Doolo	Not Applicable			1		÷
REC	72-101623	Basic	···					<u>ا</u> ک
ENGINE - <i>F</i> Gearbox	Accessory Gearbox Mod	dule - Introdu	ction Of A New Lubriclone For The	Accessory		One Time		1000
Scarbox								1
REC	72-101669	Basic	Not Complied With			1		Ŧ
	1 - 10100		<u> </u>	Mith Cilver				-
Coated Thr		nessor Rear	Rotor Discs - Introduction Of Nuts	with Silver		One Time		1
	,				SVO:			1
REC	72-101705	Basic	Not Complied With					Ŧ
			cs - Introduction of a New HP Com	pressor Front		<u> </u>		-
	mbly with Shank Nuts h			p. 0000 o		One Time		1
					SVO:			
REC	72-101722	Basic	Not Complied With					
High Pressi	ure Turbine Stage 2 On	ward Nozzle	Guide Seals - Intro of Different Sta	ndard Hp		1	l.	1
Turbine Rin	n Seal Assembly and H	p Turbine Su	pport Ring Assembly		0).(0	One Time		4
					SVO:	<u> </u>		
REC	72-101757	Basic	Not Complied With					
			upport - Introduction of a New Alte	rnative HP				]
Compresso	r No.3 Bearing Assemb	ly with a Mor	e Robust Design.		SVO:	One Time		-
			Net Consults I With		0.00	1		+
REC	72-101794	Basic	Not Complied With					_
		e Inlet Guide	Vane Rings And Seals - Introducti	on Of Nuts With		One Time		-
Silver Coali	ed Threads Only				SVO:	One Time		1
REC	72-101911	Basic	Not Complied With			i I		ŧ
			· ·	ODLIGHIGH OF		<u> </u>		4
			OR REAR ROTOR DISCS - INTRI OR FRONT DRUM TO REAR DRI			One Time		1
FLANGE		- J 11200			SVO:			1
REC	72-101911	Basic	Not Complied With			1		Ŧ
			OR REAR ROTOR DISCS - INTR			<u> </u>	<u> </u>	$\dashv$
			OR FRONT DRUM TO REAR DRI			One Time		J
FLANGE					SVO:			1

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

Se	rvice Bulletin	Rev.	S/B Status D	ate CW	Eng Hrs	Eng Cyc	Rev. CW	I
REC	72-900064	2	Not Applicable					
	Revised Life For HP Tul luctive Quantum Interfe		And Stage 2 Discs Which Have Had A Sor) Inspection	quid	Action is	Required for Prior One Time	Revision	23501
REC	72-900075	Basic	Not Applicable					
ENGINE - I Certificate I		arking Of Fede	eral Aviation Administration (FAA) Engine	Туре		One Time		23501
REC	72-900077	Basic	Not Applicable					
ENGINE - /	Accessory Gearbox - Re	eplacement Of	An APT Gearbox			One Time		23501
REC	72-900078	Basic	Not Applicable					
ENGINE -A	ccessory Gearbox - Ins	pection Of Sta	arter Support Bracket			One Time		23501
REC	72-900088	Basic	Not Applicable					
ENGINE - I	HP Turbine Stage 1 Dis	cs Part Re-Nu	mbering			One Time		23501
REC	72-900097	Basic	Not Applicable					
ENGINE - /	Accessory Gearbox - Re	eplacement Of	VFG Cover Seal			One Time		23501
REC	72-900119	Basic	Not Applicable					T,
ENGINE - /	Accessory Gearbox - Re	eplacement Of	An Apt Gearbox			One Time		23501
REC	72-900125	Basic	Not Applicable					
ENGINE -Ir	termediate Casing - Re	eplacement Of	The Radial Drive Shaft			One Time		23501
REC	72-900126	Basic	Not Applicable					
ENGINE - /	Accessory Gearbox - In:	spection Of Hy	rdraulic Pump Clash Condition			One Time		23501
REC	72-900143	1	Not Complied With					Ť
ENGINE - I	Fuel Shut Off Cable Ins	pection Sampl	ing Programme		SVO:	Unknown One Time		=
REC	72-900148	Basic	Not Applicable					
ENGINE - /	Accessory Gearbox - Re	eplacement Of	Oil Sight Glass			One Time		23501
REC	72-900184	Basic	Not Applicable					Ī.
ENGINE - /	Accessory Gearbox - Re	eplacement Of	The Variable Frequency Generator (VFC	G) Cover		One Time		23501

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

BR700-710A2-20-12279

S	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-900193	Basic	Not Applicable					Т
ENGINE -	Visual Inspection Of The	e Inside Of The	Bypass Duct At The Area Arou	und The Stage 8				2350
Handling E	Bleed Valve			-		One Time		01
	<u> </u>		N. C. P. LIMET		<u> </u>		<u> </u>	+
REC	72-900199	Basic	Not Complied With					
ENGINE -	Accessory Gearbox - Ins	spection For S	urface Detect			One Time		-
					SVO:			1
REC	72-900242	Basic	Not Applicable					Ť
			Gearbox Part Number Upgrade	<b>_</b>				2350
						One Time		
REC	72-900260	Basic	Not Applicable					
ENGINE -	Accessory Gearbox - Re	eplacement Of	Oil Sight Glass					2350
						One Time		$\dashv^{\exists}$
REC	72-900262	Basic	Not Applicable					十
				-t (\(\( \( \( \) \\ \) \\ \( \) \				_ 23
ENGINE -	Accessory Geardox - Re	epiacement Or	The Variable Frequency General	ator (VFG) Cover		One Time		23501
REC	72-900266	1	Not Applicable					İ
ENGINE -	Low Pressure (LP) Com	pressor - Repl	acement Of The Lp Compresso	r Fan Module		Unknown		23501
	ule) Or The Fan Disc As					One Time		크
	•			•				<u> </u>
REC	72-900267	Basic	Not Applicable					
ENGINE -	Accessory Gearbox - Re	eplacement Of	The Breather Cover Seals			One Time		23501
						One Time		1
REC	72-900278	Basic	Not Applicable					Ħ
			nsp of Lp Compressor Fan Mod	lule Components				23501
	Lp Compressor Fan Dis					One Time		
	_							Ļ
REC	72-900288	Basic	Not Applicable					
ENGINE -	Repair Of Oil Leakage F	rom Front Bear	ring Chamber			One Time		23501
						One Time		-
REC	72-900292	Basic	Not Applicable					干
			se Due To Fan Attrition Liner Fa	ailura				
Kemovai /	installation of LF Comp	ressor Fair Ca	se Due 10 Fait Attituoti Linei Fa	allule		One Time		23501
								Ļ
REC	72-900303	Basic	Not Applicable					Τ.,
	ure (LP) Turbine Fuel St	nut-Off Cable A	and Fittings - Inspection Of The	Fuel Shut-Off				23501
System						One Time		$\dashv^{\preceq}$
		3	Complied With	14-Jun-12	2207.60	1524	Basic	+
DEA			COMDIEG WILL	1 14-JUH-1/	3297.60	1324	Dasic	
REC	72-900307	_	·			Deguired for Dr	Davisio:-	- 53
	72-900307 Of Tight Clearance On I	_	·			Required for Prior One Time	Revision	23501

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-900341	Basic	Not Complied With					T
ligh Press	ure Compressor Blades	- Borescope	e Blending Repair Of The Hp Comp	ressor Stage 1				
Rotor Blade	es				01/0	One Time		_
					SVO:			<u> </u>
REC	72-900355	1	Not Complied With					
Accessory	Gearbox Module - Repla	acement Of	The Breather Cover Seal Ring Due	To Oil Leakage		Unknown		1
					SVO:	One Time		4
					370.			<u> </u>
REC	72-900369	3	Not Applicable					L-
			e - Borescope Insp of HP Turbine S	stage 1 Nozzle		Unknown		2350
Guide Vane	es, the Hp Turbine Stage	e 1 Blades a	nd Combustion Rear Inner Case			One Time		<b>-</b>   ≥
REC	72-900375	3	Not Applicable	09-Mar-06	1378.00	743	Basic	+
	1 = 000010	_			1376.00		Dasic	_ 23
	ure (HP) Compressor Va Of Drive Bracket Bolt T		or Vane (VSV) Actuating Mechanisn	n - Re-		Unknown Repetitive		2350
пррпсацоп	Of Drive Bracket Bolt 1	orquo				No	ne	
REC	72-900388	2	Not Applicable					Ŧ
		_	e Inspection of HP Compressor Sta	go 1 Plados for	No Action is	Required for Pric	or Povision	23
	at Leading Edge Near th		Hispection of HP Compressor State	ge i blades loi	NO ACTION IS	One Time	i Revision	23501
REC	72-900392	2	Not Applicable					Ī
		_	f Lp Compressor Case for Installation	on of Cut Ice	No Action is	Required for Price	or Revision	23501
	Box Assemblies.	пореспон о	Ep Compressor Case for installation	on or our icc	710 7101101171	One Time		_ 6
REC	72-900409	1	Not Complied With					Т
Low Pressu	ıre (LP) Compressor Ca	se - Inspect	ion Of The Lp Compressor Case Fo	or Incorporation			<u> </u>	
Of The Rep	pair Brg1299	·	• •	·	0)/0	One Time		]
					SVO:			<u> </u>
REC	72-900456	Basic	Not Applicable					
General - E	ngine Conversion From	A Flight-Te	st Standard Engine To A Production					-
English N. N.	on-Modification Service			n Standard				
Engine - No		Bulletin	or orangana ingmo no mn no addition	n Standard		One Time		<b>-</b>
	T			n Standard		One Time		3501
REC	72-900493	Basic	Not Applicable	n Standard		One Time		
REC		Basic						23501 2350
REC		Basic	Not Applicable			One Time One Time		23501
REC Accessory	Gearbox Module - Repla	Basic acement Of	Not Applicable The Relief Valve - Non-Modification					
REC Accessory	Gearbox Module - Repla	Basic acement Of	Not Applicable The Relief Valve - Non-Modification Not Complied With	n Service Bulletin		One Time		
REC Accessory REC Maintenance	Gearbox Module - Repla  72-900506  Recommendations ar	Basic acement Of 2 and Sampling	Not Applicable The Relief Valve - Non-Modification  Not Complied With Inspections In Response To Opera	n Service Bulletin	No Action is	One Time	or Revision	
REC Accessory REC Maintenance	Gearbox Module - Repla	Basic acement Of 2 and Sampling	Not Applicable The Relief Valve - Non-Modification  Not Complied With Inspections In Response To Opera	n Service Bulletin	No Action is	One Time	or Revision	
REC Accessory REC Maintenanc	Gearbox Module - Repla 72-900506 De Recommendations ar A Volcanic Ash Area - N	Basic acement Of  2 and Sampling on-Modifica	Not Applicable The Relief Valve - Non-Modification  Not Complied With  Inspections In Response To Operation Service Bulletin	n Service Bulletin		One Time	or Revision	
REC Accessory  REC Maintenanc Vicinity Of A	72-900506 See Recommendations and Volcanic Ash Area - N	Basic acement Of  2 nd Sampling on-Modifica	Not Applicable The Relief Valve - Non-Modification  Not Complied With  Inspections In Response To Operation Service Bulletin  Not Applicable	n Service Bulletin  ation In The	SVO:	One Time  Required for Price One Time		23501
REC Accessory  REC Maintenanc Vicinity Of A	72-900506 DE Recommendations are A Volcanic Ash Area - N 72-900510  JTE/High Pressure Turbin	Basic acement Of  2 and Sampling ion-Modifica  1 ane Support a	Not Applicable The Relief Valve - Non-Modification  Not Complied With  Inspections In Response To Operation Service Bulletin  Not Applicable and Outer Bearings - Insp and Repa	n Service Bulletin  ation In The	SVO:	One Time		23501
REC Accessory  REC Maintenanc Vicinity Of A	72-900506 See Recommendations and Volcanic Ash Area - N	Basic acement Of  2 and Sampling ion-Modifica  1 ane Support a	Not Applicable The Relief Valve - Non-Modification  Not Complied With  Inspections In Response To Operation Service Bulletin  Not Applicable and Outer Bearings - Insp and Repa	n Service Bulletin  ation In The	SVO:	One Time  Required for Price One Time  Required for Price		23501
REC Accessory  REC Maintenance Vicinity Of A  REC Low Pressult Bearing Su	72-900506 the Recommendations are A Volcanic Ash Area - North-March Turbing port Structures that ha	Basic acement Of  2 Ind Sampling on-Modifica  1 Ine Support a ve been Mar	Not Applicable The Relief Valve - Non-Modification  Not Complied With Inspections In Response To Operation Service Bulletin  Not Applicable and Outer Bearings - Insp and Repachined.	ation In The	SVO:	One Time  Required for Price One Time  Required for Price One Time	or Revision	
REC Accessory  REC Maintenance Vicinity Of A  REC Low Pressu Bearing Su	72-900506 Te Recommendations are A Volcanic Ash Area - North Trechtigh Pressure Turbin pport Structures that ha	Basic  acement Of  2  and Sampling ann-Modifica  1  ane Support ave been Mar	Not Applicable The Relief Valve - Non-Modification  Not Complied With  Inspections In Response To Operation Service Bulletin  Not Applicable and Outer Bearings - Insp and Repachined.  Complied With	ation In The  20-Oct-10	SVO:	One Time  Required for Price One Time  Required for Price		23501 23501
REC Accessory  REC Maintenance Vicinity Of A  REC Low Pressu Bearing Su	72-900506 Te Recommendations are A Volcanic Ash Area - North Truckligh Pressure Turbin pport Structures that hare Te-900515 Te Compressor - Inspections	Basic  acement Of  2  and Sampling ann-Modifica  1  ane Support ave been Mar	Not Applicable The Relief Valve - Non-Modification  Not Complied With Inspections In Response To Operation Service Bulletin  Not Applicable and Outer Bearings - Insp and Repachined.	ation In The  20-Oct-10	SVO:	One Time  Required for Price One Time  Required for Price One Time	or Revision	23501

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

96	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1
REC	72-900521	4	Complied With	30-Oct-13	3580.90	1653	4	П
ow Pressu	re Compressor Blades	- Eddy Curren	t Inspection Of The LP Compresso	or Annulus	No Action i	is Required for Pric	or Revision	
	n-Modification Service B		·		21.12	Repetitive		
					SVO:	Noi	ne	
REC	72-900525	2	Not Complied With					
ntermediate	e Case Module - Insp of	f Intermediate	Case for Corrosion Due to Water A	Accumulation in	No Action i	is Required for Pric	or Revision	
he Engine	Front Mount Firebox.				0) (0	One Time		
					SVO:			
REC	72-900570	Basic	Not Applicable					
NGINE - H	HIGH PRESSURE (HP)	COMPRESS	OR VIGV ACTUATING RINGS ANI	D LEVERS -			I.	
APPLICATI		011E TO DEO	TIEV THE ENGINE	-		One Time		
JF CORRE	CT LEVER BOLT TOR	QUE TO REC	TIFY THE ENGINE					Ц
REC	72-900571	Basic	Not Applicable					
			OR VIGV AND STAGES 1 TO 4 ST			Unknown	L.	
REPLACEN	MENT OF UNWANTED	PARTS TO R	ECTIFY THE ENGINE CONFIGUR	PATION IN I INF		One Time		
NITH THE								
REC	72-900637	Basic	Not Applicable					
ENGINE - I	NTERMEDIATE CASE	MODULE - IN	SPECTION OF THE RETENTION	BOLTS OF THE				
NO.2/NO.3	BEARING HOUSINGS	TO THE INTE	ERMEDIATE CASE			One Time		
REC	73-100148	2	Complied With	27-Oct-00	0.00	0	5	
uel and Co	ontrol - Drains Ejector F	uel Filter - Inti	oduction of a Filter In The Line to t	he Fuel Drains	No Action i	s Required for Pric	or Revision	
Ejector Pun	np And Related Dressin	gs Changes		-	0) (0	One Time		4
					SVO:	Noi	ne 	
REC	73-100190	Basic	Complied With	27-Oct-00	0.00	0	1	
uel and Co	ontrol - Electronic Engin	e Control (EE	C) - Introduction Of Revised Hardw	vare Standard				
				-	SVO:	One Time	~~	_
					SVO:	Noi	ne 	
REC	73-100206	Basic	Complied With	27-Oct-00	0.00	0	1	
uel and Co	ontrol - Tubes And Fittin	gs, Air-Engine	Fuel Control System - Introduction	n Of A Revised			II.	
P30 Tube A	ssembly With Bleed Ho	ole In Moisture	Trap	-	SVO:	One Time	~~	_
					SVO:	Noi	ne	
REC	73-100210	Basic	Not Complied With					
			Fuel Filter Housing Assembly - In	tro of a				
Replaceme	nt Lp Fuel Filter for Incr	eased Fuel Te	emperature.	-	SVO:	One Time		_
								_
REC	73-100219	Basic	Complied With	27-Oct-00	0.00	0	2	
uel and Co	ontrol - EEC - Introduction	on Of C3.1.1	Software					
				-	SVO:	One Time	<b>n</b> o	_
					300:	Noi	ne	_
REC	73-100247	Basic	Complied With	27-Oct-00	0.00	0	1	
			duction Of A New Unit Featuring A	n Improved		•		
Safety Lock	Feature Based On Rin	g Locked Fitti	ngs	-	0) (0	One Time		_
					SVO:	Noi	ne 	
	73-100271	1	Complied With	27-Oct-00	0.00	0	2	
REC	10 100211							
		igs - Introducti	on Of Modified Tube Assembly En	d Fittings		Unknown One Time	ı	

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

-	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	ī
REC	73-100283	2	Complied With	27-Oct-00	0.00	0	3	_
uel and C	ontrol - Fuel Filter Differ	ential Pressure	Switch - Introduction Of Units	Incorporating A		Unknown		_
	y Sealed Micro-Switch			, ,		One Time		
					SVO:	No	ne	
REC	73-100357	Basic	Complied With	27-Oct-00	0.00	0	2	
uel and C	ontrol - External Fuel Di	stribution Tube	s And Fittings - Introduction O	f An Revised		1		_
	l Filter Tube		G			One Time		
					SVO:	No	ne	
REC	73-100371	2	Complied With	27-Oct-00	0.00	0	3	
uel and C	ontrol - Fuel Low Pressi	ure Switch - Int	roduction Of Units Incorporating	ng A Hermetically	No Action	is Required for Pric	or Revision	
ealed Mic	ro-Switch				0) (0	One Time		_
					SVO:	No	ne	_
REC	73-100414	Basic	Complied With	27-Oct-00	0.00	0	2	
uel and C	ontrol - Electronic Engir	ne Controller (E	EC) - Introduction Of C4.0 Sof	ftware		•		
					0) (0	One Time		
					SVO:	No	ne	
REC	73-100440	Basic	Complied With	27-Oct-00	0.00	0	3	
uel and C	ontrol - Electronic Engir	ne Controller (E	EC) - Introduction Of Software	Version C5.1.1		1		
	-				0) (0	One Time		
					SVO:	No	ne	
REC	73-100497	Basic	Complied With	27-Oct-00	0.00	0	2	
uel and C	ontrol - External Fuel Di	stribution Tube	s And Fittings - Introduction O	f Dressing				_
Changes To	o Suit Modified Therma	Anti-Icing Val	ve And Muscle Line			One Time		_
					SVO:	No	ne	
REC	73-100624	Basic	Not Applicable					
uel and C	ontrol - Fuel Spray Noz	zles - Re-Identi	fication Of Nozzles To Service	Bulletin 73-100459				
Part Number	er					One Time		
				•				
REC	73-100709	Basic	Complied With	27-Oct-00	0.00	0	1	
		ne Controller (E	EC) - Introduction Of An EEC	With C5.2.1		•		
Software S	tandard				SVO:	One Time No	20	
	,				370.	INO	116	_
REC	73-100714	Basic	Not Complied With					
		land Engine Ri	gid Fuel Supply Tubes And Fit	ttings - Introduction				_
Of A Packe	r Washer				SVO:	One Time		_
	,	· ·						_
REC	73-100827	1	Complied With	27-Oct-00	0.00	0	1	
	ontrol - Fuel Flow Trans	mitter - Introdu	ction Of A New Unit With A Mo	ore Accurate	No Action	is Required for Price	or Revision	_
Calibration					SVO:	One Time No	no	_
	1	1	0 11 11451					_
REC	73-100835	2	Complied With	27-Oct-00	0.00	0	4	
			Of A Re-Trimmed Data Entry P	Plug To Increase		Unknown		_
he Permit	ted Stator Outlet Tempe	erature			SVO:	One Time No	200	
	T							_
		1 1	Complied With	27-Oct-00	0.00	0	2	
REC	73-100927	1		27-001-00	0.00			_
		_	EC) - Introduction Of An EEC		0.00	Unknown One Time		_

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	73-100938	Basic	Complied With	27-Oct-00	0.00	0	1	T
NGINE - F	- FUEL AND CONTROL -	Electronic Er	gine Controller (EEC) - Introduction	n Of Software			1	
25.2.3. Into	An EEC With 04 Stand	dard Hardware	. ,			One Time		
					SVO:	No	ne	
REC	73-100964	1	Complied With	27-Oct-00	0.00	0	1	T
ENGINE - F	UEL AND CONTROL -	Fuel Manifold	d - Installation Of A Damper Wire B	etween The Left		Unknown		
Hand (LH)	And Right Hand (RH) F	uel Manifold	·			One Time		]
					SVO:	No	ne	
REC	73-100970	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE FL	JEL AND CONTROL - I	ntroduction O	f New Fitting Instructions For Acces	ssory Gearbox				
Mounted Ad	ccessories		-		01/0	One Time		7
					SVO:	No	ne	ᆚ
REC	73-101034	Basic	Not Applicable	09-Mar-06	1378.00	743	Basic	
Fuel and Co	ontrol - Engine Electron	ic Controller -	Intro Of The EEC Hardware Standa	ard 1520KDC05				
Reworked F	From Hardware Standar	rd 1520KDC0	5R			One Time		_ [
						No	ne	_
REC	73-101106	1	Complied With	16-Apr-02	17.50	5	1	T
Fuel and Co	ontrol - Fuel Metering U	nit - Intro of N	ew Fuel Metering Unit With Change	es to the	No Action is	s Required for Pric	r Revision	4
	Overspeed /Shut-Off Sc	olenoid/Pressu	ire Raising Valve and Flectro Hydra	aulic Servo	0) (0	One Time		4
√alve.					SVO:	No	ne	ᆚ
REC	73-101145	3	Complied With	16-Apr-02	17.50	5	Basic	Ī
Fuel and Co	ontrol - Engine Electron	ic Controller	Intro of C6.0 Software standard In	to An EEC With	No Action is	s Required for Pric	r Revision	
05 or 05R H	Hardware Standard SB-	BR700-73-10	1145			One Time		_ [
					SVO:	No	ne	$\perp$
REC	73-101221	Basic	Not Applicable					
ENGINE FL	JEL AND CONTROL - I	Electronic Eng	ine Controller (EEC) - Introduction	Of C6.1.1				
Software St	tandard Into An EEC W	ith 05 or 05R	Hardware Standard			One Time		_ :
REC	73-101261	Basic	Not Applicable					
Fuel and Co	ontrol - Engine Electron	ic Controller -	Intro of New Capacitors In EEC WI	nich Changes				
the Hardwa	re Standard of the EEC	to 06 or 06R		_		One Time		]
REC	73-101429	Basic	Not Complied With					
			nerator - Introduction Of A New Dec	dicated		•		1
Generator F	Rotor With Reduced Ou	t-Of-Balance	(OOB) Limits		0)/0	One Time		4
					SVO:			4
REC	73-101472	1	Complied With	31-Jan-06	1355.50	723	Basic	1.
		Engine Electro	nic Controller (EEC) - Introduction	Of The New	No Action is	s Required for Pric	r Revision	
EEC Softwa	are Standard C7.0.2			-	SVO:	One Time No		4
					370.	INO	ile .	4
REC	73-101625	Basic	Not Complied With					
			Introduction Of The New EEC Pro	duction				
Software St	tandard C7.0.2 Into Har	dware Standa	rd 1520KDC09	-	CVO:	One Time		4
					SVO:		•	<u> </u>
REC	73-101833	2	Not Complied With					
	and Control - Fuel Pur	mp - Introducti	on of a Revised Drive Shaft Conne	ction for the		-		╛
Fuel Pump					01/0	One Time		4
					SVO:	1		- 1

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Ser	vice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	_
REC	73-101856	2	Not Complied With					Т
ngine Fuel	And Control - Dedicate	ed Generator -	Introduction of a New Varnish for	r the Windings of	Action is	Required for Prior	Revision	
e Permane	ent Magnetic Alternato	r (PMA)		Ī	CVO	One Time		$\exists$
					SVO:		•	
REC	73-900087	5	Not Complied With					
		on Of The Pro	cedure For Identifying Correctly C	alibrated Fuel		Unknown One Time		$\Box$
low Transm	inters			<del> </del>	SVO:	One Time		٦
REC	73-900223	Basic	Not Applicable					۲
_	ange Of Fuel Filter Di		· · ·					_
OLL - LXCII	larige Of Fuer Filler Di	nerentiai Frest	Sule Switch	ţ		One Time		
REC	73-900252	Basic	Not Applicable					
NGINE FU	EL AND CONTROL - A	Amplitude Mea	asurement Of ARINC Waveform					
						One Time		4
			N . A . B . I .				1	ᆜ
REC	73-900253	Basic	Not Applicable					
NGINE FU		Exchange Of E	ECS That Failed The Measureme	ent Of ARINC		One Time		
vaveioiiii i	ฮรเ					One Time		
REC	73-900270	1	Complied With	16-Apr-02	17.50	5	Basic	₹
_		_	Distribution Tubes And Fittings - In	· ·		s Required for Pric	or Revision	_
	e (LP) Fuel Tube For I		sistribution rubes / that ittings in	iopeodion of the		One Time		╛
					SVO:	Noi	ne	
REC	73-900301	1	Complied With	26-Aug-02	47.30	14	Basic	
			Unit (FMU) - Removal/Installation	Of Fuel Metering	No Action i	s Required for Pric	or Revision	I
nit To Inspe	ect Coils For Quality D	efect		}	SVO:	One Time No	ne	-
DEO	70.00000	Danie I	Not Applicable			1	1	=
REC	73-900323	Basic	· ·	111				
	nnector at the FMU NC		I) - Replacement of the O-ring on TION	the lane A		One Time		
REC	73-900368	1	Complied With	31-Jan-06	1355.50	723	Basic	٦
spection O	f Tight Clearance Betv	ween The Fuel	Servo Tube And The Buffer Air T	ube	No Action i	s Required for Pric	r Revision	
	-				CVO	One Time		=
					SVO:	Noi	ne	_
REC	73-900374	Basic	Not Applicable					
	EL AND CONTROL - I Non-Conforming Capa		nic Controller (EEC) - replacemen	nt Of EECs		One Time		_
ecause Oi	Non-Comorning Capa	ICITOIS				One Time		
REC	73-900423	3	Partial Compliance	27-Jun-14	3728.80	1698	Basic	ī
			troller - One-Time Inspection of t			s Required for Pric	or Revision	-
	r Paint Damage		·			One Time		
				on Is Required	SVO:	Noi	ne	
	-on granted (due @ 4							
REC	73-900463	Basic	Not Applicable					
uel and Co			Removal Of The EEC For C15 Ca	apacitor		One Time		
	t - Non-Modification S							

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

DEO	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1
REC	73-900494	1	Repetitive Action C/W	28-Jan-16	4524.90	1910	1	
Engine Fue	el And Control - Full Auth	ority Digital	Engine Control System - Interrogation	on of the Central	Action is I	Required for Prior	Revision	7000
Aircraft Info	ormation Maintenance Sy	ystem for Fa	idec System Faults. Future Actio	n Is Required	SVO:	Repetitive No	ine	
DEC	72 000520	1	Not Applicable	I I	070.	140	I	
REC	73-900539	-	Filter Assembly - Insp of the Hp Fuel	Filter I leveing	No Action is	Required for Price	or Povision	- 5
	rrect Installation of Its Se			Filler Housing	NO ACTION IS	One Time	OI IVENISION	1000
	•		O E IME					
REC	74-100248	Basic	Complied With	27-Oct-00	0.00	0	1	_
IGNITION -	-Ignition Leads - Introduc	ction Of Rev	ised Clipping	-		One Time		76007
				-	SVO:	No	ne	
REC	74-100316	Basic	Complied With	27-Oct-00	0.00	0	1	Ī
IGNITION -	- Igniter Lead - Introducti	on Of Silver	Plating Connecting Nut Threads				1	7600/
				-	SVO:	One Time No	ne	75
REC	74 400550	Basic	Complied With	27-Oct-00	0.00	0	2	+
	74-100550		Fittings - Intro of Dressing Changes		0.00	0	2	<b>⊢</b> ∂
	ignt Engine ignition Lead nti-Icing Valve and Musc			o Suit iviodified		One Time		7600/
		, ,	<b>3</b> ,		SVO:	No	ne	
REC	74-100551	Basic	Complied With	27-Oct-00	0.00	0	1	
			Fittings - Introduction Of Two Additi	onal Clipping			l	7600/
Points And	Transfer Of A Bracket T	o A Left En	gine Section	-	SVO:	One Time No	ine.	76
			Not Complied With		0 7 0.	140	T	$\pm$
REC	74-101280	Basic	· · · · · · · · · · · · · · · · · · ·	anna Ta Tha				
Printed Circ		nits - introdu	ction Of A New Ignition Unit With Ch	langes to the		One Time		
					SVO:			
REC	74-101378	Basic	Not Complied With					
			Fittings - Increased Clearance Betw	een Clipping			1	
Point CP10	0373 And An Adjacent O	il Pipe		-	SVO:	One Time		
REC	75-100212	1	Complied With	27-Oct-00	0.00	0	l 1	
	73-100212		<u>'</u>	27-001-00	0.00		•	
	d Valves - Introduction O	f High Droce	cura Compraecor (HPC) Blaad Valve	e With Steel				- ò
AIR - Bleed	d Valves - Introduction O	f High Press	sure Compressor (HPC) Bleed Valve	s With Steel		Unknown One Time		76507
AIR - Bleed	d Valves - Introduction O	f High Press	sure Compressor (HPC) Bleed Valve	s With Steel	SVO:		ne	76007
AIR - Bleed	d Valves - Introduction O	f High Press	cure Compressor (HPC) Bleed Valve	s With Steel	SVO: 0.00	One Time	ne 2	<u> </u>
AIR - Bleed Bushes REC AIR - Valve	75-100297	1		27-Oct-00		One Time No  Unknown		<u> </u>
AIR - Bleed Bushes REC AIR - Valve	75-100297	1	Complied With	27-Oct-00	0.00	One Time No  Unknown One Time	2	76297
AIR - Bleed Bushes REC AIR - Valve Bolts	75-100297 e Control Air Bleed - Intro	1 oduction Of	Complied With Revised Torque Tightening Values F	27-Oct-00 or Bleed Valve	0.00 SVO:	One Time No  Unknown	2	<u> </u>
AIR - Bleed Bushes  REC  AIR - Valve Bolts	75-100297 e Control Air Bleed - Intro 75-100332	1 oduction Of	Complied With  Revised Torque Tightening Values F  Complied With	27-Oct-00 for Bleed Valve	0.00	One Time No  Unknown One Time No	2 ne	7880
REC AIR - Valve Bolts  REC AIR - Valve Bolts	75-100297 e Control Air Bleed - Intro 75-100332	1 oduction Of 1	Complied With Revised Torque Tightening Values F	27-Oct-00 for Bleed Valve	0.00 SVO: 0.00	One Time  No  Unknown One Time  No  Unknown One Time	2 nne 2	<u> </u>
REC AIR - Valve Bolts  REC AIR - Valve Bolts	75-100297 e Control Air Bleed - Intro 75-100332 noid Control - Air Bleed -	1 oduction Of 1	Complied With  Revised Torque Tightening Values F  Complied With	27-Oct-00 for Bleed Valve	0.00 SVO:	One Time No  Unknown One Time No  Unknown	2 nne 2	7880
REC AIR - Valve Bolts  REC AIR - Valve Bolts	75-100297 e Control Air Bleed - Intro 75-100332 noid Control - Air Bleed -	1 oduction Of 1	Complied With  Revised Torque Tightening Values F  Complied With	27-Oct-00 for Bleed Valve	0.00 SVO: 0.00	One Time  No  Unknown One Time  No  Unknown One Time	2 nne 2	76297
REC AIR - Valve Bolts  REC AIR - Valve Bolts  REC AIR - Solen Mounting B	75-100297 e Control Air Bleed - Intro 75-100332 noid Control - Air Bleed - Brackets And Associated 75-100366	1 Doduction Of 1 Introduction Air Tubes	Complied With  Revised Torque Tightening Values F  Complied With  Of Revised Bleed Valve Solenoid C	27-Oct-00 or Bleed Valve  27-Oct-00 Control Block  27-Oct-00	0.00 SVO: 0.00	One Time  No  Unknown One Time  No  Unknown One Time  No  No  No	2 nne 2	7880

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	75-100465	1	Complied With	27-Oct-00	0.00	0	1	Т
_		Of A New B	uffer Air Valve From A Different Supp	lier And With		Unknown		-
	orrosion Protection	0	and / vano : ro / capp			One Time		
					SVO:	No	ne	
REC	75-101096	Basic	Complied With	27-Oct-00	0.00	0	1	_
AIR - Bleed	Valve Solenoid Control	Block - Intre	oduction Of Transfer Tubes Between	The Bleed			<u> </u>	_
	noid Vent Valve Body Ar					One Time		_
					SVO:	No	ne	
REC	75-101130	1	Partial Compliance	16-Apr-02	17.50	5	Basic	
AIR - Bleed	Valves - Introduction O	f New HP 8	Handling Bleed Valve Inner And Out	er Attenuators	Action is I	Required for Prior	Revision	_
To Prevent	Damage To The Bypass	s Duct	Potropotivo A	otion Boquirod	0) (0	One Time		_
			Retroactive A	ction Required	SVO:	No	ne	_
REC	75-101161	3	Complied With	27-Oct-00	0.00	0	1	
AIR - Bleed	Valve Solenoid Control	Block - Intre	oduction Of A Handling Bleed Valve S	Solenoid With	No Action is	s Required for Pric	or Revision	
Solenoid Se	ervo Valves Which Oper	ate At Lowe	er Current Flows		01/0	One Time	~~	
					SVO:	No	ne	_
REC	75-101207	Basic	Not Complied With					
AIR - Air Tu	bes And Fittings - Introd	duction Of A	P30 Air Tube With A New Routing T	o Increase The		I.	I.	
Clearance E	Between The Tube And	The Fuel M	anifold		0) (0	One Time		
					SVO:			_
REC	75-101381	1	Not Applicable					
AIR - Bleed	Valves - Introduction O	f New Triple	Seals And A Carbon Bush To Repla	ce The Existing	No Action is	s Required for Pric	or Revision	
Steel Comp	onents					One Time		
			Niet Applicable				<u> </u>	_
REC	75-900090	Basic	Not Applicable					
AIR - Bores	cope Inspection Of Woo	odward Gov	ernor Buffer Air Valve			On a Time		
						One Time		
REC	75-900144	2	Not Applicable					_
_	tigation Of Dunlop Hand	_	/alva			Unknown		_
AIIX - IIIV 631	ilgation of Duniop Hand	iing bieed v	aive	•		One Time		Т
REC	75-900203	1	Not Applicable					Ī
_	ical checks of dunlop ble	eed valve so	olenoid block		No Action is	Required for Price	or Revision	_
uit Liooti	iodi oricono di darilop bi	coa vaivo o	Sicrioid Biook		710 71011011 11	One Time		
REC	75-900633	1	Not Applicable					
AIR - VSV A	ACTUATOR - REPLACE	MENT OF	LUCAS VARIABLE STATOR VANE (	VSV)	No Action is	Required for Price	or Revision	-
CTUATOR			(	,		One Time		
REC	77-101105	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE IN	DICATING - TGT Harne	ss - Introdu	ction Of Torque Tightening Values Fo	or The Nuts		I.		
Which Attac	ch The Turbine Gas Ten	nperature (T	GT) Harness To The TGT Probes			One Time		
					SVO:	No	ne	
REC	77-101393	Basic	Not Complied With					
			nit And Cables - Introduction Of An E	ngine Vibration		1	1	_
	Unit With A New Softwa			J		One Time		
					SVO:			

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Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
77-101560	Basic	Not Applicable			-		
IDICATING - Vibration N	Monitoring U	nit And Cables - Introduction Of An E	Ingine Vibration				2350
Unit (EVMU) With A Ne	w Software	Standard			One Time		01
77-101875	2	Not Complied With					Ŧ
Licating - N2 Speed Prob	es - Introduc	ction of new Attaching Bolts with Sho	rter Length	No Action is	L s Required for Price	or Revision	_
			-	SVO:	One Time		4
	1 , 1	Not Applicable	1	370.			+
	-		Of The TOT	No Antion i	De miles dés a Dei	Davidalar	_ 2
	nocoupie Pr	obes - Electrical Resistance Check (	of the tGT	NO ACTION IS	One Time	or Revision	23501
77-900327	Basic	Not Complied With					Ī
	Probes - Rep	placement Of N2 Speed Probes For	Potential		On a Time		4
Voltage Output				SVO:	One Time		-
77-900329	1	Not Applicable					Ħ
	-		d Probes For		Unknown		23501
		ananon noololanoo noololan 12 opol			One Time		
78-100165	1 1	Not Applicable					ŧ
	-		er for Linear	No Action is	Required for Price	or Revision	<b>—</b> 78.
			ici ici Lincai	710 7104011	One Time		78592
78-100196	2	Not Applicable					
			Of Spherical	No Action is	S Required for Pric One Time	or Revision	78592
78-100224	1	Not Applicable	<u> </u>				
	-	Not Applicable hange of Ownership (Installation Re	sponsibility) for	No Action is	s Required for Prid	or Revision	78592
Thrust Reverser - Introduains Brackets.	-	•	sponsibility) for	No Action is		or Revision	
Thrust Reverser - Introdu ains Brackets.	uction of a C	hange of Ownership (Installation Res		No Action is		or Revision	78592
Thrust Reverser - Introdu ains Brackets.	Basic Cement Of T	hange of Ownership (Installation Res		No Action is		or Revision	78592
Thrust Reverser - Introduains Brackets.  78-100225  Thrust Reverser - Replace	Basic Cement Of T	hange of Ownership (Installation Res		No Action is	One Time	or Revision	
78-100236	Basic  cement Of T With Fire Bl	Not Applicable he Fire Protection Ablative Coating Cankets	On The Thrust		One Time One Time		78592 78592
78-100236	Basic  cement Of T With Fire Bl	Not Applicable  Not Applicable  Not Applicable  Not Applicable  Not Applicable	On The Thrust		One Time One Time		78592 78592
78-100236	Basic  cement Of T With Fire Bl	Not Applicable  Not Applicable  Not Applicable  Not Applicable  Not Applicable	On The Thrust		One Time One Time		78592 78592 78592
78-100225 Thrust Reverser - Introductions Brackets.  78-100225 Thrust Reverser - Replacement Frame Torque Box  78-100236 Thrust Reverser - Introductions	Basic  Cement Of T With Fire Bl  1  uction Of Re	Not Applicable  Not Applicable  The Fire Protection Ablative Coating Cankets  Not Applicable  Vised Pivot Door Actuators And Dyna  Not Applicable	On The Thrust		One Time One Time		78592 78592 78592
78-100236 Thrust Reverser - Introductions Brackets.  78-100225 Thrust Reverser - Replace Front Frame Torque Box  78-100236 Thrust Reverser - Introductions Reverser - Intro	Basic  Cement Of T With Fire Bl  1  uction Of Re	Not Applicable  Not Applicable  Not Applicable  Not Applicable  Not Applicable  vised Pivot Door Actuators And Dyna  Not Applicable  Certified Part Numbers	On The Thrust		One Time  One Time  S Required for Pricone Time		78592 78592 78592
78-100236 Thrust Reverser - Introducions Brackets.  78-100225 Thrust Reverser - Replacement Frame Torque Box  78-100236 Thrust Reverser - Introducement Reverser - Introducement Reverser - Claim Thrust Reverser - Claim Thru	Basic  Cement Of T With Fire Bl  1 uction Of Re  Basic iffication Of 0	Not Applicable  Not Applicable  The Fire Protection Ablative Coating Cankets  Not Applicable  Vised Pivot Door Actuators And Dyna  Not Applicable	On The Thrust		One Time  One Time  S Required for Pricone Time		78592 78592
1	T7-101875 icating - N2 Speed Prob  T7-900251 IDICATING - TGT Therr Iple Probes  T7-900327 IDICATING -N2 Speed Voltage Output  T7-900329 IDICATING - N2 Speed Voltage Output  T8-100165 hrust Reverser - LH and ansducer Rod Ends, Pi  T8-100196 Thrust Reverser Fixed S	T7-900251 1  DIDICATING - TGT Thermocouple Proper P	T7-101875  2 Not Complied With icating - N2 Speed Probes - Introduction of new Attaching Bolts with Sho  77-900251  1 Not Applicable IDICATING - TGT Thermocouple Probes - Electrical Resistance Check Cuple Probes  77-900327  Basic Not Complied With IDICATING -N2 Speed Probes - Replacement Of N2 Speed Probes For Voltage Output  77-900329  1 Not Applicable IDICATING - N2 Speed Probes - Insulation Resistance Test On N2 Speed Probes - Insulation Resistance Test O	77-101875   2   Not Complied With	T7-101875   2   Not Complied With   Statistical Resistance Check Of The TGT   No Action is SVO:   T7-900251   1   Not Applicable   SVO:   T7-900327   Basic   Not Complied With   SVO:   T7-900327   Basic   Not Complied With   SVO:   T7-900327   Basic   Not Complied With   SVO:   T7-900327   Syoing Probes   SVO:   T7-900329   1   Not Applicable   SVO:   T8-100165   1   Not Applicable   SVO:   T8-100165   1   Not Applicable   SVO:   T8-100165   1   Not Applicable   T8-100165   1   Not Applicable   T8-100165   1   Not Applicable   Thrust Reverser - LH and RH Engines - Intro of Bearings with a Teflon Liner for Linear ansducer Rod Ends, Primary Door Lock and Inhibition Bolt Recentable   T8-100196   2   Not Applicable   Thrust Reverser Fixed Structure - Introduction On The LH & RH Engine Of Spherical   No Action is   No	Unit (EVMU) With A New Software Standard  77-101875 2 Not Complied With  icating - N2 Speed Probes - Introduction of new Attaching Bolts with Shorter Length  No Action is Required for Prione Time  SVO:  77-900251 1 Not Applicable  IDICATING - TGT Thermocouple Probes - Electrical Resistance Check Of The TGT  One Time  77-900327 Basic Not Complied With  IDICATING -N2 Speed Probes - Replacement Of N2 Speed Probes For Potential  Voltage Output  77-900329 1 Not Applicable  IDICATING - N2 Speed Probes - Insulation Resistance Test On N2 Speed Probes For Unknown electrical Defects  78-100165 1 Not Applicable  Thrust Reverser - LH and RH Engines - Intro of Bearings with a Teflon Liner for Linear ansducer Rod Ends, Primary Door Lock and Inhibition Bolt Recentacle  78-100196 2 Not Applicable  Thrust Reverser Fixed Structure - Introduction On The LH & RH Engine Of Spherical  No Action is Required for Prione Introduction On The LH & RH Engine Of Spherical  No Action is Required for Prione Introduction On The LH & RH Engine Of Spherical	Unit (EVMU) With A New Software Standard    77-101875   2

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	78-100598	Basic	Not Applicable					
		Structure - Int	roduction Of Access Panels Wit	th Improved		·	1	
onding Re	esistance					One Time		۱
REC	78-100642	1	Not Applicable					Ħ
		=	I Bonding Of The Thrust Revers	ser Main Door		Unknown		4
,	Timuot Novologi imp	OVOG Elootiloc	Donaing of the final floor	oor Main Boor		One Time		
	T						1	
REC	78-101009	Basic	Not Applicable					
			oduction Of New Shims For The oper And Lower Cowl Door	e Seal Lands On		One Time		
ne mena	oc or the thirds rever	oci 7 ilia 1110 o	Spot 7 tha Lower Or					
REC	78-101129	1	Not Applicable					Ī
			er Fixed Structure - Reorientation			Unknown		
asteners /	At The Thrust Reverser	Front Frame T	o Increase The Clearance To T	he S-Hook		One Time		-
REC	78-102008	1 1	Not Applicable					+
	10 10=000	=	CTURE - INTRODUCTION OF	A DRAINAGE	No Action	is Required for Price	or Revision	_ ;
HOLE WIT		FIXED STRU	STORE - INTRODUCTION OF	A DRAINAGE	NO ACION	One Time	or ivevision	
HE THRU	ST REVERSER FIXED	STRUCTURE	TO PREVENT CC					
REC	78-900220	Basic	Not Applicable					∐.
XHAUST	- Thrust Reverser - Insp	ection Of The	Hydraulic Tubes Installation			One Time		
						One fille		7
REC	78-900237	Basic	Not Applicable					Ī
XHAUST	- Thrust Reverser - Insp	ection Of The	Fasteners That Interfere With T	The Primary Door				
ock S-Hoo	ok					One Time		- 1
REC	78-900350	2	Not Applicable	16-Jun-17	5077.00	2069	Basic	Ť
_		_	ion Of The Spherical Bearing C	I Of The Primary	No Action	Is Required for Price	or Revision	7000
	Actuator (PDLA) And Cl			·		Repetitive No	no	7
		T	Commissed With	1 00 14 40	0005.40			#
REC	78-900474	Basic	Complied With	22-Mar-10	2695.10	1340	Basic	٦
	- Thrust Reverser - Insp n Service Bulletin	ection Of Fixe	d Structure Torque Box Drainag	je Holes - Non-		One Time		000
					SVO:	No	ne	1
REC	78-900547	1	Not Applicable					
			l Depressors, Seal Supports ar	nd actuator		Unknown		
airings - N	on-Modification Service	Bulletin				One Time		۱ ا
REC	79-100118	1	Complied With	27-Oct-00	0.00	0	4	Ŧ
		il (Air Cooled)	- Deletion Of Air Cooled Oil Co	oler	No Action	I is Required for Price	or Revision	7000
					SVO:	One Time No	200	_ '
DEA	70.460004	D:	Complied With	27-Oct-00		0	5	井
REC	79-100221	Basic	Complied With		0.00	U	5	4;
	ank And External Oil Tub mbly And The Deletion (		on Of A Scupper Drain Tube Ar	iu A ivioditied Oil		One Time		76797
		9			SVO:	No	200	7

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Ser	vice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	Ī
REC	79-100323	1	Complied With	27-Oct-00	0.00	0	1	П
IL - Tubes		ubricating Oil	- External - Introduction Of A Re	evised Anti -	No Action i	I s Required for Pric	r Revision	-
yphon Tub	e Assembly	· ·			0)/0	One Time		$\equiv$
					SVO:	No		
REC	79-100406	1	Complied With	27-Oct-00	0.00	0	2	
		e Switch - Intre	oduction Of A Unit Incorporating	A Hermetically	No Action i	s Required for Pric	r Revision	
Sealed Micro	o-Switch				SVO:	One Time No	ne	_
			Not Applicable			110	T	井
REC	79-100513	1	Not Applicable			<u> </u>	L	
OIL - Externa	al Oil Tubes And Fitting	gs - Introduction	on Of Modified Clipping Point CF	10509	No Action i	s Required for Pric One Time	or Revision	$\dashv$
								П
REC	79-101083	Basic	Complied With	27-Oct-00	0.00	0	1	
_			on Of A New Oil Vent Tube With	Better Sealing				-
	etween The Oil Vent P			······································		One Time		$\exists$
					SVO:	No	ne 	_
REC	79-101188	1	Not Complied With					
		ch - Introduction	on Of A New Oil Filter Differentia	l Pressure Switch	No Action i	s Required for Pric	r Revision	
Nith A Thick	er Cover				SVO:	One Time		$\dashv$
550	== 101=11		Not Complied With			1	1	큭
REC	79-101744	1	<u> </u>					_
Oil - Fuel Co Capability	ooled Oil Cooler (FCOC	C) - Introductio	n Of A New FCOC With Improve	ed Icing Protection		One Time		$\dashv$
σαρασιπιγ					SVO:			┪
REC	79-101803	1	Not Complied With					Ħ
_		•	And Scavenge Pumps) - Introdu	ıction Of A New	No Action i	s Required for Price	r Revision	ᅱ
	nit With Improved Gear		And Coaverige Fampo, mileat	2011011 017111011		One Time		
					SVO:			
REC	79-900215	2	Not Applicable					
OIL - Exchar	nge Of Oil Fiter Differe	ntial Pressure	Switch		No Action i	s Required for Pric	r Revision	
						One Time No	no.	$\dashv$
oy serial nun	nber					140		
REC	79-900448	Basic	Not Applicable					ī
_			EVISED INSPECTION SCHED	III E OE THE		Unknown		
FRONT	ETIO OTIII DETEOTO	into (MOD) - It	LEVICED INCI ECTION CONED	OLL OF THE		Unknown		
BEARING C	HAMBER (FBC) MCD	AND MANAG	EMENT OF POTE					
REC	79-900541	1	Not Applicable					
Oil - Genera	I - Sampling Of The Er	ngine Oil Syste	em - Non-Modification Service B	ulletin	No Action i	s Required for Pric	or Revision	
						One Time		$\dashv$
			Complied With	07.0.1.00	0.00	1 0	1 4	_
REC	80-100077	Basic	Complied With	27-Oct-00	0.00	0	1	
	- Air Turbine Starter - I Nut Of The Output Sh		A Revised Method For Locking	The Decoupler		One Time		ᅱ
CHSIOH Dai	Nut Of The Output On	ait			SVO:	No	ne	┪
REC	80-100640	Basic	Complied With	27-Oct-00	0.00	0	1 1	٦
			A New Standard Of Air Turbine			<u> </u>	<u> </u>	$\dashv$
OIVILING.	All Turbine Starter - I	iniouuciioii Oi	A New Standard Of All Turbline	Glarier Griff		One Time		
					SVO:	No	ne	٦

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

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# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

<u> </u>	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	24-100378	Basic	Complied With	27-Oct-00	0.00	0	1	
LECTRIC	CAL POWER - Engine G	enerator Oil	Cooler - Deletion Of Fire Protection	Cover Plates				/8592
					SVO:	One Time No	ne	
OPT	04.400004		Complied With	27-Oct-00	0.00	0		<u> </u>
OPT	24-100384	1	·				-	$\perp$
	Dil Cooler To VFG Tube A		Transfer Tubes And Fittings - Introd	luction Of	NO ACTION I	s Required for Pric	or Revision	7,859,2
					SVO:	No	ne	
OPT	24-100472	Basic	Complied With	27-Oct-00	0.00	0	1	
			Cooler - Deletion Of Thermostatic (	Control Valve Of		l		/8592
Surface Ai	r Cooled Oil Cooler & As	sociated Dr	essings Changes		SVO:	One Time No	no.	7
ODT	1 04 400004	1 4 1	Complied With	07.0-+ 00		0	1 1	+
OPT	24-100961	1	<u> </u>	27-Oct-00	0.00			⅃ℴ
	CAL POWER - Engine Go Thields Of The Oil Cooler		Cooler - Introduction Of A New Buil	d Instruction For	No Action i	s Required for Price One Time	or Revision	78592
					SVO:	No	ne	7
OPT	24-101483	Basic	Not Complied With					Ī
			Cooler - Introduction Of New Surface	e Air Cooled Oil			<u>l</u>	-
Coolers (S					0)/0	One Time		
					SVO:			
OPT	24-102120	Basic	Not Complied With					
			R - ELECTRICAL POWER - ENGIN			On a Time		
	SSEMBLY OF THE VAR		TERNATIVE SPAREABI F NUTS F DUFNCY GENFRAT	OR THE V-	SVO:	One Time		
OPT	26-100396	Basic	Complied With	27-Oct-00	0.00	0	2	1
			ion Sensors - Introduction Of Revis		0.00	Ů		<b>−</b>
	nting Brackets	FILE DELECT	ion Sensors - introduction of Revis	ed Cole File		One Time		/8592
					SVO:	No	ne	
OPT	30-101200	Basic	Not Complied With					
			cing Ducts And Tubes - Introduction				ı	
Thermal A	nti-Ice (Tai) Valve With T	he Manual	Lockout Lever Moved To A Differen	t Position	SVO:	One Time		-
			Net October Per J Wilds			1	1	+
OPT	30-101826	2	Not Complied With			<u> </u>	L	_
ice and Ra			ing Ducts and Tubes (EBU) - Introdesistant Bearing and an Additional \		No Action i	s Required for Price One Time	or Revision	-
	William Contains a More C	501105101111	solution Dearing and an amount of		SVO:			
							_	
Tai Valve \	70-900040	16	Not Complied With					
Tai Valve V	<b>70-900040</b> IFF MANAGEMENT - Fi	_	<u> </u>	Service Bulletin	No Action i	s Required for Pric	or Revision	4
Tai Valve V		_	Not Complied With Rework Engines - Non-Modification	Service Bulletin		s Required for Prid	or Revision	
Tai Valve V		_	Rework Engines - Non-Modification	Service Bulletin	No Action i		or Revision	
Tai Valve V		_	<u> </u>	Service Bulletin			or Revision	
OPT  OPT  OPT	IFE MANAGEMENT - Fi	xed Interval	Rework Engines - Non-Modification		SVO:	One Time  S Required for Price		
OPT  OPT  OPT	IFE MANAGEMENT - Fi	xed Interval	Rework Engines - Non-Modification  Not Complied With		SVO:	One Time		
OPT ENGINE L  OPT ENGINE L	TO-900295  JIFE MANAGEMENT - Pi	7 n Condition	Rework Engines - Non-Modification  Not Complied With  Operation Engines - In-Shop Rework	k	SVO:	One Time  s Required for Pric	or Revision	
OPT ENGINE L  OPT ENGINE L  OPT ENGINE L	70-900295  JIFE MANAGEMENT - OI  71-100211	7 n Condition	Not Complied With  Operation Engines - In-Shop Rework  Complied With		SVO:	One Time  S Required for Price		
OPT ENGINE L  OPT ENGINE L  OPT ENGINE L	70-900295  JIFE MANAGEMENT - OI  71-100211	7 n Condition	Rework Engines - Non-Modification  Not Complied With  Operation Engines - In-Shop Rework	k	SVO:	One Time  s Required for Pric	or Revision	78592

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	71-100426	1	Complied With	27-Oct-00	0.00	0	3	Т
_		ains Tuhes A	nd Fittings - Introduction Of Revis	ed Clearances		Unknown		$\exists$
OWENTE	Eriti Goro, External Di	and rabes /	na i illingo i illi oddollori or itovio	ca Olcaranoco		One Time		
					SVO:	Noi	ne	
OPT	71-100476	Basic	Complied With	27-Oct-00	0.00	0	2	Ŧ
_			ng Of Harness Looms To Clear B	nass Duct				
ccess Par				, pado 2 ad:		One Time		
					SVO:	Noi	ne	
OPT	71-100488	Basic	Complied With	27-Oct-00	0.00	0	1	Т
OWER PL	ANT - EEC Lanes A & l	B Harnesses	- Introduction Of Revised Clipping	Points CP10022				
CP10029			11 5			One Time		
					SVO:	Noi	ne	
OPT	71-100680	2	Complied With	27-Oct-00	0.00	0	1	Т
POWER PL	ANT - Gearbox Mounte	d Engine Buil	d Unit (EBU) Brackets - Introducti	on Of Revised		Unknown		
	port Bracket	<b>5</b> - <del>-</del>	, , , , , , , , , , , , , , , , , , , ,			One Time		コ
					SVO:	Noi	ne	
OPT	71-100830	Basic	Not Complied With					Т
OWER PL	ANT - FRONT SUSPE	VSION-ENGI	NE MOUNTED - INTRODUCTION	OF A WEIGHT				7
ECREASE						One Time		
HRUST T	RUNNION WITH REVIS	ED DRY FILI	M LUBRICANT (DF		SVO:			
OPT	71-101078	Basic	Not Complied With					T
OWER PL	_ANT - Left And Right E	naine Front S	uspension-Aircraft Mounted - Intro	duction Of New				┪
	t Beam Assemblies Fro					One Time		
					SVO:			
OPT	71-101079	Basic	Not Complied With					T
OWER PL	ANT - front suspension	-engine mour	ted - introduction of new front mo	unt link				1
	om a new supplier	3				One Time		
					SVO:			
OPT	71-101080	Basic	Not Complied With					Т
OWER PL	ANT- Rear Suspension	-Aircraft Mou	nted - Introduction Of New Rear M	ount Beam			1	┪
	rom A New Supplier					One Time		
					SVO:			
OPT	71-101081	Basic	Not Complied With					Т
POWER PL	ANT - Rear Suspension	n-Engine Mou	nted - Introduction Of New Rear N	Nount Link			1	┪
	rom A New Supplier	3				One Time		
					SVO:			
OPT	71-101279	Basic	Not Complied With					Т
OWER PL	_ANT - Left And Right U	pper Cowl - Ir	troduction Of Changes To The Ve	ent Inlet Duct			1	٦
ssemblies			3			One Time		
					SVO:			
OPT	71-101346	Basic	Not Complied With					T
			ttings - Introduction Of A Polyuret	nane Tape On			1	-
	ard Face Of The Inlet Co			idio rapo on		One Time		
					SVO:			
OPT	71-101357	Basic	Not Complied With					Ī
			AND FITTINGS - INTRODUCTION	N OF			<u> </u>	$\dashv$
	RELATED	ILLI TUDLO	7.110   111   11100 - 11111000011C	11 01		One Time		╛
		ET) 4/EE	E GEARBOX OIL F		SVO:			$\neg$

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	71-101465	Basic	Not Complied With				
OWER PL	ANT - General - Introdu	uction Of A N	ew Extension Clip With A Simplified	Design		I	
					0)/0:	One Time	
					SVO:		
OPT	71-101569	1	Not Complied With				
OWER PL	ANT - Left Upper Cowl	- Introduction	Of A New Monolithic Upper Cowl D	oor Assembly	No Action i	s Required for Pric	or Revision
					SVO:	One Time	
			Nat Oamar Paul Midle			<u> </u>	1
OPT	71-101570	1	Not Complied With				
'OWER PL	ANT - Right Upper Cov	vl - Introducti	on Of A New Monolithic Upper Cowl	Door Assembly	No Action i	s Required for Pric One Time	or Revision
					SVO:		
OPT	71-101571	1 1	Not Complied With			! 	
_		-	A New Monolithic Lower Cowl Door	Assembly		Unknown	<u> </u>
owei Pian	t - Leit Lowel Cowl - Int	roduction Of	A New Mondiffile Lower Cowi Door	Assembly		One Time	
					SVO:		
OPT	71-101572	1	Not Complied With				
Power Plan	t - Right Lower Cowl - Ir	ntroduction C	f A New Monolithic Lower Cowl Doo	r Assembly	No Action i	I s Required for Pric	r Revision
						One Time	
					SVO:		
OPT	71-101581	Basic	Not Complied With				
POWER PL	ANT - External Drain T	ubes And Fit	ings - Introduction Of An Oil Drain T	ube Support		1	ı
Bracket Wit	h A Slotted Hole				6)/0:	One Time	
					SVO:		1
OPT	71-101603	Basic	Not Complied With				
		c Controller (	Eec) Lane A Harness 1A - Clip Posi	tion Changes		O Ti	
or The Oil	Level Sensor Cable				SVO:	One Time	
			Not Complied With	1		l.	1
OPT	71-101675	Basic	•				
POWER PL NTRODUC		ELLE AND EN	NGINE BUILD UNIT (EBU) SYSTEM	S -		One Time	
	NTS AND CORRECTION	ONS TO THE	BASELINE DEFINI		SVO:		
OPT	71-101883	Basic	Not Complied With				
			uction of New Upper and Lower Fixe	od Cowl Hooks		Unknown	
	ntly Modified Contour	Cowi - Illilou	uction of New Opper and Lower Fixe	d COWITIOOKS		One Time	
	•				SVO:		
OPT	71-101974	Basic	Not Complied With				
			WL - INTRODUCTION OF A MODII	I FIED FIRE		<u> </u>	
BOX CENT						One Time	
PIECE					SVO:		
OPT	71-102026	Basic	Not Complied With				
POWER PL	ANT - LEFT AND RIGH	IT QUICK EN	IGINE CHANGE UNIT (QECU) - IN	RODUCTION		l	
OF A NEW	PRESSURE REGULAT	TING VALVE			01/0	One Time	
					SVO:		1
OPT	72-100025	2	Complied With	27-Oct-00	0.00	0	2
NGINE - H	HP Compressor - Introdu	uction OF HF	C Front Split Casing With Increased	Cast Boss	No Action i	s Required for Pric	or Revision
Diameters							

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	Γ
OPT	72-100044	3	Complied With	27-Oct-00	0.00	0	3	$\neg$
NGINE - F	HP Compressor (HPC) -	Introduction O	Variable Stator Vane Solid T	ie Rods	No Action i	I s Required for Pric	or Revision	$\neg$
	( )					One Time		
					SVO:	Noi	ne	
OPT	72-100109	Basic	Complied With	27-Oct-00	0.00	0	2	
NGINE - T	Turbine Exhaust Suppor	t - Weight Redi	iction Of The Inner Pin Suppo	ort Plates				_
	- a. b 2 a a a c c app o.	· ···o··g······ou··	ouen en me mile i in europe			One Time		
					SVO:	Noi	ne	
OPT	72-100138	Basic	Complied With	27-Oct-00	0.00	0	1	
_			Lp Compressor Stator Vane	Assembly				_
ITOINE E	i o otator varios intro	oddolloll Ol 1404	Ep compressor stator vane	7 (Socialisty		One Time		_
					SVO:	Noi	ne	
OPT	72-100150	Basic	Complied With	27-Oct-00	0.00	0	1	_
_			or - Introduction Of A Lightwei	ight I P Compressor				_
	Fairing Assembly	Li Compressi	A THEOGRAPH OF A LIGHTWE	igin Li Oulipiessui		One Time		_
	. 3				SVO:	Noi	ne	
OPT	72-100152	1	Complied With	27-Oct-00	0.00	0	1	_
		-	of a new rear mount ring asse	ambly with reduced		Unknown	<u> </u>	_
eight	ingine mounting suppor	it - introduction	or a new rear mount mig asse	embly with reduced		One Time		_
J					SVO:	Noi	ne	
OPT	72-100157	Basic	Complied With	27-Oct-00	0.00	0	1	_
			a lightweight LP compressor					
INGINE - L	P compressor blades -	introduction of	a lightweight LP compressor	uisk sealing plate		One Time		_
					SVO:	Noi	ne	
OPT	72-100158	1 1	Complied With	27-Oct-00	0.00	0	3	_
_			sor - Introduction Of Cast Alu	ıminium Outlet		Unknown		
			Damped Intermediate Case			One Time		_
	•		•		SVO:	Noi	ne	
OPT	72-100159	1	Complied With	27-Oct-00	0.00	0	2	_
			eight Reduced HP1 Nozzle G	uide Vanes		Unknown		_
INGINE - I	ii Tuibiile Module - Iiit	roduction or vvi	signit i reduced i ii i i nozzie O	ulue varies		One Time		_
					SVO:	Noi	ne	
OPT	72-100162	Basic	Complied With	27-Oct-00	0.00	0	1	_
			ion Of A Reduced Weight Ro	tor Disc With Re-			<u> </u>	_
	vetail Slot	55501 - IIIII OGUCI	ion of A Reduced Weight Ro	IOI DISC WITH NE-		One Time		_
					SVO:	Noi	ne	
OPT	72-100172	2	Complied With	27-Oct-00	0.00	0	2	_
			A New Abradable Lining Mate			Unknown		_
	Of HPC Stage 5	introduction Or	A New Abradable Lifting Mate	enai On The Rotor		One Time		_
					SVO:	Noi	ne	
OPT	72-100200	2	Complied With	27-Oct-00	0.00	0	2	=
			pport - introduction Of An Alte			Unknown		_
earing	ii Compressor - Front	bearing And St	pport - introduction of An Air	emative No. 5		One Time		_
3					SVO:	Noi	ne	
OPT	72-100207	3	Complied With	27-Oct-00	0.00	0	3	=
OF I		ļ.	·			s Required for Pric		_
	ID Compressed Inter-1							
	HP Compressor - Introd	uction Of A Tub	ed vortex Reducer And A Mo	odified Stage 7 To	NO ACTION I	One Time	n Revision	_

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-100229	Basic	Complied With	27-Oct-00	0.00	0	1	٦
NGINE - S	Shaft, Rotor - LP Turbin	e - Introduction	Of Lp Shaft In Super S/CMV M	aterial				_
					CVO:	One Time		
					SVO:	Noi		_
OPT	72-100233	Basic	Complied With	27-Oct-00	0.00	0	1	
	Ring, Blade Retaining - I	LP Compresso	r - Introduction Of A Lightweight	Retaining Ring				
ssembly					SVO:	One Time No	<u> </u>	_
		· · · · · · · · · · · · · · · · · · ·	0 11 11051					_
OPT	72-100280	Basic	Complied With	27-Oct-00	0.00	0	1	
		tion Of Weight	Reduced LP Turbine Outlet Gui	de Vane (OGV)		One Time		_
and Double	Ended Unions			•	SVO:	Noi	ne	_
OPT	72-100281	Basic	Complied With	27-Oct-00	0.00	0	1	=
_			<u> </u>		0.00	<u> </u>	<u> </u>	
ENGINE - C Chamber In	-	birie Module -	Introduction Of Weight Reduced	Compustion		One Time		_
					SVO:	Noi	ne	
OPT	72-100284	1	Complied With	27-Oct-00	0.00	0	1	_
_		-	ced Weight HP Compressor Re	ar Outer Case		Unknown	<u> </u>	_
	d Intrascope Housings		ood Troight in Compressor its	ar Gutor Gudo		One Time		_
					SVO:	Noi	ne	
OPT	72-100286	Basic	Not Complied With					
NGINE - C	Combustion And HP Tui	rbine Module -	Introduction Of A Modified Com	bustor Heatshield			<u> </u>	_
						One Time		_
					SVO:	<u> </u>		_
OPT	72-100296	1	Complied With	27-Oct-00	0.00	0	1	
			or/Driven Assembly - Internal Ge		No Action is	s Required for Pric	or Revision	
ntroduction	Of Revised Number To	wo Bearing Sup	pport Housings And Associated	Components	SVO:	One Time No	<u> </u>	_
		T 1	0 111177					_
OPT	72-100301	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE - C	Combustion and HP Tur	bine Module -	Introduction Of Weight Reduced	Stage 1 Disc		One Time		
				•	SVO:	Noi	ne	_
OPT	72-100302	1	Complied With	27-Oct-00	0.00	l 0	2	=
		•	'		0.00	-		_
ENGINE - C	compustion and HP Tur	bine Module -	Introduction Of Weight Reduced	Stage 2 Disc		Unknown One Time		-
					SVO:	Noi	ne	
OPT	72-100303	Basic	Complied With	27-Oct-00	0.00	0	1	Ξ
			Introduction Of Weight Reduced			<u> </u>		_
Assembly	Sombustion and the Tur	bille Module -	introduction of Weight Neduced	i Near Fleatsfileid		One Time		_
					SVO:	Noi	ne	
OPT	72-100304	Basic	Not Complied With					_
			Introduction Of Weight Reduced	HP Turbine Case				_
Assembly			gg			One Time		
					SVO:	<u> </u>		
OPT	72-100319	Basic	Complied With	27-Oct-00	0.00	0	4	
ENGINE - F	HP Compressor (HPC) -	Introduction C	f Stage 6 Blades Which Incorpo	rate A Forged			<u> </u>	_
Platform Ra	. ,		,	Ĭ	01/6	One Time		_
					SVO:	Noi	ne	

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

3	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	,
OPT	72-100320	Basic	Complied With	27-Oct-00	0.00	0	1	Т
			Weight Reduced LP 1 Blade Damp		0.00			_ à
LIVOINE	Li Tarbine Module Inti	oddollon O	Weight Reddedd Ei i'r Blade Barrip	.010		One Time		7,859,2
					SVO:	No	ne	
OPT	72-100333	Basic	Complied With	27-Oct-00	0.00	0	3	
ENGINE -	HP Compressor - Introdu	uction Of St	age 10 Blades With Increased Platfo	orm Width				78097
					SVO:	One Time No	ne	7
OPT	70.400000	I	Complied With	27-Oct-00	0.00	0	2	
OPT	72-100336	Basic	·		0.00	U	2	
ENGINE -	HP Compressor - Introdu	uction Of St	age 9 Blades With Increased Platfor	rm vviatn		One Time		7697
					SVO:	No	ne	
OPT	72-100337	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE -	HP Compressor - Introdu	uction Of St	age 8 Blades With Increased Platfor	rm Width And				78592
Root Depth					0)/0	One Time		7,6
					SVO:	No		
OPT	72-100346	Basic	Complied With	27-Oct-00	0.00	0	1	
			ariable Vane Inner Shroud Bushes V	Vith Revised		One Time		78592
roierances	s On Inner And Outer Dia	ameters			SVO:	No	ne	
OPT	72-100353	Basic	Complied With	27-Oct-00	0.00	0	2	÷
			uminium Alloy Unison Ring Centralis		0.00	ŭ	_	— à
Reduction	ne Compressor - Introdu	action Of Ai	unimum Alloy Onison King Centrals	sers For Weight		One Time		/8592
					SVO:	No	ne	
OPT	72-100362	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE -	Intermediate Case Modu	ıle - Introdu	ction Of A New Low Pressure Shaft					_
Without Fu			blion of Attow Low I resource chair	Speed Probe				α
	ise Wires		SHOT OF A THEW LOW I TOSSUITE CHAIR	Speed Probe	S//O:	One Time	ne	78687
				Speed Probe	SVO:	One Time No	ne	28592
OPT	72-100373	Basic	Not Complied With		SVO:		ne	2592
ENGINE -	72-100373 Combustion And Hp Tur	Basic			SVO:	No	ne	2692
ENGINE -	72-100373 Combustion And Hp Tur	Basic	Not Complied With		SVO:		ne	8892
ENGINE - Bearing Bo	<b>72-100373</b> Combustion And Hp Turore Offset	Basic bine - Introd	Not Complied With duction Of A Rear Bearing Support S			No	ne	8892
ENGINE - Bearing Bo	72-100373 Combustion And Hp Turore Offset 72-100380	Basic bine - Introd	Not Complied With duction Of A Rear Bearing Support S Not Complied With	Structure (RBSS)		One Time	ne	88992
ENGINE - Bearing Bo OPT ENGINE -	72-100373 Combustion And Hp Turore Offset 72-100380	Basic bine - Introd	Not Complied With duction Of A Rear Bearing Support S	Structure (RBSS)	SVO:	No	ne	8552
ENGINE - Bearing Bo OPT ENGINE -	72-100373 Combustion And Hp Turore Offset 72-100380	Basic bine - Introd	Not Complied With duction Of A Rear Bearing Support S Not Complied With	Structure (RBSS)		One Time Unknown	ne	8592
ENGINE - Bearing Bo OPT ENGINE -	72-100373 Combustion And Hp Turore Offset 72-100380	Basic bine - Introd	Not Complied With duction Of A Rear Bearing Support S Not Complied With	Structure (RBSS)	SVO:	One Time Unknown	ne 2	
OPT ENGINE - Chamber OPT	72-100373 Combustion And Hp Turore Offset  72-100380 Combustion And HP Turore  72-100381	Basic bine - Introd  1 bine Modul  Basic	Not Complied With duction Of A Rear Bearing Support S  Not Complied With e - Introduction Of A Weight Reduce	Structure (RBSS) and Combustion	SVO:	One Time  Unknown One Time		
OPT ENGINE - Chamber OPT	72-100373 Combustion And Hp Turore Offset  72-100380 Combustion And HP Turore  72-100381	Basic bine - Introd  1 bine Modul  Basic	Not Complied With duction Of A Rear Bearing Support S  Not Complied With e - Introduction Of A Weight Reduce  Complied With	Structure (RBSS) and Combustion	SVO: SVO: 0.00	One Time  Unknown One Time  0  One Time	2	2698/
OPT ENGINE - Chamber  OPT ENGINE -	72-100373 Combustion And Hp Turbre Offset  72-100380 Combustion And HP Turbre T	Basic bine - Introd  1 bine Modul  Basic - Introduct	Not Complied With duction Of A Rear Bearing Support S  Not Complied With e - Introduction Of A Weight Reduce  Complied With on Of Revised Harness Length	Structure (RBSS)  ed Combustion  27-Oct-00	SVO: SVO: 0.00	One Time  Unknown One Time  O One Time No	2 ne	
OPT ENGINE - Chamber  OPT ENGINE - Chamber	72-100373 Combustion And Hp Turbre Offset  72-100380 Combustion And HP Turbre T	Basic bine - Introd  1 bine Modul  Basic - Introduct	Not Complied With duction Of A Rear Bearing Support S  Not Complied With e - Introduction Of A Weight Reduce  Complied With on Of Revised Harness Length  Complied With	Exercise (RBSS)  and Combustion  27-Oct-00  27-Oct-00	SVO: SVO: 0.00	One Time  Unknown One Time  0  One Time  No	2	/8582
OPT ENGINE - Chamber  OPT ENGINE - OPT ENGINE -	72-100373 Combustion And Hp Turbre Offset  72-100380 Combustion And HP Turbre Turbre Turbre And HP Turbre Turbre Turbre And Turbre Turbre Turbre Turbre Introduction  72-100382 LP Turbine - Introduction	Basic  1 bine - Introduct  Basic  - Introduct  1 of Weight	Not Complied With duction Of A Rear Bearing Support S  Not Complied With e - Introduction Of A Weight Reduce  Complied With on Of Revised Harness Length  Complied With  Reduced LP Turbine Stage 1 Shrou	Exercise (RBSS)  and Combustion  27-Oct-00  27-Oct-00	SVO: SVO: 0.00	One Time  Unknown One Time  O  One Time  No  Unknown	2 ne	/8582
OPT ENGINE - Chamber  OPT ENGINE - OPT ENGINE -	72-100373 Combustion And Hp Turbre Offset  72-100380 Combustion And HP Turbre Turbre Turbre And HP Turbre Turbre Turbre And Turbre Turbre Turbre Turbre Introduction  72-100382 LP Turbine - Introduction	Basic  1 bine - Introduct  Basic  - Introduct  1 of Weight	Not Complied With duction Of A Rear Bearing Support S  Not Complied With e - Introduction Of A Weight Reduce  Complied With on Of Revised Harness Length  Complied With	Exercise (RBSS)  and Combustion  27-Oct-00  27-Oct-00	SVO: SVO: 0.00	One Time  Unknown One Time  0  One Time  No	2 ne 3	
OPT ENGINE - OPT ENGINE - OPT ENGINE - And Weigh	72-100373 Combustion And Hp Turbre Offset  72-100380 Combustion And HP Turbre T2-100381 EEC Lane A Harness 2a  72-100382 LP Turbine - Introduction Reduced LP Turbine Combustion	Basic  1 bine - Introd  Basic - Introduct  1 n Of Weight case With In	Not Complied With duction Of A Rear Bearing Support S  Not Complied With e - Introduction Of A Weight Reduce  Complied With on Of Revised Harness Length  Complied With  Reduced LP Turbine Stage 1 Shrounproved Surface Protection	Exercise (RBSS)  and Combustion  27-Oct-00  27-Oct-00	SVO: SVO: 0.00	One Time  Unknown One Time  O One Time  No Unknown One Time	2 ne 3	/8582
OPT ENGINE - Chamber  OPT ENGINE - OPT ENGINE - And Weigh	72-100373 Combustion And Hp Turbre Offset  72-100380 Combustion And HP Turbre Offset  72-100381 EEC Lane A Harness 2a  72-100382 LP Turbine - Introduction Reduced LP Turbine Combustion Co	Basic  bine - Introduct  Basic  - Introduct  1  Of Weight case With Introduct	Not Complied With  Suction Of A Rear Bearing Support S	ed Combustion  27-Oct-00  27-Oct-00  d Segments	SVO: SVO: 0.00	One Time  Unknown One Time  O One Time  No Unknown One Time	2 ne 3	/8582
OPT ENGINE - OPT ENGINE - And Weigh OPT ENGINE -	72-100373 Combustion And Hp Turbre Offset  72-100380 Combustion And HP Turbre Offset  72-100381 EEC Lane A Harness 2a  72-100382 LP Turbine - Introduction Reduced LP Turbine Combustion Co	Basic  1 bine - Introd  1 bine Modul  Basic - Introduct  1 n Of Weight rase With Introduct  Basic n Of Weight	Not Complied With duction Of A Rear Bearing Support S  Not Complied With e - Introduction Of A Weight Reduce  Complied With on Of Revised Harness Length  Complied With  Reduced LP Turbine Stage 1 Shrounproved Surface Protection	ed Combustion  27-Oct-00  27-Oct-00  d Segments	SVO: SVO: 0.00	One Time  Unknown One Time  O One Time  No Unknown One Time	2 ne 3	/8582

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-100387	Basic	Complied With	27-Oct-00	0.00	0	1	T
NGINE - F	IP Compressor Module	- Deletion Of	Washers On Flange CB				l	_
					0)/0	One Time		4
					SVO:	Noi	ne	┙
OPT	72-100401	Basic	Complied With	27-Oct-00	0.00	0	1	
			Parts And Fittings - Introduction (	Of A Revised LP		•	•	
compressor	r Anti-Score Ring In Co	rrosion Resist	ant Steel		SVO:	One Time No	20	4
			-					_
OPT	72-100411	Basic	Complied With	27-Oct-00	0.00	0	2	
NGINE - A	ttaching Parts And Fitti	ings - Introduc	tion Of Weight Reduced Ebu Brac	kets				
					SVO:	One Time No	ne	-
			Canadia d With	07.0 + 00				=
OPT	72-100419	1	Complied With	27-Oct-00	0.00	0	1	
	•		Of Fan Annulus Fillers With Positiv	re Bush		Unknown One Time		4
ocation An	d Revised Sealing Strip	วร			SVO:	One Time Noi	ne	٦
OPT	70.400.404	4	Complied With	27.0-+ 00		0	l 1	=
OPT	72-100461	1	•	27-Oct-00	0.00		ı	
	.P Compressor - Introdu nits And Definition Of F		ompressor Blades With Revised T	railing Edge,		Unknown One Time		_
ioment Lin	ilis And Demillion Of F	requericy Limi	13		SVO:	Noi	ne	
OPT	72-100564	1	Not Complied With					ᆿ
		•	<u>-</u>		No Action i	s Required for Pric	r Povision	_
INGINE - C	ombustion and HP Tu	ibine Module	Removal Of Insulation Strips		NO ACTION IS	One Time	i Kevision	$\exists$
					SVO:			
OPT	72-100566	2	Complied With	27-Oct-00	0.00	0	1	Ξ
_		ner Case - Int	roduction Of A New Abradable Lin	ing Material On		Unknown		-
	ath Liners Of Hp Comp			ga.oa. o		One Time		
					SVO:	Noi	ne	
OPT	72-100621	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - F	IP Compressor Variable	e Inlet Guide \	/ane Actuating Mechanism - Introd	duction Of				$\neg$
Reduced Le	ength Variable Stator Va	ane Actuator (	Vsva) Bracket Connecting Dowels		0) (0	One Time		$\Box$
					SVO:	Noi	ne	
OPT	72-100623	Basic	Complied With	27-Oct-00	0.00	0	1	
		uction Of Red	uced Weight HP Compressor Stag	je 1 To 6 Rotor			•	
iscs Asser	nbly				SVO:	One Time No	20	-
							•	_
OPT	72-100635	Basic	Complied With	27-Oct-00	0.00	0	1	
		e Inlet Guide \	/ane (VIGV) Rings And Seals - Int	roduction Of A		O Ti		_
iew viGv i	nner Shroud				SVO:	One Time No	ne	
OPT	70.400074		Not Complied With			<u> </u>	1	뒥
OPT	72-100671	Basic	·					
	IPT Blades - Introduction ded As A Precision Casti		ine Stage 2 Blade Dampers Which	ı Are		One Time		_
ianuiaciune	ed As A i lecision cast	iiig			SVO:	CHO TIMO		_
OPT	72 100004	1 1	Not Complied With			<u>.                                    </u>	l	=
OPT	72-100681	-	<u>-</u>	Dana Assessit		I Internation		4
INGINE - L	P Compressor Intake F	kotating Fairin	g - Introduction Of Revised Nose (	Jone Assembly		Unknown One Time		ㅓ

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	Ī
OPT	72-100686	Basic	Complied With	27-Oct-00	0.00	0	1	
IGINE - 1	NL Speed Probe Harnes	s And Access	sories - Reduced Number Of Spe	ed Probe		1		
ashers					0)/0	One Time		
					SVO:	Noi	ne	
OPT	72-100704	Basic	Not Complied With					
NGINE - (	Combustion Inner Case	And Vanes -	ntroduction Of Compressor Outle	et Guide Vanes			1	
OGV)/ Diff	user Case With Improve	ed Air Flow Ch	naracteristics		0)/0	One Time		_
					SVO:			
OPT	72-100720	1	Complied With	27-Oct-00	0.00	0	2	
NGINE - I	IP Compressor Blades	- Introduction	Of Revised Stages 6 To 10 Blad	le Platform Gaps		Unknown	1	
					0)/0	One Time		
					SVO:	Noi	ne	
OPT	72-100721	1	Not Complied With					
NGINE - (	Combustion And HP Tur	bine Module	- Introduction Of Re-Identified HF	PT Stage 1 Discs		Unknown		
					0) (0	One Time		
					SVO:			_
OPT	72-100733	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - I	PC Front And Rear (No	o. 1, 2 and 3)	Bearing And Support - Introduction	on Of Alternative		1		
queeze Fi	ilm Piston Rings				0) (0	One Time		_
					SVO:	Noi	ne	
OPT	72-100736	Basic	Not Applicable					
NGINE - A	Accessory Gearbox - Int	roduction Of A	Alternative Obturator Plate Manu	factured From A				
ifferent Ma	aterial					One Time		
							_	
OPT	72-100770	1	Complied With	27-Oct-00	0.00	0	1	
NGINE - A	Accessory Gearbox - Int	roduction Of S	Shot Peened Gears	•	No Action i	s Required for Pric	r Revision	
					CVO	One Time		_
					SVO:	Noi	ne	
OPT	72-100785	Basic	Not Complied With					
NGINE - I	IP Turbine - Introduction	n Of Decrease	ed Cold Build Clearance On Stag	ge 1 HP Turbine			1	
nd Deletic	on Of Dry Film Lubricant				6)/0:	One Time		_
					SVO:			
OPT	72-100805	1	Complied With	27-Oct-00	0.00	0	1	
			procedure for tip grinding of hP co	ompressor vanes		Unknown		
nd in-serv	ice rotor blade numberir	ng procedure			SVO:	One Time No	20	
							•	_
OPT	72-100812	Basic	Complied With	27-Oct-00	0.00	0	1	
		echanism - Int	roduction Of A VIGV Inner Uniso	n Ring With				
nproved C	Corrosion Resistance				SVO:	One Time No	20	_
							•	
OPT	72-100813	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - I	IPC VIGV Actuating Me	echanism - Int	roduction Of A VSV Stage 1 Unis	son Ring With		•	•	
nproved C	Corrosion Resistance				0)/0	One Time		
					SVO:	Noi	ie	
OPT	72-100814	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - I	HPC VIGV Actuating Me	echanism - Int	roduction Of A VSV Stage 2 Unis	son Ring With				_
	Corrosion Resistance		Ç	-		One Time		
					SVO:	Noi		

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1
OPT	72-100815	Basic	Complied With	27-Oct-00	0.00	0	3	
		echanism - Int	roduction Of A VSV Stage 3 Un	ison Ring With		l .	1	78592
mproved C	Corrosion Resistance			-	SVO:	One Time No	ine	- 92
	T		Commissed With	07.0 + 00				+
OPT	72-100818	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE - I Phonic Wh		haft - Introduc	tion Of Fan Shaft Assembly Wit	h Revised Material		One Time		78592
i iloille vvii	CCI			Ī	SVO:	No	ne	
OPT	72-100840	Basic	Not Complied With					Ì
			A Revised Manufacturing Proce	ss For HPT Stage				
1 Disks			g			One Time		
					SVO:			
OPT	72-100848	Basic	Complied With	27-Oct-00	0.00	0	1	
		troduction Of A	An Accessory Gearbox With All	Gears Shot				78592
Peened Or	The External Surface			-	SVO:	One Time No	ne	
OPT	70.400050	Daria	Complied With	27-Oct-00		0	1 1	+
OPT	72-100859	Basic	·		0.00	U	ı	
	LPC Rear (No. 2) Bearii be Support Bracket	ng Assembly F	Front Panel - Introduction Of Re	vised Material		One Time		78592
<b>O</b> POOU	oo oappon Diadiidi				SVO:	No	ne	
OPT	72-100865	Basic	Complied With	27-Oct-00	0.00	0	2	Ī
			A New Standard Of Insert In The	e Hand Crank				78592
	The Breather Cover			5a		One Time		592
					SVO:	No	ne	
OPT	72-100867	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE - A	Accessory Gearbox - Cl	nanges To The	e Contour Of The Gearbox Mair	n Housing				78592
				-	SVO:	One Time No	ine	
ADT	70.400000		Not Applicable		0,00.	140	I	
OPT	72-100899	1	Not Applicable		0,00	-		20
	1 = 10000	_	Not Applicable  Thinner Adjusting Shims At Bev	el Gear Line 1 And	000.	Unknown		23501
	1 = 10000	_	• • • • • • • • • • • • • • • • • • • •	el Gear Line 1 And	000.	-		23501
ENGINE - /	Accessory Gearbox - Int	troduction Of	• • • • • • • • • • • • • • • • • • • •		0.00	Unknown	1	23501
ENGINE - A	Accessory Gearbox - Int	troduction Of T	Thinner Adjusting Shims At Bev  Complied With	27-Oct-00		Unknown One Time		
ENGINE - / 2 OPT ENGINE - I	Accessory Gearbox - Int	Basic latroduction	Complied With	27-Oct-00	0.00	Unknown One Time 0 One Time	1	23501 78592
ENGINE - / 2 OPT ENGINE - I	Accessory Gearbox - Ini  72-100901  HPC Rotor Hydraulic Se	Basic latroduction	Complied With	27-Oct-00		Unknown One Time	1	
OPT ENGINE - I	Accessory Gearbox - Ini  72-100901  HPC Rotor Hydraulic Se	Basic latroduction	Complied With	27-Oct-00	0.00	Unknown One Time 0 One Time	1	78592
OPT ENGINE - I With Increa	72-100901  HPC Rotor Hydraulic Seased Clearance Between  72-100902  LPC Phonic Wheel - Inti	Basic Pasic Basic Basic Basic Basic Roduction Of A	Complied With On Of An HP Compressor Hydra The LP Turbine Shaft  Complied With	27-Oct-00 aulic Seal Assembly 27-Oct-00	0.00 SVO:	Unknown One Time  0 One Time No	1 1	78592
OPT ENGINE - I With Increa	72-100901  HPC Rotor Hydraulic Selsed Clearance Between	Basic Pasic Basic Basic Basic Basic Roduction Of A	Complied With On Of An HP Compressor Hydra The LP Turbine Shaft  Complied With	27-Oct-00 aulic Seal Assembly 27-Oct-00	0.00 SVO: 0.00	Unknown One Time  O One Time No One Time	1 1 nne 1	
OPT ENGINE - I With Increa  OPT ENGINE - I Clearance	72-100901 HPC Rotor Hydraulic Seased Clearance Between 72-100902 LPC Phonic Wheel - Interest Between The Bearing Ir	Basic Pal - Introduction The Seal An Basic Coduction Of Anner Race And	Complied With On Of An HP Compressor Hydra The LP Turbine Shaft  Complied With  Rear Inner Bearing Assembly of the LP Turbine Shaft	27-Oct-00 aulic Seal Assembly 27-Oct-00	0.00 SVO:	Unknown One Time  0 One Time No	1 1 nne 1	78592
OPT ENGINE - I With Increa  OPT ENGINE - I Clearance	72-100901  PC Rotor Hydraulic Seased Clearance Between  72-100902  PC Phonic Wheel - Interpretation of the Bearing Interpretat	Basic Pasic Basic Basic Roduction Of Anner Race And	Complied With On Of An HP Compressor Hydra The LP Turbine Shaft  Complied With Rear Inner Bearing Assembly of The LP Turbine Shaft  Not Complied With	27-Oct-00 aulic Seal Assembly 27-Oct-00 With Increased	0.00 SVO: 0.00	Unknown One Time  O One Time No One Time	1 1 nne 1	78592
OPT ENGINE - I With Increa  OPT ENGINE - I Clearance  OPT ENGINE - I	72-100901  HPC Rotor Hydraulic Seased Clearance Between  72-100902  LPC Phonic Wheel - Interpretation of the Bearing Interpretation of the Bearing Interpretation of the Bear	Basic The Seal And Basic Toduction Of Anner Race And Basic And Number And Num	Complied With On Of An HP Compressor Hydra The LP Turbine Shaft  Complied With  Rear Inner Bearing Assembly of the LP Turbine Shaft	27-Oct-00 aulic Seal Assembly 27-Oct-00 With Increased	0.00 SVO: 0.00	Unknown One Time  O One Time  No One Time  No One Time No	1 1 nne 1	78592
OPT ENGINE - I With Increa  OPT ENGINE - I Clearance  OPT ENGINE - I	72-100901  PC Rotor Hydraulic Seased Clearance Between  72-100902  PC Phonic Wheel - Interpretation of the Bearing Interpretat	Basic The Seal And Basic Toduction Of Anner Race And Basic And Number And Num	Complied With On Of An HP Compressor Hydra The LP Turbine Shaft  Complied With Rear Inner Bearing Assembly of The LP Turbine Shaft  Not Complied With	27-Oct-00 aulic Seal Assembly 27-Oct-00 With Increased	0.00 SVO: 0.00	Unknown One Time  O One Time No One Time	1 1 nne 1	78592
OPT ENGINE - I With Increa  OPT ENGINE - I Clearance  OPT ENGINE - I With Increa	72-100901  HPC Rotor Hydraulic Seased Clearance Between  72-100902  LPC Phonic Wheel - Into Between The Bearing Ir  72-100903  HP Turbine Rotor Shaft ased Corrosion Resistar	Basic Pasic And Number Pace	Complied With On Of An HP Compressor Hydra The LP Turbine Shaft  Complied With Rear Inner Bearing Assembly of The LP Turbine Shaft  Not Complied With 4 Bearing - Introduction Of An A	27-Oct-00 aulic Seal Assembly 27-Oct-00 With Increased bradable Lining	0.00 SVO: 0.00 SVO:	Unknown One Time  O One Time  No One Time  No One Time  No One Time	1 1 nne 1	78592
OPT ENGINE - I With Increa  OPT ENGINE - I Clearance  OPT ENGINE - I Clearance  OPT ENGINE - I With Increa	72-100901  HPC Rotor Hydraulic Seased Clearance Between The Bearing Ir  72-100903  HP Turbine Rotor Shaft ased Corrosion Resistar	Basic Basic The Seal And Basic Basic And Number And Basic Basic Basic Basic Basic	Complied With On Of An HP Compressor Hydra The LP Turbine Shaft  Complied With Rear Inner Bearing Assembly of The LP Turbine Shaft  Not Complied With 4 Bearing - Introduction Of An A	27-Oct-00 aulic Seal Assembly  27-Oct-00 With Increased  bradable Lining  27-Oct-00	0.00 SVO: 0.00	Unknown One Time  O One Time  No One Time  No One Time No	1 1 nne 1	78592 78592
OPT ENGINE - I With Increa  OPT ENGINE - I Clearance  OPT ENGINE - I With Increa	72-100901  HPC Rotor Hydraulic Seased Clearance Between The Bearing Ir  72-100903  HP Turbine Rotor Shaft ased Corrosion Resistar	Basic Basic The Seal And Basic Basic And Number And Basic Basic Basic Basic Basic	Complied With On Of An HP Compressor Hydra The LP Turbine Shaft  Complied With Rear Inner Bearing Assembly of The LP Turbine Shaft  Not Complied With 4 Bearing - Introduction Of An A	27-Oct-00 aulic Seal Assembly  27-Oct-00 With Increased  bradable Lining  27-Oct-00	0.00 SVO: 0.00 SVO:	Unknown One Time  O One Time  No One Time  No One Time  No One Time	1 1 nne 1	78592

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	_
OPT	72-100914	1	Not Complied With					T
			Introduction Of A New Procedure	For Manufacture		Unknown		_
Of The HP	Turbine Stage 2 Blades				SVO:	One Time		4
		1						<u> </u>
OPT	72-100952	1	Complied With	27-Oct-00	0.00	0	1	$\Box$
	LP Turbine Fairings - Int	roduction O	LP Turbine Fairings With Increase	ed Width Relief		Unknown		/8592
Slots				•	SVO:	One Time No	ne	- 12
OPT	72-100978	1 1	Complied With	27-Oct-00	0.00	0	1 1	十
		-	·		0.00	Unknown	<u> </u>	۾ 🗕
	or Stages 5, 6, 7 And 9 S		creased Cold Build Tip Clearance	s For the HP		One Time		78592
	or chagos of of them of c	, , , , , , , , , , , , , , , , , , ,			SVO:	No	ne	
OPT	72-100981	1	Not Complied With					Ī
ENGINE -		Introduction	Of Revised Fan Track Liner And	Ice Impact Panel		Unknown	<u> </u>	-
Adhesive A						One Time		
					SVO:	<u> </u>		丄
OPT	72-100985	Basic	Complied With	27-Oct-00	0.00	0	2	
		- Removal C	of The HP Compressor Stages 1, 2	2 And 3 Rotor				78592
Blade Und	HP Compressor Blades - Removal Of The HP Compressor Stages 1, 2 And 3 Rotor erplatform Strip Seals  72-101006  Basic  Not Complied With  Combustion Fairings - Introduction Of New Fasteners For Combustion Centre Core and Lp Turbine Diaphragms				SVO:	One Time No	no.	
		1			370.	INO	ne	#
OPT			·					
	E - Combustion Fairings - Introduction Of New Fasteners For Combustion Centre Core s And Lp Turbine Diaphragms			Centre Core		One Time		_
Fairings Ar	nd Lp Turbine Diaphragn	ŀ	SVO:	One Time		-		
OPT	72-101010	Rasio	Complied With	27-Oct-00	0.00	0	2	十
			•		0.00	<u> </u>		$-\frac{1}{\alpha}$
	PT 72-101019 Basic Complied With 27-Oct-00 NE - LPC Bearing Seals - Introduction Of New Internal Gearbox Forward Air Seal Piston Rin Manufactured By A New Supplier			i Seai Pistori Kirig		One Time		78592
	, , , , , , , , , , , , , , , , , , , ,				SVO:	No	ne	
OPT	72-101032	Basic	Complied With	27-Oct-00	0.00	0	1	T
		lule Attach F	Parts And Fittings - Introduction Of	A New Material			<u>.l</u>	- 2
For Mount			3 · · · · · · · · · · · · · · · · · · ·					č
				ļ		One Time		78592
					SVO:	One Time No	ne	592
OPT	72-101057	1	Complied With	27-Oct-00	SVO:		ne 3	<u> </u>
			Complied With Changes Because Of A Supplier			0 Unknown	_	<u> </u>
			·		0.00	0 Unknown One Time	3	78592
ENGINE -	Accessory Gearbox - Int	roduction O	Changes Because Of A Supplier	Transfer	0.00 SVO:	O Unknown One Time	3 ne	<u> </u>
ENGINE -	Accessory Gearbox - Int	roduction O	Changes Because Of A Supplier  Complied With	Transfer 27-Oct-00	0.00	O Unknown One Time No:	3	78592
ENGINE -	Accessory Gearbox - Int	roduction O	Changes Because Of A Supplier	Transfer 27-Oct-00	0.00 SVO:	O Unknown One Time Not Unknown	3 ne	78592
ENGINE -	Accessory Gearbox - Int	roduction O	Changes Because Of A Supplier  Complied With	Transfer 27-Oct-00	0.00 SVO:	O Unknown One Time No:	3 ne 1	<u> </u>
OPT ENGINE -	72-101060 Compressor Intermediat	noduction O	Complied With Fittings - Introduction Of A New E	Transfer 27-Oct-00	0.00 SVO: 0.00	O Unknown One Time O Unknown One Time O Unknown One Time	3 ne 1	78592
OPT ENGINE -	72-101060 Compressor Intermediat	1 e Case And	Changes Because Of A Supplier  Complied With  Fittings - Introduction Of A New E  Not Complied With	27-Oct-00 ngine Name Plate	0.00 SVO: 0.00	O Unknown One Time O Unknown One Time O Unknown One Time	3 ne 1	78592
OPT ENGINE -  OPT ENGINE -	72-101060 Compressor Intermediat 72-101068 HP Compressor - Introdu	1 e Case And  Basic  uction Of De	Complied With Fittings - Introduction Of A New E	27-Oct-00 ngine Name Plate	0.00 SVO: 0.00	No  Unknown One Time  No  Unknown One Time  No  No  No  No  No  No  No  No  No  N	3 ne 1	78592
OPT ENGINE -  OPT ENGINE -	72-101060 Compressor Intermediat	1 e Case And  Basic  uction Of De	Changes Because Of A Supplier  Complied With  Fittings - Introduction Of A New E  Not Complied With	27-Oct-00 ngine Name Plate	0.00 SVO: 0.00	O Unknown One Time O Unknown One Time O Unknown One Time	3 ne 1	78592
OPT ENGINE -  OPT ENGINE - Compresso	72-101060 Compressor Intermediat  72-101068 HP Compressor - Introduction Rotor Blades And States	1 e Case And Basic uction Of Detor Vanes	Changes Because Of A Supplier  Complied With  Fittings - Introduction Of A New E  Not Complied With	27-Oct-00 ngine Name Plate	0.00 SVO: 0.00	No  Unknown One Time  No  Unknown One Time  No  No  No  No  No  No  No  No  No  N	3 ne 1	78592
OPT ENGINE -  OPT ENGINE -  Compressor	72-101060  72-101068  HP Compressor - Introductor Rotor Blades And State  72-101069	1 e Case And  Basic  uction Of Determined to Vanes  Basic	Complied With  Fittings - Introduction Of A New E  Not Complied With  creased Cold Build Tip Clearance:  Complied With	27-Oct-00 ngine Name Plate s For HP	0.00 SVO: 0.00 SVO:	No  Unknown One Time  Noi  Unknown One Time  Noi  One Time  Noi	ne 1	/8592
OPT ENGINE -  OPT ENGINE -  OPT ENGINE -	72-101060  72-101068  HP Compressor - Introductor Rotor Blades And State  72-101069	1 e Case And  Basic  uction Of Determine (VIGV) A	Complied With  Fittings - Introduction Of A New E  Not Complied With  creased Cold Build Tip Clearance:  Complied With  ctuating Mechanism - Introduction	27-Oct-00 ngine Name Plate s For HP	0.00 SVO: 0.00 SVO:	No  Unknown One Time  Noi  Unknown One Time  Noi  One Time  Noi	ne 1	78592

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

### BR700-710A2-20-12279

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-101088	Basic	Not Complied With					T
			Engine Section Stator (ESS) Wit	h A New Filler				1
Material Fo	r The Platform Weld Gr	T2-101088 Basic Not Complied With Stator Vanes - Introduction Of An Engine Section Stator (ESS) With A New Platform Weld Groove  T2-101090 1 Complied With 27 Scory Gearbox Module - Introduction Of A New Identification Plate  T2-101091 Basic Not Complied With 1 NGV - Introduction Of Hp Turbine Stage 1 Nozzle Guide Vanes With New Infiguration  T2-101102 Basic Not Complied With 1 NGV - Introduction Of A New Hp Compressor Stage 7 To 10 Find Front Disks - Introduction Of A New Hp Compressor Stage 1 To 6 Rises DUCT - Introduction Of A Bypass Duct With New Inserts For Installation Frank Valve And For A Repositioned LP Fuel Switch  T2-101117 1 Not Complied With 27 Stages - Introduction Of HP Turbine Stage 1 Blades With A New Film Cool T2-101114 Basic Not Complied With Dustion Inner Case And Vanes - Introduction Of A New Combustion Inner Formation Inner Case And Vanes - Introduction Of A New Complied With Deced Probes - Introduction Of Lp Compressor Trim Balance And Speed Profer on A Different Material Not Complied With Deced Probes - Introduction Of Lp Compressor Trim Balance And Speed Proferent Material Not Complied With Deced Probes - Introduction Of Lp Compressor Trim Balance And Speed Proferent Material Not Complied With Deced Probes - Introduction Of Lp Compressor Trim Balance And Speed Proferent Material Not Complied With Deced Probes - Introduction Of Lp Compressor Trim Balance And Speed Proferent Material Not Complied With Deced Probes - Introduction Of Lp Compressor Trim Balance And Speed Proferent Material Not Complied With Deced Proferent Mater			SVO:	One Time		$\dashv$
								4
OPT		-	·	27-Oct-00	0.00	0	1	_ .
ENGINE - A	Accessory Gearbox Mod	dule - Introduc	tion Of A New Identification Plate		No Action is	Required for Pric	r Revision	
					SVO:	Noi	ne	-
OPT	72-101091	Rasic	Not Complied With					茾
			•	With New Film				4
	le Configuration	in Orrip Turb	The Stage 1 Nozzie Guide Varies	Willinew i iiii		One Time		1
					SVO:			
OPT	72-101102	Basic	Not Complied With					T
	HPC Rotor Rear Disks -	Introduction (	Of A New Hp Compressor Stage 7	To 10 Rotor				
Assembly					CVO	One Time		4
					SVO:		<b>.</b>	╪
OPT	72-101103	Basic	Not Complied With					
	HPC Rotor Front Disks -	Introduction (	Of A New HP Compressor Stage	1 To 6 Rotor		One Time		4
Assembly					SVO:	One Time		1
OPT	72 404444		Complied With	27-Oct-00	0.00	0	2	Ŧ
OPT		-	·		0.00	<u> </u>		4
				nstallation Of A		Unknown One Time		
					SVO:	Noi	ne	
OPT	72-101117	1	Not Complied With					T
ENGINE - H	HPT Blades - Introduction	on Of HP Turb	ine Stage 1 Blades With A New F	ilm Cooling Hole				_
Configuration	on		-	-	0)/0	One Time		7
					SVO:			<u> </u>
OPT	72-101144	Basic	Not Complied With					
	Combustion Inner Case	And Vanes -	ntroduction Of A New Combustion	n Inner Front		On a Time		]
Casing					SVO:	One Time		┨
OPT	72 404450	Pasia	Not Complied With				1	÷
_	1 - 101100			and Ducker				4
			Compressor Trim Balance And S	peed Probes		One Time		┪
					SVO:			
OPT	72-101157	Basic	Not Complied With					Ť
			on Of New Rear Mount Support S	truts With A				┪
Different Co	Turbine Exhaust Supports - Introduction Of New Rear Mount Support Struts With A pating			0) (0	One Time		]	
	Turbine Exhaust Supports - Introduction Of New Rear Mount Support Struts With A pating  72-101173 Basic Not Complied With		SVO:			<u> </u>		
OPT	72-101173	Basic	Not Complied With					
	72-101173 Basic Not Complied With  ure/High Pressure Turbine Stator Retainers/Seals - Intro of A New Rear Bearing Solvent Duct, Rear Heat Shield and LP Turbine Seal Carrier			Bearing Support				]
Structure V	ent Duct, Rear Heat Sh	ield and LP To	irbine Seal Carrier		SVO:	One Time		┥
-20					3,0.		<u> </u>	+
OPT	72-101174 Basic Not Complied With on Fairings - Introduction Of A Left Hand Lower Combustion Fairing With A Strengther							┛
Combustior Pressure R		A Strengthened		One Time		$\dashv$		
ooouro IX	SS. DOO!			SVO:	2		┪	

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-101175	Basic	Not Complied With					T
C Exit G	uide Stator Vanes - Intro	oduction of a	New Part Number for the Aluminic	um Outlet Guide				_
ane (OGV	<ul><li>Assembly With Chang</li></ul>	jed Classifica	tion		0)/0	One Time		_
					SVO:			ᆚ
OPT	72-101177	1	Not Complied With					
NGINE - C	Combustion Outer Case	- Introduction	Of A New Combustion Chamber	Outer Casing		Unknown	<u>l</u>	٦
				•	21.12	One Time		
					SVO:			┙
OPT	72-101179	1	Complied With	27-Oct-00	0.00	0	1	Ī
ccessory (	Gearbox Module - Chan	ges To Oil Di	stributors, Plugs, O-Rings, Inserts	And Retaining		Unknown	<u>l</u>	
ings		•	-	-	0)/0	One Time		_
					SVO:	Nor	ne	┙
OPT	72-101180	Basic	Not Complied With					
PC VIGV	And Stages 1 - 4 Stator	Vanes - Intro	duction Of A New Variable Inlet C	Guide Vane			<u> </u>	1
	embly Which Is Decreas					One Time		1
					SVO:			┙
OPT	72-101181	Basic	Not Complied With					
PC VIGV	And Stages 1 - 4 Stator	Vanes - Intro	duction Of A New Stage 1 Vane	Assembly Which	l			┪
	ed In Weight			,		One Time		
					SVO:			
OPT	72-101190	Basic	Complied With	27-Oct-00	0.00	0	2	T
ccessory (	L Gearbox Module - Introd	duction Of Ne	w Accessory Gearbox Line 1 And	Line 2 Bevel	<u> </u>			٦
	ssory Gearbox Module - Introduction Of New Accessory Gearbox Line 1 And Line 2 Bevel which Are Manufactured By A New Supplier			One Time				
					SVO:	Nor	ne	
OPT	72-101193	1	Not Complied With					
iah Pressi	ure Compressor (Hpc) F	ront Case - I	ntroduction Of A New Hpc Front C	Case	l	Unknown		٦
9	, , , , , , , , , , , , , , , , , , , ,		, , , , , ,			One Time		
					SVO:			
OPT	72-101195	1	Not Complied With					T
ompresso	r Intermediate Case An	d Fittings - Int	roduction Of An Intermediate Cas	se Manufactured	Action is F	Required for Prior	Revision	┪
rom A Nev		3				One Time		
					SVO:			
OPT	72-101197	1	Not Complied With					
ccessory (	Gearbox Module - Delet	ion Of The Fi	re Shield Assembly				<u>I</u>	٦
,						One Time		
					SVO:			_
OPT	72-101203	1	Not Complied With					
iah Pressi	ure Compressor (HPC)	Variable Inlet	Guide Vanes (VIGV) Actuating M	echanism -	l	Unknown		-
	essure Compressor (HPC) Variable Inlet Guide Vanes (VIGV) Actuating Mechanism -					One Time		
	ressure Compressor (HPC) Variable Inlet Guide Vanes (VIGV) Actuating Mechanism - ction Of New HPC Levers With Changed Tolerances  T 72-101204 Basic Not Complied With		SVO:					
OPT	72-101204	Basic	Not Complied With					٦
			ew Front And Rear Combustion I	nner Casings			<u> </u>	$\dashv$
	ustion Rear Inner Case - Introduction Of New Front And Rear Combustion Inner Casings Are Decreased In Weight		mor odomigo		One Time			
	Are Decreased In Weight				SVO:			
OPT	72-101205	Basic	Not Complied With					Ī
				sed Cooling Air				ᅱ
PT1 Nozzle Guide Seals - Introduction Of A New Preswirl Nozzle With A Decreased Cooling Air ow To The Ho 1 Turbine Rotor Disc And Blades			isca Cooling All		One Time		ᅦ	
low to the	Го The Hp 1 Turbine Rotor Disc And Blades							

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101216	Basic	Not Complied With				
ompresso	r Intermediate Case An	d Fittings - Int	roduction Of A New Engine Name	Plate			
					SVO:	One Time	
	<b>I</b>				370.	1	T
OPT	72-101222	Basic	Not Complied With				
	or Intermediate Case Andure (HP) Vibration Level		roduction Of New Build Instructions	s To Decrease		One Time	
ligii Fiessi	uie (i ir) vibiation Leve	15			SVO:	One Time	
OPT	72-101246	1	Not Complied With				
_		-	on Of A New Fan Disc Design For I	ife	No Action i	s Required for Price	r Revision
Enhanceme	. , .	o maroddoll	517 G17 (11611 1 G11 2166 2661 G11 1 G1 1	-110		One Time	
					SVO:		
OPT	72-101252	Basic	Not Complied With				
Combustion	Liner - Introduction Of	A New Comb	ustor Heat Shield	-			•
					SVO:	One Time	
0.5-			Not Committed Wilds	1	1 0,0.	<u> </u>	1
OPT	72-101254	Basic	Not Complied With				
	Gearbox Module - Introd Gearbox Line 1 And Lin		anges To The Manufacturing Proce	dure For The		One Time	
ACCC33OTY V	Ocarbox Line 1 And Lin	C Z DOVOI OCI	м		SVO:		
OPT	72-101258	1 1	Not Complied With				
_	1 - 101-00	-	f A Lp Compressor Case Whic Is M	lade From A	No Action i	Required for Price	r Revision
Forging	i Compressor case 1	nii oddollon o	TALE COMPLESSOR Case Willo is W	iado i folili 7t		One Time	
					SVO:		
OPT	72-101260	1	Not Complied With				
		ng - Introduct	on Of An Hp Turbine Stub Shaft W	hich Is			
Decreased	In Weight				SVO:	One Time	
			Not Complied With		1	<u> </u>	1
OPT	72-101275	Basic	Not Complied With				
	Gearbox Module - Introd Nanufacturing Procedure		Accessory Gearbox Main Housing	With An		One Time	
mprovod ii	landiaotamig i roodaare	,			SVO:		
OPT	72-101285	Basic	Not Complied With				
Accessory (			lew Accessory Gearbox Input Hous	sing And		<u> </u>	<u> </u>
Adjusting S			, , , , , , , , , , , , , , , , , , , ,	<b>5</b>	0115	One Time	
					SVO:		
OPT	72-101286	Basic	Not Complied With				
Bypass Dud	ct - Introduction Of Bypa	ass Duct Acce	ss Covers With Titanium Outer Ski	ns		O T	
					SVO:	One Time	
OPT	72 404202	Basic	Not Complied With		1		
OPT	72-101293		<u> </u>	uiok Intorios			<u> </u>
	Gearbox - Removal Insp d) Bearing Component	Dection And R	eplacement Of Line Number 12 (Q	uick mierim		One Time	
					SVO:		
OPT	72-101326	1	Not Complied With				
		of A New Self	Locking Nut For The Accessory G	earbox Line	No Action i	L s Required for Price	r Revision
	ssory Gearbox Module - Intro of A New Self Locking Nut For The Accessory Gearbox Line per 9 Breather Shaft					One Time	
			SVO:				

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101328	Basic	Not Complied With				
PT 2 Line	rs - Introduction Of New	Hp Turbine S	Stage 2 Liners				
	T2-101328 Basic Not Complied With  - Introduction Of New Hp Turbine Stage 2 Liners  T2-101331 Basic Not Complied With  Introduction Of Decreased Shroud Tip Clearances Between The LP Turbine Stades And Their Related Shroud Segments  T2-101333 Basic Not Complied With  Scs - Introduction Of A New Standard Of Curvic Ring  T2-101349 Basic Not Complied With  Int-Off Cable And Fittings - Introduction Of A New Fuel Shut-Off (FSO) Cable of Itips  T2-101351 1 Not Complied With  Decessory Gearbox Module - Introduction Of An Alternative Line 9 Impeller Shate Thread Diameter Tolerance, New Identity Markings And An Alternative Material  T2-101369 Basic Not Complied With  T2-101382 Basic Not Complied With  T2-101382 Basic Not Complied With  T2-101395 Basic Not Complied With  T2-101395 Basic Not Complied With  T2-101395 Basic Not Complied With  T2-101416 1 Not Complied With  Compressor Blades - Introduction Of A Metco 58 Coating On The Lp Compressor Gearbox Module - Introduction Of A New Accessory Gearbox Line 1  T2-101417 Basic Not Complied With  Cessory Gearbox Module - Introduction Of A New Accessory Gearbox Line 1				SVO:	One Time	
	T2-101328   Basic   Not Complied With		1	300.			
OPT			•				
				oine Stage 1		One Time	
Mia Z Rolo	i blades And Theil Rela	ated Shroud S	egments		SVO:	One Time	
OPT	72-101333	Rasic	Not Complied With				
_			·				
11 1 110101	Disco introduction of 7	THOW Olding	and Or Outvio raing			One Time	
					SVO:		
OPT	72-101349	Basic	Not Complied With				
		gs - Introduct	ion Of A New Fuel Shut-Off (FSO) C	able With			
Brazed-On	Clips				SVO:	One Time	
			Not Comple 1 Mills	T	3 v O.		
OPT		-	<u> </u>				
						Unknown One Time	
NEW EXIGH	iai Tilleau Diailletei Tor	ciance, ivew	dentity Markings Arm an anemalive	· Waterial	SVO:	0110 11110	
OPT	T2-101331 Basic Not Complied With  Introduction Of Decreased Shroud Tip Clearances Between The LP Turbine Stage Introduction Of Decreased Shroud Segments  T2-101333 Basic Not Complied With  Discs - Introduction Of A New Standard Of Curvic Ring  T2-101349 Basic Not Complied With  Discs - Introduction Of A New Standard Of Curvic Ring  T2-101351 1 Not Complied With  Discs - Introduction Of A New Fuel Shut-Off (FSO) Cable With  Clips  T2-101351 1 Not Complied With  Cocessory Gearbox Module - Introduction Of An Alternative Line 9 Impeller Shaft Whal Thread Diameter Tolerance, New Identity Markings And An Alternative Material  T2-101369 Basic Not Complied With  T2-101382 Basic Not Complied With  HPC Rotor Rear Disks - Rework Of In Service Hp Compressor Stage 7 To 10 Rotor By Increasing The Thickness Of The Stage 7 To 9 Abrasiva I iners  T2-101395 Basic Not Complied With  P Compressor Blades - Introduction Of A Metco 58 Coating On The Lp Compressor Stage 7 To 10 Rotor By Increasing The Thickness Of The Stage 7 To 9 Abrasiva I iners  T2-101416 1 Not Complied With  Accessory Gearbox Module - Introduction Of A New Accessory Gearbox Line 12 Spanness Coating Complied With  T2-101416 1 Not Complied With  Accessory Gearbox Module - Introduction Of A New Accessory Gearbox Line 12 Spanness Coating Complied With  T2-101417 Basic Not Complied With  T2-101421 Basic Not Complied With  Decreasing Coating						
	72-101369 Basic Not Complied With  High Pressure (HP) Compressor Blades - Introduction Of New HP Compressor Stagles Made From A New Material  72-101382 Basic Not Complied With  HPC Rotor Rear Disks - Rework Of In Service Hp Compressor Stage 7 To 10 Rotor			essor Stage 5			
	E - High Pressure (HP) Compressor Blades - Introduction Of New HP Compressor Stage Blades Made From A New Material		cosor clage o		One Time		
					SVO:		
OPT	72-101382	Basic	Not Complied With				
				o 10 Rotor			
Assemblies	By Increasing The Thic	ckness Of The	Stage 7 To 9 Abrasive Liners		SVO:	One Time	
	1		Not Complied With	1	0.0		
OPT			·				
ENGINE - I Blades	LP Compressor Blades -	- Introduction	Of A Metco 58 Coating On The Lp C	Compressor		One Time	
Siddoo					SVO:		
OPT	72-101416	1	Not Complied With				
	Accessory Gearbox Mod	dule - Introduc	tion Of A New Accessory Gearbox I	I _ine 12 Spacer		Unknown	
			, , , , , , , , , , , , , , , , , , , ,			One Time	
					SVO:		
OPT	72-101417	Basic	Not Complied With				
	Accessory Gearbox Mod	dule - Introduc	tion Of A New Accessory Gearbox I	ine 12 Gear			
Shaft	Accessory Gearbox Module - Introduction Of A New Accessory Gearbox Line 12 Gear		SVO:	One Time			
ODT	70.404404	Doo!s	Not Complied With	1			
OPT			<u> </u>	<u> </u>			
				A New Rear		One Time	
- Jag Ou	E - Low Pressure (LP) Turbine Stage 1 Nozzle Guide Seals - Introduction Of A New Rea g Support Structure (RBSS) Vent Duct Made From A Forging		SVO:	•			
OPT	72-101431	Basic	Not Complied With				
			<u> </u>	l new one piece			
	E - high pressure (HP) turbine stage 1 nozzle guide seals - introduction of a new one pie nozzle and web seal assembly					One Time	
					SVO:		

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

### BR700-710A2-20-12279

Ser	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101436	2	Not Complied With				
NGINE - L	ow Pressure (LP) Exit	Guide Stator V	anes - Fan Outlet Guide Vane (O	GV) Re-Sourcing	No Action is	s Required for Pric	r Revision
					CVO.	One Time	
					SVO:		
OPT	72-101453	1	Not Complied With				
			Vanes - Introduction Of A Fully M	achined Engine	No Action is	Required for Pric	r Revision
ection Stat	or (ESS) Blade Integra	itea King (BLII	NG)		SVO:	One Time	
OPT	72-101454	Basic	Not Complied With				<u> </u>
_			lozzle Guide Seals - Introduction (	Of A Now			
	The Hp Turbine Supp		lozzie Guide Seals - Introduction C	JI A New		One Time	
					SVO:		
OPT	72-101456	Basic	Not Complied With				
NGINE - L	ow Pressure (LP) Turb	ine Shut Off P	awl Carrier - Deletion Of An Unus	ed Trim Balance			
	The Pawl Carrier			ļ	CVO	One Time	
					SVO:		1
OPT	72-101457	Basic	Not Complied With				
NGINE - H	ligh Pressure (HP) Turk	bine Stage 2 N	lozzle Guide Seals - Introduction (	Of A New		One Time	
nateriai For	The Hp Turbine Rim S	eai			SVO:	One Time	
OPT	72-101461	Basic	Not Complied With				
			<u> </u>	on Door			
Removed	INE - Combustion Fairings - Introduction Of A New Core Fairing With Blow Open Door oved					One Time	
					SVO:		
OPT	72-101463	Basic	Not Complied With				
NGINE - H	GINE - High Pressure (HP) Compressor Rear Inner Case - Introduction Of A New Stage 5 To 1			w Stage 5 To 10			l
Rear Inner (			-	SVO:	One Time		
			N. C. F. LWE	<u> </u>	370.		ı
OPT	72-101469	1	Not Complied With				
	ligh Pressure (HP) Con The Hp Compressor V		x Reducer - Introduction Of A Nev	v Forging	No Action is	s Required for Pric One Time	r Revision
viatoriai i oi	The rip compressor v	Ortox reduce	Tillig	ŀ	SVO:		
OPT	72-101476	2	Not Complied With				
NGINE - C		duction Of A N	New Combustion Chamber Withou	t Coolina Ribs	No Action is	I s Required for Pric	r Revision
				Ŭ	0)/0	One Time	
					SVO:		
OPT	72-101490	Basic	Not Complied With				
			bly - Introduction Of A New Radial	Drive Shaft		One Time	
RDS) Lowe	r Support Housing (LS	н)		<u> </u>	SVO:	One Time	
OPT	72 101/02	Basic	Not Complied With				
OPT D	72-101492		<u> </u>				
INGINE - B	ypass Duct - Introducti	on or new inti	авсоре віапкѕ	ŀ		One Time	
					SVO:		
OPT	72-101493	Basic	Not Complied With				
	NE - High Pressure (HP) Compressor Rear Inner Case - Deletion Of The HP Compressor					<u> </u>	
	E - High Pressure (HP) Compressor Rear Inner Case - Deletion Of The HP Compressor And Stage 7 To 8 Heat-Shields					One Time	-
					SVO:		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-101494	Basic	Complied With	18-Aug-06	1552.40	817	Basic	T
NGINE - L	ow Pressure (LP) Com	pressor Rotor	Disc - Introduction Of A Laser Sho	ck Peened		I		_
.SP) LP Co	ompressor Rotor Disc F	Reworked Fron	n A Lightweight Disc		0)/0	One Time		_
		72-101494 Basic Complied With 18-At Pressure (LP) Compressor Rotor Disc - Introduction Of A Laser Shock Peene pressor Rotor Disc Reworked From A Lightweight Disc:  72-101500 Basic Not Complied With essory Gearbox Module - Introduction Of A New Accessory Gearbox Main Housessory Gearbox Module - Introduction Of Minor Configuration Amendments To ain Housing Assembly Breakdown Definition  72-101522 Basic Not Complied With essory Gearbox Module - Introduction Of A New Method Of Manufacture For arbox Components  72-101525 Basic Not Complied With essory Gearbox Module - Introduction Of A New Method Of Manufacture For arbox Components  72-101526 Basic Not Complied With essory Gearbox Componesign Responsibility Change  72-101526 Basic Not Complied With Experimental Gearbox Componesign Responsibility Change  72-101527 Basic Not Complied With essential Carlo State Stat			SVO:	Noi	ne	
OPT	72-101500	Basic	Not Complied With					
NGINE - A	Accessory Gearbox Mod	dule - Introduct	ion Of A New Accessory Gearbox	Main Housing		•		_
ssembly					SVO:	One Time		_
					370.	]	T	_
OPT	72-101519	Basic	Not Complied With					
				lments To		O Ti		_
Correct The	Main Housing Assemb	ly Breakdown	Definition		SVO:	One Time		-
0.00	<b></b>		Not Committed With			<u> </u>	1	=
OPT	Accessory Gearbox Module - Introduction Of A New Accessory Gearbox Main  72-101519  Basic  Not Complied With  Accessory Gearbox Module - Introduction Of Minor Configuration Amendment Main Housing Assembly Breakdown Definition  72-101522  Basic  Not Complied With  Accessory Gearbox Module - Introduction Of A New Method Of Manufacture F Gearbox Components  72-101525  Basic  Not Complied With  e Case Module - Introduction Of New And Re-Identified Internal Gearbox Cor f Design Responsibility Change  72-101526  Basic  Not Complied With  Introduction Of A New And Fittings - Introduction of a new LP to g procedure with an increased range of adjusting rings  72-101527  Basic  Not Complied With  e Case Module Attach Parts And Fittings - Introduction Of A New Air Turbine sembly  72-101531  Basic  Not Complied With  Gearbox Module - Introduction Of New Manufacturing Procedures For Access omponents  72-101538  Basic  Not Complied With  Gearbox Module - Introduction Of New Manufacturing Procedures For Access omponents  72-101538  Basic  Not Complied With  T2-101540  4  Not Complied With  Nor Complied With  Nor Complied With  Rear Inner Cases Stages 5 To 10							
	y Gearbox Components    72-101525   Basic   Not Complied With     ate Case Module - Introduction Of New And Re-Identified Internal Gearbox Components					One Time		_
AUCUSSORY (	T2-101500 Basic Not Complied With Cocessory Gearbox Module - Introduction Of A New Accessory Gearbox Main Ho  T2-101519 Basic Not Complied With Cocessory Gearbox Module - Introduction Of Minor Configuration Amendments To Main Housing Assembly Breakdown Definition  T2-101522 Basic Not Complied With Cocessory Gearbox Module - Introduction Of A New Method Of Manufacture For Gearbox Components  T2-101525 Basic Not Complied With Cocessory Gearbox Module - Introduction Of A New Method Of Manufacture For Gearbox Components  T2-101525 Basic Not Complied With Cocessory Gearbox Module - Introduction Of New And Re-Identified Internal Gearbox Components  T2-101526 Basic Not Complied With Cocessory Gearbox Module Attach Parts And Fittings - Introduction of a new LP turbination of the Introduction of A New Air Turbine Module Attach Parts And Fittings - Introduction Of A New Air Turbine Statembly  T2-101527 Basic Not Complied With Cocessory Module - Introduction Of New Manufacturing Procedures For Accessory Main Procedure For Acce			SVO:	One fine		-	
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OPT			<u> </u>					_
	T2-101500 Basic Not Complied With Accessory Gearbox Module - Introduction Of A New Accessory Gearbox Main Ho Accessory Gearbox Module - Introduction Of Minor Configuration Amendments To Accessory Gearbox Module - Introduction Of Minor Configuration Amendments To Accessory Gearbox Module - Introduction Of Minor Configuration Amendments To Accessory Gearbox Module - Introduction Of A New Method Of Manufacture For Gearbox Components  T2-101522 Basic Not Complied With Accessory Gearbox Module - Introduction Of A New Method Of Manufacture For Gearbox Components  T2-101525 Basic Not Complied With Be Case Module - Introduction Of New And Re-Identified Internal Gearbox Componer Design Responsibility Change  T2-101526 Basic Not Complied With Be Case Module - Introduction Of A New And Fittings - Introduction of a new LP turbing procedure with an increased range of adjusting rings  T2-101527 Basic Not Complied With Be Case Module Attach Parts And Fittings - Introduction Of A New Air Turbine Statembly  T2-101531 Basic Not Complied With  Gearbox Module - Introduction Of New Manufacturing Procedures For Accessory Accessory Accessory Module - Introduction Of New Manufacturing Procedures For Accessory Accessory Module - Introduction Of New Manufacturing Procedures For Accessory Acc		x Components		One Time		_	
0000000	72-101494 Basic Complied With 18-A ow Pressure (LP) Compressor Rotor Disc - Introduction Of A Laser Shock Peene compressor Rotor Disc Reworked From A Lightweight Disc.  72-101500 Basic Not Complied With Coccessory Gearbox Module - Introduction Of A New Accessory Gearbox Main House Cocessory Gearbox Module - Introduction Of Minor Configuration Amendments To Main Housing Assembly Breakdown Definition  72-101519 Basic Not Complied With Coccessory Gearbox Module - Introduction Of Minor Configuration Amendments To Main Housing Assembly Breakdown Definition  72-101522 Basic Not Complied With Coccessory Gearbox Module - Introduction Of A New Method Of Manufacture For Gearbox Components  72-101525 Basic Not Complied With Coccessory Gearbox Components  72-101526 Basic Not Complied With Coccessory Gearbox Components  72-101526 Basic Not Complied With Coccessory Gearbox Components  72-101527 Basic Not Complied With Coccessory Cocces			SVO:			_	
OPT	72-101526	Rasic	Not Complied With					=
				I D turbing				_
	essure (LP) Turbine Module Attach Parts And Fittings - Introduction of a new LP turbine etting procedure with an increased range of adjusting rings  T 72-101527 Basic Not Complied With  ediate Case Module Attach Parts And Fittings - Introduction Of A New Air Turbine Starter		/ LP luibline		One Time		-	
	,,	3	3 3		SVO:			
OPT	72-101527	Basic	Not Complied With					=
ntermediate		Parts And Fittir	igs - Introduction Of A New Air Tu	rbine Starter				_
Bracket Ass						One Time		
					SVO:			
OPT	72-101531	Basic	Not Complied With					_
Accessory (	Gearbox Module - Introd	duction Of Nev	Manufacturing Procedures For A	ccessory		l		-
Gearbox Co	omponents		-	·	0) (0	One Time		_
					SVO:			_
OPT	72-101538	Basic	Not Complied With					
			- Introduction Of A Different Stan	dard Of Hp				_
Compresso	r Rear Inner Cases Sta	ges 5 To 10			SVO:	One Time		_
					070.	1	1	_
OPT		•	<u> </u>					
		Outlet Guide \	ane (OGV) Housing Assembly Ma	ade From A	No Action i	s Required for Pric One Time	r Revision	_
Jillerent Ma	ateriai				SVO:	One fille		-
OPT				<u>.                                    </u>		=		
OPT			<u>-</u>	<u>.</u>				_
		Introduction of	A New Lp Compressor Case With	New Improved		One Time		-
Joanning Of	ure Compressor Case - Introduction of A New Lp Compressor Case With New Improved The Rear Panel  72-101549  Basic  Not Applicable		SVO:	2		-		
OPT						=		
				doo To Arabi				
Jetco 58 C	essure (LP) Compressor Blades - Rework Of In-Service Lp Compressor Blades To Apply 58 Coating On The Blade Root Flank			ues 10 Apply		One Time		
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# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-101551	Basic	Not Complied With			-		T
Accessory	Gearbox Module - Delet	ion Of Breath	er Filter And Changes To Breathe	r Cover, Tank				
Covers And	d Obturator Plate		_		0)/0-	One Time		4
		72-101551 Basic Not Complied With  ox Module - Deletion Of Breather Filter And Changes To Breather Crator Plate  72-101573 Basic Not Complied With  P) Compressor - Increased Tip Clearance For Hp Compressor Stag  72-101577 Basic Not Complied With  ching Parts And Fittings - Introduction Of New Bypass Duct Front Arssemblies  72-101584 Basic Not Complied With  SSORY GEARBOX MODULE - DELETION OF BLACK OXIDE TRE  1 BEVEL GEAR ASSEMBLY  72-101589 Basic Not Applicable  ox Module - Introduction Of An Accessory Gearbox Main Housing M  72-101604 1 Not Complied With  P) Compressor Blades - Introduction Of Hp Compressor Stage 1 Bladge Contour  72-101618 Basic Not Complied With  ox Module - Intro of An Accessory Gearbox Oil Tank Oil Fill Instructive With An Aluminum Accessory Gearbox Main Housing  72-101663 Basic Not Complied With  Gearbox Drive-Driven Assembly And Low Pressure (LP) Compressor ibution Tubes - Introduction Of Revised Oil Jet Housings  72-101664 2 Not Complied With  Gearbox Drive-Driven Assembly - Introduction Of A New No.2 Bearing Tables  72-101699 Basic Not Complied With  Gearbox Drive-Driven Assembly - Introduction Of A New No.2 Bearing Tables  72-101699 Basic Not Complied With			500:			
OPT	72-101573	Basic	Not Complied With					
-	sure (HP) Compressor - I	T2-101551 Basic Not Complied With Thox Module - Deletion Of Breather Filter And Changes To Breather Contractor Plate  T2-101573 Basic Not Complied With  HP) Compressor - Increased Tip Clearance For Hp Compressor Stage  T2-101577 Basic Not Complied With  Taching Parts And Fittings - Introduction Of New Bypass Duct Front And Assemblies  T2-101584 Basic Not Complied With  ESSORY GEARBOX MODULE - DELETION OF BLACK OXIDE TREATED BEVEL GEAR ASSEMBLY  T2-101589 Basic Not Applicable  Tbox Module - Introduction Of An Accessory Gearbox Main Housing Main Heavy Edge Contour  T2-101604 1 Not Complied With  HP) Compressor Blades - Introduction Of Hp Compressor Stage 1 Blady Edge Contour  T2-101618 Basic Not Complied With  T2-101663 Basic Not Complied With  T2-101663 Basic Not Complied With  T2-101664 Passembly And Low Pressure (LP) Compressor Stribution Tubes - Introduction Of Revised Oil Jet Housings  T2-101664 2 Not Complied With				One Time		4
Vanes		P2-101551 Basic Not Complied With Day Module - Deletion Of Breather Filter And Changes To Breather Coverator Plate  P2-101573 Basic Not Complied With P3 Compressor - Increased Tip Clearance For Hp Compressor Stage 4  P4 Cand Titlings - Introduction Of New Bypass Duct Front And Instendibles  P5 Compressor - Deletion Of New Bypass Duct Front And Instendibles  P6 Complied With D6 Sorry Gearbox Module - Deletion Of Black Oxide Treating Basic D6 Not Applicable D7 Compressor Blades - Introduction Of An Accessory Gearbox Main Housing Made Contour  P7 Compressor Blades - Introduction Of Hp Compressor Stage 1 Blade Edge Contour  P7 Complied With D7 Complied With D8 Complied With D9 Compressor Blades - Introduction Of Hp Compressor Stage 1 Blade Edge Contour  P7 Compressor Blades - Introduction Of Hp Complied With D8 Complied With D9 Compressor Blades - Introduction Of Hp Complied With D9 Compressor Blades - Introduction Of Hp Complied With D9 Compressor Blades - Introduction Of Hp Complied With D9 Compressor Blades - Introduction Of Hp Complied With D9 Compressor Blades - Introduction Of Hp Complied With D9 Compressor Blades - Introduction Of Hp Complied With D9 Compressor Blades - Introduction Of Revised Oil Jet Housings  P7 Complied With D9 Compressor Blades - Introduction Of Revised Oil Jet Housings				One Time		-
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		P2-101551 Basic Not Complied With District Plate  P3-101573 Basic Not Complied With District Plate  P4-101573 Basic Not Complied With District Plate  P5-101577 Basic Not Complied With District Plate  P6-101577 Basic Not Complied With District Plate Pla		And Rear Load		One Time		-
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OPT	72-101584	Basic	Not Complied With					Ŧ
ENGINE -			DELETION OF BLACK OXIDE TI	 REATMENT				-
					2112	One Time		]
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OPT	72-101589	Basic	Not Applicable					Π.
	Gearbox Module - Introd	luction Of An	Accessory Gearbox Main Housing	Made From			I.	23501
Aluminum						One Time		$\dashv^{\cong}$
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		ades - Introd	uction Of Hp Compressor Stage 1	Blades With A	No Action is	•	or Revision	4
i nicker Lea	ading Edge Contour	72-101584 Basic Not Complied With ESSORY GEARBOX MODULE - DELETION OF BLACK OXIDE TR E 1 BEVEL GEAR ASSEMBLY  72-101589 Basic Not Applicable box Module - Introduction Of An Accessory Gearbox Main Housing  72-101604 1 Not Complied With  HP) Compressor Blades - Introduction Of Hp Compressor Stage 1 E Edge Contour  72-101618 Basic Not Complied With  box Module - Intro of An Accessory Gearbox Oil Tank Oil Fill Instruct With An Aluminum Accessory Gearbox Main Housing  72-101663 Basic Not Complied With  I Gearbox Drive-Driven Assembly And Low Pressure (LP) Compres  Introduction Of Revised Oil Jet Housing  72-101664 2 Not Complied With			SVO:	One Time		-
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OPT	72-101663	Basic	Not Complied With					Ŧ
			v And Low Pressure (LP) Compre	ssor/Internal				-
						One Time		1
	Sesony Gearbox Module - Deletion Of Breather Filter And Changes To Breather Cover, Tank  One Time  SYO:  PPT 72-101573 Basic Not Complied With  SYO:  PPT 72-101577 Basic Not Complied With  SYO:  One Time  One Tim		丄					
OPT	72-101664	2	Not Complied With					
	ternal Gearbox Drive-Dr	iven Assemb	y - Introduction Of A New No.2 Be	aring Support	No Action is	•	or Revision	1
Housing					SVO:	One Time		-
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	` ,	COMPRESSO	OR BLADES - INTRODUCTION O	F A NEW LP		One Time		4
		GRAL HOOK	DESIGN		SVO:	One fille		1
	th Pressure (HP) Compressor Blades - Introduction Of Hp Compressor Stage 1 Blades With A One Time SVO:  OPT 72-101618 Basic Not Complied With Seasony Gearbox Module - Intro of An Accessory Gearbox Oil Tank Oil Fill Instruction Label Itable For Use With An Aluminum Accessory Gearbox Main Housinn SVO:  OPT 72-101663 Basic Not Complied With Sine - Internal Gearbox Drive-Driven Assembly And Low Pressure (LP) Compressor/Internal Arbox Oil Distribution Tubes - Introduction Of Revised Oil Jet Housinns SVO:  OPT 72-101664 2 Not Complied With Sine - Internal Gearbox Drive-Driven Assembly - Introduction Of A New No.2 Bearing Support Using SVO:  OPT 72-101699 Basic Not Complied With Sine - Internal Gearbox Drive-Driven Assembly - Introduction Of A New No.2 Bearing Support Using SVO:  OPT 72-101699 Basic Not Complied With Sine - Internal Gearbox Drive-Driven Assembly - Introduction Of A New No.2 Bearing Support Using SVO:  OPT 72-101699 Basic Not Complied With Sine - Introduction Of A New No.2 Bearing Support Using SVO:  OPT 72-101728 Basic Not Complied With Sine - Introduction Of A New LP MPRESSOR NULUS FILLER WITH AN INTEGRAL HOOK DESIGN SVO:  OPT 72-101728 Basic Not Complied With Sine - Introduction Of A New Mounting Bracket Assembly One Time One Time One Time One Time One Time Svo:							
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				ing Rings And		One Time		-
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OPT	72-101731	Basic	Not Complied With					Ŧ
			·	ably Rivets				$\dashv$
Lingine - D	ypass service railing - I	ini oddolion C	A Alternative Oplitter Family Asset	INIY IXIVEIS		One Time		コ
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# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

### BR700-710A2-20-12279

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101734	1	Not Complied With				
ngine - Hi	gh Pressure (HP) Comp	ressor Variat	ole Inlet Guide Vane (VIGV) Actua	ing Rings And	Action is I	Required for Prior	Revision
	_	the HP Com	pressor Variable Stator Vane (VS	V) System	0) (0	One Time	
omponen	ts				SVO:		
OPT	72-101774	Basic	Not Complied With				
ngine - Co	ore Engine Fairings - Int	roduction Of	A New Standard Of Core Engine F	airings			
					0) (0	One Time	
					SVO:		
OPT	72-101805	4	Not Complied With				
ngine - Ad	ccessory Gearbox Modu	le - Introducti	on of a New Standard of Pressure	Relief Valve	Action is I	Required for Prior	Revision
PRV)					0) (0	One Time	
					SVO:		
OPT	72-101813	Basic	Not Complied With				
Engine - Hi	gh Pressure (HP) Turbir	ne Stage 1 Li	ner - Introduction of New HP Turbi	ne Stage 1 Liner			
Segments v	with an Increased Honey	comb Area		-	21.15	One Time	
					SVO:		
OPT	72-101817	1	Not Complied With				
			uration Of The Vespel Couplings A		No Action is	s Required for Pric	r Revision
Retaining F	Rings Used For Installation	on Of The Fu	el Pump And Oil Pump As Non-Mo	ndular Parts	0) (0	One Time	
					SVO:		
OPT	72-101837	Basic	Not Complied With				
ENGINE - I	- HIGH PRESSURE (HP) TURBINE ROTOR DISCS - INTRODUCTION OF AN RELEGIOUS AND A DIFFERENT MATERIAL  72-101855 Basic Not Complied With						
TURBINE					0) (0	One Time	
STAGE 1 L	DISC MADE FROM A DI	FFERENI M	ATERIAL		SVO:		
OPT	72-101855	Basic	Not Complied With				
Engine - Hi	E 1 DISC MADE FROM A DIFFERENT MATERIAL  T 72-101855 Basic Not Complied With  e - High Pressure (HP) Compressor Front Case - Introduction of an Alternative HP			re HP			1
Compresso					6)/(0-	One Time	
					SVO:		
OPT	72-101858	1	Not Complied With				
ngine - Hi	gh Pressure (HP) Comp	ressor Rear I	Rotor Discs - Introduction of a HP	Compressor	No Action is	s Required for Pric	or Revision
Stages 7 to	10 Rotor Disc Assembl	y with Revise	d Liner Coating		6)/(0-	One Time	
					SVO:		
OPT	72-101880	Basic	Not Complied With				
ngine - By	pass Duct - Introduction	of a Weight	Reduced Bypass Duct Assembly	-			•
					SVO:	One Time	
	1				5VU:		1
OPT	72-101881	Basic	Not Complied With				
Engine - Ad	ccessory Gearbox Modu	le - Introducti	on of an Alternative Pressure Reli	ef Valve (PRV)			
	Accessory Gearbox Module - Introduction of an Alternative Pressure Relief Valve				SVO:	One Time	
	1	1		_	5VU:		•
OPT	72-101884	Basic	Not Complied With				
			Outer Case - Introduction of an Alt	ernative HP			•
Compresso	or Rear Outer Case Asse	embly			0)/0	One Time	
	- High Pressure (HP) Compressor Rear Outer Case - Introduction of an Alternative essor Rear Outer Case Assembly  72-101887 Basic Not Complied With			SVO:			
OPT	72-101887	Basic	Not Complied With				
	gine - High Pressure (HP) Compressor Module - Introduction of Increased Tip Clearances for						
IP Compre	· - High Pressure (HP) Compressor Module - Introduction of Increased Tip Clearances f mpressor Stages 6 to 9 Stator Vanes				21.15	One Time	
					SVO:		

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101888	Basic	Not Complied With				
ngine - Ac	cessory Gearbox Modu	ule - Introducti	on of a New Accessory Gearbox Ma	nin Housing with			
	Pressure Relief Valve (I		•	ŭ		One Time	
					SVO:		
OPT	72-101890	3	Not Applicable				
naine - Ac	cessorv Gearbox Modu	ule - Introducti	on of a Redesigned Gear Line 12 A	ssembly which	No Action is	I s Required for Pric	r Revision
	Including the Permane					One Time	
OPT	72-101893	1	Not Complied With				
naine - Lo	u Pressure (LP) Comp	ressor Case -	Introduction of a Revised LP Comp	ressor Case	No Action is	L s Required for Pric	r Revision
	proved Fan Track Liner					One Time	
					SVO:		
OPT	72-101895	Basic	Not Complied With				
NGINE - H	HIGH PRESSURE (HP)	COMPRESS	OR FAIRINGS - INTRODUCTION (	OF A NEW			
AIRING	, ,			Ţ		One Time	
ANEL (CH	HANNEL) WITH ADJUS	STED DIMENS	SIONS AND DELET		SVO:		
OPT	72-101897	Basic	Not Complied With				
ngine - Hi	ah Pressure (HP) Com	oressor Blade	s - Introduction of an Alternative Sta	ndard of HP	No Action is	I s Required for Price	r Revision
	r Stage 1 Blade					One Time	
					SVO:		
OPT	72-101901	1	Not Complied With				
naine - Hi	ah Pressure (HP) Com	pressor VIGV	and Stages 1 to 4 Stator Vanes - In	troduction of	Action is I	Required for Prior	Revision
Alternative	HP Compressor Variab	le Inlet Guide	Vanes (VIGV) and HP Compressor			One Time	
ariable Sta	ator Vanes (VSV) With	Helicoil Insert	S		SVO:		
OPT	72-101908	Basic	Not Complied With				
ngine - Hi	gh Pressure (HP) Com	pressor Front	Bearing And Support - Introduction	of a New HP		Unknown	
Compresso	r No.3 Bearing Assemb		eased Outer Diameter to Provide a		01/0	One Time	
queeze Fi	Im Damper Gap				SVO:		
OPT	72-101909	Basic	Not Complied With				
ngine - Tu	rbine Exhaust Support	s - Introduction	n of Alternative Rear Mount Support	Struts Made		Unknown	
rom a Diffe	erent Material				0) (0	One Time	
					SVO:		
OPT	72-101916	Basic	Not Complied With				
ngine - NI	Speed Probe Harness	and Accessor	ries - Introduction of a Revised NI S	eed Probe		Unknown	1
larness As	sembly			ļ	0) (0	One Time	
					SVO:		
OPT	72-101917	Basic	Not Complied With				
NGINE - I	NTERNAL GEARBOX	DRIVE-DRIVE	N ASSEMBLY - INTRODUCTION	OF .		<u>I</u>	1
LTERNAT			W. (5 0 ) A 5 7 (5 5 0 )		0) (0	One Time	
EARING A	ASSEMBLIES FOR TH	E RADIAL DR	IVE SHAFT (RDS)		SVO:		
OPT	72-101922	Basic	Not Complied With				
			y - Introduction of a New Alternative	Lock Nut		Unknown	
	Made from a Different M			[		One Time	
					SVO:		
OPT	72-101931	1	Not Complied With				
NGINE - C	COMPRESSOR INTER	MEDIATE CA	SE AND FITTINGS - INTRODUCTI	ON OF FOUR	No Action is	s Required for Pric	or Revision
DDITIONA						One Time	
SPACERS	BELOW THE ENGINE	NAME PLATE	E MOUNTING BRAI		SVO:		

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

### BR700-710A2-20-12279

BR700-7	72-101933 Basic Not Complied With HIGH PRESSURE (HP) COMPRESSOR BLADES - INTRODUCTION OF			Left En	g Hrs: 5,92	7.00 Eng	Cycs: 2,313
Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101931	1	Not Complied With				
		MEDIATE C	CASE AND FITTINGS - INTRODUCTION	N OF FOUR	No Action i	s Required for Pri	or Revision
ADDITIONA SPACERS		NAME PLA	TE MOUNTING BRA		SVO:	One Time	
OPT	72-101933	Basic	Not Complied With				
	` ,	COMPRES	SSOR BLADES - INTRODUCTION OF			ı	
ALTERNAT COMPRES		BLADES V	VITH REVISED LEAD		SVO:	One Time	
OPT	72-101934	1	Not Complied With				
STAGES	, ,			S (VIGV) AND	No Action i	S Required for Pri	or Revision
					1		
OPT ENGINE I				DE\/EI			
WHEEL SH			VEN ASSEMBLY - DELETION OF THE	EBEVEL	SVO:	One Time	
OPT	72-101939	Basic	Not Complied With				
			SOR STATIC AND BEARING SEALS				
INTRODUC	CTION OF AN ED INTERNAL GEARB				SVO:	One Time	
OPT	72-101940	Basic	Not Complied With				
ENGINE - H ALTERNAT		COMPRES	SSOR BLADES - INTRODUCTION OF			One Time	
COMPRES	SOR STAGES 2 TO 6 E	BLADES W	ITH REVISED LEADI		SVO:		
OPT	72-101946	Basic	Not Complied With				
ENGINE - L ALTERNAT TURBINE S	TVE LP	TURBINE R	OTOR SHAFT - INTRODUCTION OF	AN	SVO:	One Time	
OPT	72-101947	Basic	Not Complied With				
INTRODUC		E HP COM	SSOR VIGV AND STAGES 1 TO 4 STA PRESSOR VARIABLE INLET GLIDE SES 1 TO 3 VARIABL		SVO:	One Time	
OPT	72-101949	Basic	Not Complied With				
ENGINE - C	COMBUSTION FRONT	INNER CA	SE AND VANES - INTRODUCTION O	= AN		l	1
ALTERNAT COMBUST	TIVE ION FRONT INNER CA	SING			SVO:	One Time	
OPT	72-101952	Basic	Not Complied With				
ENGINE - L	OW PRESSURE (LP) (	COMPRES	SOR ROTOR DISC - INTRODUCTION	OF AN LP		l	
COMPRES ROTOR DIS	SOR SC PRODUCED IN ACC	CORDANC	E WITH A DIFFEREN		SVO:	One Time	
OPT	72-101953	Basic	Not Applicable				
FOR	HIGH PRESSURE (HP)		BLADES - INTRODUCTION OF AN IN	STRUCTION		One Time	N
OPT	72-101959	Basic	Not Complied With				
CASE	HIGH PRESSURE (HP) Y WITH A MODIFIED FF		CASE - INTRODUCTION OF A NEW H	IP TURBINE	SVO:	One Time	
AOOLIVIDE 1	I WITH A MODIFIED FF	CONT HOC	IN TO ANIALLI FUOI		370.		

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

### BR700-710A2-20-12279

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-101960	Basic	Not Complied With					П
NGINE - H	HIGH PRESSURE (HP)	TURBINE	STAGE 2 ONWARD NOZZLE GUIDE	VANES (NGV)				
AND					0)/0	One Time		
INERS - IN	NTRODUCTION OF MC	DIFIED HE			SVO:			
OPT	72-101964	Basic	Not Complied With					
		TURBINE (	CASE IMPINGEMENT COOLING MAI	NIFOLD, LOW		O Ti		_
PRESSURE			T - INTRODUCTION		SVO:	One Time		_
,				<u> </u>		<u> </u>		_
OPT			•					
						One Time		_
		IADDITION	NAL INSPECTION WE THOU THE NAME OF	THE	SVO:	One Time		_
OPT	RBINE FAIRINGS AND BYPASS DUCT - INTRODUCTION  72-101969 Basic Not Complied With  E- LOW PRESSURE (LP) COMPRESSOR ROTOR SHAFT - INTRODUCTION OF A NEW LAFT ASSEMBLY WITH AN ADDITIONAL INSPECTION METHOD DURING THE ACTURING PROCESS  72-101971 Basic Not Complied With  E- HIGH PRESSURE (HP) TURBINE STAGE 1 LINER - INTRODUCTION OF NEW HP LIE 1 LINER SEGMENTS MANUFACTURED IN ACCORDANC  72-102038 Basic Not Complied With  E- LOW PRESSURE (LP) COMPRESSOR/INTERNAL GEARBOX AIR DISTRIBUTION INTRODUCTION OF A NEW AIR MANIFOLD HOUSING MADE FROM A DIFFERENT LAL  72-102098 Basic Not Complied With  E- ACCESSORY GEARBOX MODULE - INTRODUCTION OF ALTERNATIVE DRAIN AT THE ENGINE OIL TANK DRAIN LOCATION OF THE ACCESSORY GEARBOX  72-102102 Basic Not Complied With  E- COMPRESSOR INTERMEDIATE CASE AND FITTINGS - INTRODUCTION OF AN MEDIATE WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLIED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLETED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLETED WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT NOT COMPLETED WITH ALTERNATIVE DIFFERENT NOT COMPLETED WITH ALTERNATIVE DIFFERENT NOT COMPLETED WITH ALTERNATIVE DIFFERENT NOT COMPLETED WITH ALTERNATIVE DIFFERENT NOT COMPLETED WITH					<u> </u>		=
_			·	E NEW LID				_
ENGINE - F TURBINE	IIGH PKESSUKE (HP)	IOKRINE	STAGE I LINER - INTRODUCTION C	FINEW HP		One Time		+
_	T2-102038 Basic Not Complied With  - LOW PRESSURE (LP) COMPRESSOR/INTERNAL GEARBOX AIR DISTRIBUTION INTRODUCTION OF A NEW AIR MANIFOLD HOUSING MADE FROM A DIFFERENT AL  T2-102098 Basic Not Complied With				SVO:			
OPT	72-102038	Basic	Not Complied With					=
			·	RIBLITION				_
						One Time		_
MATERIAL					SVO:			
OPT	72-102098	Basic	Not Complied With					_
ENGINE - A	ACCESSORY GEARBO	X MODULE	- INTRODUCTION OF ALTERNATIV	E DRAIN		[		_
						One Time		
					SVO:			
OPT	72-102102	Basic	Not Complied With					
ENGINE - C	OMPRESSOR INTERN	MEDIATE C	ASE AND FITTINGS - INTRODUCTION	ON OF AN				_
NTERMED		IEO MADE	EDOM A DIFFERENC		SVO:	One Time		_
JASE WITH	H ALTERNATIVE BUSH	IES MADE			500:			
OPT	72-900418	Basic	Not Complied With					
				nal Sealant to				
Correct In-S	Service Oil Leaks on Acc	cessory Ge	arbox.		SVO:	One Time		_
		_	Not Applicable					=
OPT								
	arbox Drive-Driven Asse Ion-Modification Service		noval And Installation Of The No.2 Be	aring Support	No Action i	s Required for Prio One Time	r Revision	_
nousing - iv	ion-iviodincation Service	Dulletill				One mine		Т
OPT	72-900526	1	Not Complied With			<u> </u>		
		-	•	Of The	No Astis !	s Required for Prio	r Dovinion	_
	Gearbox Module - Inspe Gearbox Line 12.	ction By Ca	arrying Out A Pre-Load Measurement	or the	NO ACTION I	One Time	Revision	-
	GOGIDOX LING 12.				SVO:			
OPT	72-900580	1	Not Complied With					
		-	- E - REPLACEMENT OF THE OIL FILL	L FR	No Action i	s Required for Prio	r Revision	-
ASSEMBLY	<b>/</b> -					One Time		
NON-MODI	FICATION SERVICE B	ULLETIN			SVO:			
OPT	73-100363	Basic	Complied With	27-Oct-00	0.00	0	1	_
	T 73-100363 Basic Complied With 27-Oct-00 and Control- Fuel Metering Unit (FMU) - Introduction Of A New Optimised Fuel Metering Unit			Metering Unit		<u> </u>		-
	Control- Fuel Metering Unit (FMU) - Introduction Of A New Optimised Fuel Metering L					One Time		_
				SVO:	Nor	ne		

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	Π
OPT	73-100459	1	Complied With	27-Oct-00	0.00	0	1	П
iel and C	ontrol- Fuel Sprav Nozz	les - Introduct	ion Of A Fuel Spray Nozzle Asser	mbly With		Unknown		$\dashv$
	ternal Parts					One Time		
					SVO:	Nor	ne	
OPT	73-100505	Basic	Not Complied With					
uel and C	ntrol - Engine Electroni	c Controller (	EEC) - Introduction Of An Alternat	tive Material For			<u>l</u>	_
	ti-Vibration Mounts	(	,			One Time		
					SVO:			
OPT	73-100596	Basic	Complied With	27-Oct-00	0.00	0	1	
uel and C	ontrol - Engine Electroni	ic Control (EE	C) - Introduction Of Improved EE	C Firebox			1	_
andling A	•	(		- 1 11 - 11 - 11		One Time		
					SVO:	Nor	ne	
OPT	73-100676	Basic	Not Complied With					
uel and C	ntrol - Fuel Meterina U	nit - Removal	Of The Spill Diverter Valve				1	_
			2 op 2			One Time		
					SVO:			
OPT	73-100689	Basic	Complied With	27-Oct-00	0.00	0	1	_
uel and C	ontrol - HP Fuel Filter - I	ntroduction C	of Improved Removal / Installation	Features				_
aci ana o		introduction C	mproved Removal / motaliation	Touturos		One Time		
					SVO:	Nor	ne	
OPT	73-101085	1	Complied With	27-Oct-00	0.00	0	2	_
		uel Peturn T	Tank Valve - Introduction Of A F	Tuel Peturn To		Unknown	1	
	With Related Dressing		Tank valve - introduction of AT	del Retain 10		One Time		
	· ·				SVO:	Nor	ne	
OPT	73-101094	Basic	Not Complied With					_
NGINE FI	JEL AND CONTROL - F		Distribution Tubes And Fittings - In	ntroduction Of A				$\dashv$
	ube With Increased Cle			in oddonon on A		One Time		
					SVO:			
OPT	73-101101	1	Not Complied With					
_		eft And Right	Engine Build Unit (Ebu) And Nac	elle Changes		Unknown	1	_
	The Introduction Of A F			che Orlanges		One Time		
			•		SVO:			
OPT	73-101359	Basic	Not Complied With					_
			Distribution Tubes And Fittings - In	atroduction Of A				_
			Clearance Between The Tuhe An			One Time		_
	The HP Stage 5 Bleed A				SVO:			
OPT	73-101362	Basic	Not Complied With					Ξ
			<u> </u>	A Now FFC				
lardware S		ie Electronic (	Controller (EEC) - Introduction Of	A New EEC		One Time		_
					SVO:			
OPT	73-101367	Basic	Not Complied With					=
			ine Controller (EEC) - Introduction	2 Of An FFC				_
	Hardware Standard (0		ine Controller (EEC) - Introduction	II OI AII EEC		One Time		_
	Transmart Clarical a (c.	-,			SVO:			
OPT	73-101386	Basic	Not Complied With					_
			<u> </u>					
NC-INE EL	JEL AND CONTROL - F	uel Manifold	- Change Of Supplier Source For	The Fuel				
	amper Wire					One Time		

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	73-101396	Basic	Not Complied With				
NGINE FL	JEL AND CONTROL - E	xternal Fuel	Distribution Tubes And Fittings - Int	roduction Of			1
	umbers For Two Fuel T				0) (0	One Time	
					SVO:		
OPT	73-101415	Basic	Not Complied With				
NGINE FL	JEL AND CONTROL - E	xternal Fuel	System Air Tubes And Fittings - Cha	ange Of			
			And P50 Flexible Air Tubes	-	0) (0	One Time	
					SVO:		
OPT	73-101443	Basic	Not Complied With				
NGINE FL	JEL AND CONTROL - I	Data Entry Pl	ug (DEP) - Introduction Of A New DI	P			
		-			0)/0	One Time	
					SVO:		
OPT	73-101451	Basic	Not Complied With				
NGINE FL	JEL AND CONTROL - E	Engine Electr	onic Controller (EEC) - Introduction	Of A New			•
ocation Of	The EEC Connect Mod	dule Capacito	or		01/0	One Time	
					SVO:		
OPT	73-101477		Not Complied With				
NGINE FL	JEL AND CONTROL - 1	30 Thermoo	ouples - Introduction Of A New T30	Thermocouple		Unknown	•
robe SB-B	R700-73-101477				0)/0	One Time	
					SVO:		
OPT	73-101477	Basic	Not Complied With				
NGINE FL	JEL AND CONTROL - 1	30 Thermoo	ouples - Introduction Of A New T30	Thermocouple			•
robe					SVO:	One Time	
					5VO:		
OPT	73-101504	1	Not Complied With				
			onic Controller (EEC) - Introduction	Of A New	No Action is	Required for Price	or Revision
tandard Of	f EEC Hardware And S	oftware			SVO:	One Time	
				1	070.		•
OPT	73-101505	Basic	Not Complied With				
NGINE FL	JEL AND CONTROL - F	Fuel Flow Tra	insmitter (FFT) - Introduction Of A N	ew FFT			
					SVO:	One Time	
					OV 0.		
OPT	73-101509	Basic	Not Complied With				
			onic Controller (EEC) - Introduction	Of An EEC		O T'	
ith Printed	d Circuit Boards From A	New Source	9		SVO:	One Time	
					UV 0.		
OPT	73-101539	Basic	Not Complied With				
			ial Pressure Switch - Introduction Of	Line		O Ti	
eplaceable	e Items For The Fuel D	ifferential Pre	essure (POP-OUT) Indicator		SVO:	One Time	
		I I	N. C. P. LIMITAL		3,0.		
OPT	73-101547	Basic	Not Complied With				
	JEL AND CONTROL - I	DATA ENTRY	Y PLUG (DEP) - INTRODUCTION O	F A DEP WITH		One Time	
HE .pdi icari	LE IDENTIFICATION S	EEVE			SVO:	One Time	
					3,0.		
OPT	73-101558	1	Not Complied With				
		uel Flow Tra	nsmitter (FFT) - Introduction Of A N	ew FFT With		Unknown	
nproved A	ccuracy Limits				SVO:	One Time	
					SVU:	1	

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	73-101559	2	Not Complied With				
ngine Fue	el And Control - External	Fuel Systen	n Air Tubes And Fittings - Introduction	of External	No Action is	Required for Price	r Revision
ressings (	Changes For New Stand	lard Of Engi	ne Electronic Controller (FFC)		0)/0	One Time	
					SVO:		
OPT	73-101617	1	Not Complied With				
	UEL AND CONTROL - F	uel Flow Tra	ansmitter (FFT) - Introduction Of A FF	T With A New	No Action is	Required for Price	r Revision
Calibration					SVO:	One Time	
	1			•	370.		1
OPT	73-101628	1	Not Complied With				
		ngine Elect	ronic Controller (EEC) - Introduction (	Of An EEC		Unknown One Time	
WITH X1.1	Software Standard				SVO:	One Time	
OPT	73-101634	1	Not Complied With				
		-	<u> </u>	TINOO	NI- A-dii	Demilier d fee Dele	n Davidalan
ENGINE FU INTRODUC		:VIEKNAL I	FUEL SYSTEM AIR TUBES AND FIT	TINGS -	INO ACTION IS	Required for Price One Time	n revision
	NAL DRESSINGS CHA	NGES FOR	NEW STANDARD C		SVO:		
OPT	73-101761	1	Not Complied With				
		-	ontroller (EEC) - Introduction Of The N	lew EEC			
	tandard C8.0		ontroller (LLC) - introduction of the r	NEW LLC		One Time	
					SVO:		
OPT	73-101806	1	Not Complied With				
ENGINE FL	I JEL AND CONTROL - E	NGINE ELE	CTRONIC CONTROLLER (EEC) -		No Action is	Required for Pric	r Revision
INTRODUC	CTION OF X1.2		, ,			One Time	
SOFTWAR	E STANDARD ON AN E	EC WITH F	IARDWARE STAND		SVO:		
OPT	73-101815	Basic	Not Complied With				
		NGINE ELE	CTRONIC CONTROLLER (EEC) -	•			•
INTRODUC	CTION OF EEC IDENTIFICATION	LADELC			SVO:	One Time	
	1			I	370.		1
OPT	73-101865	Basic	Not Complied With				
ENGINE FL PART	JEL AND CONTROL - F	UEL RETU	RN TO TANK VALVE (FRTV) - CORF	RECTION OF		One Time	
	FOR EXTERNAL REPL	ACEABLE	PARTS OF THE FR		SVO:	One Time	
OPT	74-100199	Basic	Complied With	27-Oct-00	0.00	0	1
			<u>'</u>	27-001-00	0.00	Ŭ	'
GNITION -	· Ignition Unit - High Ene	ergy - Revise	d Igniter Box Attaching Parts			One Time	
					SVO:	No	ne
OPT	74-100355	Basic	Complied With	27-Oct-00	0.00	0	1
	Igniter Plug - Introduction		<u> </u>				
Civilloiv	iginioi i lug ilitioudotti	011 01 71 000	ond Course igniter i lag			One Time	
					SVO:	No	ne
OPT	74-101073	1	Not Complied With				
GNITION -	Igniter Plug - Introduction	on Of A Star	ndard Length Igniter Plug Adaptor And	d Related		Unknown	
Adjusting W			· ·		01/0	One Time	
					SVO:		•
OPT	75-100228	1	Complied With	27-Oct-00	0.00	0	1
AIR - VSV	Actuator -Introduction O	f One Hande	ed 'Rosan' Locking Feature			Unknown	
					SVO:	One Time No	no.
					300.	INU	110

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

BR700-710A2-20-12279

36	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1
OPT	75-100385	1	Complied With	27-Oct-00	0.00	0	2	T
		_	- Introduction Of An Improved Desig		0.00	Unknown		- 2
	Solenoid Control Block	JOHN DIOCK	- miroddellon Or An improved Desig	ii Oi bicca		One Time		7,8597
					SVO:	No	ne	
OPT	75-100392	Basic	Complied With	27-Oct-00	0.00	0	1	
	Actuator - Introduction C	Of A Variable	Stator Vane Actuator Manufactured	By A New			1	7,8597
Supplier					SVO:	One Time No	ne	7.
OPT	75 404007	Dania I	Not Complied With	1	373.	 	T	
OPT	75-101097	Basic	<u> </u>	Davida a Fara				
			Of A New Air Tube With A Different X And An Additional Clip Point CP404			One Time		$\dashv$
		,			SVO:			
OPT	75-101228	Basic	Not Complied With					Ī
AIR - Core	Air Tubes And Fittings -	· Introduction	Of New HP2/HP4 Air System Tube	Assemblies		l	Į.	
Which Are	Decreased In Weight		·		SV(O:	One Time		
	1			1	SVO:		ı	<u> </u>
OPT	75-101447	2	Not Complied With					
AIR - VSV	Actuator - Introduction (	Of A Modified	I Variable Stator Vane (VSV) Actuato	r	No Action is	s Required for Pric	or Revision	
					SVO:	One Time		
OPT	75-101694	Basic	Not Complied With					Ť
			f Washers With A Smaller Outer Dian	neter For The				
	Of The Handling Bleed			neter For The		One Time		
					SVO:			
					0.0.			
OPT	77-100556	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE IN	IDICATING - Turbine O		Complied With ire Detection Thermocouple - Introdu		l		1	7859
ENGINE IN			•		0.00	One Time		/8592
ENGINE IN Strengthen	NDICATING - Turbine Or ed Terminals	verheat/Oil F	ire Detection Thermocouple - Introdu		l	One Time		/8592
ENGINE IN Strengthen	NDICATING - Turbine Ored Terminals	verheat/Oil F	ire Detection Thermocouple - Introdu	ction Of	0.00	One Time		/8592
ENGINE IN Strengthen  OPT  ENGINE IN	NDICATING - Turbine Ored Terminals	verheat/Oil F	ire Detection Thermocouple - Introdu	ction Of	0.00	One Time		/8592
ENGINE IN Strengthen  OPT  ENGINE IN	NDICATING - Turbine Ored Terminals	verheat/Oil F	ire Detection Thermocouple - Introdu	ction Of	0.00	One Time No		/8592
ENGINE IN Strengthen  OPT  ENGINE IN	NDICATING - Turbine Ored Terminals	verheat/Oil F	ire Detection Thermocouple - Introdu	ction Of	0.00 SVO:	One Time No		78592
OPT ENGINE IN Probes OPT	77-101536	Basic as Temperat	Not Complied With ure (TGT) Thermocouple - Introduction	on Of New TGT	0.00 SVO:	One Time No		78592
OPT ENGINE IN Probes OPT	77-101536	Basic as Temperat	Not Complied With  Introduction Thermocouple - Introduction  Not Complied With	on Of New TGT	SVO:	One Time  One Time  One Time		78592
OPT ENGINE IN Probes  OPT ENGINE IN Harness	TOTATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grant Control Contro	Basic as Temperat Basic as Temperat	Not Complied With  ure (TGT) Thermocouple - Introduction  Not Complied With  ure (TGT) Harness - Introduction Of A	on Of New TGT	0.00 SVO:	One Time  One Time  One Time		78592
OPT ENGINE IN Probes  OPT ENGINE IN Harness	77-101536  NDICATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grant Control of the control of t	Basic Basic as Temperat Basic as Temperat	Not Complied With  Introduction  Not Complied With  Introduction  Not Complied With  Introduction  Not Complied With  Introduction Of A	on Of New TGT	SVO:	One Time  One Time  One Time		/8592
OPT ENGINE IN Probes  OPT ENGINE IN Harness  OPT ENGINE IN	77-101536  NDICATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grand Tu	Basic Basic Basic Basic Basic Fransducer A	Not Complied With  ure (TGT) Thermocouple - Introduction  Not Complied With  ure (TGT) Harness - Introduction Of A	on Of New TGT	SVO:	One Time  One Time  One Time		/8592
OPT ENGINE IN Probes  OPT ENGINE IN Harness  OPT ENGINE IN	77-101536  NDICATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grant Control of the control of t	Basic Basic Basic Basic Basic Fransducer A	Not Complied With  Introduction  Not Complied With  Introduction  Not Complied With  Introduction  Not Complied With  Introduction Of A	on Of New TGT	SVO:	One Time  One Time  One Time		/8592
OPT ENGINE IN Probes  OPT ENGINE IN Harness  OPT ENGINE IN Monitoring	77-101534  NDICATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grant Control of the control of t	Basic as Temperat Basic as Temperat Basic as Temperat	Not Complied With  Ure (TGT) Thermocouple - Introduction  Not Complied With  Ure (TGT) Harness - Introduction Of A  Not Complied With  Indicate the second s	on Of New TGT	SVO:	One Time  One Time  One Time		/8592
OPT ENGINE IN Probes  OPT ENGINE IN Harness  OPT ENGINE IN Horness  OPT ENGINE IN Horness	77-101534  NDICATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grant Control of the control of t	Basic as Temperat Basic as Temperat Basic ransducer Arometer Basic	Not Complied With  Ure (TGT) Thermocouple - Introduction  Not Complied With  Ure (TGT) Harness - Introduction Of A  Not Complied With  Und Cable - Introduction Of A New En	on Of New TGT  A New TGT  gine Vibration	SVO:	One Time  One Time  One Time		78592
OPT ENGINE IN Probes  OPT ENGINE IN Harness  OPT ENGINE IN Monitoring  OPT Engine Ind	77-101534  NDICATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grant Control of the control of t	Basic Basic Basic Basic Fransducer Arometer Basic Gucer And Odd	Not Complied With  Ure (TGT) Thermocouple - Introduction  Not Complied With  Ure (TGT) Harness - Introduction Of A  Not Complied With  Indicate the second s	on Of New TGT  A New TGT  gine Vibration	SVO:	One Time  One Time  One Time		/8592
OPT ENGINE IN Probes  OPT ENGINE IN Harness  OPT ENGINE IN Monitoring  OPT Engine Ind	77-101534  NDICATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grant Control of the control of t	Basic Basic Basic Basic Fransducer Arometer Basic Gucer And Odd	Not Complied With  Ure (TGT) Thermocouple - Introduction  Not Complied With  Ure (TGT) Harness - Introduction Of A  Not Complied With  Und Cable - Introduction Of A New En	on Of New TGT  A New TGT  gine Vibration	SVO:	One Time  One Time  One Time  One Time		/8592
OPT ENGINE IN Probes  OPT ENGINE IN Harness  OPT ENGINE IN Monitoring  OPT Engine Ind	77-101534  NDICATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grant Control of the control of t	Basic Basic Basic Basic Fransducer Arometer Basic Gucer And Odd	Not Complied With  Ure (TGT) Thermocouple - Introduction  Not Complied With  Ure (TGT) Harness - Introduction Of A  Not Complied With  Und Cable - Introduction Of A New En	on Of New TGT  A New TGT  gine Vibration	SVO:	One Time  One Time  One Time  One Time		
OPT ENGINE IN Probes  OPT ENGINE IN Harness  OPT ENGINE IN Monitoring  OPT Engine Ind Monitoring	77-101534  NDICATING - Turbine Ored Terminals  77-101534  NDICATING - Turbine Grant Communication of the communica	Basic as Temperat Basic as Temperat Basic Fransducer Arometer Basic ducer And C Assembly	Not Complied With  Ure (TGT) Thermocouple - Introduction  Not Complied With  Ure (TGT) Harness - Introduction Of A  Not Complied With  And Cable - Introduction Of A New En  Not Complied With  Sable - Introduction Of A New Engine	on Of New TGT  A New TGT  gine Vibration	SVO:	One Time  One Time  One Time  One Time		78592

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	78-100358	Basic	Not Applicable				
XHAUST	- Thrust Reverser - Dele	etion Of The Th	rust Reverser Stow Switch Access Par	nels			
						One Time	
OPT	78-100359	Basic	Not Applicable				
	-Thrust Reverser - Dele		''				
						One Time	
	<b>I</b>		Net App Peakle				
OPT	78-100360	Basic	Not Applicable				
EXHAUST	- Inrust Reverser - Dele	etion Of The Ne	xtel Layer On The Fan Duct			One Time	
OPT	78-100361	Basic	Not Applicable				
EXHAUST	- Thrust Reverser - Dele	etion Of The Ne	xtel Layer On Frame 1			One Time	
						One Time	
OPT	78-100389	1	Not Applicable				
		- Change Of Th	e Linear Variable Transformer To Ensu	ure		Unknown	
Improved P	erformance					One Time	
OPT	78-100390	Basic	Not Applicable				
			plified Torque Box And Laterial Beam	Joint For			
	duction Purposes		pinioa Torquo Box7ina Latonal Boaini	001111101		One Time	
			Net App Cooking				
OPT	78-100417	Basic	Not Applicable				
EXHAUST	- Left Engine Thrust Re	verser - Introdu	ction Of Longer Hydraulic Hoses			One Time	
OPT	78-100593	1	Not Applicable				
	<ul> <li>Thrust Reverser - Change</li> <li>Of Weight Reduction F</li> </ul>		Reverser Pivot Door Honeycomb Mater	rial And		Unknown One Time	
introduction	TOT Weight Neddellon i	eatures				CHO TIMO	
OPT	78-100599	Basic	Not Applicable				
EXHAUST	- Thrust Reverser - Intro	oduction Of A W	eight Reduced Gearbox Air Breather F	Pipe			
						One Time	
OPT	78-100626	Basic	Not Applicable				
			cation Of Protective Coating To The Te	rtiary Lock			
Pawl		, , , , ,	5	•		One Time	
0.0.7	70.400.44	I <b>5</b> · · · I	Net Applicable				
OPT	78-100641	Basic Structure Intr	Not Applicable	unation			
	- Thrust Reverser Fixed veen The Nozzle And Be		oduction Of A New Material For The Ju	ariction		One Time	
OPT	78-100747	Basic	Not Applicable				
	- Left And Right Thrust Attaching Parts	Reverser Harne	ess - Removal Of Two Unused Flange l	Brackets		One Time	
A THEIR F	maoning i arts					00	

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Left Eng Hrs: 5,927.00

Eng Cycs: 2,313

OPT	ervice Bulletin	Rev.	S/B Status	ate CW	Eng Hrs	Eng Cyc	Rev. CW	
	78-100783	7	Not Applicable					
EXHAUST	- Left And Right Engine	Thrust Reve	erser - Material Change Of The Pivoting Do	or Seal	No Action i	s Required for Pric	or Revision	78592
Compresso	or And Carrier Segments	5				One Time		92
OPT	78-100898	Basic	Not Applicable					
EXHAUST	- Exhaust Cone - Introd	uction Of A	One Piece Exhaust Cone			I		78597
						One Time		2.6
OPT	78-100935	1	Not Applicable					
			rtiary Locks With A Better Manual Release			Unknown		78597
wecnanism	n And Increased Solenoi	a Force				One Time		7
OPT	78-100987	1	Not Applicable					
			draulic Tubes - Changes To The Main-Doo	or-		Unknown	•	78592
Actuator H	oses (The Actuator Hose	es) Of The T	hrust Reverser Unit (TRII)			One Time		12
OPT	78-101061	4	Not Applicable					
			hrust Reverser Flow Discourager Seals Bo	etween		Unknown		78592
The Pivot [	Doors And The Fixed Str	ructure				One Time		92
OPT	78-101387	Basic	Not Applicable					
EXHAUST	- Thrust Reverser - Intro	duction Of S	Stow Switches Manufactured By A New Su	pplier				78592
						One Time		92
OPT	78-101442	T - T	N. A. P. L.					
	70 101772	Basic	Not Applicable					
	- Exhaust Nozzle - Intro	duction Of A	New Exhaust Nozzle Assembly Without S	pacers				398/
		duction Of A	New Exhaust Nozzle Assembly Without S	pacers		One Time		78592
	- Exhaust Nozzle - Intro	duction Of A	New Exhaust Nozzle Assembly Without S	pacers		One Time		
OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit (	duction Of A	New Exhaust Nozzle Assembly Without S Nozzle Skin					
OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit (	duction Of A	New Exhaust Nozzle Assembly Without S Nozzle Skin Not Applicable			One Time One Time		
OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit (	duction Of A	New Exhaust Nozzle Assembly Without S Nozzle Skin Not Applicable					78592 /8592
OPT EXHAUST Bonding Re OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit ( esistance  78-101512 - Thrust Reverser Pivoti	duction Of A ets And The  Basic ICU) - Introd  Basic	New Exhaust Nozzle Assembly Without S Nozzle Skin  Not Applicable  luction Of An Isolation Control Unit With Im	proved		One Time		/8592
OPT EXHAUST Bonding Re OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit ( esistance  78-101512	duction Of A ets And The  Basic ICU) - Introd  Basic	New Exhaust Nozzle Assembly Without S Nozzle Skin  Not Applicable  luction Of An Isolation Control Unit With Im  Not Applicable	proved				/8592
OPT EXHAUST Bonding Re OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit ( esistance  78-101512 - Thrust Reverser Pivoti	duction Of A ets And The  Basic ICU) - Introd  Basic	New Exhaust Nozzle Assembly Without S Nozzle Skin  Not Applicable  luction Of An Isolation Control Unit With Im  Not Applicable	proved		One Time		
OPT EXHAUST Bonding Re  OPT EXHAUST Reverser F	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit ( esistance  78-101512 - Thrust Reverser Pivoti Pivoting Doors  78-101514	Basic Basic Basic Basic Basic Basic Basic Basic Basic	New Exhaust Nozzle Assembly Without S Nozzle Skin  Not Applicable luction Of An Isolation Control Unit With Im  Not Applicable Instruction Of Various Improvements To Th	proved e Thrust		One Time One Time		78592
OPT EXHAUST Bonding Re OPT EXHAUST Reverser F OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit ( esistance  78-101512 - Thrust Reverser Pivoti Pivoting Doors  78-101514	Basic Basic Basic Basic Basic Basic Basic Basic Basic	New Exhaust Nozzle Assembly Without S Nozzle Skin  Not Applicable luction Of An Isolation Control Unit With Im  Not Applicable Instruction Of Various Improvements To The  Not Applicable	proved e Thrust		One Time		78592
OPT EXHAUST Bonding Re OPT EXHAUST Reverser F OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit ( esistance  78-101512 - Thrust Reverser Pivoti Pivoting Doors  78-101514 - Thrust Reverser Fixed	Basic Basic Basic Basic Basic Basic Basic Basic Basic	New Exhaust Nozzle Assembly Without S Nozzle Skin  Not Applicable luction Of An Isolation Control Unit With Im  Not Applicable Instruction Of Various Improvements To The  Not Applicable	proved e Thrust		One Time One Time		/8592 /8592 /8592
OPT EXHAUST Bonding Re OPT EXHAUST Reverser F  OPT EXHAUST Made From	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit ( esistance  78-101512 - Thrust Reverser Pivoti Pivoting Doors  78-101514 - Thrust Reverser Fixed of A Different Material  78-101515	Basic Basic Basic Basic Basic Basic Basic Basic Basic Basic Basic	New Exhaust Nozzle Assembly Without S Nozzle Skin  Not Applicable luction Of An Isolation Control Unit With Im  Not Applicable Instruction Of Various Improvements To Th  Not Applicable Introduction Of A New Upper Inhibition Boli	proved e Thrust		One Time One Time		/8592 /8592 /8592
OPT EXHAUST Bonding Re OPT EXHAUST Reverser F  OPT EXHAUST Made From	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit ( esistance  78-101512 - Thrust Reverser Pivoti Pivoting Doors  78-101514 - Thrust Reverser Fixed of A Different Material  78-101515	Basic Basic Basic Basic Basic Basic Basic Basic Basic Basic Basic	New Exhaust Nozzle Assembly Without S Nozzle Skin  Not Applicable Iuction Of An Isolation Control Unit With Im  Not Applicable Instruction Of Various Improvements To Th  Not Applicable Introduction Of A New Upper Inhibition Bol	proved e Thrust		One Time One Time		/8592 /8592 /8592
OPT EXHAUST Bonding Re OPT EXHAUST Reverser F  OPT EXHAUST Made From OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit ( esistance  78-101512 - Thrust Reverser Pivoti Divoting Doors  78-101514 - Thrust Reverser Fixed n A Different Material  78-101515 - Thrust Reverser Fixed	Basic Basic Basic Basic Structure -	New Exhaust Nozzle Assembly Without S Nozzle Skin  Not Applicable Iuction Of An Isolation Control Unit With Im  Not Applicable Instruction Of Various Improvements To Th  Not Applicable Introduction Of A New Upper Inhibition Bol	proved e Thrust		One Time  One Time  One Time		/8592 /8592 /8592
OPT EXHAUST Bonding Re OPT EXHAUST Reverser F OPT EXHAUST Made From OPT EXHAUST	- Exhaust Nozzle - Intro he Front Support Bracke  78-101501 - Isolation Control Unit (esistance)  78-101512 - Thrust Reverser Pivotic Pivoting Doors  78-101514 - Thrust Reverser Fixed in A Different Material  78-101515 - Thrust Reverser Fixed in A Different Material	Basic Basic Basic Basic Basic Basic Basic Structure - Basic	Not Applicable  Not Applicable  Not Applicable  Not Applicable  Not Applicable  Instruction Of Various Improvements To The  Not Applicable  Introduction Of A New Upper Inhibition Bolicable  Not Applicable  Introduction Of A New Y Stop Fitting	e Thrust		One Time  One Time  One Time		/8592 /8592

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	78-101607	1	Not Applicable					
XHAUST	- Thrust Reverser - Intro	duction Of A	New Thrust Reverser Unit (TRU)		No Action	is Required for Pric	r Revision	
						One Time		+
		I <b>.</b>	Not Applicable	1		<u> </u>		+
OPT	78-101635	Basic		24 1 14731				
nproved S		Stow Switch -	Introduction Of A Door Stow Sw	itch with		One Time		
OPT	78-101716	Basic	Not Applicable					T
xhaust - T	hrust Reverser Attach F	arts and Fittir	ngs - Clarification And Correction	of the Thrust		· L		
Reverser U	Init (TRU) Attaching Part	t Definition				One Time		-
OPT	78-101772	Pasia	Not Applicable			<u> </u>		+
		Basic		acturing and				
	nrust Reverser - Introdu Process for the Thrust R		us Minor Changes to the Manufa TRU)	iciumg and		One Time		
		,	,					
OPT	78-101788	Basic	Not Applicable					
xhaust - T	hrust Reverser - Definiti	ion Of Existing	Parts of the Pivoting Door Actu	ator (PDA) Rod		Unknown		
	ably as Spareable Items on Baseline	And Correction	n to the Definition of Spareable I	Parts in the		One Time		-
	1	Dania I	Not Applicable	24-Jan-16	4504.00	1910	Basic	#
OPT	78-101944	Basic			4524.90	1910	Dasic	_
RANSMIT		NSOR - INTRI	ODUCTION OF A NEW LINEAR	VARIABLE		One Time		
LVT) BON	DING STRAP					Noi	ne	
OPT	78-101983	1	Not Applicable					
		DOOR STOV	V SWITCH - INTRODUCTION O	F A NEW DOOR	Action is	Required for Prior	Revision	
STOW SW	ITCH MPROVED FUNCTION/	AI ITY				One Time		-
OPT	78-101997	Basic	Not Applicable					Ħ
_		_ 0.0.0	VARIOUS LOCATIONS - INTRO	DUCTION OF				
IEW	- ITIKOST KEVEKSEK	ONIT (TRO)	VARIOUS LOCATIONS - INTRO	DOCTION OF		One Time		
ASTENER	R DEFINITIONS WHICH	ARE USED	TO MOUNT THE T					
OPT	78-900535	3	Not Applicable					
			tor - Inspection Of The Rod End	Assembly Of The	No Action	is Required for Prio	r Revision	
vivoting Do	oor Actuator (PDA) - Nor	n-Modification	Service Bulletin			One Time		
OPT	78-900617	Basic	Not Applicable	1				Ħ
			T REVERSER - INSPECTION C	NE THRUST				-
REVERSE		OINE THROC	THE VERGER - INGLECTION C	7 1111001		One Time		
TRU) PIVO	OT DOOR INTERNAL S	URFACES - N	ION-MODIFICATIC					
OPT	79-100294	Basic	Complied With	27-Oct-00	0.00	0	1	T
IL - Fuel (	Cooled Oil Cooler - Rem	oval Of Life L	imitation	•		O T'	•	
					SVO:	One Time Nor	ne	$\dashv$
OPT	70-100402	Basic	Complied With	27-Oct-00	0.00	0	2	ᅥ
OPT	79-100403		<u> </u>		0.00	l		$\dashv$
ransducer		suucei - intro	duction Of A New Oil Differential	riessuie		One Time		
					SVO:	Nor	ne	٦

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

### BR700-710A2-20-12279

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	79-100413	Basic	Complied With	27-Oct-00	0.00	0	2	٦
OIL - Fuel C	Cooled Oil Cooler - Intro	duction Of A N	New Unit Featuring A Cast Version	on Of The Oil		l	<u> </u>	_
ilter Housi			G		0)/0	One Time		$\Box$
					SVO:	Noi	ne	╝
OPT	79-100478	Basic	Complied With	27-Oct-00	0.00	0	1	
OIL - Extern	al Oil Tubes And Fitting	gs - Introductio	on Of Revised Clipping Points	•				
					SVO:	One Time No		_
					300.	INOI	ile .	ᆜ
OPT	79-101287	Basic	Not Complied With					
			p With A Smaller Spill Return Or	rifice Which				
ncreases T	he Pump Discharge Oil	l Flow			SVO:	One Time		-
			Nat Oamer Carl With		0.00		1	=
OPT	79-101292	Basic	Not Complied With					
	ıal Oil Tubes And Fittinς Γhe Fuel Cooled Oil Co		on Of A New Oil Tube Between 1	The Gearbox Oil		One Time		4
rump And	The Fuel Cooled Oil Co	oiei			SVO:	One fille		٦
ODT	79-101445	Doolo	Not Complied With		<u> </u>	<u> </u>		╡
OPT		Basic	<u> </u>					_
JIL - OII Pu	mp - Introduction Of A I	New Static An	ti Leak Valve (Salv) Into The Oil	Pump Unit		One Time		-
					SVO:			
OPT	79-101449	Basic	Not Complied With					Ħ
			duction Of A New Oil Filter Diffe	rential Pressure				4
	A Change To The Swit		duction of A New Oil Filter Diffe	rential Flessure		One Time		٦
					SVO:			
OPT	79-101458	Basic	Complied With	22-Mar-10	2695.10	1340	Basic	T
OIL - Pressi	ure Filter Element - Intro	oduction Of A	New Oil Filter Element With Incr	eased Dirt		ı		_
Holding Cap	pacity				0)/0	One Time		
					SVO:	Noi	ne	
OPT	79-101470	Basic	Not Complied With					
OIL - Fuel C	Cooled Oil Cooler (FCO	C) - Introduction	on Of A New Front Support Brac	ket				
					SVO:	One Time		_
					370.		•	ᆗ
OPT	79-101482	Basic	Not Complied With					
OIL - Fuel C	Cooled Oil Cooler (FCO	C) - Introduction	on Of A New Fuel Cooled Oil Co	oler		O T		_
					SVO:	One Time		-
OPT	70 404700		Not Complied With		I	I		큭
OPT	79-101739	Basic	<u> </u>					
Oil - Engine Sealing Plat		Jnit (Pressure	And Scavenge Pumps) - Introdu	uction Of A New		One Time		-
bealing i lat					SVO:			
OPT	79-101885	1	Not Complied With					Ħ
		-	<u> </u>	DLIMBC)	No Action i	s Required for Pric	or Povision	-
NTRODUC		PUMP UNIT (	PRESSURE AND SCAVENGE I	PUMPS) -	NO ACTION I	One Time	or Kevision	$\dashv$
	ERNATIVE OIL PUMP	UNIT			SVO:			٦
	79-900541	2	Not Complied With					f
OPT	1000071		p		1	1	1	ı
OPT		aine Oil Systa	m - Non-Modification Service Pr	ılletin	No Action i	s Required for Pric	or Revision	$\dashv$
		gine Oil Syste	m - Non-Modification Service Bu	ulletin	No Action i	s Required for Pric One Time	or Revision	

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

# **Engine Service Bulletin Status**

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

BR700-7	710A2-20-12279			Left En	g Hrs: 5,927	7.00 Eng	Cycs: 2,3	313
Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	80-100470	Basic	Complied With	27-Oct-00	0.00	0	1	
-			Of A Dual-Plane Balanced Turbine Wh	neel And A		0 F	l	7859
Revised Method Of Magnetic Chip Detector Attachment				SVO:	One Time No	ne	2	
OPT	80-101517	Basic	Not Complied With					
STARTING	- Starter Air Valve - Intr	oduction Of	A New Starter Air Valve					1
					SVO:	One Time		-
OPT	80-101729	Basic	Not Complied With					
Starting - A	ir Turbine Starter - Intro	duction Of A	New Air Turbine Starter With Modifie	d Turbine				1
Thrust Bear	ring, Seal And Retaining	Ring			0)/0	One Time		4
					SVO:			Ш
OPT	80-101741	Basic	Not Complied With					
			New Air Turbine Starter With Modifie	d Oil Fill Ports	_			
To Improve	The Maintenance Oil F	ill Procedur	e		C)/O:	One Time		4
					SVO:			Ш
OPT	80-101795	Basic	Not Complied With					
Starting - A	ir Turbine Starter - Intro	duction Of A	An Alternative Seal Ring For The Starte	er Output Shaft				]
					SVO:	One Time		4
					300.			Ш