ENGINE MINI PACK



Engine Model:

BR710-710A2-20

Engine Serial Number:

12276

Condition:

Serviceable, continued time September 2019

TSO: 5,927 CSO: 2,313 TSN: 5,927 CSN: 2,313

LLP Limiter: 2,970

Tag by:

Gama Aviation Engineering

Tag date

September 2019

Location

Dallas, Texas

Additional details

For additional details on this unit please contact the AJW Engines Team.



	ing Civil Aviation hority/Country:	3. Form Tracking Number:					
	DAL-64934						
FA/							
4. Organiz	5. Work Order/Contract/Invoice						
Gama A	viation Engineering, I	nc., 7511 Le	emmon Ave., Hangar C, Dallas, TX	X 75209 (VYQR	491Y)	Number: DAL-64934	
6. Item:	7. Description:		8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	ENGINE		BR700-710A2-20	1	12276	INSPECTED	
12. Remarks: ENGINE WAS REMOVED FROM SERVICEABLE AIRCRAFT BD-700-1A10, SERIAL NUMBER 9081, INSPECTED IAW AMM 71-00-00-910-801 AND DETERMINED TO BE IN SAFE OPERATIONAL CONDITION. PERFORMED OPS TEST OF ROLLS ROYCE ENGINES IAW 71-00-00-710-801. PRESSURVATION OF ENGINE WITNESSED. THIS PART WAS REMOVED WITH TSN:5927.00 & CSN: 2313. GAMA Aviation Engineering, Inc. Certifies that the work specified in block 11/12 was carried out in accordance with EASA Part-145 and, in respect to that work, the component is considered ready for release to service under EASA Part-145 Approval number "EASA.145.6308".							
13b. Autho	orized Signature:	\rightarrow	13c. Approval/Authorization No.	: 14b. Authoriz	(262)	14c. Approval/Certificate No.: VYQR491Y	
13d. Name	(Typed or Printed):		13e. Date (dd/mmon/yyyy):	14d. Name (T	yped or Printed):	14e. Date (dd/mmm/yyyy):	
				Timothy Sa	nson	27-Sep-2019	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article.							
Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1.							
Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

NSN: 0052-00-012-9005

STATEMENT INCIDENTS ACCIDENTS

Two (2) Used Rolls Royce BR700-710A2-20 Manufacturer's Serial Numbers 12276 and 12279

Learjet, Inc. ("Learjet") hereby attests that any Engine or Part listed above while under the control of Learjet a) was maintained by a civil maintenance organization approved by a local civil aviation authority; b) did not sustain accident or incident related damage; and c) to the best of Learjet's knowledge, was not removed at the time of submittal to Learjet from an aircraft involved in an Accident or Incident as defined by the ICAO Definitions: Convention on International Civil Aviation Annex 13 (Aircraft Accident and Incident Investigation) Chapter 1 "Definitions" and Attachment C "List of examples".

LEARJET, Inc., as Seller

Name: 41 and

Title: SECRETARY, DIRECTOR

LEARJET, Inc., as Seller

Name: Kimi

Title: Assistant Treasures Director

AIRCRAFT SERVICES

Engine Life Limted Items

Right Eng Hrs: 5,927.00

Eng Cycs: 2,313

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Rolls Royce BR700-710A2-20-12276

05-10-01 Life Limited Components - Module 31

Tasks/Codes	Inspection / Check	Interval	Compliance		Next [Due	
05-10-01-870-002	LP Compressor Disk Assembly -	5,000 Eng	Date: 18-Aug-06				2
	Replace	Cycles	Eng Hrs: 1,552.40	P/N: FW33929		None	23501
			Eng Cyc: 817	S/N: CTDK7135	5,283 Cycles		
05-10-01-870-003	Fan Shaft Assembly - Replace	25,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR23914		None	78592
			Eng Cyc: 0	S/N: CL06863	25,000 Cycles		2
05-10-01-870-004	HP Comp Rotor Disk Assy (Stages 1-6) -	15,000 Eng	Date: 27-Oct-00				7
	Replace	Cycles	Eng Hrs: 0.00	P/N: BRR23541		None	78592
			Eng Cyc: 0	S/N: 660	15,000 Cycles		2
05-10-01-870-005	HP Comp Rotor Disk Assy (Stage 7-10) -	15,000 Eng	Date: 27-Oct-00				7
	Replace	Cycles	Eng Hrs: 0.00	P/N: BRR21861		None	78592
			Eng Cyc: 0	S/N: 510	15,000 Cycles		2
05-10-01-870-006	Curvic Ring - Replace	15,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR16716		None	78592
			Eng Cyc: 0	S/N: 2991	15,000 Cycles		2
05-10-01-870-007	HP Turbine Rotor Disk Stage 1 - Replace	6,200 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR23952		None	78592
			Eng Cyc: 0	S/N: LDREC11651	6,200 Cycles		2
05-10-01-870-008	HP Turbine Rotor Disk Stage 2 - Replace	10,500 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR22008		None	78592
			Eng Cyc: 0	S/N: LDREC11572	10,500 Cycles		2
05-10-01-870-009	LP Turbine Rotor Disk Stage 1 - Replace	25,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR15535		None	78592
			Eng Cyc: 0	S/N: 1871	25,000 Cycles		2
05-10-01-870-010	LP Turbine Rotor Disk Stage 2 - Replace	25,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR11896		None	78592
			Eng Cyc: 0	S/N: 2864	25,000 Cycles		12
05-10-01-870-011	LP Turbine Rotor Shaft	25,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR19612		None	78592
			Eng Cyc: 0	S/N: BBAN645	25,000 Cycles		2

Manual: TLMC for BR700-710-20 Engine - T-710-2BR - Rev. No: 63 Dated: 27-Mar-19 Reviewed: 09-Aug-19

BOMBARDIER

AIRCRAFT SERVICES

Engine Life Limted Items

Right Eng Hrs: 5,927.00

Eng Cycs: 2,313

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Rolls Royce BR700-710A2-20-12276

05-10-02 Life Limited Components - Module 31

Tasks/Codes	Inspection / Check	Interval	Com	pliance	Next [Due	
05-10-02-870-004	LP Comp Rotor Blade Assy	10,000 Eng	Date: 28-Jan-05				N2
		Cycles	Eng Hrs: 876.30	P/N: FW33513		None	2350
24 Blades			Eng Cyc: 515	S/N: MULTIPLE	10,515 Cycles		3
05-10-02-870-005	LP Comp Annulus Filler Assy	6,300 Engine	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR22626		None	78592
24 Fillers			Eng Cyc: 0	S/N: MULTIPLE	6,300 Cycles		92
05-10-02-870-006	Intermediate Case	20,000 Eng	Date: 27-Oct-00				7
		Cycles	Eng Hrs: 0.00	P/N: BRR22752		None	78592
			Eng Cyc: 0	S/N: 266	20,000 Cycles		2
05-10-02-870-012	Rear Bearing Support Structure	On Condition	Date: 27-Oct-00		On Condition		7
			Eng Hrs: 0.00	P/N: BRR23504		None	78592
			Eng Cyc: 0	S/N: 248			2
05-10-02-870-014	No.4 Stubshaft	On Condition	Date: 27-Oct-00	<u> </u>	On Condition		7
			Eng Hrs: 0.00	P/N: BRR23081		None	78592
			Eng Cyc: 0	S/N: 139			2

Manual: TLMC for BR700-710-20 Engine - T-710-2BR - Rev. No: 63 Dated: 27-Mar-19 Reviewed: 09-Aug-19

(7)

- (1) Particulars of all maintenance work done on the engine.
- (2) Particulars of all overhauls, repairs, replacements, modifications and mandatory inspections relating to the engine or any of its accessories. (3) Particulars of any defects occurring in the engine, and of the rectification of such defects, including a reference to the relevant entries in the technical log.
- (4) Certificate that in carrying out the overhaul, repairs, etc. all mandatory requirements applicable thereto have been complied with.

A/C 9081 N869AP work order \$223583 05/31/2019 TAT 5927.0 cyc 2913 2313 59/27/2019

Accomplished Preservation of the Power Plant on \$2 Engine P/N BR700-710A2 5/N 12276

IAW Rolls Royce MM 10-14-00-620-801.

P/ 52477 L5VR6034



BR710

Boroscope

Technical Report



TYPE: BR700-710A2-20

ENG #2 S/N: 12276

Jet Aviation Basel

Tel.: +41 58 158 44 24 Internet: www.jetaviation.com

NAME: Michel Lehmann

WORK AND INSPECTION

PERFRMED BY:

SIGNATURE:

STAMP: 207449

Damages found on this teardown report are observed before cleaning. NOT and final inspection. Further damages will be mentioned by our quality dept, report,

16.01.2019

Forms HotInsp001

Page 1





GENERAL DATA			
A/C REG.:	9H-IVG	Date:	15.01.2019
W/O:	B9IVG001	A/C S/N:	9081
A/C Type:	BD700-1A10	Engine position:	R/H
A/C Hours:	5'915:32	A/C Landings:	2'308
Engine Type:	BR700-710A2-20	Engine S/N:	12276

1. REASON OF ENGINE INSPECTION

Pre-Buy Inspection

2. DATE / PLACE OF ENGINE INSPECTION

15. January 2019 / Basel





BORESCOPE INSPECTION REPORT CONTENTS:

1.1	FAN	(Page 4)
1.2	1st HPC Blades	(Page 5)
1.3	Fuel Nozzles	(Page 6)
1.4	Combustion Liner	(Page 7)
1.5	Nozzle Guide Vanes	(Page 8)
1.6	1st HPT Blades	(Page 9)
1.7	2nd HPT Blades	
1.8	Conclusion	



1.1 FAN











1.2 1st HPC Blades













1.3 Fuel Nozzles







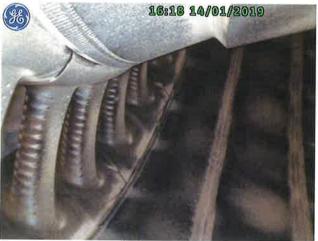






1.4 Combustion Chamber













1.5 Nozzle Guide Vanes













1.6 1st HPT Blades













1.7 2nd HPT Blades









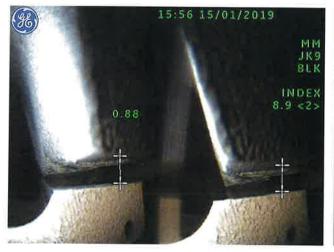




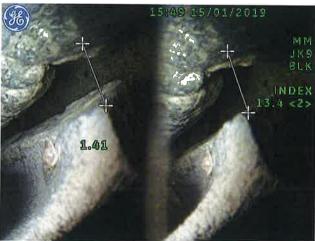
1.8 Conclusion

• Found on 1st HPT blades non-contacting side faces missing material due to erosion within limits. Measured erosion of 0.53mm, limit is 2mm acc EMM. See measurements below.

Gap with no erosion



Gap with erosion





For further questions or assistance, don't hesitate to contact one of the following persons below:

YOUR PLANNING REPRESENTATIVE:

Steven Hancock Tel: +41 58 158 48 68

YOUR AIRCRAFT SUPERVISOR:

Marc Heim Tel: +41 58 158 52 43

WORK PERFORMED BY:

Michel Lehmann Tel: +41 58 158 45 32



LEASE ENGINE SERVICES

ENGINE INHIBITING DECLARATION

ENGINE DETAILS			
Engine Serial Number	12276/12279		
Date	31 may 19		
TSN	5927.0		
CSN	2313		
OIL SYSTEM (MAIN-LINE BEA	RING PRESERVATION)	^ ·	
THIS MUST BE CARRIED OUT DATE OIL SYSTEM PRESERV	TIN ACCORDANCE WITH AMM* / EM* (* ED	delete as appropriate).	PECTOR SAR DO7
Title and Printed Name Signature	Operator Airworthiness	Date	
Set 130	Ref. No.	31 may 19	
FUEL SYSTEM			
THIS MUST BE CARRIED OUT DATE FUEL SYSTEM PRESER	IN ACCORDANCE WITH AMM* / EM* (*RVED	delete as appropriate).	ISPECTOF SAR
Title and Printed Name Signature	Operator Airworthiness Ref. No.	31 may 19	007
	DANGEROUS GOODS BY AIR REGULAT YDRAULIC FLUID MUST BE DRAINED.	TIONS REQUIRES THAT	
STORAGE			
THIS ENGINE HAS BEEN STO as appropriate) REQUIREMEN	RED AND BLANKED IN ACCORDANCE IS.	WITH AMM* / EM* (* delete	SPECTOR SAR
Title and Printed Name Signature	Operator Airworthiness	Date	007

31 may 19



ION RECORD #2 ENS

ENGINE PRESERVATION RECORD

ENGINE DETAILS		
Engine Serial Number	12276	
Date	21 may 19	
TSN	5927 0	
CSN	2313	

The engine has been previously prepared for long term storage in accordance with the RR Engine Manual Task 72-00-00. Regular checks of the humidity indicators are required in order to maintain the correct preservation of the engine whilst in storage. Upon engine receipt, please perform the following inspections:

Examine the humidity indicator at 24 hours from delivery, 7 days and then at regular 28 day cycles. If the humidity indicator shows unsafe the bag/cover must have new replacement desiccant installed and the old desiccant removed.

Note: The humidity indicator should stay blue if the engine is safe. If the colour changes to pink the engine is unsafe and remedial action must be taken.

Use the following table to record accomplishment of the preservation and storage conditions whilst positioned prior to engine lease. Record satisfactory accomplishment by stamping or signing the appropriate boxes in the columns provided with any further remarks. If the task is not possible please indicate this in the box provided and inform the originator.

Date of Engine Receipt:								
le	the engin			•	wine non-ant A/F			
13	Is the engine stored in a climatically controlled environment (YES(NO)							
Inspection Interval	Date	Inspector NSPECTOR	Humidity Indicator	Bag Condition	Maintenance Required	Maintenance Performed		
24 hours	6-1	SAR NSPECTOR	W	W	NO	N/A		
7 days	6-8	SAR INSPECTOR	(2)	Cal	No	NA		
28 days	7.3	SAR 007	En	Co	No	N/A		
28 days	7-31	NSPECTOR SAR	Col	20	NO	NIA		
28 days	8-28	INSPECTOR SAR		40	No	NIA		
28 days	9-23	007	4	2	No	WIA		
28 days		SAR 007						
28 days		NSPECTOR SAR				7		
28 days		007 INSPECTOR						
28 days		SAR 007						



LEASE ENGINE SERVICES



Engine Ground Run Checklist

Engine Ground Run						***************************************	1
Engine Run Leak Chec (Check core mounted HP fuel sy	ck (EMM 71-00-00) stem components only if re	equired by addi	tional mainte	manaa)	SAR	OR p.	
Power Assurance Chec BR710-A2-20: EMM 71-00-00-8	ck (BR710-A1-10: EMM	171-00-00-710	-804			Insp. TOR	
Any discrepancies? No ln case any engine parameter is	lo: X Yes, follo	owing:		e.com	SAR 007	INSPE	R
Record of test data	t (air, ambient) =	deg.C/F		mbient) =	PS	00 I	7
Parameter	Value at idle (after 5 min)	Value at (after 2		Value at (after			
EPR	1.02	1.3	3	1.5	5		
TGT (deg. C)	444	69	0	82	20		
N1 (%)	27,2	85		9	5.	7	1
N2 (%)	65.7	92	/	G	6.1	1	
FUEL FLOW (Lbs/Hrs)	690	44	1/0	120	60		1
OIL PRESSURE (PSI)	69	70	10	70	3	20	V
OIL TEMP. (deg.C)	44		101	10	2	4)	3
N1 VIBRATION (In/Sec)	NIL	NiZ		NiL			1
N2 VIBRATION (In/Sec)	NIL	W:L	A 1	NiL			
Acceleration Test							
Make sure engine gives its max	ximum specified EPR va	alue (high idle	e → 95%ma	x.takeoff thru	ıst: 5	sec).	
EPR of the day $EPR = 1.56$							
Calculated EPR of 95% Trust EPR x 0,95 = 1,42							
Acceleration time				t=	/ o se	c.	

Check aircraft computer for any stored engine faults				
If faults appear follow the fault is	olation procedures	to rectify them. In case of doub	t send fault message	1
list (STD + LTD) for the last 3 fli	ght legs to RRD fo	r judgment and do entry in Carr	y Forward Sheet!	
Long Term Dispatch Faults	Y/N:	RRD informed about faults!	Y/N: N/A	NSPEC
Short Term Dispatch Faults	YN: None Nord	RRD informed about faults!	Y/N: N/A	OOAR TOR
Do Not Dispatch Faults	Y/N: None woted	DND faults must be rectified be	efore engine removal!	



LEASE ENGINE SERVICES



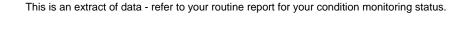
Engine Shut Down							
Record N1 and N2 rotor run down time	t(N1) =	sec. (min.120)	t(N2)=	sec. (min.90)			
Preservation of Powerplant Main line bearing and fuel inhibit A1+C4 (EMM 10-17-00), A2 (EMM10-14-00)	inhibited, ag shipped by a required! **Main lin	Every time an engine is stored more than 30 days the fuel system must be inhibited, agree preservation with RR. If an unpreserved engine is shipped by air, an IATA Shipper's Declaration for Dangerous Goods is required! **Main line bearings must be preserved on-wing. If preserva or tion cannot be accomplished on-wing, contact RR.**					

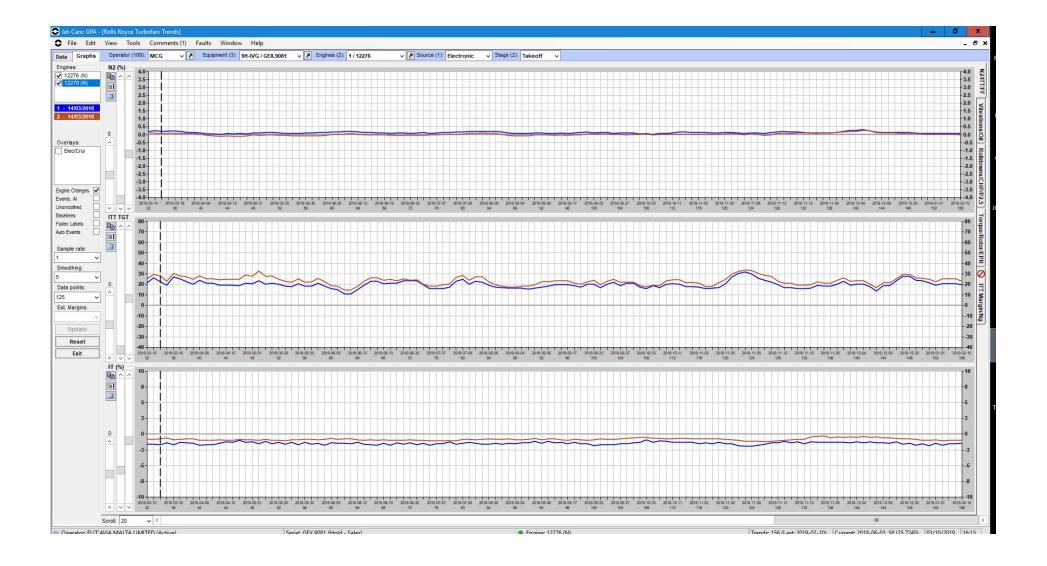
Ref BBO WO 223583 31 May 19

P	Simply
Vibration Survey (optional test)	Parameters
N1 Vibration	Minimum Idle for 5 min.
N2 Vibration	(RECORD)
N1 Vibration	65% N1 for 5 min.
N2 Vibration	(RECORD)
101	Return to min. Idle and stabilize
	Slowly advance throttles to 65% N1
N1 Vibration	In less than 10 seconds advance throttles
N2 Vibration	to 85% N1 for 30 sec. (RECORD)
	In less than 10 seconds retard throttles to
	65% N1 for 30 sec.
N1 Vibration	Minimum Idle for 5 min
N2 Vibration	(RECORD)
11/2 VIDIAUOII	Shut Down Engine

T: + 1 973 292 9597 F: + 1 973 292 3030 http://www.jet-care.com/ inquiries@jet-care.com T: + 44(0) 1256 701777 F: + 44(0) 1256 701377 http://www.jet-care.com/ enquiries@jet-care.com









Aircraft Report for 9H-IVG GEX.9081 - 04 OCTOBER 2019

ELIT'AVIA MALTA LIMITED SkyParks Business Centre Malta International Airport **LUQA** LQA 4000 **MALTA**

Email distribution:

alexander.cutajar@elitavia.com adrian.spiteri@elitavia.com tstranczek@flyaci.com vincent.saintcyr@elitavia.com

Attention: Alexander Cutajar

Operator Code: **MCG**

(This code can be used for general communication with Jet-Care as well as on trend forms and iECHO GPA™ for identification.)

Contact: Alexander Cutajar Telephone: 356 9993 3128

Fax:

Email: alexander.cutajar@elitavia.com

OCTOBER 22-24, 2019 - LAS VEGAS, NV

Join the Jet-Care GPA Team at NBAA BACE 2019 in Las Vegas. Find us on the Spectro | Jet-Care booth C7534

Our new exhibition booth was launched earlier this year and this is its first NBAA event - we hope you will take the opportunity to drop by and see the new design and stop for a coffee and a chat with the team. We look forward to seeing you in Las Vegas.

	Registration AC. Serial	AC. Make/Model Engine Type	#	Engine	Data Source	Trend Stage	Trends	First	Last	Age of Data (days)	Trend Status	See Comments Page
1	9H-IVG	Bombardier Global Express	1	12276	Electronic	Takeoff	122	16-Mar-2018	10-Feb-2019	236 *	Normal	Yes
	GEX.9081	ROLLS-ROYCE BR710-A2-20	1	12276	Electronic	Cruise	134	16-Mar-2018	06-Jan-2019	271 *	Normal	Yes
			2	12279	Electronic	Takeoff	122	16-Mar-2018	10-Feb-2019	236 *	Normal	Yes
			2	12279	Electronic	Cruise	134	16-Mar-2018	06-Jan-2019	271 *	Normal	Yes

^{*}If Age of Data is shown in Bold it indicates that the latest flight data is in excess of 90 days old.





Jet-Care is a trading name of Palace International Ltd.



Registration: 9H-IVG

- We note the last two flights received appear to have corrupted flight dates (2025 and 2088) these have been deleted for clarity. We will await new downloads in due course to re assess and advise as required.

Operator ELIT'AVIA MALTA LIMITED

Registration 9H-IVG Aircraft Serial GEX.9081

Engine Position 1
Engine Serial 12276
Engine Model BR710-A2-20
Data Source Takeoff - Electronic

Normal



Trend	Date	Time	Altitude	Mach/	Air Temp	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Sta	tus	EPR
No	Date	Time	(feet)	IAS	(°C)	111 (70)	112 (70)	(0)	1 40111011	Eng A/I	Wing A/I	2
83	02-Nov-2018	12:00:00	116	.22	19.4	89.8	94.2	749	5316	off	off	1.49
84	04-Nov-2018	16:05:00	50	.23	11.4	88.4	92.7	725	5294	off	off	1.48
85	04-Nov-2018	19:12:00	204	.26	24.1	91.2	95.0	790	5461	off	off	1.50
86	05-Nov-2018	16:05:00	2106	.22	4.3	90.1	92.9	754	5170	off	off	1.53
87	06-Nov-2018	14:09:00	1118	.24	2.2	88.7	92.1	736	5329	off	off	1.52
88	07-Nov-2018	12:20:00	1650	.24	16.2	88.5	93.2	743	4903	off	off	1.47
89	08-Nov-2018	19:13:00	402	.24	11.2	89.7	93.1	750	5418	off	off	1.51
90	08-Nov-2018	21:34:00	24	.25	18.2	90.7	94.3	767	5463	off	off	1.50
91	10-Nov-2018	03:56:00	204	.23	30.0	90.3	95.4	781	5161	off	off	1.46
92	10-Nov-2018	06:08:00	418	.23	33.8	93.5	96.9	815	5428	off	off	1.51
93	10-Nov-2018	10:26:00	302	.24	31.2	93.0	96.5	802	5458	off	off	1.51
94	13-Nov-2018	12:53:00	488	.22	27.7	90.2	95.1	767	5063	off	off	1.46
95	13-Nov-2018	14:50:00	314	.25	30.9	92.9	96.4	800	5463	off	off	1.51
96	13-Nov-2018	19:40:00	348	.24	28.2	92.7	96.0	802	5422	off	off	1.51
97	14-Nov-2018	06:57:00	456	.23	-1.2	85.4	90.2	679	5137	off	off	1.46
98	15-Nov-2018	09:04:00	-86	.22	17.5	90.6	94.3	758	5457	off	off	1.51
99	25-Nov-2018	16:49:00	868	.23	7.6	86.8	91.8	708	5053	off	off	1.46
100	25-Nov-2018	19:33:00	528	.23	12.9	90.1	93.5	756	5440	off	off	1.51
101	27-Nov-2018	16:53:00	914	.22	-2.8	87.7	91.2	708	5297	off	off	1.51
102	29-Nov-2018	08:35:00	-82	.23	11.7	88.5	92.9	726	5368	off	off	1.48
103	29-Nov-2018	19:28:00	1428	.23	7.7	87.6	92.1	714	4955	off	off	1.47
104	02-Dec-2018	08:23:00	110	.22	10.8	88.7	93.0	734	5321	off	off	1.48
105	02-Dec-2018	09:58:00	352	.23	7.1	86.7	91.7	702	5112	off	off	1.46
106	04-Dec-2018	21:07:00	780	.23	1.7	88.6	92.0	730	5402	off	off	1.52
107	05-Dec-2018	00:47:00	638	.22	7.3	87.5	92.2	704	5063	off	off	1.46
108	06-Dec-2018	16:20:00	36	.22	16.9	90.5	94.1	756	5504	off	off	1.51
109	06-Dec-2018	19:55:00	750	.23	13.9	87.8	92.8	719	5032	off	off	1.46
110	09-Dec-2018	18:51:00	176	.24	18.5	88.4	93.5	749	5163	off	off	1.46
111	13-Dec-2018	15:19:00	2066	.23	-1.2	88.6	91.7	726	5151	off	off	1.52
112	14-Dec-2018	15:32:00	504	.22	0.3	88.3	91.8	723	5442	off	off	1.51
113	19-Dec-2018	22:31:00	34	.23	10.3	89.1	92.9	744	5406	off	off	1.50
114	20-Dec-2018	08:14:00	298	.22	30.7	92.9	96.5	798	5471	off	off	1.51
115	30-Dec-2018	03:00:00	220	.22	26.8	91.0	95.2	777	5227	off	off	1.48
116	30-Dec-2018	10:03:00	298	.22	32.1	90.7	95.7	792	5122	off	off	1.46
117	01-Jan-2019	04:58:00	168	.23	29.9	92.6	96.2	803	5426	off	off	1.51
118	01-Jan-2019	07:47:00	192	.22	31.6	90.9	95.6	784	5197	off	off	1.46
119	06-Jan-2019	19:35:00	200	.23	22.1	90.4	94.7	767	5263	off	off	1.48
120	07-Jan-2019	15:04:00	-36	.22	16.6	90.4	94.0	758	5497	off	off	1.51
121	09-Jan-2019	10:03:00	298	.22	32.1	90.7	95.7	792	5122	off	off	1.46
122	10-Feb-2019	11:32:00	186	.22	26.3	92.1	95.6	785	5442	off	off	1.51
177	10-1 00-2013	11.32.00	100	.22	20.3	J2.1	JJ.U	703	JTTL	UII	UII	1.31

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FWP14064.TND	0	-	23-Oct-2018 00:00	23-Oct-2018

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Jet-Care Trend Plots - Takeoff

Operator

Aircraft Registration 9H-IVG

Engine Position 1

Engine Serial Number 12276

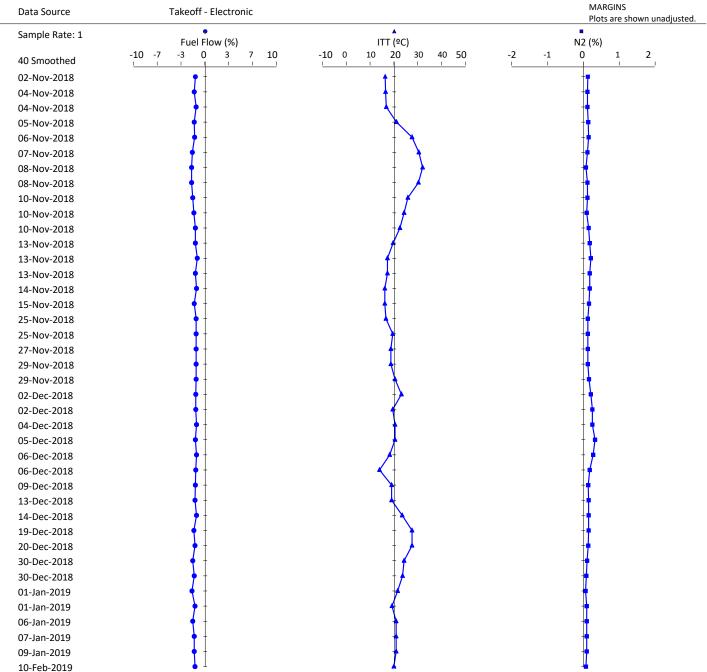
Engine Model BR710-A2-20

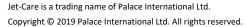
Takeoff - Electronic

ELIT'AVIA MALTA LIMITED

Normal







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Operator ELIT'AVIA MALTA LIMITED

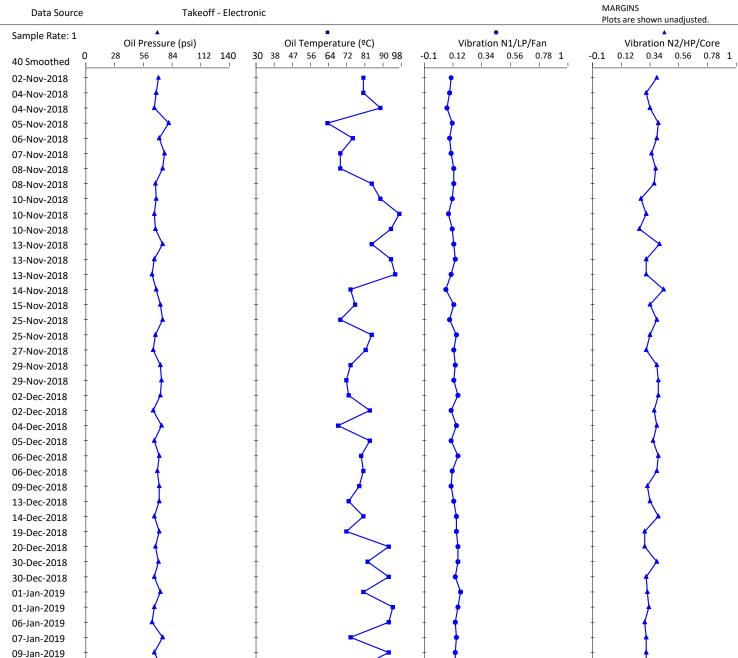
Aircraft Registration 9H-IVG
Engine Position 1

Engine Serial Number 12276

Engine Model BR710-A2-20



JET-CARE



10-Feb-2019



Operator ELIT'AVIA MALTA LIMITED

Registration 9H-IVG Aircraft Serial GEX.9081

Engine Position 1
Engine Serial 12276
Engine Model BR710-A2-20
Data Source Cruise - Electronic

Normal



Trend	Date	Time	Altitude	Mach/	Air Temp	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Status		EPR
No			(feet)	IAS	(°C)					Eng A/I	Wing A/I	
95	02-Nov-2018	04:51:00	39998	.85	-28.5	86.1	87.4	674	1565	off	off	1.51
96	02-Nov-2018	07:12:00	43004	.85	-28.5	87.5	88.0	702	1384	off	off	1.55
97	02-Nov-2018	12:33:00	43062	.85	-21.1	87.2	88.7	709	1376	off	off	1.51
98	04-Nov-2018	16:28:00	41016	.85	-30.4	84.9	86.9	657	1447	off	off	1.49
99	04-Nov-2018	19:52:00	39990	.85	-30.7	91.1	88.9	725	1815	off	off	1.65
100	05-Nov-2018	16:31:00	38008	.85	-38.0	83.1	85.3	617	1666	off	off	1.47
101	06-Nov-2018	15:01:00	40008	.85	-30.1	86.9	87.6	683	1652	off	off	1.54
102	06-Nov-2018	15:22:00	43018	.85	-31.4	87.3	87.5	696	1436	off	off	1.56
103	06-Nov-2018	15:34:00	43022	.85	-32.5	88.6	87.9	707	1486	off	off	1.60
104	07-Nov-2018	13:01:00	38002	.85	-26.9	87.1	88.0	683	1765	off	off	1.53
105	08-Nov-2018	22:05:00	38996	.85	-28.8	89.7	88.7	707	1802	off	off	1.61
106	09-Nov-2018	05:04:00	45000	.85	-39.6	86.6	86.4	683	1272	off	off	1.57
107	10-Nov-2018	06:49:00	40998	.85	-28.4	88.1	88.3	698	1566	off	off	1.57
108	10-Nov-2018	07:31:00	40982	.85	-28.1	86.3	87.6	685	1502	off	off	1.52
109	13-Nov-2018	15:53:00	39992	.83	-26.5	84.4	87.0	666	1488	off	off	1.45
110	13-Nov-2018	20:08:00	33998	.85	-5.8	88.9	90.9	723	2100	off	off	1.49
111	13-Nov-2018	22:44:00	42996	.83	-35.9	91.0	88.3	720	1525	off	off	1.67
112	14-Nov-2018	08:42:00	43044	.85	-29.4	88.5	88.3	712	1464	off	off	1.58
113	15-Nov-2018	09:29:00	42996	.85	-32.3	86.3	87.1	674	1365	off	off	1.54
114	25-Nov-2018	17:25:00	39034	.85	-20.0	85.5	88.2	682	1602	off	off	1.45
115	25-Nov-2018	20:22:00	40000	.85	-23.4	88.5	89.0	715	1673	off	off	1.55
116	27-Nov-2018	17:24:00	43044	.85	-18.5	89.3	89.8	739	1396	off	off	1.56
117	02-Dec-2018	10:37:00	44966	.83	-29.0	91.4	89.4	753	1334	off	off	1.66
118	04-Dec-2018	21:36:00	43004	.85	-27.3	88.3	88.4	714	1453	off	off	1.57
119	06-Dec-2018	16:46:00	37994	.85	-33.4	82.7	85.6	622	1652	off	off	1.43
120	06-Dec-2018	20:25:00	41066	.85	-36.6	83.4	85.6	632	1436	off	off	1.47
121	09-Dec-2018	19:21:00	38012	.85	-19.4	87.7	89.0	705	1774	off	off	1.51
122	13-Dec-2018	15:41:00	40032	.85	-23.6	86.6	88.2	689	1550	off	off	1.50
123	13-Dec-2018	17:31:00	43064	.85	-20.1	88.6	89.4	731	1375	off	off	1.54
124	14-Dec-2018	16:03:00	43000	.85	-23.3	88.2	88.9	720	1420	off	off	1.55
125	19-Dec-2018	23:40:00	41000	.84	-42.7	90.3	87.2	693	1710	off	off	1.68
126	20-Dec-2018	08:40:00	45012	.85	-39.7	84.9	85.8	659	1257	off	off	1.53
127	30-Dec-2018	03:52:00	45004	.85	-39.2	86.0	86.3	677	1256	off	off	1.57
128	30-Dec-2018	11:03:00	43000	.84	-34.2	89.6	88.1	716	1511	off	off	1.63
129	30-Dec-2018	11:52:00	43028	.85	-33.2	90.6	88.6	728	1557	off	off	1.66
130	01-Jan-2019	05:31:00	38008	.80	-23.8	83.5	86.9	646	1489	off	off	1.42
131	01-Jan-2019	08:13:00	43030	.85	-34.2	87.9	87.5	689	1488	off	off	1.59
132	06-Jan-2019	20:18:00	40000	.85	-31.1	88.7	88.1	697	1691	off	off	1.60
133	06-Jan-2019	20:32:00	40002	.85	-31.6	86.4	87.2	673	1603	off	off	1.53
134	06-Jan-2019	21:26:00	43000	.85	-38.2	89.2	87.4	701	1501	off	off	1.64

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Jet-Care Trend Plots - Cruise

Operator ELIT'AVIA MALTA LIMITED

Aircraft Registration 9H-IVG

Engine Position 1 **Engine Serial Number** 12276

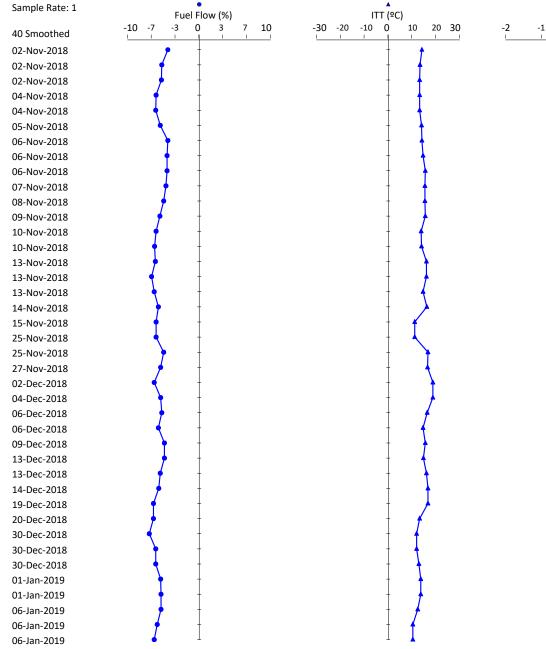
Engine Model BR710-A2-20

Cruise - Electronic Data Source

Normal



MARGINS Plots are shown unadjusted. N2 (%) 0 2



Operator ELIT'AVIA MALTA LIMITED

Aircraft Registration 9H-IVG
Engine Position 1

Engine Serial Number 12276

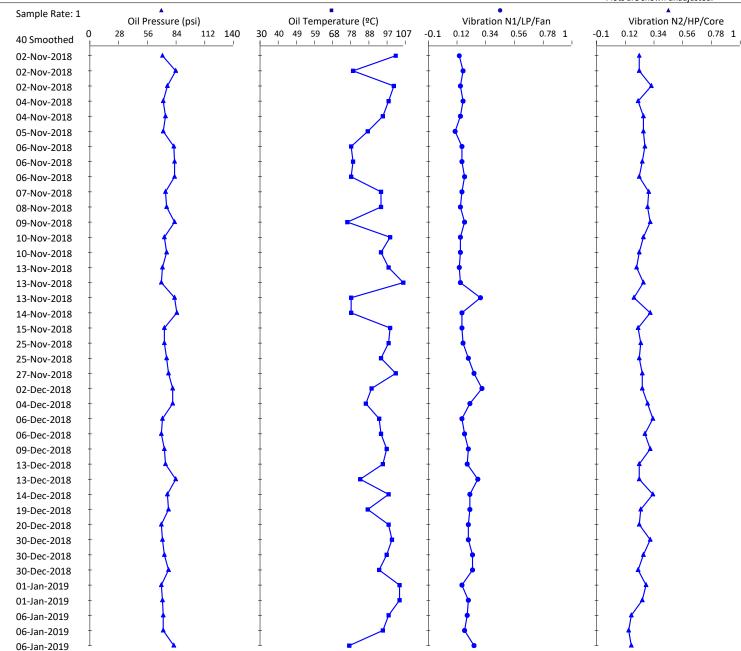
Engine Model BR710-A2-20

Data Source Cruise - Electronic





MARGINS
Plots are shown unadjusted.





Operator ELIT'AVIA MALTA LIMITED

Registration 9H-IVG Aircraft Serial GEX.9081

Engine Position 2 **Engine Serial** 12279 **Engine Model** BR710-A2-20 Data Source Takeoff - Electronic Normal



Trend No	Date	Time	Altitude (feet)	Mach/ IAS	Air Temp (°C)	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Sta Eng A/I	tus Wing A/I	EPR
83	02-Nov-2018	12:00:00	116	.22	19.3	89.6	94.0	750	5338	off	off	1.48
84	04-Nov-2018	16:05:00	50	.23	11.0	88.3	92.7	730	5348	off	off	1.48
85	04-Nov-2018	19:12:00	204	.26	23.9	91.1	94.9	792	5475	off	off	1.50
86	05-Nov-2018	16:05:00	2106	.22	3.8	90.1	92.9	756	5236	off	off	1.53
87	06-Nov-2018	14:09:00	1118	.24	1.6	88.6	92.0	736	5370	off	off	1.52
88	07-Nov-2018	12:20:00	1650	.24	16.1	88.2	93.1	746	4930	off	off	1.46
89	08-Nov-2018	19:13:00	402	.24	10.8	89.6	93.0	754	5456	off	off	1.51
90	08-Nov-2018	21:34:00	24	.25	17.8	90.6	94.2	773	5517	off	off	1.50
91	10-Nov-2018	03:56:00	204	.23	29.9	90.0	95.1	784	5151	off	off	1.46
92	10-Nov-2018	06:08:00	418	.23	33.7	93.2	96.7	821	5431	off	off	1.51
93	10-Nov-2018	10:26:00	302	.24	31.1	93.0	96.4	804	5486	off	off	1.51
94	13-Nov-2018	12:53:00	488	.22	27.6	90.0	95.0	770	5104	off	off	1.46
95	13-Nov-2018	14:50:00	314	.25	30.8	92.9	96.4	806	5487	off	off	1.51
96	13-Nov-2018	19:40:00	348	.24	28.1	92.6	95.9	810	5469	off	off	1.51
97	14-Nov-2018	06:57:00	456	.23	-1.7	84.9	90.1	680	5130	off	off	1.46
98	15-Nov-2018	09:04:00	-86	.22	17.2	90.5	94.2	760	5527	off	off	1.51
99	25-Nov-2018	16:49:00	868	.22	7.4	86.7	91.6	710	5065	off	off	1.46
100	25-Nov-2018	19:33:00	528	.23	12.5	90.1	93.5	759	5474	off	off	1.51
101	27-Nov-2018	16:53:00	914	.22	-3.4	87.7	91.2	712	5396	off	off	1.52
102	29-Nov-2018	08:35:00	-82	.23	11.3	88.3	92.8	728	5376	off	off	1.48
103	29-Nov-2018	19:28:00	1428	.23	7.4	87.3	91.9	718	5011	off	off	1.46
104	02-Dec-2018	08:23:00	110	.22	10.5	88.9	93.0	735	5364	off	off	1.49
105	02-Dec-2018	09:58:00	352	.23	6.8	86.5	91.5	705	5157	off	off	1.46
106	04-Dec-2018	21:07:00	780	.23	1.0	88.5	91.9	732	5434	off	off	1.52
107	05-Dec-2018	00:47:00	638	.22	7.0	87.1	92.0	707	5104	off	off	1.46
108	06-Dec-2018	16:20:00	36	.22	16.4	90.6	94.1	757	5532	off	off	1.51
109	06-Dec-2018	19:55:00	750	.23	13.8	87.7	92.7	725	5099	off	off	1.46
110	09-Dec-2018	18:51:00	176	.24	18.3	88.1	93.3	751	5189	off	off	1.46
111	13-Dec-2018	15:19:00	2066	.23	-1.7	88.5	91.6	729	5224	off	off	1.53
112	14-Dec-2018	15:32:00	504	.23	-0.4	88.2	91.7	724	5470	off	off	1.52
113	19-Dec-2018	22:31:00	34	.23	10.0	90.0	93.2	758	5579	off	off	1.52
114	20-Dec-2018	08:14:00	298	.22	30.6	93.0	96.4	800	5510	off	off	1.52
115	30-Dec-2018	03:00:00	220	.22	26.6	90.7	95.1	778	5275	off	off	1.48
116	30-Dec-2018	10:03:00	298	.22	31.9	90.6	95.6	795	5139	off	off	1.46
117	01-Jan-2019	04:58:00	168	.23	29.3	92.6	96.0	806	5486	off	off	1.51
118	01-Jan-2019	07:47:00	192	.22	31.3	90.4	95.5	785	5181	off	off	1.46
119	06-Jan-2019	19:35:00	200	.23	21.6	90.3	94.5	772	5296	off	off	1.48
120	07-Jan-2019	15:04:00	-36	.22	16.3	90.2	93.9	758	5513	off	off	1.51
121	09-Jan-2019	10:03:00	298	.22	31.9	90.6	95.6	795	5139	off	off	1.46
122	10-Feb-2019	11:32:00	186	.22	26.1	92.0	95.5	790	5483	off	off	1.51

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FWP21327.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
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Jet-Care Trend Plots - Takeoff

Operator ELIT'AVIA MALTA LIMITED

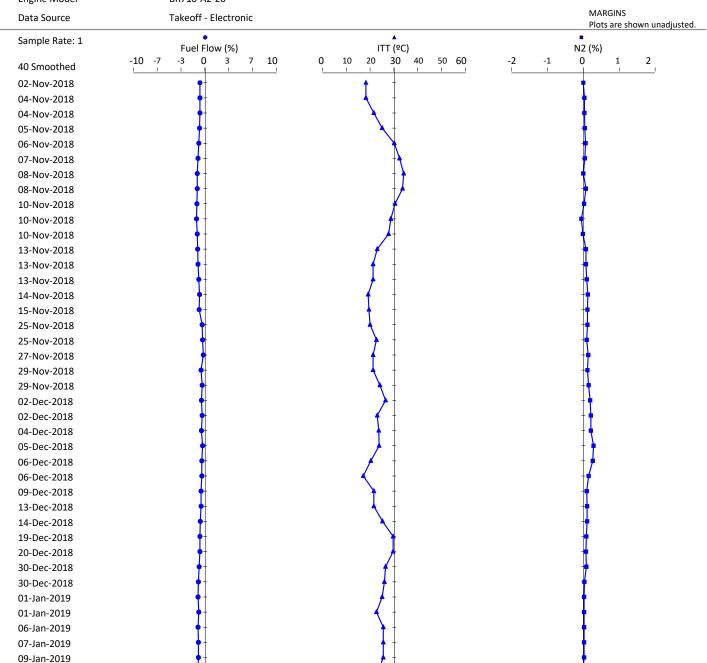
Aircraft Registration 9H-IVG
Engine Position 2

Engine Serial Number 12279

Engine Model BR710-A2-20

Normal





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Operator ELIT'AVIA MALTA LIMITED

Aircraft Registration 9H-IVG
Engine Position 2

Engine Serial Number 12279

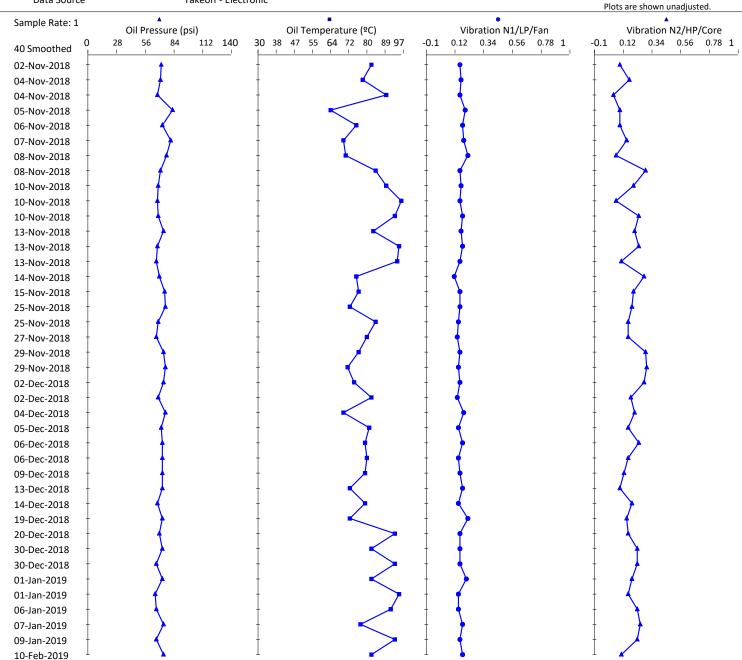
Engine Model BR710-A2-20

Data Source Takeoff - Electronic



JET-CARE

MARGINS





Operator ELIT'AVIA MALTA LIMITED

Registration 9H-IVG Aircraft Serial GEX.9081

Engine Position 2
Engine Serial 12279
Engine Model BR710-A2-20
Data Source Cruise - Electronic

Normal



Trend	Date	Time	Altitude	Mach/	Air Temp	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Sta	tus	EPR
No			(feet)	IAS	(°C)	(, -,	(/-/	(-)		Eng A/I	Wing A/I	
95	02-Nov-2018	04:51:00	39998	.85	-28.4	86.2	87.4	680	1662	off	off	1.52
96	02-Nov-2018	07:12:00	43004	.85	-28.4	87.4	87.9	708	1464	off	off	1.56
97	02-Nov-2018	12:33:00	43062	.86	-21.1	87.1	88.6	714	1419	off	off	1.51
98	04-Nov-2018	16:28:00	41016	.85	-30.3	84.9	86.8	661	1533	off	off	1.49
99	04-Nov-2018	19:52:00	39990	.85	-30.7	91.1	88.9	729	1868	off	off	1.66
100	05-Nov-2018	16:31:00	38008	.85	-37.9	83.1	85.2	622	1748	off	off	1.47
101	06-Nov-2018	15:01:00	40008	.85	-30.0	86.8	87.5	685	1695	off	off	1.54
102	06-Nov-2018	15:22:00	43018	.85	-31.3	87.2	87.5	698	1483	off	off	1.56
103	06-Nov-2018	15:34:00	43022	.85	-32.4	88.7	87.9	708	1536	off	off	1.61
104	07-Nov-2018	13:01:00	38002	.85	-26.9	87.1	88.0	690	1850	off	off	1.53
105	08-Nov-2018	22:05:00	38996	.85	-28.7	89.7	88.7	713	1898	off	off	1.61
106	09-Nov-2018	05:04:00	45000	.85	-39.6	86.6	86.3	682	1363	off	off	1.58
107	10-Nov-2018	06:49:00	40998	.85	-28.3	88.2	88.3	704	1658	off	off	1.57
108	10-Nov-2018	07:31:00	40982	.85	-28.1	86.3	87.5	689	1594	off	off	1.52
109	13-Nov-2018	15:53:00	39992	.83	-26.4	84.3	87.0	668	1537	off	off	1.46
110	13-Nov-2018	20:08:00	33998	.85	-6.4	88.9	90.8	731	2187	off	off	1.49
111	13-Nov-2018	22:44:00	42996	.84	-35.7	91.1	88.4	729	1601	off	off	1.68
112	14-Nov-2018	08:42:00	43044	.85	-29.4	88.6	88.3	716	1517	off	off	1.59
113	15-Nov-2018	09:29:00	42996	.85	-32.2	86.4	87.1	680	1449	off	off	1.54
114	25-Nov-2018	17:25:00	39034	.86	-19.9	85.4	88.1	682	1646	off	off	1.46
115	25-Nov-2018	20:22:00	40000	.85	-23.3	88.4	88.9	715	1714	off	off	1.56
116	27-Nov-2018	17:24:00	43044	.85	-18.6	89.2	89.8	741	1476	off	off	1.57
117	02-Dec-2018	10:37:00	44966	.83	-29.1	91.5	89.4	751	1426	off	off	1.67
118	04-Dec-2018	21:36:00	43004	.85	-27.2	88.3	88.4	716	1497	off	off	1.58
119	06-Dec-2018	16:46:00	37994	.85	-33.3	82.7	85.6	623	1703	off	off	1.44
120	06-Dec-2018	20:25:00	41066	.85	-36.5	83.4	85.6	636	1530	off	off	1.48
121	09-Dec-2018	19:21:00	38012	.85	-19.4	87.7	89.0	707	1816	off	off	1.52
122	13-Dec-2018	15:41:00	40032	.85	-23.5	86.5	88.1	692	1636	off	off	1.50
123	13-Dec-2018	17:31:00	43064	.85	-20.1	88.5	89.3	734	1453	off	off	1.55
124	14-Dec-2018	16:03:00	43000	.85	-23.3	88.1	88.7	721	1474	off	off	1.55
125	19-Dec-2018	23:40:00	41000	.84	-42.6	90.5	87.3	700	1812	off	off	1.69
126	20-Dec-2018	08:40:00	45012	.85	-39.7	84.9	85.7	663	1314	off	off	1.54
127	30-Dec-2018	03:52:00	45004	.85	-39.2	86.0	86.2	683	1337	off	off	1.56
128	30-Dec-2018	11:03:00	43000	.84	-34.1	89.6	88.1	722	1562	off	off	1.64
129	30-Dec-2018	11:52:00	43028	.85	-33.1	90.5	88.5	731	1603	off	off	1.66
130	01-Jan-2019	05:31:00	38008	.80	-23.7	83.6	87.0	650	1582	off	off	1.42
131	01-Jan-2019	08:13:00	43030	.86	-34.2	88.0	87.5	693	1535	off	off	1.59
132	06-Jan-2019	20:18:00	40000	.85	-31.1	88.8	88.1	705	1786	off	off	1.60
133	06-Jan-2019	20:32:00	40002	.85	-31.6	86.4	87.2	679	1692	off	off	1.54
134	06-Jan-2019	21:26:00	43000	.85	-38.1	89.2	87.4	708	1585	off	off	1.65

Data extracted from the following download file(s):

Filename	Device Serial Number	Download Number	Timestamp SS	Read Date
FWP14064.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP21327.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP31842.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP14064.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP21327.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018

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Jet-Care Trend Plots - Cruise

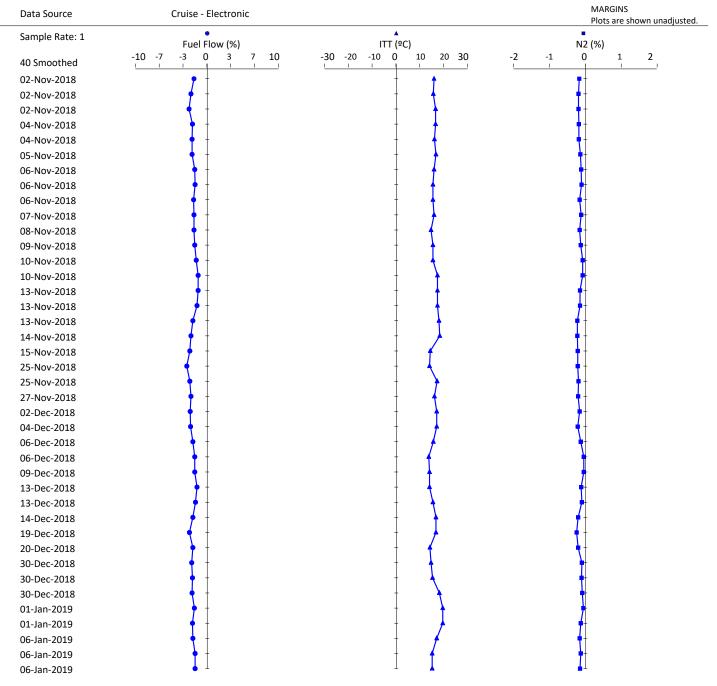
Operator ELIT'AVIA MALTA LIMITED

Aircraft Registration 9H-IVG
Engine Position 2

Engine Serial Number 12279

Engine Model BR710-A2-20





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Operator ELIT'AVIA MALTA LIMITED

Aircraft Registration 9H-IVG
Engine Position 2

Engine Serial Number 12279

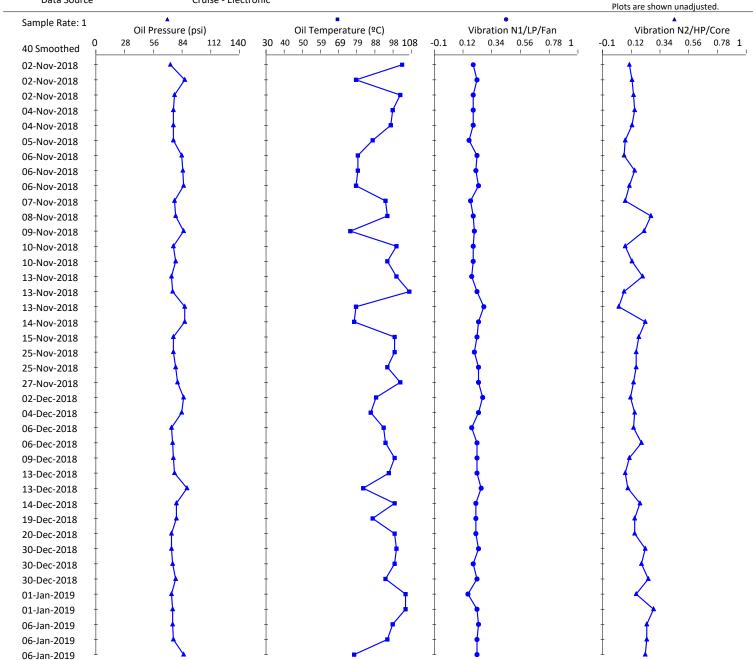
Engine Model BR710-A2-20

Data Source Cruise - Electronic





MARGINS





BOMBARDIER

AIRCRAFT SERVICES

Engine Inspection Programs

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Right Eng Hrs: 5,927.00

Eng Cycs: 2,313

BR700-710A2-20-12276

2.1.3 750 Hourly Tasks

Tasks/Codes	Inspection / Check	Interval	Compliance	Next [Due
0750 Eng Hrs	750 Eng Hour Interval Maintenance Check	750 Eng Hours	Date: 25-Nov-18 Eng Hrs: 5,853.50 Eng Cycs: 2,286	6,603.50 Hrs	None &
2250 Eng Hrs	2250 Eng Hour Interval Maintenance Checks	2,250 Eng Hours	Date: 25-Nov-18 Eng Hrs: 5,853.50 Eng Cycs: 2,286	8,103.50 Hrs	None &
1500 Eng Hrs	1500 Eng Hour Interval Maintenance Checks	1,500 Eng Hours	Date: 25-Jul-16 Eng Hrs: 4,702.50 Eng Cycs: 1,958	6,202.50 Hrs	None &
3000 Eng Hrs	3000 Eng Hour Interval Maintenance Checks	3,000 Eng Hours	Date: 25-Nov-18 Eng Hrs: 5,863.50 Eng Cycs: 2,286	8,863.50 Hrs	None &
4500 Eng Hrs	4500 Eng Hour Interval Maintenance Checks	4,500 Eng hours	Date: 28-Jan-16 Eng Hrs: 4,524.90 Eng Cycs: 1,910	9,024.90 Hrs	None So

Manual: BD-700 Maintenance Planning Document - BD-700 MPD - Rev. No: 29 Dated: 03-May-18 Reviewed: 25-Aug-19

Engine Inspection Out Of Phase - Misc

BR700-710A2-20-12276 W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276 Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

2.1.3 Out of Phase Hourly Tasks

Tasks/Codes	Inspection / Check	Interval	Compliance	Next I	Due	
72-33-00-301	Lubrication of the Variable Stator Vanes	1,000 Eng	Date: 26-Nov-17			N
	(VSV) Actuating Mechanism.	Hours	Eng Hrs: 5,341.80	6,341.80 Hrs	None	2350
			Eng Cycs: 2,144			1
Note: Optional		•		•		
72-50-00-204	Special Detailed Inspection of the	5,000 Eng	Date: 25-Jul-16			D2
	Emergency Shutdown System	hours	Eng Hrs: 4,702.50	9,702.50 Hrs	None	23501
			Eng Cycs: 1,958)1
79-21-02-201	Discard the Pressure Filter Element	1,000 Eng	Date: 24-Aug-18			D)
		Hours	Eng Hrs: 5,689.30	6,689.30 Hrs	None	2350
			Eng Cycs: 2,235			\subseteq

2.4.2 Tasks by Engine Intervals

Tasks/Codes	Inspection / Check	Interval	Compliance	Next Due
72-31-02-203	Restoration of the LP Compressor Fan Blades	Program Rules Section 1.2. Note 17	Date: 25-Jul-16 Eng Hrs: 4,702.50 Eng Cycs: 1,958	None 23501

AIRCRAFT SERVICES Engine Airworthiness Directive Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Rolls Royce BR700-710A2-20 Right S/N: 12 Eng Hrs: 5,927.00 Eng Cycs: 2,313

Rolls Royce BR/00-/10A2-20 Rig		Eng Hrs: 5,9		g Cycs: 2,3	-
Airworthiness Directive	A/D Status	Date CW	Eng Hours	Eng Cycles	_
98-24-03 Amend: 39-11425 Rev:1	Not Applicable	11-Oct-00	0.00	0],
Prevent engine compressor and combustion core f damage to the engine, bypass duct, engine failure			Service Order No	•	7000
damage to the origine, sypase duet, origine failure	and damage to the anotati.		None		
DOM: 10/11/2000					
2001-01-01 Amend: 39-12071	Not Applicable				
Prevent defective oil filter differential pressure swit			Service Order No	•	7000
431 from causing severe engine oil loss, and in flig	nt snut downs		None		1
2001-05-06 Amend: 39-12142	A.D. Superseded/Canceled				Ť
Detect cracks in the Fan Disk, which could result in	n an uncontained engine failure.		Service Order No		1
			None		
2003-07-11 Amend: 39-13107	A.D. Superseded/Canceled	1			÷
Detect cracks in the Fan Disk, which could result in	·		Service Order No		4
Detect cracks in the Fan Disk, which could result in	i all uncontained engine failule.		None	-	
					1
2005-21-05 Amend: 39-14343	Terminating Action CW	02-Sep-11	3150.00	1493	
Detect cracks in the Fan Disk, which could result in	n an uncontained engine failure.		Service Order No	•	000
			None		-
2010-25-05 Amend: 39-16538	Not Complied With				Ť
To prevent failure of the HPT stage 1 and stage 2	l discs, uncontained engine failure, and		Service Order No		
damage to the airplane.			None		-
Engine is in Compliance but requires a Logbook E	ntry stating this. No Maintenance action i	required.			L
2011-22-01 Amend: 39-16842	Not Complied With				T
To prevent failure of high-energy, life-limited parts,	uncontained engine failure, and		Service Order No		- 5
damage to the airplane.	and ongine fandre, and		None		- 000
Review of Flight Logs to determine Touch and Go	total and Pavision status of TLMC is rad	uired No Maintena	nce action requi	·od	_
2013-03-17 Amend: 39-17351	Not Complied With	liled. No Maintena	The action require	eu.	Ŧ
To prevent failure of the HPT stage 1 and stage 2	•		Service Order No		إ إ
To prevent failure of the FFF stage Failu stage 2.	discs due to possible steel inclusions.		None	-	7000
English in its On the last term in the l	the state of the National Advantage of the state of the s				L
Engine is in Compliance but requires a Logbook E	Not Complied With	requirea.	T		=
2013-05-13 Amend: 39-17385	'				ŀ
To prevent failure of the engine and loss of the airp coupling.	blane, replace the fuel pump splined		Service Order No None	•	000
			None		
Engine is in Compliance but requires a Logbook E		required.	1		_
2016-13-12 Amend: 39-18576	Not Complied With				╛,
Seized LPT fuel shut-off valve pawl carrier.			Service Order No	-	000
			None		
Engine is in Compliance but requires a Logbook E		required.			_
2018-18-14 Amend: 39-19393	Not Complied With				
To prevent failure of the EEC. The unsafe condition			Service Order No		1000
of the EEC, loss of engine thrust control, and reduce	ced control of the airplane		None		1
Engine is in Compliance but requires a Logbook E	ntry stating this. No Maintenance action i	equired.			۷

Airworthiness Directive Bi-Weekly 2019-18 Verified: 09-Sep-19. Last A.D. of Bi-Weekly: 2019-17-01

Engine Service Bulletin Status

W/O: 227360 Date: 24-Sep-19 Installed On: Global Express-9081

ALT	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
AL I	72-101523	3	Not Complied With					
			Intro of fuel shut off pawl carrier pivot	pins made	No Action	is Required for Pric	or Revision	1
rom a diffe	erent material with impro	ved corrosi	on protection properties		SVO:	One Time		4
	T	T						丰
ALT	72-900229	6	Complied With	16-Apr-02	17.50	5	3	
ENGINE -C	Compressor - Inspection	Of The Far			Action is	Required for Prior Repetitive	Revision	
					SVO:	No	ne	٦'
ALT	72-900297	1	Not Applicable					Ŧ
		-	ngs - Inspection of the Upper Left HF	Compressor				4
			and Replacement of Non-Conforming			One Time		
Compresso	or Fairing - Non-Modifica	tion Service	e Bulletin					
ALT	72-900298	1	Not Applicable	24-Feb-14	3582.40	1655	Basic	
High Press	ure Compressor Fairing	s - Inspect	he Upper Left HP Compressor Fairin	g for Potential	No Action	is Required for Price	or Revision	
	-Conformance.					One Time	no.	4
	ALT 72-900504 1 Not Complied With					No	ne	<u> </u>
ALT	72-900504	1	Not Complied With					
	Change Of Life Counting	Method Fo	n-Modification	No Action	is Required for Pric	or Revision	4	
Service Bu	ervice Bulletin					One Time		-
	T		Not Applicable		SVO:			#
ALT	72-900508	1	Not Applicable				L	_
	ure (HP) Turbine Rotor I teel Inclusion - Non-Mod		lace the HP Turbine Stage 1 and 2 D	iscs Due to	No Action	is Required for Pric	or Revision	
Oterniai O	teer metasion - Non-Moc	inoation oc	TVICE Buildin					7
ALT	72-900509	4	Repetitive Action C/W	14-Jun-12	3297.60	1524	Basic	Ŧ
Accessory	L Gearbox Module - Repla	acement Of	The Fuel Pump Splined Coupling - N	lon-Modification	No Action	I is Required for Price	or Revision	
Service Bu					0)/(0	Repetitive]
			Future Actio	n Is Required	SVO:	No	ne 	
ALT	72-900584	Basic	Not Applicable					
		STALLATIO	ON RESTRICTION AND CHANGE OF	LIFE			•	
COUNTING	3 FOR ENGINES INSTALI	ED ON AII	CRAFT WITH ROC!			One Time		4
						<u> </u>	1	+
ALT	72-A900659	Basic	Not Complied With					4
	HIGH PRESSURE (HP)	TURBINE	ROTOR DISCS - REPLACEMENT OF	- THE HP		One Time		-
					CV/O			٦
TURBINE	DISCS				SVO:			
TURBINE STAGE 1 D	•	3	Not Complied With		500:			Ť
TURBINE STAGE 1 D	73-101977	3 NGINE EI	Not Complied With			is Required for Pric	or Revision	Ŧ
TURBINE STAGE 1 D ALT ENGINE FUNTRODUC	73-101977 UEL AND CONTROL - E CTION OF A NEW	NGINE EL	ECTRONIC CONTROLLER (EEC) -		No Action	is Required for Pric	or Revision	<u> </u>
TURBINE STAGE 1 D ALT ENGINE FUNTRODUC	73-101977 UEL AND CONTROL - E	NGINE EL	ECTRONIC CONTROLLER (EEC) -				or Revision	
TURBINE STAGE 1 D ALT ENGINE FUNTRODUC	73-101977 UEL AND CONTROL - E CTION OF A NEW	NGINE EL	ECTRONIC CONTROLLER (EEC) -	28-Jan-16	No Action		or Revision Basic	
ALT STAGE 1 C ALT ENGINE FUNTRODUCEEC FIREE	73-101977 UEL AND CONTROL - ECTION OF A NEW BOX ASSEMBLY WITH 73-900083	A REVISED	ECTRONIC CONTROLLER (EEC) - D PAINT SYSTEM		No Action SVO: 4524.90	One Time 1910 Is Required for Price	Basic	
ALT ENGINE FINE ALT ENGINE FINE ENTRODUCE EC FIREE ALT Engine Fue	73-101977 UEL AND CONTROL - ECTION OF A NEW BOX ASSEMBLY WITH 73-900083	A REVISED 2 ectronic Co	PAINT SYSTEM Complied With		No Action SVO: 4524.90 No Action	One Time 1910 is Required for Price One Time	Basic or Revision	
ALT ENGINE FINTRODUCEEC FIREE ALT Engine Fue Parts Of Tr	73-101977 UEL AND CONTROL - ECTION OF A NEW BOX ASSEMBLY WITH 73-900083 Pl and Control Engine Elemente EEC Firebox Assemble	A REVISED 2 ectronic Co	Complied With ntroller (EEC) - Replacement Of Non-	-Conforming	No Action SVO: 4524.90 No Action SVO:	One Time 1910 is Required for Price One Time No	Basic or Revision ne	
ALT ENGINE FINE ALT ENGINE FINE ENTRODUCE EC FIREE ALT Engine Fue	73-101977 UEL AND CONTROL - ECTION OF A NEW BOX ASSEMBLY WITH 73-900083 El and Control Engine Ele	A REVISED 2 ectronic Co	PAINT SYSTEM Complied With		No Action SVO: 4524.90 No Action	One Time 1910 is Required for Price One Time	Basic or Revision	
ALT ENGINE FINTRODUCEEC FIREE ALT Engine Fue Parts Of Th ALT Engine Fue	73-101977 UEL AND CONTROL - ECTION OF A NEW BOX ASSEMBLY WITH 73-900083 el and Control Engine Elene EEC Firebox Assemb	A REVISED 2 ectronic Colly. Basic tering Unit	Complied With Complied With Complied With Complied With Complied With	Conforming 21-Aug-09	No Action SVO: 4524.90 No Action SVO:	One Time 1910 is Required for Price One Time No	Basic or Revision ne	

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

	10A2-20-12276				g Hrs: 5,92		Cycs: 2,	
T	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	24-100166	1	Complied With	27-Oct-00	0.00	0	1	
	AL POWER - Variable I Tube Self Locking Nu		nerator Oil Transfer Tubes And F	Fittings - Revised	No Action i	s Required for Pric	or Revision	78592
on manorer	Tabe cell Looking Iva	t rightering re	nquo		SVO:	No	ne	٦'`
REC	26-100434	2	Complied With	27-Oct-00	0.00	0	3	T
	TECTION - Core Engi	ne Nozzle, Tul	Modified Zone 2	No Action i	s Required for Price	or Revision	7,8597	
Tubes And A	Additional Clipping				SVO:	One Time No	ne	- 2
DEO	00.400.400	I Dania I	Complied With	27-Oct-00	0.00	0	2	+
REC	26-100466	Basic	oduction Of Clipping Point Chang		0.00	U	2	\perp
	e Extinguisher System		duction of Clipping Point Chang	jes 10 Suit		One Time		78592
					SVO:	No	ne	l
REC	29-900512	1	Not Complied With					
			lic Tubes And Fittings (Engine Bu		No Action i	s Required for Price	or Revision	1
Inspection/R	Replace Quick Disconn	ect Coupling -	n	SVO:	One Time		\dashv	
REC	30-100841	Basic	Not Complied With			1		十
			ng (TAI) Valve Without A Therma	al Inculation				4
Blanket	AINT ROTECTION - II	nema Anti-io	ng (TAI) valve villiout A Theima	di ilisulation		One Time		
					SVO:			
REC	36-100142	1	Complied With	27-Oct-00	0.00	0	2	
PNEUMATION	C - Cabin Air Ducts - Ir	ntroduction Of	A Revised HP5 Cabin Air Duct A	ssembly	No Action i	s Required for Pric	or Revision	78592
					SVO:	One Time No	ne	- N
REC	71-100058	Basic	Complied With	27-Oct-00	0.00	0	1	Ŧ
_			neral Services Harness Attachme					7,8597
	Of Revised Clipping P			Ü	CVO	One Time		792
					SVO:	No	ne	<u> </u>
REC	71-100160	Basic	Not Complied With					
	ANT - Left Engine Har nt Of Related Clipping		ttings - Introduction Of Re-Route	d Harness And		One Time		\dashv
rtopiacomoi	it of Itolatoa onpping	1 01110			SVO:			
REC	71-100161	Basic	Complied With	27-Oct-00	0.00	0	2	
			Fittings - Introduction Of Re-Rout	ted Harnesses			ı	/8592
And Replace	ement Of Related Clip	ping Points			SVO:	One Time No	ne	-
DEC	74 400477	Doo!s	Complied With	27-Oct-00	0.00	0	1 1	十
REC	71-100177	Basic	on Of Engine Build Up (EBU) Ext		0.00	U		- ≥
POWER PL	ANT - Electrical Harrie	:55 - 1111100000111	erision Clips		One Time		78592	
					SVO:	No	ne	丄
REC	71-100179	Basic	Not Complied With					
		ness Attach Fi	ttings - Introduction Of Re-Route	d Tru Harness		O Ti		7
and Related	d Clipping Points				SVO:	One Time		\dashv
REC	71-100180	Basic	Complied With	27-Oct-00	0.00	0	1	\pm
			Fittings - Introduction Of Re-Rout		0.00	l	<u> </u>	−
	d Clipping Points	anicoo Allacii	i italiga - ilaloudolloli Ol Ne-Roul	ica iiu iiailiess		One Time		78592
					SVO:	No	ne	

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	71-100242	1	Complied With	27-Oct-00	0.00	0	5	Т
OWER PI	LANT - Minor Engineerii	ng Podding Mo		No Action is	Required for Pric	or Revision		
					SVO:	One Time No	~~	1
	T	, ,					_	4
REC	71-100259	Basic	Complied With	27-Oct-00	0.00	0	3	╝.
POWER PI	LANT - Additional Acoc	Deletion Dress			One Time			
					SVO:	One Time No	ne	٦'
REC	71-100298	2	Complied With	27-Oct-00	0.00	0	3	÷
			Deletion Dressing Modifications	27 000 00		s Required for Price	or Revision	4
OWERT	LAIVI - Additional i Todo			One Time		7007		
					SVO:	No	ne	
REC	71-100341	Basic	Complied With	27-Oct-00	0.00	0	3	
OWER PI	LANT - Various - Additio	nal Harness C	Clipping Modifications					76007
				SVO:	One Time No	no.	- 20	
								╧
REC	71-100351	Basic	Complied With	27-Oct-00	0.00	0	1	
POWER PI	LANT - Gearbox Mounte	ed Ebu Bracke	ts - Introduction Of Shorter Bolts			One Time		7000
			SVO:	No	ne	┨′		
REC	71-100427	1	Complied With	27-Oct-00	0.00	0	2	Ť
		-	-Orientation Of Harness Connector			Required for Price		- 1
OWLKTI	LAINT - LLO Laile A Hai	111633 1 A - 116	-Onemation of Hamess Connecti	Dackshells	140 71041011 10	One Time	or recordion	7002
					SVO:	No	ne	
REC	71-100428	1	Complied With	27-Oct-00	0.00	0	2	
OWER PI	LANT - EEC Lane B Ha	rness 1D - Re-	Orientation Of Harness Connecto	r Backshells	No Action is	Required for Price	or Revision	76097
					SVO:	One Time No	ne	- 1
	T	<u> </u>	0 5 1969	1				#
REC	71-100429	1	Complied With	27-Oct-00	0.00	0	2	_ 、
POWER PI	LANT - EEC Lane B Ha	rness 1E - Re-	Orientation Of Harness Connecto	r Backshells	No Action is	Required for Pric	or Revision	76597
					SVO:	No	ne	٦"
REC	71-100500	Basic	Complied With	27-Oct-00	0.00	0	3	Ť
_			ction Of Minor Associated Dressin	g Changes For				/000
T	rough Deletion	ooo maaa	Alon on Millor / loodslated Broosin	g Changes i oi		One Time		786
					SVO:	No	ne	ᆚ
REC	71-100530	Basic	Complied With	27-Oct-00	0.00	0	1	
		ubes And Fitti	ngs - Introduction Of A Change O	f Ownership For				76007
he Wet D	rains Brackets	SVO:	One Time No	no.	۱			
		<u> </u>	Consulind With	07.0				+
REC	71-100585	1	Complied With	27-Oct-00	0.00	0	2	_ .
OWER PI	LANT - EEC Lane A HA	RNESS 1C - I	ntroduction Of Modified Clipping		No Action is	Required for Price One Time	or Revision	7007
					SVO:	No	ne	7
REC	71-100595	1	Complied With	27-Oct-00	0.00	0	1	Ŧ
			ets - Introduction Of Revised Leng			Required for Price	-	-1
	date New Standard Of A			טו פווטם ווו		One Time		76287
		-	-		SVO:	No	ne	

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1
REC	71-100602	Basic	Not Applicable					П
		NSION-ENG	GINE MOUNTED - INTRODUCTION	N OF THRUST				
RUNNION LANGE B	I OLTS WITH A THINNEI	R HEAD				One Time		
REC	71-100892	Basic	Complied With	27-Oct-00	0.00	0	2	
			ane A Harness 1C and Lane B Ha					
f Electroni alve Solei		nesses with	Resistor in Electrical Supply Line t	o Starter Air	SVO:	One Time No		_
					370.	INO	ne -	4
REC	71-101168	1	Not Applicable					
			ttings - Correction Of Torque Value	s For The	No Action is	Required for Pric	or Revision	_
iexible Be	llow Worm-Drive Clamp	s Of The Ge	earbox Breather			One Time		
REC	71-101329	Basic	Not Complied With					╡
OWER PL	L_ANT - Right Fixed Cow	l - Introducti	on Of A Label On The Outer Surface	ce Of The Access			<u> </u>	┪
	he Manual Oil Fill Openi				0116	One Time		\exists
					SVO:			_
REC	71-101830	1	Not Complied With					
	er Plant - Left And Right Fixed Cowl - Introduction of A Drainage Hole within the Front Mount					Required for Prior	Revision	
ccess Par	nel and the Fixed Cowl A	Assemblies	to Prevent Corrosion		SVO:	One Time		_
			Not Complied With		0.0.		1	븍
REC	71-101975	1	Not Complied With				<u>L</u>	
POWER PL PARTS AN		SION-ENGI	NE MOUNTS REAR LINKS AND A	TTACHING	No Action is	Required for Pric	or Revision	\dashv
_	RCRAFT ATTACH PAR	RTS - INTRO	DDUCTION OF REVI		SVO:	0.10 1.11.10		
REC	71-101976	Basic	Not Complied With					
POWER PL	ANT - FRONT SUSPE	VSION-ENG	SINE/AIRCRAFT ATTACH PARTS	AND LEFT AND			<u>I</u>	
			RAFT MOUNTED - INTRODUCTIO	N OF REVISED	SVO:	One Time		_
	BOLTS AND ASSOCIA	ATED NOT			370.		<u> </u>	ᆜ
REC	71-900282	Basic	Not Complied With					
OWER PL	ANT - Inspection Of Th	e Fire Wire	Cable For Wear			One Time		_
					SVO:	One Time		┪
REC	71-900377	Basic	Complied With	09-Jan-06	1355.50	723	Basic	ī
NGINE - E	I Engine Electronic Contro	oller Lane A	Harnesses 1A and 1B - Inspect an	d Correction of			l	
ight Clear	ance Between the Electi	rical Connec	ctor Brr1066 or P1066 at Starter Air	· Valve and	0)/0	One Time		4
	EC Lane A Harnesses	1		•	SVO:	No		_
REC	72-100110	2	Complied With	27-Oct-00	0.00	0	2	
	HP Turbine - Introductior Housing Blanking Plug	n Of Silver F	Plating Treatment To Thread And F	lank Of	No Action is	Required for Price One Time	or Revision	\dashv
mascope	Housing Blanking Flug				SVO:	No	ne	
REC	72-100123	Basic	Not Complied With					Ħ
			ction Of A Modified LP Turbine Outl	et Guide Vane				_
	r Improved Shroud Line			ot Guide Varie		One Time		
					SVO:			
REC	72-100164	1	Complied With	27-Oct-00	0.00	0	3	
NGINE - (Case And Fittings - Com		ermediate (LP IP/HP) - Introduction	Of Aircraft	No Action is	Required for Pric	or Revision	
	onitor Transducer Moun					One Time		

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Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1
REC	72-100167	2	Not Applicable					
NGINE - I	HP Turbine - Introduction	n Of Revised I	nspection Method For HP1 and	HP2 Turbine discs	No Action i	s Required for Pric	or Revision	
						One Time		<u> </u>
							•	4
REC	72-100178	Basic	Complied With	27-Oct-00	0.00	0	2	
		ngs - Bypass I	Duct Module - Revised Engine E	Build Up (EBU)		On a Time		
LANGE B	rackets			ŀ	SVO:	One Time No	ne	⊣'
DEO	70.400400	D!-	Complied With	27-Oct-00	0.00	0	<u> </u>	+
REC	72-100186	Basic	·		0.00			\dashv
NGINE - A	Accessory Gearbox - Int	roduction Of V	arious Improvements To The G	earbox Assembly		One Time		
					SVO:	No	ne	
REC	72-100194	1	Complied With	27-Oct-00	0.00	0	3	Ŧ
NGINE - I	I HP Compressor - Introdu	uction Of Redu	iced Stage 4 To 10 Platform Ga	ps	No Action i	I s Required for Pric	or Revision	7000
	'		·	0) (0	One Time			
					SVO:	No	ne	
REC	72-100195	Basic	Complied With	27-Oct-00	0.00	0	4	
		bine - Fire De	ector And Overheat Probe Prot	ector Tubes -				70002
Revised Lo	cation Feature	•	SVO:	One Time No	ne	\dashv		
750	T 10000F	I I	Complied With	07.0-1.00				+
REC	72-100205	Basic	Complied With	27-Oct-00	0.00	0	2	_ -
ENGINE - I Circumfere	HP Compressor (HPC) -	Introduction C	of Stage 7/8 Heatshield With Re	duced		One Time		7000
Jiicaiiiieie	Tiliai Gap				SVO:	No	ne	٦'
REC	72-100241	Basic	Complied With	27-Oct-00	0.00	0	1	Ŧ
			oe Blank Extraction Feature.				<u> </u>	$-\frac{1}{2}$
	,,				0) (0	One Time		7600
					SVO:	No	ne	
REC	72-100249	1	Not Applicable					
		uction Of Stag	e 7 To 10 Rotor Assembly With	Revised Stage 7	No Action i	s Required for Price	or Revision	1000
Hub Radius	S			•		One Time		+
DEC	70.400050	1 1	Not Applicable				1	+
REC	72-100250	·	• • • • • • • • • • • • • • • • • • • •	T.)/ /	N A C .		<u> </u>	_ 5
Reducer C		uction Of An in	nproved Stage 6 Air Offtake To	The vortex	NO Action I	s Required for Pric	or Revision	2000
REC	72-100263	1	Complied With	27-Oct-00	0.00	0	1	Ŧ
NGINE - A		roduction Of A	Sleeve In The Pressure Relief	Valve Bore	No Action i	Required for Price	or Revision	76007
	·				0)/0	One Time		
					SVO:	No		<u> </u>
REC	72-100265	3	Complied With	27-Oct-00	0.00	0	2	
	Turbine And Rear Suppo	ort - Introductio	on Of Revised Oil Fuel Shut Off	Cable Setting	No Action i	s Required for Pric	or Revision	70002
nstruction				ŀ	SVO:	One Time No	ne	\dashv
DEC	70 400000	4	Complied With	27-Oct-00	0.00	0	1 1	\pm
REC	72-100266	1	·					- -
NGINE - xit Radius		ort - Introductio	on Of Revised Lpt Exhaust Case	e Fuel Shut Off	INO ACTION I	s Required for Pric	Kevision I	76007
				li de la companya de	SVO:	No		_ '

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REC	72-100267	Basic	Complied With	27-Oct-00	0.00	0	2	\neg
NGINE - I	ntroduction Of Addition	al Clipping Ame	ndments Due To Podding				l	
					SVO:	One Time No	20	
	I	1	0 1 11479				_	_
REC	72-100268	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - H	HP Compressor - Introd	uction Of Silver	Coated Stage 1, 3 And 5 Intra	scope Plugs		One Time		_
					SVO:	No	ne	_
REC	72-100269	Basic	Not Applicable					Ξ
			ressor - Introduction Of Revise	nd Surface Finishes				_
	mber 3 Bearing Inner Ra			d Odridee i misries		One Time		
REC	72-100291	Basic	Complied With	27-Oct-00	0.00	0	3	
ENGINE - \	/arious - Additional Dre	ssing Modificati	ons Relating To The Deletion	Of The Air Cooled				
Oil Cooler			SVO:	One Time No	20	_		
	T		0 " 114"					_
REC	72-100299	1	Complied With	27-Oct-00	0.00	0	3	
	pass Duct, Electrical H I Intro of EEC Fire Box	No Action i	s Required for Pric	r Revision	_			
rough and	TITILIO OF EEC FIFE BOX 6	SVO:	No	ne	_			
REC	72-100310	1	Not Applicable					=
		•	odified Oil Inlet Flow Restrictor		No Action i	s Required for Pric	r Revision	
INGINE - A	Accessory Gearbox - III	iroduction or wi	Julilea Oil Illiet Flow Restrictor		140 / (010111	One Time	T TO VISION	
REC	72-100311	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - (Case LP Compressor -	Introduction Of	P Compressor Case Assemb	ly		•		
					SVO:	One Time No	ne	
		T T	Committee of Mith	07.0 + 00			_	=
REC	72-100322	Basic	Complied With	27-Oct-00	0.00	0	1	
	Manifold, Impingment C Rear Mounting Bracket		oine - Additional Load Spreadir	ng Strips On The		One Time		_
10111711101	tour Mountaing Bracket	occurring i catal	00		SVO:	No	ne	_
REC	72-100347	Basic	Complied With	27-Oct-00	0.00	0	1	=
		_ 5.5.5	ne Outlet Guide Vane (OGV)	Assembly With				_
	age 2 Shroud Retention					One Time		_
					SVO:	No	ne	
REC	72-100375	Basic	Not Applicable					
		Air Tubes - Intro	duction Of Stage 4 Air Tubes	With Haynes 25			•	
ind Fittings	3					One Time		_
DEC	70.400202	Decis	Complied With	27-Oct-00	0.00	0	l 1	=
REC	72-100393	Basic	<u> </u>		0.00	U	ı	
	ade Of INCO 718 Mate		tach Parts And Fittings - Introd	luction Of		One Time		_
					SVO:	No	ne	
REC	72-100433	2	Complied With	27-Oct-00	0.00	0	3	
			ediate (LP TO IP/HP) - Introdu	ction Of Revised		I s Required for Pric	r Revision	_
	Modified Earthing Brack					One Time		
					SVO:	No	ne	

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-100455	Basic	Not Applicable					
NGINE - A	ccessory Gearbox - In	troduction Of A	Fire Blanket On The Accessory	y Gearbox Oil Tank				
						One Time		
REC	72-100463	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - A	ccessory Gearbox - In	troduction Of C	Oil Filling Instruction Labels			O T'		
					SVO:	One Time No	ne	ᅱ
REC	72-100475	2	Complied With	27-Oct-00	0.00	0	3	Ħ
			Of New Vanes On The HPC Sta			Required for Price	_	4
INGINE - F	ir Compressor Module	e - introduction	Of New Valles Of The HPC St	ages o TO 9	NO ACTION IS	One Time	DI IVENISION	
					SVO:	No	ne	
REC	72-100494	Basic	Complied With	27-Oct-00	0.00	0	2	Ī
NGINE - E	Bypass Duct - Introduct	ion Of A Press	ure Recovery Device In The Pre	ecooler Fan Air				
low Line	,,			One Time]		
					SVO:	No	ne	╧
REC	72-100506	Basic	Complied With	27-Oct-00	0.00	0	1	
	.P Compressor Case -	Introduction Of	A Revised Starter Efflux Shield	l With Edge			•	
Protection					SVO:	One Time No	ne .	\dashv
			O P . d With				_	#
REC	72-100544	1	Complied With	27-Oct-00	0.00	0	3	
	Accessory Gearbox - In Ather Cover Instrument		Mount Kit With Improved Prote	ection And Deletion	No Action is	Required for Pric	or Revision	
or the blee	atrier Cover matrament	ation boss			SVO:	No	ne	7
REC	72-100563	1	Complied With	27-Oct-00	0.00	0	3	Ħ
_		=	arings - Introduction Of Stage 4	Air Tubes And	No Action is	Required for Price	or Revision	-
	g Support Structure W			, abou ,a		One Time		
					SVO:	No	ne	丄
REC	72-100594	Basic	Not Applicable					
			Recalibrated Sightglass Escutch	eon Plate To				
Reflect Air	Frap And Engine Inclina	ation		ŀ		One Time		
DEO	70.400000	T 4 T	Complied With	27-Oct-00	0.00	0		+
REC	72-100600	1 1	<u> </u>			_	·	4
	accessory Gearbox - In nprovements	troduction Of A	New Standard Of Main Housin	g And Associated	No Action is	Required for Price One Time	or Revision	
(CCC)	nprovomonto				SVO:	No	ne	٦
REC	72-100643	Basic	Complied With	27-Oct-00	0.00	0	1	Ŧ
			Parts And Fittings - Introduction	Of Revised				
asteners		9	J		01/0	One Time		٦
					SVO:	No	ne	4
REC	72-100712	Basic	Complied With	27-Oct-00	0.00	0	1	
		echanism - Intr	oduction Of New HP Compress	or VSV System				
Orive Brack	ets				SVO:	One Time No	ne	\dashv
DEO	70.400700	D: 1	Not Complied With		3,0.	140	<u>. </u>	井
REC	72-100780	Basic	<u> </u>					4
	ccessory Gearbox - In	troduction Of A	Mount Kit With Stainless Steel	Sieeves And				
	nd Surface Protection (One Time		

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S	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-100845	2	Complied With	27-Oct-00	0.00	0	2	Т
NGINE -	NL Speed Probe Harnes	s And Acces	ssories - Introduction Of A New Harn	ess Assembly	No Action i	is Required for Price	or Revision	7
	·				0)10	One Time		٦
					SVO:	No	ne	\perp
REC	72-100879	1	Complied With	27-Oct-00	0.00	0	3	
NGINE -	LP/HP Turbine Stator Va	ane Retainer	s/Seals - Introduction Of Abradable I	inings With	No Action i	s Required for Price	or Revision	7
ncreased	Corrosion Resistance				SVO:	One Time No	20	4
	1	<u> </u>		<u> </u>				<u> </u>
REC	72-100900	1	Complied With	27-Oct-00	0.00	0	1	╝.
	•	mbustion Fa	irings - Introduction Of New Fairings	With New		Unknown		1000
Attacnmen	t Features				SVO:	One Time No	ne	٦'
DEC	70.400044	1 2 1	Complied With	27-Oct-00	0.00	0	3	#
REC	72-100944	3	·		0.00		3	ج إ
	Combustion And Hp Tur IP Compressor And Con		Attach Parts And Fittings - Dressing	Changes For		Unknown One Time		7000
THE INCW I	ii Compressor And Com	iibustioii i aii	migs		SVO:	No	ne	7
REC	72-100976	3	Complied With	27-Oct-00	0.00	0	3	Ŧ
			arance Between the Generator Magn			Unknown		\exists
			arbox Gear Line 6 and Hydraulic Pui			One Time		
		,			SVO:	No	ne	
REC	72-101007	Basic	Complied With	27-Oct-00	0.00	0	1	Ť
NGINF -	HPC Front (No. 3) Bearing	na Support -	Increased Clearance Between The	Number 2				\exists
	ousing And The Number					One Time		
					SVO:	No	ne	\perp
REC	72-101020	Basic	Not Complied With					
ENGINE -	LPC Intake Rotating Fair	ring - Introdu	iction Of A New Nose Cone Fairing A	Assembly				_
					0)/0	One Time		4
					SVO:			_
REC	72-101037	1	Not Complied With					
		Introduction	Of New HP Compressor Stage 9 Int	rascope Plug	Action is	Required for Prior	Revision	_
Assemblie	S				SVO:	One Time		-
	1			1		<u> </u>	1	<u> </u>
REC	72-101038	Basic	Not Complied With					
ENGINE -	HPC Rear Outer Case -	Introduction	Of HP Compressor Stage 5 Intrasco	pe Plugs Made		One Time		4
-IOIII A DII	ferent Material And With	A Decrease	ed Thread Diameter		SVO:	One fille		1
DEC	72-101084	1	Not Complied With					Ŧ
REC		-	·	1400				4
	Clearance And A Radius		ort - Introduction Of A No. 1 Bearing	With A New	No Action i	s Required for Pric	or Revision	4
Siamothai	Oldaranoc / ma / madiac	oca ililici Op	in Elilo		SVO:			_
REC	72-101100	2	Complied With	27-Oct-00	0.00	0	2	Ŧ
		_	New HP Compressor Stub Shaft Wit			s Required for Price	or Revision	- 3
	Procedure	action Of A	Now in Complessor Stub Shall Wil	n za impioved	140 / (0110111	One Time		1000
					SVO:	No	ne	Ī
REC	72-101107	1	Complied With	27-Oct-00	0.00	0	2	T
		-	Of Jointing Compound On Engine S	Section Stator	No Action i	Is Required for Price	or Revision	7000
	The Internal Gearbox (I					One Time		70,
					SVO:	No	ne .	

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BR700-710A2-20-12276

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-101116	Basic	Complied With	27-Oct-00	0.00	0	1	T
NGINE - L	PC Rear No. 2 Bearing	Assembly F	ront Panel - Introduction Of New O	-Rings With A				
ecreased	Interal Diameter				0)/0	One Time		\Box
					SVO:	Noi	ne	
REC	72-101139	1	Complied With	27-Oct-00	0.00	0	1	
NGINE - H	IPC Rotor Shaft - Introd	luction Of A I	New Fitting Instruction For The Hp	Compressor	No Action is Required for Prior Revision			
Stub Shaft	To Align With The Hp C	ompressor R	npressor Rotor			One Time		
	I				SVO: None			
REC	72-101167	Basic	Not Complied With					
ENGINE - L	PC Rotor Shaft - Introd	uction Of Fa	n Shaft Bolts With Increased Head	Thickness		O Ti		
					SVO:	One Time		_
DEO	70.404040	D:- I	Not Complied With				1	=
REC	72-101218	Basic	<u> </u>	10.11.1				4
	hut-Off Pawl Carrier - In ace Contact Area With		f Fuel Shut-Off Mechanism Pawls	Which Have A		One Time		_
Larger Sur	ace Contact Area With	THE FUEL ON	it-Oil Reference Tur.		SVO:			
REC	72-101223	2	Not Complied With					=
_		_	tion Of Increased Clearances Betw	yoon The Fuel	No Action	s Required for Price	r Povision	_
	able And Adjacent Dress		tion of increased Clearances Betw	een me ruei	NO ACTION	One Time	I Kevision	_
	•				SVO:			
REC	72-101234	2	Not Applicable					Ī
_		Bearings - In	tro of Reworked Rear Bearing Sun	nort Structures	No Action	I is Required for Pric	r Revision	-
P/HP Turbine Support and Outer Bearings - Intro of Reworked Rear Bearing Support Structures, Reworked Hp /Lp Turbine Bearing Retainers and New Stage 4 Air Pines						One Time		
REC	72-101270	Basic	Not Complied With					
P/HP Turb	oine Support And Outer	Bearings - In	troduction Of Front And Rear Bear	ing Chamber				
Piston Ring	s With A Specified Rou	ndness Valu	e		CVO.	One Time		_
					SVO:			_
REC	72-101271	Basic	Not Complied With					
HPC Front	(No 3) Bearing Support	- Introduction	n Of New Bolts To Attach The Rea	Labyrinth Seal				\Box
					SVO:	One Time		_
			N. C. P. LIMITAL		0.00		1	=
REC	72-101358	Basic	Not Complied With					
	Rotor Shaft and (No. 4) Bearing (Change Lining		troduction Of Reworked Hp Turbin	e Rotor Shaft		One Time		_
ana (140. 4)	bearing (Change Lining	y ITOTTI MELCO	313 TO Metco 320)		SVO:	One Time		_
REC	72-101414	Basic	Not Complied With					=
			•					_
=NGINE - F	APC Front Case - Introd	luction Of Ne	w Coated Bushes For Improved Co	orrosion		One Time		_
					SVO:			
REC	72-101419	2	Not Complied With					Ξ
			troduction Of A New Build Instructi	on To Increase	No Action	I is Required for Pric	r Revision	_
	and Centraliser Gap	onamom m	troduction of A New Build Mistract	on to morease		One Time		
					SVO:			
REC	72-101420	Basic	Not Complied With					
		oine Case - A	application Of Anti-Seizure Compo	ınd On		1		_
	Plugs Of Combustor A				01/2	One Time		\exists
					SVO:			

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-101440	Basic	Not Complied With					T
ngine - Ac	cessory Gearbox Modu	le And Gearl	oox Radial Drive - Introduction Of R	Revised				
nstallation	Procedure				0)/0	One Time		4
					SVO:	<u> </u>		<u> </u>
REC	72-101471	2	Complied With	31-Jan-05	876.50	515	Basic	
			es - Introduction Of Metco 58 Coat	ed LP	No Action i	s Required for Pric	or Revision	78592
Compresso	r Blades With A Transit	ion Strip			One Time SVO: None			٦,
					SVO. None			<u> </u>
REC	72-101473	2	Not Complied With					
			es - Introduction Of Dry Film Lubric	ant (DFL)	No Action i	s Required for Pric One Time	or Revision	4
Joaled LP	Compressor Blades Wit	n A Transilio	n Strip		SVO:	One Time		1
DEC	72-101474	1	Not Complied With			1		+
REC		-	<u> </u>					4
	Low Pressure (LP) Com Impressor Rotor Disc W		r Disc - Introduction Of A Laser Shart Number	ock Peened		One Time		-
,L3p) Lp OC	impressor Rotor Disc vv	IUI A IVOW I C	art rumber		SVO:			1
REC	72-101623	Basic	Not Applicable					Ť
			ction Of A New Lubriclone For The	Acceptoni				<u>ان</u>
Gearbox	Accessory Gearbox Moc	iule - Introdu	Clion Of A New Eddicione For The	Accessory		One Time		23501
REC	72-101669	Basic	Not Complied With					Ī
	1 - 10100		Rotor Discs - Introduction Of Nuts	With Silver		<u> </u>		-
Coated Thr		rooodi rtoar	Note: Blood introduction of Nation	viiai Giivoi		One Time		1
					SVO:			
REC	72-101705	Basic	Not Complied With					
High Pressi	ure Compressor Rotor a	nd Shaft Dis	cs - Introduction of a New HP Com	pressor Front		1	I.	
Rotor Asse	mbly with Shank Nuts h	aving Silver	Coated Threads.		0)/0	One Time		4
					SVO:	<u> </u>		
REC	72-101722	Basic	Not Complied With					
			Guide Seals - Intro of Different Sta	ndard Hp			•	1
Turbine Rin	n Seal Assembly and H	o Turbine Su	pport Ring Assembly		SVO:	One Time		-
					370.	1	T	+
REC	72-101757	Basic	Not Complied With					
			Support - Introduction of a New Alte	rnative HP		One Time		-
Compresso	r No.3 Bearing Assemb	iy with a Mor	e Robust Design.		SVO:	One Time		1
DEC	72 404704	Desia	Not Complied With			1		\pm
REC	72-101794	Basic	•	0(1) . 14##				4
	ure Compressor Variabl ed Threads Only	e Inlet Guide	Vane Rings And Seals - Introducti	on Of Nuts With		One Time		-
Oliver Oodi	od Tilloddo Olliy				SVO:			٦
REC	72-101911	Basic	Not Complied With					Ī
			OR REAR ROTOR DISCS - INTR			1		\dashv
			OR FRONT DRUM TO REAR DRI			One Time		_
FLANGE					SVO:			
REC	72-101911	Basic	Not Complied With					T
			SOR REAR ROTOR DISCS - INTR	ODUCTION OF		<u> </u>		1
SILVER-FREE NUTS AT THE HP COMPRESSOR FRONT DRUM TO REAR DRUM JOINT				21/2	One Time		7	
FLANGE					SVO:			

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					Eng Hrs	Eng Cyc	Rev. CW
REC	72-900064	2	Not Applicable				
ENGINE - F	Revised Life For HP Tur	bine Stage 1	And Stage 2 Discs Which Have Ha	d A Squid	Action is	Required for Prior	Revision
Supercond	uctive Quantum Interfe	rence Detecto	r) Inspection			One Time	
REC	72-900075	Basic	Not Applicable				
ENGINE - E	Engine Name Plate - Ma	arking Of Fede	eral Aviation Administration (FAA) E	Engine Type		<u> </u>	
Certificate N	Number				One Time		
REC	72-900077	Basic	Not Applicable				
ENGINE - A	Accessory Gearbox - Re	eplacement Of	An APT Gearbox	•		One Time	
						One Time	
REC	72-900078	Basic	Not Applicable				
ENGINE -A	ccessory Gearbox - Ins	pection Of Sta	arter Support Bracket			One Time	
REC	72-900088	Basic	Not Applicable				
ENGINE - H	IP Turbine Stage 1 Disc	cs Part Re-Nu	mbering			One Time	
REC	72-900097	Basic	Not Applicable				
ENGINE - A	Accessory Gearbox - Re	eplacement Of	VFG Cover Seal			One Time	
REC	72-900119	Basic	Not Applicable				
ENGINE - A	Accessory Gearbox - Re	eplacement Of	An Apt Gearbox			One Time	
		1	NI (A III II			1	
REC	72-900125	Basic	Not Applicable				
ENGINE -Ir	itermediate Casing - Re	eplacement Of	The Radial Drive Shaft			One Time	
			N . A . W . A .				
REC	72-900126	Basic	Not Applicable				
ENGINE - F	accessory Gearbox - Ins	spection Of Hy	draulic Pump Clash Condition			One Time	
DEO	70 000440		Not Complied With				
REC	72-900143 Fuel Shut Off Cable Insp	1	<u> </u>			Unknown	
LINOIINE - I	der ondt on oable ma	occion campi	ing i rogiamino		0)/(0:	One Time	
REC	72-900148	Dasia	Not Applicable		SVO:		
	Accessory Gearbox - Re	Basic					
LITOIITE 7	tocosory ocursor Te	placement Of	Oil Oight Glass			One Time	
550	72-900184	Basic	Not Applicable				
	/ 4"3UU 104	Dasic	1 tot / tppiloubio				
REC FNGINF - A			The Variable Frequency Generator	or (VFG) Cover		<u> </u>	

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

BR700-7	710A2-20-12276			Right En	g Hrs: 5,92	7.00 Eng	Cycs: 2,	313
Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-900193	Basic	Not Applicable					
ENGINE - \ Handling Bl		e Inside Of The	Bypass Duct At The Area Arour	nd The Stage 8		One Time		23501
REC	72-900199	Basic	Not Complied With					Ī
ENGINE - A	Accessory Gearbox - Ir	spection For S	urface Detect				I]
					SVO:	One Time		┨
REC	72-900242	Basic	Not Applicable					Ī
ENGINE - A	Accessory Gearbox - A	uthorisation Of	Gearbox Part Number Upgrade			One Time	1	23501
REC	72-900260	Basic	Not Applicable					
ENGINE - A	Accessory Gearbox - R	eplacement Of	Oil Sight Glass			One Time	•	23501
REC	72-900262	Basic	Not Applicable					Ī
ENGINE - A	Accessory Gearbox - R	eplacement Of	The Variable Frequency Genera	tor (VFG) Cover		One Time		23501
REC	72-900266	1	Not Applicable					
	ow Pressure (LP) Con le) Or The Fan Disc As		acement Of The Lp Compressor	Fan Module	Unknown One Time None			23501
REC	72-900267	Basic	Not Applicable					
ENGINE - A	Accessory Gearbox - R	eplacement Of	The Breather Cover Seals			One Time	1	23501
REC	72-900278	Basic	Not Applicable					
	ire Compressor Fan M Lp Compressor Fan Di		nsp of Lp Compressor Fan Modu	le Components		One Time	•	23501
REC	72-900288	Basic	Not Applicable					
ENGINE -R	epair Of Oil Leakage F	From Front Bea	ring Chamber			One Time	•	23501
REC	72-900292	Basic	Not Applicable					Ī
Removal / I	nstallation Of LP Comp	oressor Fan Ca	se Due To Fan Attrition Liner Fai	lure		One Time		23501
REC	72-900303	Basic	Not Applicable					
Low Pressu System	ire (LP) Turbine Fuel S	hut-Off Cable A	And Fittings - Inspection Of The F	uel Shut-Off		One Time	•	23501
REC	72-900307	3	Not Complied With					Ī
Inspection (Of Tight Clearance On	Engine Dressir	ng		Action is	Required for Prior One Time	Revision	1
					SVO:	One time		1

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BB700-710A2-20-12276

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-900341	Basic	Not Complied With					Т
igh Press	ure Compressor Blades	- Borescope	Blending Repair Of The Hp Compre	essor Stage 1		I.	J.	_
otor Blade	es				8)/0:	One Time		4
					SVO:			<u> </u>
REC	72-900355	1	Not Complied With					
ccessory	Gearbox Module - Repla	acement Of ⁻	The Breather Cover Seal Ring Due 1	To Oil Leakage		Unknown		1
					SVO:	One Time		┨
5=6			Not Applicable					÷
REC	72-900369	3		1		<u> </u>		4
			e - Borescope Insp of HP Turbine Stand Combustion Rear Inner Case	age 1 Nozzie		Unknown One Time		
Jaiao Vario	oo, the rip raibile otag	c i Blades a	na Combaction Real war value					1
REC	72-900375	3	Not Applicable					Ī
		_	r Vane (VSV) Actuating Mechanism	- Re-		Unknown		- 3
	Of Drive Bracket Bolt T		valle (VOV) / lotading Weenamen	110		Repetitive		
REC	72-900388	2	Not Applicable					
ligh Press	ure Compressor Blades	- Borescope	Inspection of HP Compressor Stag	e 1 Blades for	No Action i	s Required for Pric	r Revision	- 1000
Deflection a	at Leading Edge Near th	ne Snubber				One Time		_ :
							•	4
REC	72-900392	2	Not Applicable					Ц,
		Inspection of	Lp Compressor Case for Installation	n of Cut Ice	No Action i	s Required for Pric	or Revision	
mpact Iray	y Box Assemblies.					One Time		4
	T =0.000.400		Not Complied With				1	+
REC	72-900409	1	Not Complied With					4
	ure (LP) Compressor Ca pair Brg1299	ise - Inspecti	on Of The Lp Compressor Case For	Incorporation		One Time		-
oop					SVO:			1
REC	72-900456	Basic	Not Applicable					Ŧ
	1 = 000100		st Standard Engine To A Production	Standard				- 12
	on-Modification Service		2. G.aaa.a <u>2</u> g			One Time]
REC	72-900493	Basic	Not Applicable					
Accessory	Gearbox Module - Repla	acement Of	The Relief Valve - Non-Modification	Service Bulletin		•		7000
						One Time		┨
	I		Net Come Pert With		<u> </u>	<u> </u>	1	+
REC	72-900506	2	Not Complied With					_
	ce Recommendations ar A Volcanic Ash Area - N		Inspections In Response To Operat	ion In The	No Action is	s Required for Pric One Time	or Revision	-
ricinity Of 7	A Volcanic Asii Alca - N	ion woulded	ion dervice Buildin		SVO:			1
REC	72-900510	1	Not Applicable					Ŧ
			nd Outer Bearings - Insp and Repai	r of Pear	No Action i	s Required for Pric	r Revision	ا إ
Bearing Su	pport Structures that ha	ve been Mad	chined.	i di Neai	140 / tetion i	One Time	n revision	
REC	72-900515	Basic	Not Complied With					T
	ure Compressor - Inspe		an Blade Dry Film Lubricant Coating	Refurbishment		<u> </u>	<u> </u>	1
	erval Overshoot.				0116	One Time]
					SVO:]		- 1

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BR700-7	10A2-20-12276			Right Eng	g Hrs: 5,927	7.00 Eng	Cycs: 2,	313
Ser	vice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	ĺ
REC	72-900521	4	Repetitive Action C/W	18-Oct-13	3580.90	1653	4	
			nt Inspection Of The LP Compresso	r Annulus	No Action is	Required for Price	or Revision	78592
Fillers - Non	-Modification Service E	Bulletin	Future Action	n Is Required	SVO:	Repetitive No	ne	<u> </u>
REC	72-900525	2	Not Complied With					Ŧ
_			Case for Corrosion Due to Water A	ccumulation in	No Action is	Required for Price	or Revision	\dashv
	ront Mount Firebox.					One Time		1
					SVO:			
REC	72-900570	Basic	Not Applicable			İ		N.
		COMPRESS	OR VIGV ACTUATING RINGS AND) LEVERS -		One Time		23501
APPLICATION OF CORRE	ON OT LEVER BOLT TOR	QUE TO REC	CTIFY THE ENGINE			One Time		-
REC	72-900571	Basic	Not Applicable					Ŧ
_			OR VIGV AND STAGES 1 TO 4 ST	ATOR VANES -		Unknown		23501
REPLACEM			ECTIFY THE ENGINE CONFIGUR			One Time		501
WITH THE								
REC	72-900637	Basic	Not Applicable					
			ISPECTION OF THE RETENTION	BOLTS OF THE		One Time		23501
NO.2/NO.3 I	BEARING HOUSINGS	TO THE INTE	ERMEDIATE CASE			One Time		7
REC	73-100148	2	Complied With	27-Oct-00	0.00	0	5	Ŧ
Fuel and Control - Drains Ejector Fuel Filter - Introduction of a Filter In The Line to the Fue						Required for Price	or Revision	- 78
	p And Related Dressir		reduction of a filter in the Line to a	ic i dei Brains		One Time		78592
					SVO:	No	ne	
REC	73-100190	Basic	Complied With	27-Oct-00	0.00	0	1	
Fuel and Co	ntrol - Electronic Engir	ne Control (EE	C) - Introduction Of Revised Hardw	are Standard		One Time		78592
				ŀ	SVO:	No	ne	- 2
REC	73-100206	Basic	Complied With	27-Oct-00	0.00	0	1 1	\pm
_			e Fuel Control System - Introduction		0.00			78
	ssembly With Bleed He			1 OF A NEVISCO		One Time		78592
					SVO:	No	ne	
REC	73-100210	Basic	Not Complied With					
			p Fuel Filter Housing Assembly - Int	ro of a				_
Replacemen	t Lp Fuel Filter for Inci	reased Fuel 16	emperature.		SVO:	One Time		-
REC	73-100219	Basic	Complied With	27-Oct-00	0.00	0	2	Ħ
			<u>'</u>	27 001 00	0.00			- 78
i dei and Co	Fuel and Control - EEC - Introduction Of C3.1.1 Software		Software			One Time		78592
					SVO:	No	ne	
REC	73-100247	Basic	Complied With	27-Oct-00	0.00	0	1	
			duction Of A New Unit Featuring Ar	n Improved		On a Time		78592
Safety Lock Feature Based On Ring Locked Fittings		ŀ	SVO:	One Time No	ne	78		
REC	73-100271	1 1	Complied With	27-Oct-00	0.00	0	2	\pm
		-	ion Of Modified Tube Assembly End		0.00	Unknown		78
ı u c ı anu C0	iilioi - Tubes Aliu Fillii	igo - miliouuci	ion of Modified Tube Assembly End	a i ittiiiyə		One Time		78592
					SVO:	No	ne	7

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	Γ
REC	73-100283	2	Complied With	27-Oct-00	0.00	0	3	
uel and Co	ontrol - Fuel Filter Differ	ential Pressure	Switch - Introduction Of Units	Incorporating A		Unknown	1	
lermetically	y Sealed Micro-Switch			, ,		One Time		
					SVO:	No	ne	
REC	73-100357	Basic	Complied With	27-Oct-00	0.00	0	2	
uel and Co	ontrol - External Fuel Di	stribution Tube	s And Fittings - Introduction Of	An Revised		•		
otive Fuel	Filter Tube			One Time				_
				SVO: None			_	
REC	73-100371	2	Complied With	27-Oct-00	0.00	0	3	
		ure Switch - Int	oduction Of Units Incorporatin	g A Hermetically	No Action i	s Required for Price	or Revision	
sealed Micr	ro-Switch				One Time SVO: None			_
		1 1	O P IMPH					_
REC	73-100414	Basic	Complied With	27-Oct-00	0.00	0	2	
uel and Co	ontrol - Electronic Engin	e Controller (E	EC) - Introduction Of C4.0 Soft	tware		O T		_
					SVO:	One Time No	ne	_
			O a see P a d WPth					_
REC	73-100440	Basic	Complied With	27-Oct-00	0.00	0	3	
uel and Co	ontrol - Electronic Engin	e Controller (E	EC) - Introduction Of Software	Version C5.1.1		One Time		_
					One Time SVO: None			
750		- · ·	Complied With	07.0-1.00				_
REC	73-100497	Basic	Complied With	27-Oct-00	0.00	0	2	
	lel and Control - External Fuel Distribution Tubes And Fittings - Introduction Of Dressing nanges To Suit Modified Thermal Anti-Icing Valve And Muscle Line					One Time		_
nanges 10	Suit Modified Thermai	Anti-icing vaiv	e And Muscle Line		SVO: None			_
DEC	72 400024	Doo!o	Not Applicable					=
REC	73-100624	Basic		D II				
uel and Co Part Numbe	, ,	zies - Re-identi	Identification Of Nozzles To Service Bulletin 73-100459			One Time		
artivario	,1							Т
REC	73-100709	Basic	Complied With	27-Oct-00	0.00	0	1	=
_			EC) - Introduction Of An EEC	Nith C5 2 1				_
Software St		(2	20) """ 220	VIIII 00.2.1		One Time		_
					SVO:	No	ne	
REC	73-100714	Basic	Not Complied With					_
uel and Co	ontrol - Left And Right H	land Engine Ri	gid Fuel Supply Tubes And Fit	tings - Introduction		1	<u>.</u>	_
Of A Packe		· ·	,,,	· ·		One Time		_
					SVO:			
REC	73-100827	1	Complied With	27-Oct-00	0.00	0	1	
	ontrol - Fuel Flow Trans	mitter - Introdu	ction Of A New Unit With A Mo	re Accurate	No Action i	s Required for Price	or Revision	_
Calibration					One Time SVO: None			_
			0 1 11474					=
REC	73-100835	2	Complied With	27-Oct-00	0.00	0	4	
			Of A Re-Trimmed Data Entry P	lug To Increase		Unknown		_
he Permitt	ed Stator Outlet Tempe	erature			One Time SVO: None		_	
1		1						_
REC	73-100927	1	Complied With	27-Oct-00	0.00	0	2	
Fuel and Control - Electronic Engine Controller (EEC) - Introduction Of An EEC With 05 Hardware					Unknown			
Standard				SVO:	One Time No	no.	_	
						INO	i i e	

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	73-100938	Basic	Complied With	27-Oct-00	0.00	0	1	T
NGINE - F	UEL AND CONTROL -	Electronic Er	gine Controller (EEC) - Introductio	n Of Software		I		
5.2.3. Into	An EEC With 04 Stand	lard Hardware	•	ļ	0) (0	One Time		4
					SVO:	No	ne	
REC	73-100964	1	Complied With	27-Oct-00	0.00	0	1	
NGINE - F	UEL AND CONTROL -	Fuel Manifold	d - Installation Of A Damper Wire B	etween The Left	Unknown			╛
Hand (LH)	And Right Hand (RH) F	uel Manifold			One Time			_
					SVO: None			_
REC	73-100970	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE FU	JEL AND CONTROL - I	ntroduction O	New Fitting Instructions For Acces	ssory Gearbox		•	•	
Mounted Ad	ccessories				One Time SVO: None			_
1					370.	INO	ne	ᆜ
REC	73-101034	Basic	Not Applicable					
			Intro Of The EEC Hardware Stand	ard 1520KDC05				Д
Reworked F	From Hardware Standar	d 1520KDC0	5R			One Time		
		,						_
REC	73-101106	1	Complied With	26-Apr-02	17.50	5	1	
Fuel and Control - Fuel Metering Unit - Intro of New Fuel Metering Unit With Changes to the One Time One Time						or Revision	\Box	
Combined Overspeed /Shut-Off Solenoid/Pressure Raising Valve and Flectro Hydraulic Servo Valve.					One Time No	no	\dashv	
								=
REC	73-101145	3	Complied With	16-Apr-02	17.50	5	Basic	
	uel and Control - Engine Electronic Controller - Intro of C6.0 Software standard Into An EEC With					s Required for Pric	or Revision	
05 or 05R F	lardware Standard SB-	BR700-73-10 ²	1145		One Time SVO: None			-
		I I	N. A. F. H.			140	1	ᅼ
REC	73-101221	Basic	Not Applicable					
			ine Controller (EEC) - Introduction	Of C6.1.1		One Time		
Software St	andard Into An EEC W	ith US of USK	Hardware Standard	•		One Time		-
DEO	70.404004		Not Applicable			l		+
REC	73-101261	Basic	•••					
	ontrol - Engine Electron re Standard of the EEC		Intro of New Capacitors In EEC W	hich Changes		One Time		
lile i laiuwa	re Standard of the LLC	10 00 01 001		•		One mile		┪
REC	73-101429	Basic	Not Complied With			<u> </u>		Ħ
_			<u> </u>					4
	Rotor With Reduced Ou		nerator - Introduction Of A New Dec	dicated		One Time		ᅱ
oonorator r	totor vviii rtoadood od	Cor Balarioo	(COD) Limito	•	SVO:			٦
REC	73-101472	1	Complied With	09-Jan-06	1355.50	723	Basic	Ħ
		-	<u> </u>			s Required for Pric		_
	are Standard C7.0.2	ingine Electro	onic Controller (EEC) - Introduction	Of the New	NO ACTION I	One Time	or Revision	\dashv
					SVO: None		ne	
REC	73-101625	Basic	Not Complied With					Ŧ
			Introduction Of The New EEC Pro	duction			<u> </u>	_
	andard C7.0.2 Into Har			duction		One Time		
					SVO:			
REC	73-101833	2	Not Complied With					Ī
			<u> </u>	oction for the		l	<u> </u>	\dashv
Engine Fuel and Control - Fuel Pump - Introduction of a Revised Drive Shaft Connection for the Fuel Pump						One Time		亅
ruei Pumb								

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Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	73-101856	2	Not Complied With					
			r - Introduction of a New Varnish fo	or the Windings of	Action is I	Required for Prior	Revision	7
ne Perman	nent Magnetic Alternato	or (PMA)		ŀ	SVO:	One Time		-
REC	73-900087	5	Not Complied With					Ť
FUEL AND		ion Of The Pr	ocedure For Identifying Correctly C	Calibrated Fuel		Unknown	1	-
Flow Trans	mitters				01/0	One Time		7
					SVO:		_	<u> </u>
REC	73-900223	Basic	Not Applicable					
FUEL - Exc	hange Of Fuel Filter D	ifferential Pre	ssure Switch			One Time		23501
						One Time		
REC	73-900252	Basic	Not Applicable					Ī
ENGINE FL	JEL AND CONTROL -	Amplitude M	easurement Of ARINC Waveform		One Time			23501
		·] =
								<u> </u>
REC	73-900253	Basic	Not Applicable					
ENGINE Fl Waveform ⁻		Exchange Of	EECS That Failed The Measurem	CS That Failed The Measurement Of ARINC One Time				23501
wavelollii	1651				One Time			1
REC	73-900270	1	Complied With	02-Aug-04	634.60	376	Basic	Ŧ
ENGINE FL	GINE FUEL AND CONTROL - External Fuel Distribution Tubes And Fittings - Inspection Of Th					s Required for Pri	or Revision	78592
	ıre (LP) Fuel Tube For		•	·	SVO:	One Time	one	92
		1 . 1	On and Paral MPsh	1 22 4 22				_
REC	73-900301	1	Complied With	26-Aug-02	47.30	14	Basic	
	JEL AND CONTROL - pect Coils For Quality I		g Unit (FMU) - Removal/Installation	n Of Fuel Metering	No Action is	S Required for Pri One Time	or Revision	78592
Office TO ITIO	ocot cons i or addity i	Doloot			SVO:		ne	٦'`
REC	73-900323	Basic	Not Applicable					Ī
			IU) - Replacement of the O-ring on	the lane A			<u> </u>	23501
electrical co	onnector at the FMU N	ON-MODIFIC	ATION		One Time			<u> </u>
DEO	70,00000	<u> </u>	Complied With	09-Jan-06	1355.50	723	Basic	+
REC	73-900368	1 1	·			Required for Pri		-12
inspection (Of Fight Clearance Bei	ween the Fu	el Servo Tube And The Buffer Air	Tube	NO ACTION IS	One Time	or Revision	78592
					SVO:	No	ne	<u> </u>
REC	73-900374	Basic	Not Applicable					
			ronic Controller (EEC) - replaceme	nt Of EECs				78592
Because O	f Non-Conforming Cap	acitors		-	One Time			_ 22
REC	73-900423	3	Not Complied With				T	+
		-	ontroller - One-Time Inspection of	the EEC Eirobay	No Action is	Required for Pri	or Revision	4
	or Paint Damage	Electronic Co	ontroller - One-Time Inspection of	ine EEC Filebox	No Action is Required for Prior Revision One Time		_	
					SVO:			
REC	73-900463	Basic	Not Applicable					
	el and Control - Engine Electronic Controller - Removal Of The EEC For C15 Capacitor					•	23501	
Replaceme	nt - Non-Modification S	Service Bullet	in			One Time		\dashv
								and the

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Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	73-900494	1	Repetitive Action C/W	25-Jul-16	4702.50	1958	1	П
		nority Digital E	ngine Control System - Interrogat	ion of the Central	Action is I	Required for Prior	Revision	\dashv
	ormation Maintenance S		ec System Faults.			Repetitive		
			Future Acti	on Is Required	SVO:	Noi	ne	
REC	73-900539	1	Not Applicable					
ngine Fue	el And Control - High Pre	essure Fuel Fi	Iter Assembly - Insp of the Hp Fue	el Filter Housing	No Action is	Required for Pric	r Revision	
	rrect Installation of Its Se			J	One Time			
REC	74-100248	Basic	Complied With	27-Oct-00	0.00	0	1	
GNITION -	Ignition Leads - Introduc	ction Of Revis	ed Clipping					
				-	SVO:	One Time No	20	_
	1							
REC	74-100316	Basic	Complied With	27-Oct-00	0.00	0	1	
GNITION -	- Igniter Lead - Introduct	ion Of Silver F	Plating Connecting Nut Threads			O T		
				-	SVO:	One Time No	ne	_
	T		On and Part Marth	1 1				_
REC	74-100550	Basic	Complied With	27-Oct-00	0.00	0	2	
			ttings - Intro of Dressing Changes	to Suit Modified		One Time		
nermai Ar	nti-Icing Valve and Musc	ae Line (Right	Engines)	-	SVO:	Noi	ne	_
DEO	74.400554		Complied With	07.0++00		0	<u> </u>	=
REC	74-100551	Basic	<u> </u>	27-Oct-00	0.00	0	l	
GNITION - Left Engine Ignition Lead Attaching Fittings - Introduction Of Two Additional Clipping Points And Transfer Of A Bracket To A Left Engine Section				tional Clipping		One Time		
Ollits Alia	Transier Of A Bracket i	acket 10 A Left Engine Section SVO: None				ne	_	
REC	74-101280	Basic	Not Complied With					=
			<u> </u>	hongoo To The				
rinted Circ		riits - iritioduc	tion Of A New Ignition Unit With C	nanges to the		One Time		_
					SVO:			
REC	74-101378	Basic	Not Complied With					
			ittings - Increased Clearance Bety	veen Clipping				
	373 And An Adjacent O		ge moreacea creatance zen	. со.: опрринд		One Time		
					SVO:			
REC	75-100212	1	Complied With	27-Oct-00	0.00	0	1	
IR - Bleed	Valves - Introduction O	f High Pressu	ire Compressor (HPC) Bleed Valv	es With Steel		Unknown	l	_
Bushes		-		-	01/0	One Time		_
					SVO:	Noi		_
REC	75-100297	1	Complied With	27-Oct-00	0.00	0	2	
IR - Valve	Control Air Bleed - Intro	oduction Of R	evised Torque Tightening Values	For Bleed Valve		Unknown	•	
Bolts				-	SVO:	One Time No	20	
	1							_
REC	75-100332	1	Complied With	27-Oct-00	0.00	0	2	
			Of Revised Bleed Valve Solenoid	Control Block		Unknown		_
/lounting B	Brackets And Associated	I Air Tubes		-	SVO:	One Time No	ne	_
		1 . 1	Comple district	07.0 : 00			•	_
REC	75-100366	1	Complied With	27-Oct-00	0.00	0	1	
IR - Solenoid Control - Air Bleed - Introduction Of A Revised Bleed Valve Solenoid Control Block				Unknown One Time				
						One fine		

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BR700-7	710A2-20-12276			Right Eng	g Hrs: 5,92	7.00 Eng	Cycs: 2,	313			
Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW				
REC	75-100465	1	Complied With	27-Oct-00	0.00	0	1				
		Of A New Buf	fer Air Valve From A Different Su	pplier And With		Unknown	•	7,6587			
mproved C	orrosion Protection			ŀ	SVO:	One Time	ne	- ×			
REC	75-101096	Basic	Complied With	27-Oct-00	0.00	0	1	Ħ			
			duction Of Transfer Tubes Between	en The Bleed				78592			
	noid Vent Valve Body A				One Time						
					SVO: None						
REC	75-101130	1	Complied With	26-Apr-02	17.50	5	Basic				
			landling Bleed Valve Inner And O	uter Attenuators	Action is	Required for Prior	Revision	7,8597			
10 Prevent	Damage To The Bypas	is Duct			One Time SVO: None			- 1			
REC	75-101161	3	Complied With	16-Apr-02	17.50	5	1	╈			
AIR - Bleed	Valve Solenoid Contro	l Block - Introd	duction Of A Handling Bleed Valv	e Solenoid With	No Action i	s Required for Pri	or Revision	78592			
	ervo Valves Which Ope			[One Time		792			
					SVO:	NC.	ne	<u> </u>			
REC	75-101207	Basic	Not Complied With								
AIR - Air Tu	ibes And Fittings - Intro Between The Tube And	duction Of A F	230 Air Tube With A New Routing	To Increase The		One Time		4			
Clearance i	Between The Tube And	The Fuel Mar	IITOIQ	ŀ	SVO:	One Time		\dashv			
REC	75-101381	1	Not Applicable					Ħ			
		-	Seals And A Carbon Bush To Rep	alace The Existing	No Action i	s Required for Pri	or Revision	_ 23			
Steel Comp		ninew imple	Seals And A Carbon Bush To Ne	Diace The Existing	No Action is Required for Prior Revision One Time			23501			
REC	75-900090	Basic	Not Applicable								
AIR - Bores	cope Inspection Of Wo	odward Gover	nor Buffer Air Valve				1	2350			
				ŀ		One Time		=			
REC	75-900144	2	Not Applicable								
AIR - Invest	tigation Of Dunlop Hand	dling Bleed Va	lve	L		Unknown	1	2350			
		ŭ				One Time					
REC	75-900203	1 1	Not Applicable				T T	H			
_		-			No Action i	s Required for Pri	or Davisian				
AIR - Electr	ical checks of dunlop b	ieed valve sole	enola block		NO ACTION I	One Time	or Revision	23501			
REC	75-900633	1	Not Applicable								
AIR - VSV A	ACTUATOR - REPLAC	EMENT OF LU	JCAS VARIABLE STATOR VANI	E (VSV)	No Action i	s Required for Pri	or Revision	23501			
ACTUATOR	RS			` ,		One Time		_			
REC	77-101105	Basic	Complied With	27-Oct-00	0.00	0	1	Ŧ			
			ion Of Torque Tightening Values	For The Nuts		1		78592			
Which Attac	ch The Turbine Gas Ter	mperature (TG	T) Harness To The TGT Probes		One Time SVO: None			_			
		T _ T	N . 0		300:	I INC	711C	_			
REC	77-101393	Basic	Not Complied With								
NGINE INDICATING - Vibration Monitoring Unit And Cables - Introduction Of An Engine Vibration Monitoring Unit With A New Software Standard				One Time		4					
wonitoning	OTHE WHILL A INEW SOILWA	are Stariualu		ŀ	SVO:	One fille		\dashv			

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	77-101560	Basic	Not Applicable					Т
ENGINE IN	NDICATING - Vibration N	Monitoring Un	nit And Cables - Introduction Of An E	ngine Vibration		I		0007
/lonitoring	Unit (EVMU) With A Ne	w Software S	standard			One Time		_ =
				•				4
REC	77-101875	2	Not Complied With					
Engine Ind	icating - N2 Speed Prob	es - Introduc	tion of new Attaching Bolts with Shor	ter Length	No Action i	s Required for Pric	or Revision	4
					SVO:	One fille		-
REC	77-900251	1	Not Applicable					Ŧ
	11 000=01	=	obes - Electrical Resistance Check C	of The TCT	No Action i	s Required for Pric	or Povision	-
	iple Probes	nocoupie Fic	obes - Electrical Resistance Check C	i the rGT	NO ACTION I	One Time	JI KEVISION	7,8597
	<u> </u>							
REC	77-900327	Basic	Not Complied With					
ENGINE IN	IDICATING -N2 Speed	Probes - Rep	lacement Of N2 Speed Probes For F	Potential		I	I	_
	Voltage Output	·	·		01/0	One Time		4
					SVO:			<u></u>
REC	77-900329	1	Not Applicable					
		Probes - Insi	ulation Resistance Test On N2 Spee	d Probes For		Unknown One Time		/8592
Potentiai E	lectrical Defects					One Time		_ 2
DEC	78-100165		Not Complied With			l	1	+
REC	10 100100	1	<u> </u>		No Action i	a Daguirad for Drie	n Davisian	4
	aust -Thrust Reverser - LH and RH Engines - Intro of Bearings with a Teflon Liner for Linear iable Transducer Rod Ends, Primary Door Lock and Inhibition Bolt Recentacle					s Required for Pric One Time	or Revision	-
	•	,			SVO:			
REC	78-100196	2	Not Complied With					Т
Exhaust -	Thrust Reverser Fixed S	Structure - Int	roduction On The LH & RH Engine C	of Spherical	No Action i	I s Required for Pric	r Revision	
Bearings V	Vith A High Temperature	Teflon Liner			0)/0-	One Time		4
					SVO:		•	ㅗ
REC	78-100224	1	Not Complied With					
		uction of a Ch	nange of Ownership (Installation Res	ponsibility) for	No Action i	s Required for Pric	or Revision	
the wet Dr	ains Brackets.				SVO:	One fille		-
REC	78-100225	Basic	Not Complied With			<u> </u>		÷
			ne Fire Protection Ablative Coating C	n The Thrust				4
	ront Frame Torque Box			ii iiie iiiiust		One Time		_
	·				SVO:			
REC	78-100236	1	Not Complied With					
Exhaust - 1	Thrust Reverser - Introdu	uction Of Rev	rised Pivot Door Actuators And Dyna	mic Seals	No Action i	s Required for Pric	r Revision	
			•		SVO:	One Time		4
	•				300.		1	#
REC	78-100258	Basic	Not Complied With					
EXHAUST	- Thrust Reverser - Clar	rification Of C	Certified Part Numbers			One Time		4
					SVO:	One fille		\dashv
REC	78-100502	Basic	Not Complied With					十
			<u>-</u>	Potordod Theres			<u> </u>	4
EXHAUST - Isolation Control Unit (ICU) - Introduction Of A New Icu Which Have A Retarded Thrust Reverser Unit (TRU) Pressurisation					One Time		\exists	
	verser offit (TNO) i ressurisation							1

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

BR700-710A2-20-12276

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	78-100598	Basic	Not Complied With					
XHAUST	- Thrust Reverser Fixed	Structure -	Introduction Of Access Panels With	n Improved		I.		
Bonding Re	sistance				0)/0	One Time		4
					SVO:			\perp
REC	78-100642	1	Not Complied With					
EXHAUST	- Thrust Reverser - Imp	roved Electr	ical Bonding Of The Thrust Revers	er Main Door		Unknown	•	1
					01/0	One Time		4
					SVO:			<u>_</u>
REC	78-101009	Basic	Not Applicable					T.
	- Left And Right Thrust		Seal Lands On		•	•		
The Interfac	ce Of The Thrust Rever	ser And The			One Time		<u>-</u> ا	
REC	78-101129	1	Not Applicable					
EXHAUST	Left And Right Engine	Thrust Reve	erser Fixed Structure - Reorientatio	n Of The		Unknown	1	- 1000
Fasteners A	At The Thrust Reverser	Front Frame	To Increase The Clearance To The	e S-Hook		One Time		
REC	78-102008	1	Not Complied With					T
EXHAUST	THRUST REVERSER	FIXED STR	RUCTURE - INTRODUCTION OF A	DRAINAGE	No Action is	s Required for Pri	or Revision	1
HOLE WITI					0) (0	One Time		4
THE THRU	ST REVERSER FIXED	STRUCTUR	RE TO PREVENT CC		SVO:			
REC	78-900220	Basic	Not Applicable					
EXHAUST	- Thrust Reverser - Insp	ection Of Th	ne Hydraulic Tubes Installation	•				0000
						One Time		_ =
REC	78-900237	Basic	Not Applicable					١.
		ection Of Th	ne Fasteners That Interfere With Th	ne Primary Door		•	•	000
Lock S-Hoo	ok			One Time		4		
REC	78-900350	2	Repetitive Action C/W	16-Jun-17	5077.00	2069	Basic	Ŧ
EXHAUST - Thrust Reverser Unit (TRU) - Inspection Of The Spherical Bearing Of The Primary						s Required for Pri	or Revision	-1
	Actuator (PDLA) And Cl			THE FIIIIALY	NO ACION I	Repetitive	OI INEVISION	76007
- 551 LOOK /	(1 DL) // 11d Ol	g 11	C	from the Discontinuous				┛'

DOOL LOCK	ACIUAIOI (FDLA) AIIU GI	zaning On i			Repetitive		1/2	
	. ,		Future Action	Is Required	SVO:	No	ne	
REC	78-900474	Basic	Complied With	22-Mar-10	2695.10	1340	Basic	
EXHAUST	- Thrust Reverser - Insp	ection Of F	ixed Structure Torque Box Drainage H	oles - Non-	•			785
Modification	n Service Bulletin					One Time		92
					SVO:	No	ne	
REC	78-900547	1	Not Applicable					
Engine - Th	rust Reverser - Inspecti	on Of The S	Seal Depressors, Seal Supports and a	ctuator	Unknown			
	on-Modification Service		, , ,			One Time		01
- C								
REC	79-100118	1	Complied With	27-Oct-00	0.00	0	4	- 1
OIL - Coole	r - Engine Lubricating C	No Action is	Required for Price	or Revision	785			
	3		One Time		92			
					SVO:	No	ne	

One Time		
SVO:	None	

27-Oct-00

0.00

0

Complied With

79-100221

Basic

OIL - Oil Tank And External Oil Tubes - Introduction Of A Scupper Drain Tube And A Modified Oil

REC

5

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	79-100323	1	Complied With	27-Oct-00	0.00	0	1	
IL - Tubes	s And Fittings - Engine L	ubricating Oil	- External - Introduction Of A R	evised Anti -	No Action	is Required for Pric	or Revision	
	oe Assembly	J				One Time		
					SVO:	No	ne	
REC	79-100406	1	Complied With	27-Oct-00	0.00	0	2	
DIL - Oil F	ilter Differential Pressure	e Switch - Intr	oduction Of A Unit Incorporating	A Hermetically	No Action	is Required for Pric	or Revision	
Sealed Mic	ro-Switch				SVO:	One Time No	~~	4
					370.	INO	ile .	_
REC	79-100513	1	Not Applicable					
OIL - Exteri	nal Oil Tubes And Fitting	gs - Introduction	on Of Modified Clipping Point CF	P10509	No Action	is Required for Price	or Revision	
						One Time		\dashv
		T	Committee of Mith	07.0 + 00	0.00	0	1 4	뒥
REC	79-101083	Basic	Complied With	27-Oct-00	0.00	0	1	
			on Of A New Oil Vent Tube With	Better Sealing		One Time		4
Properties i	Between The Oil Vent P	ipe And The /	Accessory Gearbox		SVO:	No.	ne	_
DEO	70.404400		Not Complied With			<u> </u>		븍
REC	79-101188	1 1	<u> </u>			<u> </u>	L	4
OIL - Oil Di Nith A Thic		ch - Introduction	on Of A New Oil Filter Differentia	al Pressure Switch	No Action	is Required for Price One Time	or Revision	ᅱ
WIGHT A THIC	ikei oovei				SVO:			
REC	79-101744	1	Not Complied With					Ħ
		-	<u> </u>	ad Islam Dustantina				4
Oil - Fuel C Capability	ooled Oil Cooler (FCOC) - Introductio	on Of A New FCOC With Improve	ed Icing Protection		One Time		\dashv
o ap a 2 ()					SVO:			٦
REC	79-101803	1	Not Complied With					Ī
_		-	And Scavenge Pumps) - Introde	uction Of A New	No Action	I is Required for Price	or Revision	-
	Init With Improved Gear		Tilla Coaverige Fampo, milioa			One Time		
					SVO:			
REC	79-900215	2	Not Applicable					
OIL - Excha	nge Of Oil Fiter Differe	ntial Pressure	Switch		No Action	I is Required for Price	or Revision	7
	ŭ					One Time		
REC	79-900448	Basic	Not Applicable					
	NETIC CHIP DETECTO	RS (MCD) - F	REVISED INSPECTION SCHED	ULE OF THE		Unknown		
FRONT	CLIAMBED (EDC) MCD		PEMENT OF POTE			Unknown		_
	CHAMBER (FBC) MCD							4
REC	79-900541	1	Not Applicable					
Oil - Gener	al - Sampling Of The En	No Action	is Required for Price	or Revision				
						One Time		-
		I I	Committee of Mith	07.0 . 00	0.00			믁
REC	80-100077	Basic	Complied With	27-Oct-00	0.00	0	1	╝
			A Revised Method For Locking	The Decoupler		One Time		\dashv
ension ba	r Nut Of The Output Sha	aii			SVO:	No.	ne	\dashv
DEC	90.400040	Pos!s	Complied With	27-Oct-00	0.00	0	1	ᅥ
REC	80-100640	Basic	·		0.00			4
STARTING	- Air Turbine Starter - Ii	ntroduction Of	f A New Standard Of Air Turbine	Starter Unit		One Time		
					SVO:	No	ne	٦
								- 1

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Servi	ce Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	80-101018	3	Complied With	27-Oct-00	0.00	0	1	T
TARTING - A	ir Turbine Starter - I	Introduction C	of A New Air Turbine Starter		No Action is	Required for Price	r Revision	
						One Time		I
					SVO:	Noi	ne	
REC	80-101900	1	Not Complied With					
starting - Air T	urbine Starter - Intro	oduction of a l	New Air Turbine Starter With Revised O	il Seal	No Action is	Required for Price	r Revision	٦
J						One Time		
					SVO:			
REC	80-900012	1	Not Complied With					٦
STARTING - F	BR710 Air Turbine S	tarter P/N 350	05934-4 Non-Specification Data Plates		No Action is	Required for Pric	r Revision	٦
			occinion openinamen zata i tato			One Time		
					SVO:			
REC	80-900017	Basic	Not Applicable					
			P/N 3504780-3 - Replacement Of Defec	ctive Part				+
air raibine ote	arter Quiek Attacri/D	ctach (QAD)	1714 33047 00 3 - Replacement Of Belet	Stive i ait		One Time		
REC	80-900041	Basic	Not Complied With					Ŧ
			ter Magnetic Chip Collector					4
STARTING - II	ispection of the All	i Turbine Star	ter Magnetic Chip Collector			One Time		٦
					SVO:			٦
REC	80-900340	1	Not Complied With					Ŧ
		•	•		Action is F	Required for Prior	Povision	4
STARTING - A	dir Turbine Starter - i	inspection Of	The Air Turbine Starter Oil Level		Action is i	Repetitive	Revision	┪
					SVO:			٦
REC	80-900427	Basic	Not Complied With					Ŧ
			f Starter Air Valves With Incorrectly Mad	do Buttorfly				4
	Modification Service		I Starter All Valves With Incorrectly Mac	de Bullerily		One Time		٦
					SVO:			٦
REC	SB45-25-34	1	Not Applicable					Ŧ
_		-			No Action is	Required for Price	r Povision	_
equipment and	d Furnishings - Toile	il Placard Inst	allation		INO ACTION IS	One Time	i Revision	-
								٦
REC	SB45-32-19	2	Not Applicable					Ŧ
					N. A.	D : 1(D:	<u> </u>	4
viain Landing	Gear Door Actuator	improvement	/Saddle Installation		NO Action is	Required for Pric	or Revision	
						0.10 1.1110		٦
REC	SB45-34-20	3	Not Applicable				l	i
			''	1.0)		5 5 .	<u> </u>	4
Navigation - In	stallation of EGPWS	S Computer S	oftware Upgrade (965-0976-040-218-2	18)	No Action is	Required for Pric	or Revision	
						SHC TIME		i
DEC.	CD45 50 05		Not Applicable					
REC	SB45-53-35	1	Not Applicable					
Fuselage - LH	Overwing Fairing M	odification				One Time		
						One Time		4

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	24-100378	Basic	Complied With	27-Oct-00	0.00	0	1	T
LECTRIC	AL POWER - Engine Ge	enerator Oil	Cooler - Deletion Of Fire Protection	Cover Plates			I.	
					SVO:	One Time	•	4
				•	500:	Noi	_	4
OPT	24-100384	1	Complied With	27-Oct-00	0.00	0	1	
			Transfer Tubes And Fittings - Introdu	uction Of	No Action i	s Required for Pric	r Revision	
1odified Oi	I Cooler To VFG Tube A	Assembly			SVO:	One Time Nor	ne	4
		I I	Complied With	07.0++00		0	1	+
OPT	24-100472	Basic	·	27-Oct-00	0.00	0	!	4
	AL POWER - Engine Ge Cooled Oil Cooler & As		Cooler - Deletion Of Thermostatic Cooler - Changes	ontrol Valve Of		One Time		
unace An	Oddica Oii Oddici & As	Socialed Di	cssings changes		SVO:	Nor	ne	٦
OPT	24-100961	1	Complied With	27-Oct-00	0.00	0	1	Ŧ
		-	Cooler - Introduction Of A New Build	Instruction For	No Action i	L s Required for Price	r Revision	ج ا
	nields Of The Oil Cooler		233.31 Miloddolloff Of A 11047 Dullo			One Time		7000
					SVO:	Nor	ne	↓
OPT	24-101483	Basic	Not Complied With					Т
LECTRIC	L AL POWER - Engine Ge	enerator Oil	Cooler - Introduction Of New Surface	e Air Cooled Oil				-
Coolers (SA					2112	One Time		1
					SVO:			
OPT	24-102120	Basic	Not Complied With					
LECTRIC	AL POWER - ENGINE (GENERATO	R - ELECTRICAL POWER - ENGINE				I.	1
			TERNATIVE SPAREABI F NUTS FO	OR THF V-	SVO:	One Time		4
JLAIVIP AS	SEMBLY OF THE VAR	IABLE FRE					T	<u> </u>
OPT	26-100396	Basic	Complied With	27-Oct-00	0.00	0	2	
		Fire Detect	tion Sensors - Introduction Of Revise	d Core Fire		On a Time		
Vire Mount	ting Brackets				SVO:	One Time Nor	ne	۱ ا
			Not Commiss d With		0.0.	1	<u></u>	÷
OPT	30-101200	Basic	Not Complied With					
			cing Ducts And Tubes - Introduction Lockout Lever Moved To A Different			One Time		4
nemai An	iu-ice (Tai) vaive viiii i	ne manuai	Lockout Level Moveti 111 A 17meren	FUSIKIII	SVO:	One Time		1
OPT	30-101826	2	Not Complied With					Ŧ
		_	<u> </u>	ation of a Now	No Action i	s Required for Pric	r Boyinion	4
			ing Ducts and Tubes (EBU) - Introdu esistant Bearing and an Additional Vo		NO ACTION I	One Time	i Revision	1
					SVO:			
OPT	70-900040	16	Not Complied With					Ŧ
			Rework Engines - Non-Modification	Service Bulletin	No Action i	I s Required for Pric	r Revision	-
			Tronon Engineer from meanicalien	20.1.00 20		One Time		
					SVO:			⊥
OPT	70-900295	7	Not Complied With					
NGINE LI	FE MANAGEMENT - OI	n Condition	Operation Engines - In-Shop Rework	(No Action i	s Required for Pric	r Revision	
			•		01/0	One Time		4
					SVO:	<u> </u>	•	_
OPT	71-100211	Basic	Complied With	27-Oct-00	0.00	0	1	
OWER PL	ANT - Drains Tank Ejed	ctor - Introdu	uction Of Revised Material					- 0000
					SVO:	One Time Nor	20	اً إ
					300.	INOI	i C	

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	71-100426	1	Complied With	27-Oct-00	0.00	0	3	Т
OWER PL	ANT - Core/External Dr	rains Tubes Ai	nd Fittings - Introduction Of Revi	sed Clearances		Unknown		┨
			3			One Time		
					SVO:	Noi	ne	
OPT	71-100476	Basic	Complied With	27-Oct-00	0.00	0	2	
OWER PL	ANT - Electrical Harnes	sses - Reroutii	ng Of Harness Looms To Clear I	Bypass Duct				
ccess Pan	el				CVO	One Time		_
					SVO:	Noi		
OPT	71-100488	Basic	Complied With	27-Oct-00	0.00	0	1	
	ANT - EEC Lanes A &	B Harnesses	Introduction Of Revised Clippin	g Points CP10022			•	╛
CP10029					SVO:	One Time No	no.	-
			O a see P a d MPth					井
OPT	71-100680	2	Complied With	27-Oct-00	0.00	0	1	
		ed Engine Build	d Unit (EBU) Brackets - Introduc	tion Of Revised		Unknown One Time		4
nerali Supp	port Bracket				SVO:	One Time No	ne	\dashv
OPT	74 400000	Dania I	Not Complied With				1	井
OPT	71-100830	Basic	<u> </u>					4
POWER PL DECREASE		NSION-ENGIN	IE MOUNTED - INTRODUCTIO	N OF A WEIGHT		One Time		-
	RUNNION WITH REVIS	SED DRY FILM	I LUBRICANT (DF		SVO:	One Time		┪
OPT	71-101078	Basic	Not Complied With					茾
_			<u>_</u>	and the Control of Name				4
	ANT - Left And Right E t Beam Assemblies Fro		uspension-Aircraft Mounted - Int plier	roduction Of New		One Time		\dashv
			F.1.5.		SVO:			٦
OPT	71-101079	Basic	Not Complied With					Ŧ
	ANT - front suspension	-engine moun	ted - introduction of new front m	ount link				┥
	om a new supplier	. cgcc				One Time		
					SVO:			
OPT	71-101080	Basic	Not Complied With					
POWER PL	ANT- Rear Suspension	-Aircraft Mour	ited - Introduction Of New Rear	Mount Beam				╛
Assembly F	rom A New Supplier				0) (0	One Time		7
					SVO:			
OPT	71-101081	Basic	Not Complied With					
			nted - Introduction Of New Rear	Mount Link			•	╛
Assembly F	rom A New Supplier				SVO:	One Time		\dashv
					0 7 0.			井
OPT	71-101279	Basic	Not Complied With					
		pper Cowl - In	troduction Of Changes To The	ent Inlet Duct		One Time		4
Assemblies					SVO:	One Time		┪
OPT	74 404040	Danie I	Not Complied With					茾
OPT	71-101346	Basic	<u> </u>	, T				4
POWER PLANT - Inlet Cowl Attach Parts And Fittings - Introduction Of A Polyurethane Tape On The Outboard Face Of The Inlet Cowl Capping Strap						One Time		\dashv
ne Guibua	ia i acc of the inlet of	om capping s	пар		SVO:	2		٦
OPT	71-101357	Basic	Not Complied With					茾
			<u>_</u>	ON OF			<u> </u>	4
	ANT - BREATHER OU RELATED	ILEI IUBES	AND FITTINGS - INTRODUCTI	ON OF		One Time		\dashv
					SVO:	-		_

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

BB700-71042-20-12276

BR700-7	710A2-20-12276			Right Eng	g Hrs: 5,927	7.00 Eng	Cycs: 2,3
Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	71-101465	Basic	Not Complied With				
OWER PI	LANT - General - Introd	uction Of A	New Extension Clip With A Simplified	Design			
				-	SVO:	One Time	
OPT	71-101569	1 1	Not Complied With	<u> </u>			
		-	on Of A New Monolithic Upper Cowl D	Noor Accombly	No Action is	Required for Price	or Povision
OWERPI	LANT - Left Opper Cowi	- Introductio	on Of A New Monolitric Opper Cowi L	OOI Assembly	NO ACTION IS	One Time	DI REVISION
					SVO:		
OPT	71-101570	1	Not Complied With				
POWER PI	LANT - Right Upper Cov	vl - Introduct	tion Of A New Monolithic Upper Cowl	Door Assembly	No Action is	Required for Price	or Revision
				-	SVO:	One Time	
	I =4 45 :== :		Net Committee Living	 	370.		1
OPT	71-101571	1	Not Complied With				
Power Plan	nt - Left Lower Cowl - Int	roduction O	f A New Monolithic Lower Cowl Door	Assembly		Unknown One Time	
				•	SVO:	One Time	
OPT	71-101572	1	Not Complied With				
		_	Of A New Monolithic Lower Cowl Doo	r Assembly	No Action is	Required for Price	or Revision
ower r lar	it ragin zower com i	THOUGOHOTT V	or / (New Morionano Lower Cow Boo	17 TOSCITION		One Time	
					SVO:		
OPT	71-101581	Basic	Not Complied With				
		ubes And Fi	ttings - Introduction Of An Oil Drain T	ube Support			
Bracket Wi	th A Slotted Hole			-	SVO:	One Time	
OPT	74 404000		Not Complied With		0.00		<u> </u>
OPT	71-101603	Basic	·				
	LANT - Engine Electroni Level Sensor Cable	c Controller	(Eec) Lane A Harness 1A - Clip Posi	tion Changes		One Time	
	20101 2011001 20210				SVO:		
OPT	71-101675	Basic	Not Complied With				
POWER PI	L LANT - VARIOUS NACE	LLE AND E	NGINE BUILD UNIT (EBU) SYSTEM	IS -			<u> </u>
NTRODUC					6)/0-	One Time	
AMENDME	NTS AND CORRECTION				SVO:		
OPT	71-101883	Basic	Not Complied With				
Power Plant - Left and Right Fixed Cowl - Introduction of New Upper and Lower Fixed Cowl Hooks						Unknown	
/ith a Slightly Modified Contour				SVO:	One Time		
OPT	71-101974	Racia	Not Complied With	<u>_</u>	3.3.		
OPT		Basic					
	OWER PLANT - LEFT AND RIGHT FIXED COWL - INTRODUCTION OF A MODIFIED FIRE OX CENTRE					One Time	
PIECE					SVO:		
OPT	71-102026	Basic	Not Complied With				
	1	•					•

Last SB Reviewed and U	ndated to Rolls-Ro	vce Website Dated 24	-Aug-19	Reviewed: 24-Aug-19
Eact OB NOTION OF AND O	paatoa to rtono rto	you trobbito batea L i	, tug 10	rtoriomou. E i rtug i o

27-Oct-00

Complied With

POWER PLANT - LEFT AND RIGHT QUICK ENGINE CHANGE UNIT (QECU) - INTRODUCTION

ENGINE - HP Compressor - Introduction OF HPC Front Split Casing With Increased Cast Boss

OPT

Diameters

OF A NEW PRESSURE REGULATING VALVE

72-100025

One Time

No Action is Required for Prior Revision One Time

None

SVO:

SVO:

0.00

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	,
OPT	72-100044	3	Complied With	27-Oct-00	0.00	0	3	
NGINE - F	HP Compressor (HPC) -	Introduction Of	Variable Stator Vane Solid T	ie Rods	No Action i	s Required for Pric	r Revision	\dashv
	, ,					One Time		
					SVO:	No	ne	
OPT	72-100109	Basic	Complied With	27-Oct-00	0.00	0	2	
NGINE - T	urbine Exhaust Suppor	t - Weight Redu	uction Of The Inner Pin Suppo	ort Plates		l		_
		Ü	• • • • • • • • • • • • • • • • • • • •			One Time		
					SVO:	No	ne	
OPT	72-100138	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - L	.PC Stator Vanes - Intro	duction Of New	Lp Compressor Stator Vane	Assembly			<u> </u>	\neg
				,		One Time		
					SVO:	No	ne	
OPT	72-100150	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - F	airing, Intake Rotating	- LP Compresso	or - Introduction Of A Lightwei	ight LP Compressor			1	
	Fairing Assembly	•	J			One Time		
					SVO:	No	ne	
OPT	72-100152	1	Complied With	27-Oct-00	0.00	0	1	
NGINF - F	ngine mounting suppor	t - Introduction	of a new rear mount ring asse	embly with reduced		Unknown	1	_
eight			or a rion roar mount in g acce	omery man reduced		One Time		
					SVO:	No	ne	
OPT	72-100157	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - I	P compressor blades -	introduction of	a lightweight LP compressor	disk sealing plate				_
	. compressor blades	initiodadalon or	a nghiwonghi En domprodoori	aioit ooaiii ig piato		One Time		
					SVO:	No	ne	
OPT	72-100158	1	Complied With	27-Oct-00	0.00	0	3	
NGINE - V	/anes. Stator. Exit Guid	e - LP Compres	ssor - Introduction Of Cast Alu	ıminium Outlet		Unknown	1	-
			Damped Intermediate Case			One Time		
					SVO:	No	ne	
OPT	72-100159	1	Complied With	27-Oct-00	0.00	0	2	
NGINF - F	HP Turbine Module - Int	roduction Of We	eight Reduced HP1 Nozzle G	uide Vanes		Unknown	<u>. </u>	_
			g			One Time		
					SVO:	No	ne	
OPT	72-100162	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINF - F	Disc. Rotor - LP Compre		ion Of A Reduced Weight Ro	tor Disc With Re-			<u>. </u>	_
	vetail Slot	introduct	ion or moducou worgh mo	tor Bloo William		One Time		
					SVO:	No	ne	
OPT	72-100172	2	Complied With	27-Oct-00	0.00	0	2	
		Introduction Of	A New Abradable Lining Mate	erial On The Rotor		Unknown	<u>. </u>	_
	Of HPC Stage 5					One Time		
			SVO:	No	ne			
OPT	72-100200	2	Complied With	27-Oct-00	0.00	0	2	
		Bearing And Su	pport - introduction Of An Alte	ernative No. 3		Unknown		-
earing	ii compressor rront	bearing 7 tha Ge	pport introduction of 7417416	cinduve 140. 0		One Time		
ŭ					SVO:	No	ne	
OPT	72-100207	3	Complied With	27-Oct-00	0.00	0	3	_
. .			·			s Required for Pric	r Revision	-
NGINE L	GINE - HP Compressor - Introduction Of A Tubed Vortex Reducer And A Modified Stage 7 To Rotor Assembly							
	•	uction Of A Tub	ed voitex Reducer And A wo	dilled Stage 7 10	140 / (0.1011)	One Time	n itevision	\dashv

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	,
OPT	72-100229	Basic	Complied With	27-Oct-00	0.00	0	1	П
NGINE - S	Shaft, Rotor - LP Turbin	e - Introduction	Of Lp Shaft In Super S/CMV I	Material				
					0)/0	One Time		_
_					SVO:	Noi	ne	
OPT	72-100233	Basic	Complied With	27-Oct-00	0.00	0	1	
	Ring, Blade Retaining -	LP Compressor	- Introduction Of A Lightweig	ht Retaining Ring				
ssembly					SVO:	One Time No	no.	_
			Os as Park Mith	1 07 0 . 00				_
OPT	72-100280	Basic	Complied With	27-Oct-00	0.00	0	1	
		tion Of Weight I	Reduced LP Turbine Outlet G	uide Vane (OGV)		One Time		_
ina Double	Ended Unions				SVO:	Noi	ne	_
OPT	72-100281	Basic	Complied With	27-Oct-00	0.00	0	1 1	_
			ntroduction Of Weight Reduce		0.00			
Chamber In			One Time		_			
			SVO:	Noi	ne			
OPT	72-100284	1	Complied With	27-Oct-00	0.00	0	1	_
		-	ed Weight HP Compressor R	ear Outer Case		Unknown	<u> </u>	
	d Intrascope Housings	cai outer ouse		One Time				
					SVO:	Noi	ne	
OPT	72-100286	Basic	Not Applicable					
NGINE - C	Combustion And HP Tu	rbine Module - II	ntroduction Of A Modified Cor	mbustor Heatshield				
						One Time		
OPT	72-100296	1	Complied With	27-Oct-00	0.00	0	1	
			r/Driven Assembly - Internal (No Action i	s Required for Pric	or Revision	
ntroduction	Of Revised Number To	wo Bearing Sup	port Housings And Associated	d Components	SVO:	One Time No	<u></u>	
		· ·	0 8 11464	1 2				_
OPT	72-100301	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - C	Combustion and HP Tur	bine Module - Ir	ntroduction Of Weight Reduce	ed Stage 1 Disc		One Time		_
					SVO:	One Time No	ne	_
OPT	70.400000	1 4 1	Complied With	27-Oct-00		0	2	=
OPT	72-100302	1	<u> </u>		0.00	Ť		
:NGINE - C	Combustion and HP Tur	bine Module - Ir	ntroduction Of Weight Reduce	ed Stage 2 Disc		Unknown One Time		_
					SVO:	Noi	ne	_
OPT	72-100303	Basic	Complied With	27-Oct-00	0.00	0	1	=
			·		0.00			
NGINE - Combustion and HP Turbine Module - Introduction Of Weight Reduced Rear Heatshield assembly						One Time		
,					SVO:	Noi	ne	
OPT	72-100304	Basic	Complied With	27-Oct-00	0.00	0	1	
			ntroduction Of Weight Reduce	ed HP Turbine Case			<u></u>	_
ssembly					One Time			
					SVO:	Noi	ne	
OPT	72-100319	Basic	Complied With	27-Oct-00	0.00	0	4	_
			Stage 6 Blades Which Incorp	porate A Forged		<u> </u>	<u></u>	_
Platform Ra			Ş,	Ŭ	SVO:	One Time No		

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S	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-100320	Basic	Complied With	27-Oct-00	0.00	0	1	T
NGINE -	LP Turbine Module - Inti	oduction Of We	ight Reduced LP 1 Blade Dai	mpers				
					SVO:	One Time No	no.	ا ا
	•							<u> </u>
OPT	72-100333	Basic	Complied With	27-Oct-00	0.00	0	3	
ENGINE -	HP Compressor - Introd	uction Of Stage	10 Blades With Increased Pla	atform Width		One Time		
					SVO:	No	ne	┥'
OPT	72-100336	Basic	Complied With	27-Oct-00	0.00	0	2	Ŧ
_	1 = 10000		9 Blades With Increased Plat		0.00		_	4;
INGINE -	ne Compressor - introd	uction of Stage	9 Diades Willi Increased Fla	uomi widin		One Time		
					SVO:	No	ne	
OPT	72-100337	Basic	Complied With	27-Oct-00	0.00	0	1	Ī
ENGINE -	HP Compressor - Introd	uction Of Stage	8 Blades With Increased Plat	tform Width And				
Root Depth	1	0) (0	One Time		7			
					SVO:	No	ne	╧
OPT	72-100346	Basic	Complied With	27-Oct-00	0.00	0	1	
_	HP Compressor - Introd							
Tolerances	On Inner And Outer Dia	SVO:	One Time No	ne	⊣ Ì			
		T - T	Complied With	07.0-1.00		_	_	#
OPT	72-100353	Basic	Complied With	27-Oct-00	0.00	0	2	_ .
ENGINE - Reduction	HP Compressor - Introd	uction Of Alumir	nium Alloy Unison Ring Centr	alisers For Weight		One Time		
\eduction					SVO:	No	ne	٦'
OPT	72-100362	Basic	Complied With	27-Oct-00	0.00	0	1	Ŧ
ENGINE -	Intermediate Case Modu	ıle - Introductior	Of A New Low Pressure Sha	aft Speed Probe				
Without Fu				·	01/0	One Time		7
					SVO:	No	ne	ᆜ
OPT	72-100373	Basic	Complied With	27-Oct-00	0.00	0	1	
		bine - Introducti	on Of A Rear Bearing Suppo	rt Structure (RBSS)				
Bearing Bo	ore Offset				SVO:	One Time No	ne	۱
OPT	72-100380	1	Complied With	27-Oct-00	0.00	0	2	÷
		· .	<u>'</u>		0.00			4:
Chamber	Compustion And HP 10	rbine Module - II	ntroduction Of A Weight Redu	uced Compustion		Unknown One Time		
					SVO:	No	ne	
OPT	72-100381	Basic	Complied With	27-Oct-00	0.00	0	2	Ŧ
			Of Revised Harness Length					
TOTAL LEG Land A Francisco La Miliodadalon Of Francisco Francisco Longui						One Time		٦
					SVO:	No	ne	ᆜ
OPT	72-100382	1	Complied With	27-Oct-00	0.00	0	3	
	GINE - LP Turbine - Introduction Of Weight Reduced LP Turbine Stage 1 Shroud Segments			Unknown	•			
And Weigh	d Weight Reduced LP Turbine Case With Improved Surface Protection		SVO:	One Time No	ne	-		
	I ==	T T	Committee d Martin	07.0 : 00			1	ᅷ
OPT	72-100383	Basic	Complied With	27-Oct-00	0.00	0	1	_ .
	HP Turbine - Introductio ed Cooling Air Flow Cha		duced HP Turbine Stage 2 No	ozzle Guide Vanes		One Time		

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BR700-710A2-20-12276 Right En Service Bulletin Rev. S/B Status Date CW				Date CW	Eng Hrs	Eng Cyc	Rev. CW	,				
OPT	72-100387	Basic	Complied With	27-Oct-00	0.00	0	1	Т				
ENGINE - HP Compressor Module - Deletion Of Washers On Flange CB												
	·	One Time										
		SVO:				None						
OPT	72-100401	Basic	Complied With	27-Oct-00	0.00	0	1					
ENGINE - LP Compressor (Fan) Module - Attach Parts And Fittings - Introduction Of A Revised LP						One Time						
Compress	ompressor Anti-Score Ring In Corrosion Resistant Steel				SVO: None			76597				
OPT	72-100411	Basic	Complied With	27-Oct-00	0.00	0	2	Ħ				
			uction Of Weight Reduced Ebu Brac									
	7 maoning i and 7 mai ma	ngo maou	zellett et treignichedadea Esa Brae	NOIS	One Time							
					SVO:	No	ne	\perp				
OPT	72-100419	1	Complied With	27-Oct-00	0.00	0	1					
ENGINE - LP Compressor Blades - Introduction Of Fan Annulus Fillers With Positive Bush				e Bush		Unknown						
_ocation A	and Revised Sealing Strip	os			SVO:	One Time No	ne	۱۲				
OPT	70.400.404	1 4 1	Complied With	07.0-+.00		0	1 1	#				
OPT	72-100461	1	<u> </u>	27-Oct-00	0.00	•	ļ					
ENGINE - LP Compressor - Introduction Of Lp Compressor Blades With Revised Trailing Edge, Moment Limits And Definition Of Frequency Limits					Unknown One Time							
woment Limits And Definition of Frequency Limits					SVO:	No	ne					
OPT	72-100564	1	Complied With	27-Oct-00	0.00	0	2	Ť				
ENGINE - Combustion And HP Turbine Module - Removal Of Insulation Strips					No Action is	Required for Pric	r Revision	/8592				
			·		One Time SVO: None							
				•	SVO:	_	ne 	<u> </u>				
OPT	72-100566	2	Complied With	27-Oct-00	0.00	0	1	╝.				
			ntroduction Of A New Abradable Lini	ing Material On		Unknown One Time						
The Rotor	tor Path Liners Of Hp Compressor Stage 6				SVO:	No.	ne					
OPT	72-100621	Basic	Complied With	27-Oct-00	0.00	0	1	Ŧ				
_	1 - 1000-1		·		0.00		·	-1				
	NGINE - HP Compressor Variable Inlet Guide Vane Actuating Mechanism - Introduction Of educed Length Variable Stator Vane Actuator (Vsva) Bracket Connecting Dowels					One Time						
					SVO:	No	ne					
OPT	72-100623	Basic	Complied With	27-Oct-00	0.00	0	1					
ENGINE -	HP Compressor - Introdu	uction Of Re	duced Weight HP Compressor Stag	e 1 To 6 Rotor								
Discs Assembly				SVO:	One Time SVO: None							
OPT	70.400005	Dania I	Complied With	27 Oct 00	0.00	0	1	+				
OPT	72-100635	Basic	·	27-Oct-00	0.00	0	ı	-1				
ENGINE - HP Compressor Variable Inlet Guide Vane (VIGV) Rings And Seals - Introduction Of A New VIGV Inner Shroud				One Time								
					SVO:	No	ne					
OPT	72-100671	Basic	Not Complied With					Ī				
ENGINE -	HPT Blades - Introduction	n Of Hp Tur	bine Stage 2 Blade Dampers Which	Are								
Manufactured As A Precision Casting				CVO	One Time							
	<u> </u>	1			SVO:		1	<u> </u>				
OPT	72-100681	1	Not Complied With									
ENGINE -	LP Compressor Intake R	Rotating Fairi	ing - Introduction Of Revised Nose C	Cone Assembly		Unknown One Time		4				
					SVO:	One fille		\dashv				

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Sei	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	1		
OPT	72-100686	Basic	Complied With	27-Oct-00	0.00	0	1	_		
ENGINE - NL Speed Probe Harness And Accessories - Reduced Number Of Speed Probe Washers								_		
					One Time					
					SVO:	No	ne			
OPT	72-100704	Basic	Complied With	27-Oct-00	0.00	0	1			
ENGINE - Combustion Inner Case And Vanes - Introduction Of Compressor Outlet Guide Vanes										
(OGV)/ Diffuser Case With Improved Air Flow Characteristics					One Time SVO: None					
								_		
OPT	72-100720	1	Complied With	27-Oct-00	0.00	0	2			
NGINE - HP Compressor Blades - Introduction Of Revised Stages 6 To 10 Blade Platform Gaps				e Platform Gaps		Unknown				
					SVO:	One Time	lone			
		1 4 1	Not Commiss of With		0,0.	140	1	=		
OPT	72-100721	1	Not Complied With							
NGINE - C	Combustion And HP Tur	bine Module	Introduction Of Re-Identified HF	PT Stage 1 Discs		Unknown One Time		_		
					SVO:	One Time		_		
OPT	72-100733	Basic	Complied With	27-Oct-00	0.00	0	1	=		
			<u> </u>		0.00	ŭ	'	_		
	.PC Front And Rear (No Im Piston Rings	o. 1, 2 and 3)	Bearing And Support - Introduction	on Of Alternative		One Time		_		
9440020	ge				SVO:	No	ne			
OPT	72-100736	Basic	Not Applicable					Ī		
ENGINE - Accessory Gearbox - Introduction Of Alternative Obturator Plate Manufactured From A			factured From A				-			
Different Material					One Time					
OPT	72-100770	1	Complied With	27-Oct-00	0.00	0	1			
NGINE - A	ccessory Gearbox - Int	roduction Of S	Shot Peened Gears		No Action is Required for Prior Revision					
					SVO:	One Time No	ne			
1			Complied With	07.0-1.00		0		=		
OPT	72-100785	Basic	Complied With	27-Oct-00	0.00	U	1			
			ed Cold Build Clearance On Stag	je 1 HP Turbine	One Time			7000		
And Deletion Of Dry Film Lubricant					SVO: None			\neg		
OPT	72-100805	1	Complied With	27-Oct-00	0.00	0	l 1	=		
	VE - HP compressor - introduction of new procedure for tip grinding of hP compressor vanes				0.00					
	ce rotor blade numberir			ompressor varies	Unknown One Time					
					SVO:	No	ne			
OPT	72-100812	Basic	Complied With	27-Oct-00	0.00	0	1	_		
			roduction Of A VIGV Inner Uniso	n Ring With				_		
ENGINE - HPC VIGV Actuating Mechanism - Introduction Of A VIGV Inner Unison Ring With Improved Corrosion Resistance					One Time					
					SVO:	No	ne			
OPT	72-100813	Basic	Complied With	27-Oct-00	0.00	0	1			
NGINE - HPC VIGV Actuating Mechanism - Introduction Of A VSV Stage 1 Unison Ring With				<u> </u>		_				
Improved Corrosion Resistance				One Time			76597			
			SVO:	No	ne					
OPT	72-100814	Basic	Complied With	27-Oct-00	0.00	0	1			
	IPC VIGV Actuating Me	chanism - Int	roduction Of A VSV Stage 2 Unis	son Ring With				_		
	orrosion Resistance		Ç	-		One Time		_		
					SVO:	No	no.			

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Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW				
OPT	72-100815	Basic	Complied With	27-Oct-00	0.00	0	3	٦			
ENGINE - HPC VIGV Actuating Mechanism - Introduction Of A VSV Stage 3 Unison Ring With Improved Corrosion Resistance											
						One Time SVO: None					
					SVO:	Noi	ne				
OPT	72-100818	Basic	Complied With	27-Oct-00	0.00	0	1				
ENGINE - LP Compressor Rotor Shaft - Introduction Of Fan Shaft Assembly With Revised Material											
Phonic Wheel					0)/0	One Time		_			
					SVO:	Noi	ne				
OPT	72-100840	Basic	Complied With	27-Oct-00	0.00	0	1				
	Turbine Rotor Disks - In	ntroduction Of A Revised Manufacturing Process For HPT Stage									
Disks					61/0-	One Time SVO: None					
					500.		ie	_			
OPT	72-100848	Basic	Complied With	27-Oct-00	0.00	0	1				
	•	troduction Of An Accessory Gearbox With All C		Gears Shot			,				
Peened On The External Surface				-	01/0-	One Time	20	_			
	-				SVO:	Noi		_			
OPT	72-100859	Basic	Complied With	27-Oct-00	0.00	0	1				
		ng Assembly Fro	ont Panel - Introduction Of Rev	vised Material							
Speed Prol	be Support Bracket			-	01/0	One Time		_			
					SVO:	Noi	ne	_			
OPT	72-100865	Basic	Complied With	27-Oct-00	0.00	0	2				
ENGINE - Accessory Gearbox - Introduction Of A New Standard Of Insert In The Hand Crank				Hand Crank		I.					
Flange Of The Breather Cover					0) (0	One Time	ono				
					SVO:	Noi	ne				
OPT	72-100867	Basic	Complied With	27-Oct-00	0.00	0	1				
NGINE - A	Accessory Gearbox - Ch	hanges To The Contour Of The Gearbox Main Housing		Housing							
					SVO:	One Time None					
	-				370.	INUI	ie	_			
OPT	72-100899	1	Not Applicable								
NGINE - A	Accessory Gearbox - Int	roduction Of Th	inner Adjusting Shims At Beve	el Gear Line 1 And		Unknown	1				
<u>)</u>				-		One Time					
	•		0 " 114":1	_			T .	_			
OPT	72-100901	Basic	Complied With	27-Oct-00	0.00	0	1				
ENGINE - HPC Rotor Hydraulic Seal - Introduction Of An HP Compressor Hydraulic Seal Assembly With Increased Clearance Between The Seal An The LP Turbine Shaff			Of An HP Compressor Hydra								
			-	SVO:	One Time No	n <u>o</u>	—				
	•	1	0 " 114":1				•	_			
OPT	72-100902	Basic	Complied With	27-Oct-00	0.00	0	1				
			Rear Inner Bearing Assembly \	With Increased				7000			
learance	Between The Bearing Ir	iner Race And	he LP Turbine Shaff	-	SVO:	One Time No	n <u>o</u>	_			
	•							_			
OPT	72-100903	Basic	Complied With	27-Oct-00	0.00	0	2				
ENGINE - HP Turbine Rotor Shaft And Number 4 Bearing - Introduction Of An Abradable Lining With Increased Corrosion Resistance			bradable Lining								
			SVO:	One Time No	20	_					
	1						•	_			
OPT	72-100913	Basic	Complied With	27-Oct-00	0.00	0	1				
	Accessory Gearbox - Int	roduction Of Alt	ernative Washers Made From	A Different							
/laterial					01/0	One Time	•	_			
					SVO:	Noi	IE				

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	ī
OPT	72-100914	1	Not Complied With					
NGINE - I	High Pressure (HP) Turk	ine Blades - I	ntroduction Of A New Procedure	For Manufacture		Unknown	l	
of The HP	Turbine Stage 2 Blades					One Time]
					SVO:			
OPT	72-100952	1	Complied With	27-Oct-00	0.00	0	1	
NGINE - L	_P Turbine Fairings - Int	roduction Of I	P Turbine Fairings With Increase	ed Width Relief		Unknown	l	
Slots	ŭ		G		2112	One Time		\exists :
					SVO:	Noi	ne	
OPT	72-100978	1	Complied With	27-Oct-00	0.00	0	1	
NGINE - I	HP Compressor - Introdu	uction Of Deci	reased Cold Build Tip Clearances	s For The HP		Unknown	l	7000
	T2-100914 1 Not Complied With - High Pressure (HP) Turbine Blades - Introduction Of A New Procedure For Manufacture HP Turbine Stage 2 Blades T2-100952 1 Complied With 27-Oct-00 - LP Turbine Fairings - Introduction Of LP Turbine Fairings With Increased Width Relief T2-100978 1 Complied With 27-Oct-00 - HP Compressor - Introduction Of Decreased Cold Build Tip Clearances For The HP sissor Stages 5, 6, 7 And 9 Stator Vanes T2-100981 1 Not Complied With - LP Compressor - Case - Introduction Of Revised Fan Track Liner And Ice Impact Panel Re And Filler T2-100985 Basic Complied With 27-Oct-00 - HP Compressor Blades - Removal Of The HP Compressor Stages 1, 2 And 3 Rotor Inderplatform Strip Seals T2-101006 Basic Not Complied With - Combustion Fairings - Introduction Of New Fasteners For Combustion Centre Core And Lp Turbine Diaphragms T2-101019 Basic Complied With 27-Oct-00 - LPC Bearing Seals - Introduction Of New Internal Gearbox Forward Air Seal Piston Ring anufactured By A New Supplier T2-101032 Basic Complied With 27-Oct-00 - Accessory Gearbox Module Attach Parts And Fittings - Introduction Of A New Material ant Bushes T2-101057 1 Complied With 27-Oct-00 - Accessory Gearbox - Introduction Of Changes Because Of A Supplier Transfer			One Time		-		
					SVO:	Noi	ne	\perp
OPT	72-100981	1	Not Complied With					
NGINE - I	P Compressor - Case -	Introduction (Of Revised Fan Track Liner And	Ice Impact Panel		Unknown	l	
				·		One Time		
					SVO:			丄
OPT	72-100985	Basic	Complied With	27-Oct-00	0.00	0	2	
NGINE - I	HP Compressor Blades	- Removal Of	The HP Compressor Stages 1, 2	2 And 3 Rotor			l	7600/
			,			One Time		76.
					SVO:	No	ne	丄
OPT	72-101006	Basic	Not Complied With					
NGINE - (Combustion Fairings - In	troduction Of	New Fasteners For Combustion	Centre Core		ı	<u> </u>	7
						One Time		
					SVO:			丄
OPT	72-101019	Basic	Complied With	27-Oct-00	0.00	0	2	
NGINE - L	PC Bearing Seals - Intr	oduction Of N	lew Internal Gearbox Forward Air	r Seal Piston Ring				7600/2
Seal Manuf	actured By A New Supp	olier			0) (0	One Time		76
					SVO:	Noi	ne	丄
OPT	72-101032	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE - A	Accessory Gearbox Mod	lule Attach Pa	irts And Fittings - Introduction Of	A New Material				76007
			-		0) (0	One Time		76
					SVO:	Noi	ne	<u>_</u>
OPT	72-101057	1	Complied With	27-Oct-00	0.00	0	3	
ENGINE - A	Accessory Gearbox - Int	roduction Of (Changes Because Of A Supplier	Transfer		Unknown		7009
					0) (0	One Time		76
					SVO:	Noi	ne	丄
OPT	72-101060	1	Complied With	27-Oct-00	0.00	0	1	
NGINE - (Compressor Intermediat	e Case And F	ittings - Introduction Of A New E	ngine Name Plate		Unknown		7600/
					0)/0:	One Time		_ 2
	-				SVO:	Noi	ne	<u> </u>
OPT	72-101068	Basic	Not Complied With					
	•		reased Cold Build Tip Clearances	s For HP		-	-	
Compresso	r Rotor Blades And Stat	tor Vanes			0)/0	One Time		4
					SVO:			<u>_</u>
OPT	72-101069	Basic	Complied With	27-Oct-00	0.00	0	1	
NGINE - I	HPC Variable Guide Var	ne (VIGV) Act	uating Mechanism - Introduction	Of Nut Retainers			•	76007
	ved Features For Easier					One Time		76,
					SVO:	No	ne	- 1

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Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-101088	Basic	Not Complied With					
NGINE - I	LPC Stator Vanes - Intro	duction Of Ar	n Engine Section Stator (ESS) Wit	h A New Filler				
Naterial Fo	r The Platform Weld Gre	oove			0)/0-	One Time		4
					SVO:			
OPT	72-101090	1	Complied With	27-Oct-00	0.00	0	1	
ENGINE - A	Accessory Gearbox Mod	dule - Introduc	tion Of A New Identification Plate	•	No Action is	Required for Price	r Revision	7000
					SVO:	One Time No	20	اً إ
	1				070.	1401	1	4
OPT			·					
		Passory Gearbox Module - Introduction Of A New Identification Plate T2-101091		Nith New Film		One Time		4
Sooning Ho	ie Configuration				SVO:	One Time		┪
OPT	72 101102	Pagia	Not Complied With					÷
			<u> </u>	T- 40 D-1				4
ENGINE - I Assembly	HPC Rotor Rear Disks -	Introduction (of A New Hp Compressor Stage /	To 10 Rotor		One Time		-
toocinory					SVO:			٦
OPT	72-101103	Basic	Not Complied With					Ť
_			·	1 To 6 Rotor				-
Assembly	II O Rotol I fort Disks	introduction	Of A New III Compressor Glage	i io o rectoi		One Time		
					SVO:			
OPT	72-101114	4	Complied With	27-Oct-00	0.00	0	2	T
ENGINE - E	I BYPASS DUCT - Introdu	uction Of A By	pass Duct With New Inserts For I	nstallation Of A		Unknown		7.000
						One Time]
					SVO:	Noi	ne	
OPT	72-101117	1	Not Complied With					
		on Of HP Turb	ine Stage 1 Blades With A New F	ilm Cooling Hole				1
Configuration	on				SVO:	One Time		4
	1				370.		ı	ㅗ
OPT	72-101144	Basic	Not Complied With					
	Combustion Inner Case	And Vanes -	Introduction Of A New Combustion	n Inner Front		One Time		4
Casing					SVO:	One Time		-
OPT	70.404450	Dania I	Not Complied With					+
OPT	1 101100		<u> </u>	1				4
			Compressor Trim Balance And S	peed Probes		One Time		-
	Made From A Billorone	Matorial			SVO:			٦
OPT	72-101157	Basic	Not Complied With					Ŧ
			<u> </u>	trute With A				4
Different Co		P2-101157 Basic Not Complied With Exhaust Supports - Introduction Of New Rear Mount Support Struts With				One Time		_
					SVO:			
OPT	72-101173	Basic	Not Complied With					T
_ow Pressu	ı ıre/Hiah Pressure Turbi		ainers/Seals - Intro of A New Rear	Bearing Support				-
		n Pressure Turbine Stator Retainers/Seals - Intro of A New Rear Bearing of the Rear Heat Shield and LP Turbine Seal Carrier				One Time		_
					SVO:			╧
OPT	72-101174	Basic	Not Complied With					ſ
		Of A Left Har	nd Lower Combustion Fairing With	A Strengthened			•	1
Pressure R	elief Door				SVO:	One Time		4
					300:			

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-101175	Basic	Not Complied With					T
C Exit G	uide Stator Vanes - Intro	oduction of a	New Part Number for the Aluminic	ım Outlet Guide				_
ane (OGV	Assembly With Chang	Restor Vanes - Introduction of a New Part Number for the Aluminium Outlet and State of Changed Classification T2-101177 1 Not Complied With Stion Outer Case - Introduction Of A New Combustion Chamber Outer Case T2-101179 1 Complied With T2-101179 1 Complied With T2-101179 1 Complied With T2-101180 T3-101180 T4-101180 T5-101180 T5-101181 T5			0)/0	One Time		4
					SVO:			
OPT	72-101177	1	Not Complied With					
NGINE - C	Combustion Outer Case	- Introduction	Of A New Combustion Chamber	Outer Casing		Unknown	<u>l</u>	٦
		T2-101179 1 Complied With 27 272-101179 1 Complied With 27 272-101180 272-101180 272-101180 272-101180 272-101180 272-101180 272-101180 272-101180 272-101180 272-101180 272-101190 272-101191 272-101191 272-101190 2			0)/0	One Time		_
					SVO:			┙
OPT	72-101179	1	Complied With	27-Oct-00	0.00	0	1	
ccessory	Gearbox Module - Chan	ges To Oil Di	stributors, Plugs, O-Rings, Inserts	And Retaining		Unknown	<u>l</u>	
ings		•	-	_	0)/0	One Time		_
	T2-101179 1 Complied With 27 T2-101180 Basic Not Complied With And Stages 1 - 4 Stator Vanes - Introduction Of A New Stage 1 Vane Assembled In Weight T2-101181 Basic Not Complied With T2-101190 Basic Complied With And Stages 1 - 4 Stator Vanes - Introduction Of A New Stage 1 Vane Assembled In Weight T2-101190 Basic Complied With T2-101190 Basic Complied With T2-101190 Complied With T2-101190 Complied With Complie				SVO:	Nor	ne	_
OPT	72-101180	Basic	Not Complied With					
PC VIGV	And Stages 1 - 4 Stator	Vanes - Intro	duction Of A New Variable Inlet G	Guide Vane			I	╛
						One Time		1
		T2-101180 Basic Not Complied With I Stages 1 - 4 Stator Vanes - Introduction Of A New Variable Inlet Guide Vane only Which Is Decreased In Weight T2-101181 Basic Not Complied With I Stages 1 - 4 Stator Vanes - Introduction Of A New Stage 1 Vane Assembly With Weight T2-101190 Basic Complied With 27-0c or Module - Introduction Of New Accessory Gearbox Line 1 And Line 2 Bever Manufactured By A New Supplier T2-101193 1 Not Complied With Compressor (Hpc) Front Case - Introduction Of A New Hpc Front Case T2-101195 1 Not Complied With termediate Case And Fittings - Introduction Of An Intermediate Case Manufactures asting			SVO:			┙
OPT	72-101181	Basic	Not Complied With					
PC VIGV	And Stages 1 - 4 Stator	Vanes - Intro	duction Of A New Stage 1 Vane	Assembly Which	l			┪
	ed In Weight			,		One Time		1
					SVO:			
OPT	72-101190	Basic	Complied With	27-Oct-00	0.00	0	2	T
ccessory (I Gearbox Module - Introd	duction Of Ne	w Accessory Gearbox Line 1 And	Line 2 Bevel	<u> </u>			٦
						One Time		
					SVO:	Nor	ne	
OPT	72-101193	1	Not Complied With					Т
iah Pressi	ure Compressor (Hpc) F	ront Case - I	ntroduction Of A New Hpc Front C	ase	l	Unknown		┪
3	, , , , , , , , , , , , , , , , , , , ,		, , , , , ,			One Time		1
					SVO:			
OPT	72-101195	1	Not Complied With					T
ompresso	I or Intermediate Case An	d Fittings - Int	roduction Of An Intermediate Cas	e Manufactured	Action is F	Required for Prior	Revision	┪
rom A Nev		3				One Time		1
					SVO:			
OPT	72-101197	1	Not Complied With					T
ccessory (Gearbox Module - Delet	ion Of The Fi	re Shield Assembly					┪
,						One Time		_
					SVO:			_
OPT	72-101203	1	Not Complied With					T
iah Pressi	ure Compressor (HPC)	Variable Inlet	Guide Vanes (VIGV) Actuating M	echanism -		Unknown		┪
						One Time		
		2 Compressor (HPC) Variable Inlet Guide Vanes (VIGV) Actuating Mechanism of New HPC Levers With Changed Tolerances 72-101204 Basic Not Complied With			SVO:			┙
OPT	72-101204 Basic Not Complied With					Т		
	n Rear Inner Case - Introduction Of New Front And Rear Combustion Inner Casings	nner Casings	<u> </u>		<u>I</u>	┨		
	n Rear Inner Case - Introduction Of New Front And Rear Combustion Inner Casings Decreased In Weight					One Time		
			SVO:					
OPT	72-101205	Basic	Not Complied With					٦
			ew Preswirl Nozzle With A Decrea	sed Cooling Air				\dashv
	T1 Nozzle Guide Seals - Introduction Of A New Preswirl Nozzle With A Decreased Cooling Air w To The Hp 1 Turbine Rotor Disc And Blades					One Time		
					SVO:			-1

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101216	Basic	Not Complied With				
ompresso	r Intermediate Case An	d Fittings - Int	roduction Of A New Engine Name	Plate			
					SVO:	One Time	
				_	370.		
OPT	72-101222	Basic	Not Complied With				
	r Intermediate Case An ure (HP) Vibration Leve		roduction Of New Build Instruction	s To Decrease		One Time	
ilgii i iesse	ire (i ii) vibiation Leve	13			SVO:	GHO TIMO	
OPT	72-101246	1	Not Complied With				
_		-	on Of A New Fan Disc Design For	 Life	No Action is	s Required for Pric	r Revision
nhanceme			ő		0) (0	One Time	
					SVO:		
OPT	72-101252	Basic	Not Complied With				
Combustion	Liner - Introduction Of	A New Comb	ustor Heat Shield			One Time	<u> </u>
					SVO:	One Time	
OPT	72-101254	Basic	Not Complied With				
			<u> </u>	dura Far Tha			
	Gearbox Module - Introd Gearbox Line 1 And Lin		anges To The Manufacturing Proce ars	edure For The		One Time	
					SVO:		
OPT	72-101258	1	Not Complied With				
NGINE - L	.P Compressor Case - I	ntroduction O	A Lp Compressor Case Whic Is N	/lade From A	No Action is	s Required for Pric	r Revision
orging					SVO:	One Time	
		T T			SVO:		1
OPT	72-101260	1	Not Complied With				
HPT Rotor S Decreased		ng - Introducti	on Of An Hp Turbine Stub Shaft W	hich Is		One Time	
Decreased	iii vveigiit				SVO:	GHO TIMO	
OPT	72-101275	Basic	Not Complied With				
_			Accessory Gearbox Main Housing	With An			
	lanufacturing Procedure					One Time	
					SVO:		
OPT	72-101285	Basic	Not Complied With				
		duction Of A N	ew Accessory Gearbox Input Hou	sing And		O T	
Adjusting S	hims				SVO:	One Time	
OPT	72-101286	Basic	Not Complied With				
			<u> </u>	ino			
ypass Duc	it - introduction Or Bypa	188 Duct Acces	ss covers with Hamam Outer Sk	1115		One Time	
	Ouct - Introduction Of Bypass Duct Access Covers With Titanium Outer Skins 72-101293 Basic Not Complied With		SVO:				
OPT	72-101293	Basic	Not Complied With				
Accessory (Gearbox - Removal Ins	pection And R	eplacement Of Line Number 12 (Q	uick Interim			
Solution Sto	d) Bearing Component		· ·		01/0	One Time	
1		1			SVO:		
OPT	72-101326	1	Not Complied With				
	Gearbox Module - Intro Breather Shaft	of A New Self	Locking Nut For The Accessory G	earbox Line	No Action is	s Required for Pric	r Revision
MULLING S E	nealler Shall				SVO:	One mile	

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BB700-710A2-20-12276

S	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101328	Basic	Not Complied With				
PT 2 Line	ers - Introduction Of New	Hp Turbine	Stage 2 Liners				
		Horizon Parison Pari			SVO:	One Time	
OPT	70.404004	I 5 I	Not Complied With		0 0 0 .		<u> </u>
OPT			·	no Ctoro 4			
				ne Stage 1		One Time	
					SVO:		
OPT	72-101333	Basic	Not Complied With				
PT Rotor	Discs - Introduction Of A	A New Stand	ard Of Curvic Ring				
					SVO:	One Time	
OPT	72 404240	Basia	Not Complied With		3,0.		ı
			•	abla Mith			
Brazed-On		yə - millouuc	aion of A New Fuel Shut-On (F30) Ca	IDIC MINI		One Time	
					SVO:		
OPT	72-101351	1	Not Complied With				
						Unknown	
lew Exter	nal Thread Diameter Tol	erance, New	Identity Markings And An Alternative	Material	SVO:	One Time	
OPT	72-101260	Racio	Not Complied With				l
			•	ccor Stago 5			
	des Made From A New M		des - introduction of New Fir Compres	ssor Stage 3		One Time	
					SVO:		
OPT	72-101382	Basic	Not Complied With				
				10 Rotor		One Time	
Assemblie	s by increasing the thic	kness Of Th	e Stage 7 To 9 Abrasive Liners		SVO:	One Time	
OPT	72-101395	Basic	Not Complied With				
_			•	ompressor			
Blades				p. 0000.	2) (2	One Time	
					SVO:		
OPT	72-101416	1	Not Complied With				
ENGINE -	Accessory Gearbox Mod	dule - Introdu	ction Of A New Accessory Gearbox Li	ne 12 Spacer		Unknown One Time	
					SVO:	Ono mino	
OPT	72-101417	Basic	Not Complied With				
			ction Of A New Accessory Gearbox Li	ne 12 Gear			
Shaft	•	ry Gearbox Module - Introduction Of A New Accessory Gearbox Line 12 (One Time	
		ory Gearbox Module - Introduction Of A New Accessory Gearbox Line 272-101421 Basic Not Complied With			SVO:		ı
OPT	72-101421		·				
				New Rear		One Time	
carring St	apport offucture (IVDOO)	V STIL DUGL IVI	add From A Forging		SVO:	5.10 1.1110	
OPT	72-101431	Basic	Not Complied With				
			•	ew one piece			<u> </u>
	ezzle and web seal asser		<u> </u>	Lucas	0) (0	One Time	
					SVO:		

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BR700-	Service Bulletin Rev. S/B Status 72-101436 2 Not Complied With - Low Pressure (LP) Exit Guide Stator Vanes - Fan Outlet Guide Vane (OGV) 72-101453 1 Not Complied With - Low Pressure (LP) Compressor Stator Vanes - Introduction Of A Fully Machin Stator (ESS) Blade Integrated Ring (BLING) 72-101454 Basic Not Complied With - High Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction Of A For The Hp Turbine Support Ring 72-101456 Basic Not Complied With - Low Pressure (LP) Turbine Shut Off Pawl Carrier - Deletion Of An Unused Tron The Pawl Carrier 72-101457 Basic Not Complied With - High Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction Of A For The Hp Turbine Rim Seal 72-101461 Basic Not Complied With - Combustion Fairings - Introduction Of A New Core Fairing With Blow Open Deleter Case 72-101463 Basic Not Complied With - High Pressure (HP) Compressor Rear Inner Case - Introduction Of A New Stater Case 72-101469 1 Not Complied With - High Pressure (HP) Compressor Vortex Reducer - Introduction Of A New For For The Hp Compressor Vortex Reducer Ring 72-101476 2 Not Complied With - Combustion Liner - Introduction Of A New Combustion Chamber Without Code 72-101490 Basic Not Complied With - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive - Internal Gearbox Drive-Driven Assembly - Introduction Of A N	Right Eng	g Hrs: 5,92	7.00 Eng	Cycs: 2,31		
Se	ervice Bulletin	sulletin Rev. S/B Status Date 2-101436 2 Not Complied With			Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101436	2	Not Complied With				
ENGINE - I	ow Pressure (LP) Exit	Guide Stator	Vanes - Fan Outlet Guide Vane (C	GV) Re-Sourcing	No Action i	s Required for Pr	or Revision
				-	SVO:	One Time	
OPT	72 101452	1 1	Not Complied With				
		Pressure (LP) Compressor Stator Vanes - Introduction Of A Fully Machined (ESS) Blade Integrated Ring (BLING) 72-101454 Basic Not Complied With Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction Of A Ne he Hp Turbine Support Ring 72-101456 Basic Not Complied With Pressure (LP) Turbine Shut Off Pawl Carrier - Deletion Of An Unused Trim he Pawl Carrier 72-101457 Basic Not Complied With Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction Of A Ne he Hp Turbine Rim Seal 72-101461 Basic Not Complied With Industion Fairings - Introduction Of A New Core Fairing With Blow Open Doo 72-101463 Basic Not Complied With In Pressure (HP) Compressor Rear Inner Case - Introduction Of A New Stagese 72-101469 1 Not Complied With In Pressure (HP) Compressor Vortex Reducer - Introduction Of A New Forgine Hp Compressor Vortex Reducer Ring 72-101476 2 Not Complied With In Pressure (HP) Compressor Vortex Reducer - Introduction Of A New Forgine Hp Compressor Vortex Reducer Ring 72-101490 Basic Not Complied With In Pressure (LSH) 72-101492 Basic Not Complied With Pressure (HP) Compressor Rear Inner Case - Deletion Of The HP Compressor Pressure (HP) Compressor Rear Inner Case - Deletion Of The HP Compressor Pressure (HP) Compressor Rear Inner Case - Deletion Of The HP Compressor Pressure (HP) Compressor Rear Inner Case - Deletion Of The HP Compressor Pressure (HP) Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner Case - Deletion Of The HP Compressor Rear Inner			No Action i	s Required for Pr	or Revision
				viacilineu Engine		One Time	Of Itevision
		72-101454 Basic Not Complied With Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction Of A Note Hp Turbine Support Ring 72-101456 Basic Not Complied With Pressure (LP) Turbine Shut Off Pawl Carrier - Deletion Of An Unused Trire Pawl Carrier 72-101457 Basic Not Complied With Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction Of A Note Hp Turbine Rim Seal 72-101461 Basic Not Complied With Pressure (HP) Compressor Rear Inner Case - Introduction Of A Note Pressure (HP) Compressor Rear Inner Case - Introduction Of A Note Pressure (HP) Compressor Vortex Reducer - Introduction Of A New Forgote Hp Compressor Vortex Reducer - Introduction Of A New Forgote Hp Compressor Vortex Reducer - Introduction Of A New Forgote Hp Compressor Vortex Reducer - Introduction Of A New Forgote Hp Compressor Vortex Reducer Ring 72-101476 2 Not Complied With Pressure (HP) Compressor Vortex Reducer - Introduction Chamber Without Cool Pressure (HP) Basic Not Complied With Pressure (HP) Compressor Vortex Reducer Ring 72-101476 2 Not Complied With Pressure (HP) Basic Not Complied Wit			SVO:		
OPT	72-101454	Basic	Not Complied With				
			Nozzle Guide Seals - Introduction	Of A New			
Material Fo	r The Hp Turbine Suppo	ort Ring		ŀ	SVO:	One Time	
			Not Compiled Mith		0,00		
			·				
		ine Shut Off	Pawi Carrier - Deletion Of An Unus	sed I rim Balance		One Time	
r catare or	The Faw Camer				SVO:		
OPT	72-101457	Basic	Not Complied With				
_			Nozzle Guide Seals - Introduction	Of A New			
					2) / 2	One Time	
					SVO:		
OPT	72-101461	Basic	Not Complied With				
	DPT 72-101454 Basic Not Complied With SINE - High Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction The Hp Turbine Support Ring DPT 72-101456 Basic Not Complied With SINE - Low Pressure (LP) Turbine Shut Off Pawl Carrier - Deletion Of An Uture On The Pawl Carrier DPT 72-101457 Basic Not Complied With SINE - High Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introductional For The Hp Turbine Rim Seal DPT 72-101461 Basic Not Complied With SINE - Combustion Fairings - Introduction Of A New Core Fairing With Blownoved DPT 72-101463 Basic Not Complied With SINE - High Pressure (HP) Compressor Rear Inner Case - Introduction Of Inter Case DPT 72-101469 1 Not Complied With SINE - High Pressure (HP) Compressor Vortex Reducer - Introduction Of A Sine - High Pressure (HP) Compressor Vortex Reducer Ring DPT 72-101476 2 Not Complied With SINE - Combustion Liner - Introduction Of A New Combustion Chamber W DPT 72-101490 Basic Not Complied With SINE - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Resolution Chamber W DPT 72-101490 Basic Not Complied With SINE - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Resolution Chamber W DPT 72-101490 Basic Not Complied With SINE - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Resolution Chamber W	f A New Core Fairing With Blow O	pen Door		Out Time		
Removed				ŀ	SVO:	One Time	
ODT	70.404402	Dania I	Not Complied With			<u>. </u>	
			·	Cta sa 5 Ta 40			1
	PT 72-101463 Basic Not Complied With INE - High Pressure (HP) Compressor Rear Inner Case - Introduction Of A New Stag Inner Case	ew Stage 5 TO TO		One Time			
					SVO:		
OPT	72-101469	1	Not Complied With				
ENGINE - I	High Pressure (HP) Con	npressor Vor	tex Reducer - Introduction Of A Ne	w Forging	No Action i	s Required for Pr	or Revision
Material Fo	r The Hp Compressor V	ortex Reduc	er Ring		SVO:	One Time	
	NE - High Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction Of all For The Hp Turbine Rim Seal Not Complied With Blow Ope wed The High Pressure (HP) Compressor Rear Inner Case - Introduction Of A New Inner Case The High Pressure (HP) Compressor Vortex Reducer - Introduction Of A New Inner The Hp Compressor Vortex Reducer Ring The High Pressure (HP) Compressor Vortex Reducer - Introduction Of A New Inner The Hp Compressor Vortex Reducer Ring The High Pressure (HP) Compresso		370.	1	1		
_		_	<u> </u>				
ENGINE - (Combustion Liner - Intro	duction Of A	New Combustion Chamber Withou	ut Cooling Ribs	No Action i	s Required for Pr One Time	or Revision
	- High Pressure (HP) Compressor Vortex Reducer - Introduction Of A New For The Hp Compressor Vortex Reducer Ring 72-101476 2 Not Complied With - Combustion Liner - Introduction Of A New Combustion Chamber Without Complied With 72-101490 Basic Not Complied With		SVO:				
OPT	72-101490	Basic	Not Complied With				
_			nbly - Introduction Of A New Radia	I Drive Shaft			1
	E - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive Sha ower Support Housing (LSH)		2) / 2	One Time			
	NE - Combustion Liner - Introduction Of A New Combustion Chamber Without T 72-101490 Basic Not Complied With NE - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radia Lower Support Housing (LSH) T 72-101492 Basic Not Complied With		SVO:				
OPT	NE - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial D D Lower Support Housing (LSH) T 72-101492 Basic Not Complied With						
ENGINE - I	IGINE - Bypass Duct - Introduction Of New Intrascope Blanks			One Time			
	NE - Bypass Duct - Introduction Of New Intrascope Blanks	ŀ	SVO:	One Time			
OPT					<u>_</u>		
OPT			•	Communication			
	INE - High Pressure (HP) Compressor Rear Inner Case - Deletion Of The HP Compressor e 5 And Stage 7 To 8 Heat-Shields					One Time	
<u> </u>					SVO:		

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Ser	vice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-101494	Basic	Complied With	18-Aug-06	1552.40	817	1	٦
NGINE - Lo	w Pressure (LP) Com	pressor Rotor	Disc - Introduction Of A Laser Sho	ock Peened			l .	
SP) LP Co	mpressor Rotor Disc R	Reworked Fron	n A Lightweight Disc		0) (0	One Time		\Box
					SVO:	Noi	ne	
OPT	72-101500	Basic	Not Complied With					
NGINE - Ad	cessory Gearbox Mod	lule - Introduct	ion Of A New Accessory Gearbox	Main Housing		I.	I	_
ssembly	T2-101519 Basic Not Complied With T2-101519 Basic Not Complied With Dessory Gearbox Module - Introduction Of Minor Configuration Amendments Talain Housing Assembly Breakdown Definition T2-101522 Basic Not Complied With Dessory Gearbox Module - Introduction Of A New Method Of Manufacture For Parbox Components T2-101525 Basic Not Complied With Dessory Gearbox Module - Introduction Of New And Re-Identified Internal Gearbox Components T2-101526 Basic Not Complied With Design Responsibility Change T2-101526 Basic Not Complied With (LP) Turbine Module Attach Parts And Fittings - Introduction of a new LP turbrocedure with an increased range of adjusting rings T2-101527 Basic Not Complied With Desse Module Attach Parts And Fittings - Introduction Of A New Air Turbine Standby T2-101531 Basic Not Complied With Parbox Module - Introduction Of New Manufacturing Procedures For Accessor Rear Inner Cases Stages 5 To 10 T2-101540 4 Not Complied With Part - Introduction Of An Outlet Guide Vane (OGV) Housing Assembly Made Frontial T2-101548 Basic Not Complied With Compressor Case - Introduction of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With New Introduction Of A New Lp Compressor Case With N			6)/0:	One Time		_	
					SVO:			_
OPT	72-101519	Basic	Not Complied With					
				lments To			•	
Correct The	Main Housing Assemb	ly Breakdown	Definition		SVO:	One Time		_
					370.		1	_
OPT	72-101522	Basic	Not Complied With					
	•	lule - Introduct	ion Of A New Method Of Manufac	ture For				_
Accessory G	earbox Components				SVO:	One Time		_
				1	370.		ı	_
OPT	72-101525	Basic	Not Complied With					
			And Re-Identified Internal Gearbo	x Components				_
Because Of I	Design Responsibility (Change			SVO:	One Time		_
				1	370.	<u> </u>	ı	_
OPT	72-101526	Basic	Not Complied With					
				v LP turbine		O T		_
axial setting	procedure with an incr	eased range o	f adjusting rings		SVO:	One Time		_
		1 1	Net Occupied Milds			<u> </u>	1	_
OPT			<u> </u>					
		Parts And Fittir	igs - Introduction Of A New Air Tu	rbine Starter		One Time		
Bracket Asse	embly				SVO:	One fine		_
OPT	70 404504	Dania I	Not Complied With				l	=
OPT								_
•		duction Of New	Manufacturing Procedures For A	ccessory		One Time		_
Jeanbox Coi	пропена				SVO:	0.100		_
OPT	72_101529	Rasic	Not Complied With					=
			<u> </u>	dord Of Up				_
			: - miloduction of a different Star	iuaiu Oi HP		One Time		-
		9			SVO:			
OPT	72-101540	4	Not Complied With					_
		-		ade From A	No Action i	Required for Pric	r Revision	_
ifferent Mat		Introduction Of An Outlet Guide Vane (OGV) Housing Assembly Made From al				One Time	i itovision	_
	- Introduction Of An Outlet Guide Vane (OGV) Housing Assembly Made From Arial 72-101548 Basic Not Complied With Compressor Case - Introduction of A New Lp Compressor Case With New Impressor Case With New Impressor Case Introduction of A New Lp Compressor Case With New Impressor Case With New			SVO:				
OPT	72-101548 Basic Not Complied With							
	ssure Compressor Case - Introduction of A New Lp Compressor Case With New Improve	New Improved				_		
	he Rear Panel	ii ii oddolloii Ol	THOW LP COMPLESSON Case WILL	i i tow iiiipioved		One Time		_
OPT	72-101549	Basic	Not Applicable					Ī
				des To Apply				H
Metco 58 Co	Pressure (LP) Compressor Blades - Rework Of In-Service Lp Compressor Blades To Apply to 58 Coating On The Blade Root Flank					One Time		
	-							Ī

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Right Eng Hrs: 5,927.00

Eng Cycs: 2,313

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Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-101551	Basic	Not Complied With			-		T
ccessory	Gearbox Module - Delet	tion Of Breat	her Filter And Changes To Breather	r Cover, Tank				
overs And	d Obturator Plate				0)/0	One Time		4
					SVO:			<u> </u>
OPT	72-101573	Basic	Not Complied With					
-	ure (HP) Compressor -	Increased Ti	p Clearance For Hp Compressor St	age 4 Stator			•]
/anes					SVO:	One Time		4
			N . O . P . I WEL		0,00.			+
OPT	72-101577	Basic	Not Complied With					
	ct Attaching Parts And F Plate Assemblies	Fittings - Intro	oduction Of New Bypass Duct Front	And Rear Load		One Time		4
preader P	Tate Assemblies				SVO:	One Time		┪
OPT	72 404594	Basic	Not Complied With					÷
_	72-101584		<u> </u>	DE A TRACKIT				4
	ACCESSORY GEARBO E LINE 1 BEVEL GEAR		- DELETION OF BLACK OXIDE TR	KEATMENT		One Time		1
	E LINE I BEVEL GENIK	, toolindl.			SVO:			1
OPT	72-101589	Basic	Not Applicable					Ť
			n Accessory Gearbox Main Housing	Made From				- 1000
luminum	Gearbox Module - Introd	auction of Ai	TACCESSORY CEARDOX Main Flousing	i Made i Tolli		One Time		<u> </u>
OPT	72-101604	1	Not Complied With					Ť
ligh Press		lades - Introd	duction Of Hp Compressor Stage 1	Blades With A	No Action is	Required for Price	or Revision	┨
	ading Edge Contour		adenen er ip eempreeser enage :	2.0000		One Time		1
					SVO:			\perp
OPT	72-101618	Basic	Not Complied With					
ccessory	Gearbox Module - Intro	of An Acces	sory Gearbox Oil Tank Oil Fill Instru	ction Label				1
Suitable Fo	or Use With An Aluminur	m Accessory	Gearbox Main Housing		0)/0	One Time		4
					SVO:			_
OPT	72-101663	Basic	Not Complied With					
			oly And Low Pressure (LP) Compres	ssor/Internal			•]
Searbox O	il Distribution Tubes - In	troduction O	f Revised Oil Jet Housings		SVO:	One Time		-
	T		N . O . P . I WEL		0,00.			+
OPT			•					
	ternal Gearbox Drive-Dr	iven Assemb	oly - Introduction Of A New No.2 Be	aring Support	No Action is	Required for Price One Time	or Revision	4
Housing					SVO:	One Time		1
OPT	72 404600	Pagia	Not Complied With					÷
OPT			<u> </u>					4
OMPRES		COMPRESS	OR BLADES - INTRODUCTION OF	- A NEW LP		One Time		+
		RESSURE (LP) COMPRESSOR BLADES - INTRODUCTION OF A NE R WITH AN INTEGRAL HOOK DESIGN 72-101728 Basic Not Complied With ssure (HP) Compressor Variable Inlet Guide Vane (VIGV) Actuating Rir			SVO:	3.10 1.11.10		1
OPT	72-101728	W PRESSURE (LP) COMPRESSOR BLADES - INTRODUCTION OF A NEW L DR LLER WITH AN INTEGRAL HOOK DESIGN 72-101728 Basic Not Complied With Pressure (HP) Compressor Variable Inlet Guide Vane (VIGV) Actuating Rings Aduction Of A New Mounting Bracket Assembly					Ŧ	
_		PRESSURE (LP) COMPRESSOR BLADES - INTRODUCTION OF A NEW ER WITH AN INTEGRAL HOOK DESIGN 72-101728 Basic Not Complied With essure (HP) Compressor Variable Inlet Guide Vane (VIGV) Actuating Rings	ing Dings And				4	
		R WITH AN INTEGRAL HOOK DESIGN 72-101728 Basic Not Complied With Issure (HP) Compressor Variable Inlet Guide Vane (VIGV) Actuating Rigion Of A New Mounting Bracket Assembly				One Time		┨
		72-101728 Basic Not Complied With essure (HP) Compressor Variable Inlet Guide Vane (VIGV) Actuating R tion Of A New Mounting Bracket Assembly]
OPT	72-101731	Basic	Not Complied With					Ŧ
		72-101728 Basic Not Complied With Pressure (HP) Compressor Variable Inlet Guide Vane (VIGV) Actuating F						+
yc - D)	, pass service Failing - I	inioudciion (or Alternative oplitter Failing Assem	IDIY IXIVEIS		One Time		1
					SVO:			1

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

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OPT	72-101734	1	Not Complied With				
ngine - Hig	gh Pressure (HP) Comp	ressor Variab	le Inlet Guide Vane (VIGV) Actua	iting Rings And	Action is F	Required for Prior	Revision
	•	the HP Com	pressor Variable Stator Vane (VS	SV) System	0) (0	One Time	
component	S				SVO:		
OPT	72-101774	Basic	Not Complied With				
ngine - Co	re Engine Fairings - Int	roduction Of A	New Standard Of Core Engine I	airings			
					0)/0	One Time	
					SVO:		
OPT	72-101805	4	Not Complied With				
U	cessory Gearbox Modu	le - Introductio	on of a New Standard of Pressure	Relief Valve	Action is F	Required for Prior	Revision
PRV)					SVO:	One Time	
		1 1			O V O.		1
OPT	72-101813	Basic	Not Complied With				
			er - Introduction of New HP Turb	ine Stage 1 Liner		One Time	
segments v	vith an Increased Honey	ycomb Area			SVO:	One fille	
ODT	70 404047	1 4 1	Not Complied With				1
OPT		-	<u> </u>		N. A.	D : 1(D:	<u> </u>
			No Action is	Required for Price One Time	or Revision		
totalling it	ingo occur or motaliati	MADE FROM A DIFFERENT MATERIAL 72-101855 Basic Not Complied With			SVO:		
OPT	72-101837	Rasic	Not Complied With				
_				OE AN HD			
TURBINE	- HIGH PRESSURE (HP) TURBINE ROTOR DISCS - INTRODUCTION OF AN HED DISC MADE FROM A DIFFERENT MATERIAL		OF ANTIF		One Time		
STAGE 1 D	IE 1 DISC MADE FROM A DIFFERENT MATERIAL			SVO:			
OPT	72-101855	Basic	Not Complied With				
Engine - Hid	1 DISC MADE FROM A DIFFERENT MATERIAL 72-101855 Basic Not Complied With - High Pressure (HP) Compressor Front Case - Introduction of an Alternative HP		ve HP				
	72-101855 Basic Not Complied With					One Time	
					SVO:		
OPT	72-101858	1	Not Complied With				
			Rotor Discs - Introduction of a HP	Compressor	No Action is	Required for Price	r Revision
Stages 7 to	10 Rotor Disc Assembl	y with Revised	d Liner Coating		SVO:	One Time	
		1			370.		ı
OPT	72-101880	Basic	Not Complied With				
Engine - By	pass Duct - Introductior	n of a Weight F	Reduced Bypass Duct Assembly			O T	
					SVO:	One Time	
0.0.7			Net Committed Mith		0.0.		
OPT	72-101881	Basic	Not Complied With				
ingine - Ac	cessory Gearbox Modu	le - Introduction	on of an Alternative Pressure Rel	ef Valve (PRV)		One Time	
		ory Gearbox Module - Introduction of an Alternative Pressure Relief Val 72-101884 Basic Not Complied With				Ono Time	
OPT	72_101994	Racio	Not Complied With				
			<u> </u>	tornotive UD			
			Outer Case - Introduction of an Al	ternative HP		One Time	
	ssor Rear Outer Case Assembly			SVO:			
OPT	72-101887	Basic	Not Complied With				
0. 1			<u> </u>	Clearances for the			
naine Li	e - High Pressure (HP) Compressor Module - Introduction of Increased Tip Clearances fo Impressor Stages 6 to 9 Stator Vanes						
			e - Introduction of increased rip (Diedidinces for the		One Time	

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

Right Eng Hrs: 5,927.00

Eng Cycs: 2,313

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	rvice Bulletin	Rev	S/R Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT				Date CVV	Liigiliis	Ling Cyc	Nev. Cvv	Т
_			·	in Housing with				4
			stion of a New Accessory Courses ma	mirrodomig with		One Time		_
					SVO:			
OPT	72-101890	3	Not Applicable					
				sembly which	No Action is	Required for Price	or Revision	2350
is Balanced	Including the Permane	Bulletin Rev. S/B Status 72-101888 Basic Not Complied With 79 Gearbox Module - Introduction of a New Accessory Gearbox Main Fre Relief Valve (PRV) Port 72-101890 3 Not Applicable 79 Gearbox Module - Introduction of a Redesigned Gear Line 12 Asserting the Permanent Magnetic Alternator (PMA) Rotor 72-101893 1 Not Complied With 72-101895 Basic Not Complied With 72-101895 Basic Not Complied With 72-101895 Basic Not Complied With 72-101897 Basic Not Complied With 72-101897 Basic Not Complied With 72-101897 Basic Not Complied With 72-101901 1 Not Complied With 72-101908 Basic Not Complied With 72-101908 Basic Not Complied With 72-101909 Basic Not Complied With 72-101916 Basic Not Complied With 72-101916 Basic Not Complied With 72-101917 Basic Not Complied With 72-101918 Basic Not Complied With 72-101919 Basic Not Complied With 73-101919 Basic Not Complied With 74-101919 Basic Not Complied With 75-101917 Basic Not Complied With 76-101918 Basic Not Complied With 77-101919 Basic Not Complied With 78-101919 Basic Not Complied With 79-101910 Basic Not Complied With 79-101910 Basic No				One Time		+=
OPT	70 404000	1 4	Not Complied With	<u> </u>			T	÷
OPT	1 - 101000	<u> </u>	·		No Action is	Dogwined for Dri	or Davision	4
	oroved Fan Track Liner		e - Introduction of a Revised LP Compr	essor Case	NO ACTION IS	S Required for Price One Time	or Revision	\dashv
					SVO:			
OPT	72-101895	Basic	Not Complied With					Ī
ENGINE - F	HIGH PRESSURE (HP)	COMPRES	SOR FAIRINGS - INTRODUCTION C	F A NEW				_
FAIRING		TED DIME	JOIONG AND DELET		0)/0	One Time		4
PANEL (CF	HANNEL) WITH ADJUS	STED DIMEI			SVO:			<u> </u>
OPT	72-101897	Basic	Not Complied With					
		pressor Blad	des - Introduction of an Alternative Star	ndard of HP	No Action is	Required for Price	or Revision	7
Compresso	r Stage 1 Blade				SVO:	One Time		-
ODT	70 404004		Not Complied With]			+
OPT			·	and a Caract	A ation in I	Described for Dries	Davisian	4
					Action is i	Required for Prior One Time	Revision	\dashv
					SVO:			
OPT	72-101908	Basic	Not Complied With					T
Engine - Hi	gh Pressure (HP) Com	pressor Froi	nt Bearing And Support - Introduction o	of a New HP		Unknown		1
		oly with a De	ecreased Outer Diameter to Provide an	Increased	0)/0-	One Time		7
Squeeze Fi	Im Damper Gap				SVO:		_	<u> </u>
OPT	72-101909	Basic	Not Complied With					
		s - Introduct	ion of Alternative Rear Mount Support	Struts Made		Unknown One Time		4
From a Diffe	erent Material				SVO:	One Time		┪
OPT	72-101016	Rasic	Not Complied With					÷
			·	eed Probe		Unknown		-
Harness As	72-101908 Basic Not Complied With Pressure (HP) Compressor Front Bearing And Support - Introduction of a No.3 Bearing Assembly with a Decreased Outer Diameter to Provide an Increa Damper Gap 72-101909 Basic Not Complied With Dine Exhaust Supports - Introduction of Alternative Rear Mount Support Struts ent Material 72-101916 Basic Not Complied With Peed Probe Harness and Accessories - Introduction of a Revised NI Speed Pembly 72-101917 Basic Not Complied With		eed i lobe		One Time			
	-				SVO:			
OPT	72-101917	Basic	Not Complied With					
ENGINE - II	NTERNAL GEARBOX	DRIVE-DRI	VEN ASSEMBLY - INTRODUCTION C)F				1
ALTERNAT	72-101917 Basic Not Complied With ITERNAL GEARBOX DRIVE-DRIVEN ASSEMBLY - INTRODUCTION OF VE SSEMBLIES FOR THE RADIAL DRIVE SHAFT (RDS)				SVO:	One Time		-
			, ,		370.			\pm
OPT			·					_
	ernal Gearbox Drive-D Made from a Different M		bly - Introduction of a New Alternative	Lock Nut		Unknown One Time		\dashv
ASSETTIBLY IV	nade nom a binerem w	iateriai			SVO:	CHO TIMO		7
OPT	72-101931	1	Not Complied With					÷
			CASE AND FITTINGS - INTRODUCTION	ON OF FOUR	No Action is	Required for Price	or Revision	\dashv
ADDITIONA	AL.			ON OF FOUR	INO ACTION IS	One Time	OI INCAIGIOII	_
SPACERS	BELOW THE ENGINE	NAME PLA	TE MOUNTING BRA		SVO:			7

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Right Eng Hrs: 5,927.00

Eng Cycs: 2,313

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BK700-7	/1UAZ-2U-1ZZ/6				g mrs: 5,927		Cycs. 2,31.
Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101931	1	Not Complied With				
		MEDIATE C	ASE AND FITTINGS - INTRODUCTIO	N OF FOUR	No Action is	Required for Price	or Revision
ADDITION/ SPACERS	AL BELOW THE ENGINE	NAME PLA	TE MOUNTING BRAI		SVO:	One Time	
		1	Not Complied With				<u> </u>
OPT	72-101933	Basic	SSOR BLADES - INTRODUCTION OF				
ALTERNAT		COMPRES	SOR BLADES - INTRODUCTION OF			One Time	
	SOR STAGES 7 TO 10	BLADES V	VITH REVISED LEAC		SVO:		
OPT	72-101934	1	Not Complied With				
	HIGH PRESSURE (HP)	COMPRES	SOR VARIABLE INLET GUIDE VANE	S (VIGV) AND	No Action is	Required for Pric	or Revision
STAGES 1 TO 4 STA	ATOR VANES AND HP	COMPRES	SOR STAGE 5 ONW		SVO:	One Time	
OPT	72-101937	Basic	Not Complied With				
ENGINE - I	NTERNAL GEARBOX [DRIVE-DRI	VEN ASSEMBLY - DELETION OF THE	BEVEL			1
WHEEL SH FROM THE	IIELD E INTERNAL GEARBOX	(SVO:	One Time	
OPT	72-101939	Basic	Not Complied With				
ENGINE - L	OW PRESSURE (LP) (COMPRES	SOR STATIC AND BEARING SEALS -				1
INTRODUC	CTION OF AN ED INTERNAL GEARB				SVO:	One Time	
OPT	72-101940	Basic	Not Complied With				1
	1 = 101010		SSOR BLADES - INTRODUCTION OF				<u> </u>
ALTERNAT		COMPRES	SOR BLADES - INTRODUCTION OF			One Time	
COMPRES	SOR STAGES 2 TO 6 E	BLADES W	ITH REVISED LEADI		SVO:		
OPT	72-101946	Basic	Not Complied With				
		TURBINE R	OTOR SHAFT - INTRODUCTION OF	AN			
					SVO:	One Time	
ļ	I	I	N. C. B. IMEI		370.		<u> </u>
OPT	= =		•				
						One Time	
				V	SVO:	00	
OPT	72-101949	Basic	Not Complied With				l İ
ENGINE - (SE AND VANES - INTRODUCTION OF	- AN			
ALTERNAT	ΓIVE					One Time	
COMBUST	ION FRONT INNER CA	SING			SVO:		
OPT	72-101952	Basic	Not Complied With				
		COMPRES	SOR ROTOR DISC - INTRODUCTION	OF AN LP			
	GINE - LOW PRESSURE (LP) TURBINE ROTOR SHAFT - INTRODUCTION OF AN FERNATIVE LP RBINE SHAFT OPT 72-101947 Basic Not Complied With GINE - HIGH PRESSURE (HP) COMPRESSOR VIGV AND STAGES 1 TO 4 STATOR VANES - RODUCTION OF ALTERNATIVE HP COMPRESSOR VARIABLE INI FT GLIIDF VANF (VIGV) SEMBLIES AND HP COMPRESSOR STAGES 1 TO 3 VARIABLE AND HP COMPRESSOR STAGES 1 TO 3 VARIABLE OPT 72-101949 Basic Not Complied With GINE - COMBUSTION FRONT INNER CASE AND VANES - INTRODUCTION OF AN INTERNATIVE MBUSTION FRONT INNER CASING OPT 72-101952 Basic Not Complied With GINE - LOW PRESSURE (LP) COMPRESSOR ROTOR DISC - INTRODUCTION OF AN LP MPRESSOR TOR DISC PRODUCED IN ACCORDANCE WITH A DIFFEREN OPT 72-101953 Basic Not Applicable GINE - HIGH PRESSURE (HP) TURBINE BLADES - INTRODUCTION OF AN INSTRUCTION R TCHED TIP GRINDING OF THE HP TURBINE STAGE 2 BLADI OPT 72-101959 Basic Not Complied With GINE - HIGH PRESSURE (HP) TURBINE CASE - INTRODUCTION OF A NEW HP TURBINE GINE - HIGH PRESSURE (HP) TURBINE CASE - INTRODUCTION OF A NEW HP TURBINE		SVO:	One Time			
	1						
			' '	OTPLICTION			
FOR	HIGH PRESSURE (HP)	TURBINE	BLADES - INTRODUCTION OF AN IN:	STRUCTION		One Time	
_	TIP GRINDING OF TH	E HP TURE	BINE STAGE 2 BLAD				
OPT	72-101959	Basic	Not Complied With				
			L CASE - INTRODUCTION OF A NEW H	IP TURBINE		<u> </u>	
CASE	,				SVO:	One Time	
ASSEMBL'	Y WITH A MODIFIED F	STION FRONT INNER CASE AND VANES - INTRODUCTION OF AN ONT INNER CASING 2-101952 Basic Not Complied With RESSURE (LP) COMPRESSOR ROTOR DISC - INTRODUCTION OF A DUCED IN ACCORDANCE WITH A DIFFEREN 2-101953 Basic Not Applicable RESSURE (HP) TURBINE BLADES - INTRODUCTION OF AN INSTRU- RINDING OF THE HP TURBINE STAGE 2 BLADI 2-101959 Basic Not Complied With RESSURE (HP) TURBINE CASE - INTRODUCTION OF A NEW HP TURBINE CASE - INTRODUCTION OF A					

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BR700-710A2-20-12276

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OPT	72-101960	Basic	Not Complied With					٦
NGINE - F	HIGH PRESSURE (HP)	TURBINE	STAGE 2 ONWARD NOZZLE GUIDE	VANES (NGV)				_
ND ND	ITROPUSTION OF MO	RESSURE (HP) TURBINE STAGE 2 ONWARD NOZZLE GUIDE VANE UCTION OF MODIFIED HP TURBINE STAGE 2 2-101964 Basic Not Complied With RESSURE (HP) TURBINE CASE IMPINGEMENT COOLING MANIFOLI RINGS AND BYPASS DUCT - INTRODUCTION 2-101969 Basic Not Complied With RESSURE (LP) COMPRESSOR ROTOR SHAFT - INTRODUCTION OF MEMBLY WITH AN ADDITIONAL INSPECTION METHOD DURING THE GRANGE SPROCESS 2-101971 Basic Not Complied With RESSURE (HP) TURBINE STAGE 1 LINER - INTRODUCTION OF NEV MEMBLY STAGE 1 LINER - INTRODUCTION OF NEV MEMBLY STAGE 1 LINER - INTRODUCTION OF NEV MEMBLY STAGE 1 LINER - INTRODUCTION OF NEV MEMBLY STAGE 1 LINER - INTRODUCTION OF NEV MEMBLY STAGE 1 LINER - INTRODUCTION OF NEV MEMBLY STAGE 1 LINER - INTRODUCTION OF NEV MEMBLY STAGE 1 LINER - INTRODUCTION OF A NEW AIR MANIFOLD HOUSING MADE FROM A DIFFERENTIAL STAGE OF THE ACCESSORY GEARBO MEMBLY STAGE				One Time		_
INERS - IN	NTRODUCTION OF MC	DIFIED HE			SVO:			_
OPT	72-101964	Basic	Not Complied With					
		TURBINE (CASE IMPINGEMENT COOLING MA	NIFOLD, LOW				_
RESSURE		DASS DHO	T - INTRODUCTION		SVO:	One Time		_
,				1		<u> </u>		=
OPT			•					
						One Time		_
	TURING PROCESS	ADDITION	IAL INSPECTION METHOD TO NICKING	INF	SVO:	One Time		_
OPT	72-101071	Racio	Not Complied With			<u> </u>		=
_			•	E NEW LIB				_
ENGINE - F FURBINE	TIGH PKESSUKE (HP)	IOKRINE	STAGE I LINER - INTRODUCTION C	INEW HP		One Time		_
_	LINER SEGMENTS MANUFACTURED IN ACCORDANC 72-102038 Basic Not Complied With LOW PRESSURE (LP) COMPRESSOR/INTERNAL GEARBOX AIR DISTRIBUTION INTRODUCTION OF A NEW AIR MANIFOLD HOUSING MADE FROM A DIFFERENT IL				SVO:			_
OPT	72-102038	Basic	Not Complied With					_
_			SOR/INTERNAL GEARBOX AIR DIST	RIBUTION				-
						One Time		
<i>M</i> ATERIAL					SVO:			
OPT	72-102098	Basic	Not Complied With					
ENGINE - A	ACCESSORY GEARBO	X MODULE	- INTRODUCTION OF ALTERNATI\	/E DRAIN				_
PLUGS AT	THE ENGINE OIL TAN	K DRAIN L	OCATION OF THE ACCESSORY GE	ARBOX		One Time		_
					SVO:			
OPT	72-102102	Basic	Not Complied With					
		MEDIATE C	ASE AND FITTINGS - INTRODUCTION	ON OF AN				
NTERMED		IEC MADE	EDOM A DIFFERENT		SVO:	One Time		_
				,	370.			_
OPT	72-900418	Basic	Not Complied With					
				nal Sealant to		O T		
Correct In-S	Service Oil Leaks on Acc	cessory Ge	arbox.		SVO:	One Time		-
ODT	70 000500		Not Applicable					=
OPT		_					D	
			noval And Installation Of The No.2 Be	aring Support	No Action i	s Required for Prio One Time	r Revision	_
lousing - IV	on wouncation octated	Dalican						П
OPT	72-900526	1	Not Complied With					=
		=	·	Of Tho	No Action i	s Required for Prio	r Pevision	_
	cessory Gearbox Module - Inspection By Carrying Out A Pre-Load Measurement Of The cessory Gearbox Line 12.	Of The	NO ACTION I	One Time	i itevision	_		
,			SVO:					
OPT	72-900580	1	Not Complied With					_
NGINE - A	ACCESSORY GEARBO	X MODULE	- REPLACEMENT OF THE OIL FILL	.ER	No Action i	s Required for Prio	r Revision	_
ASSEMBLY	E - ACCESSORY GEARBOX MODULE - REPLACEMENT OF THE OIL FILLER MBLY - MODIFICATION SERVICE BULLETIN		One Time		_			
NON-MODI		SVO:			_			
OPT	73-100363	Basic	Complied With	27-Oct-00	0.00	0	1	
uel and Co	ontrol- Fuel Metering Un	nit (FMU) - I	ntroduction Of A New Optimised Fuel	Metering Unit				
	•				01/0	One Time		_
					SVO:	Nor	ie.	

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Ser	vice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	,
OPT	73-100459	1	Complied With	27-Oct-00	0.00	0	1	Т
uel and Cor	ntrol- Fuel Spray Nozz	les - Introducti	ion Of A Fuel Spray Nozzle Asse	embly With		Unknown		-
lodified Inte			. ,	,		One Time		
					SVO:	No	ne	
OPT	73-100505	Basic	Not Complied With					
uel and Cor	ntrol - Engine Electron	ic Controller (E	EEC) - Introduction Of An Alterna	ative Material For			<u> </u>	\dashv
	i-Vibration Mounts	`	,			One Time		_
					SVO:			
OPT	73-100596	Basic	Complied With	27-Oct-00	0.00	0	1	
Fuel and Cor	ntrol - Engine Electron	ic Control (EE	C) - Introduction Of Improved EE	C Firebox				7000
Handling Acc	cess	•	,		0) (0	One Time		_ `
					SVO:	No	ne	\perp
OPT	73-100676	Basic	Not Complied With					
Fuel and Cor	ntrol - Fuel Metering U	Init - Removal	Of The Spill Diverter Valve		1			
					0) (0	One Time		_
					SVO:			
OPT	73-100689	Basic	Complied With	27-Oct-00	0.00	0	1	
Fuel and Cor	ntrol - HP Fuel Filter -	Introduction O	f Improved Removal / Installation	n Features				
					0)/0	One Time		4
					SVO:	No	ne 	_
OPT	73-101085	1	Complied With	27-Oct-00	0.00	0	2	
ENGINE FUEL AND CONTROL - Fuel Return To Tank Valve - Introduction Of A Fuel Return To						Unknown		7000
Tank Valve V	Nith Related Dressing	Changes			CVO	One Time		۱۱–
					SVO:	No	ne	
OPT	73-101094	Basic	Not Complied With					
			Distribution Tubes And Fittings -	Introduction Of A			•	
New Fuel Tu	be With Increased Cle	earance To The	e Buffer Air Tube		SVO:	One Time		4
					370.		1	4
OPT	73-101101	1	Not Complied With					
			Engine Build Unit (Ebu) And Na	celle Changes		Unknown		
Related To I	he Introduction Of A F	-uel Return-To	Tank System		SVO:	One Time		-
					0.0			+
OPT	73-101359	Basic	Not Complied With					
			Distribution Tubes And Fittings -			One Time		-
	he HP Stage 5 Bleed		Clearance Between The Tuhe A	nd The V-Band	SVO:	One Time		\dashv
			Net Oemalie d With		0.0.		1	#
OPT	73-101362	Basic	Not Complied With					
		ne Electronic C	Controller (EEC) - Introduction Of	f A New EEC		One Time		4
Hardware St	andard				SVO:	One Time		\dashv
		T T	Net Cometted Mid-		2.3.		1	#
OPT	73-101367	Basic	Not Complied With					
			ine Controller (EEC) - Introduction	on Of An EEC		One Time		\dashv
vvilli A New I	Hardware Standard (0	0)			SVO:	One fine		\dashv
0.07	70.404000		Not Complied With		3.0.		1	+
OPT	73-101386	Basic	<u> </u>					_
		Fuel Manifold -	Change Of Supplier Source For	The Fuel		Ono Timo		4
Manifold Dar	uber wire				0) (0	One Time		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

SVO:

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Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

BB700-71042-20-12276

	'10A2-20-12276				g Hrs: 5,927		Cycs: 2,	
	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	73-101396	Basic	Not Complied With					
			Distribution Tubes And Fittings - In	troduction Of		One Time		4
new Part IN	umbers For Two Fuel T	ude Assembii	es		SVO:	One Time		┪
OPT	73-101415	Basic	Not Complied With					ŧ
_			System Air Tubes And Fittings - Cl	nange Of				4
			And P50 Flexible Air Tubes	larige Oi		One Time		
					SVO:			
OPT	73-101443	Basic	Not Complied With					
ENGINE FU	JEL AND CONTROL - [Data Entry Plu	g (DEP) - Introduction Of A New D)EP			I	
					SVO:	One Time		4
			Nat Committee I Wilds		070.		1	+
OPT	73-101451	Basic	Not Complied With					
	JEL AND CONTROL - E The EEC Connect Mod		nic Controller (EEC) - Introduction	Of A New		One Time		4
Location Of	THE LEG CONNECT WOO	duic Capacitoi			SVO:	0.10 1.11.0		1
OPT	73-101477		Not Complied With					Ť
		C30 Thermoco	<u> </u>	Thermocouple		Unknown		┥
ENGINE FUEL AND CONTROL - T30 Thermocouples - Introduction Of A New T30 Thermocouple Probe SB-BR700-73-101477						One Time]
					SVO:			┸
OPT	73-101477	Basic	Not Complied With					
	JEL AND CONTROL - 1	Γ30 Thermoco	uples - Introduction Of A New T30	Thermocouple			•]
Probe					SVO:	One Time		4
OPT	70.404504		Not Complied With		0.0.		1	÷
OPT	73-101504	1 1	<u> </u>	Of A Name	No Astion is	Deguired for Drie	r Davisian	4
	f EEC Hardware And S		nic Controller (EEC) - Introduction	Of A New	NO ACTION IS	Required for Price One Time	i Revision	1
					SVO:			
OPT	73-101505	Basic	Not Complied With					T
ENGINE FU	JEL AND CONTROL - F	uel Flow Trar	nsmitter (FFT) - Introduction Of A N	New FFT				_
					SVO:	One Time		7
					370:		1	<u> </u>
OPT	73-101509	Basic	Not Complied With					
			nic Controller (EEC) - Introduction	Of An EEC		One Time		4
wiiii Fiiiilec	d Circuit Boards From A	New Source			SVO:	One Time		1
OPT	73-101539	Basic	Not Complied With					÷
			<u> </u>	Of Line				\dashv
ENGINE FUEL AND CONTROL - Fuel Differential Pressure Switch - Introduction Of Line Replaceable Items For The Fuel Differential Pressure (POP-OUT) Indicator		n Line		One Time				
			· · · · · · · · · · · · · · · · · · ·		SVO:			
OPT	73-101547	Basic	Complied With	05-Mar-12	3297.60	1524	Basic	
	JEL AND CONTROL - [DATA ENTRY	PLUG (DEP) - INTRODUCTION (OF A DEP WITH				
THE	E IDENTIFICATION O	I E E \ / E			SVO:	One Time Nor	<u> </u>	۱۲
	LE IDENTIFICATION S		N 40 "		300:	INOI	ie	ㅗ
OPT	73-101558	1	Not Complied With					
	JEL AND CONTROL - F ccuracy Limits	Fuel Flow Trar	nsmitter (FFT) - Introduction Of A N	New FFT With		Unknown One Time		4

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Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	73-101559	2	Not Complied With				
			Air Tubes And Fittings - Introduction	n Of External	No Action is	Required for Pric	or Revision
ressings C	Changes For New Stand	lard Of Engin	e Electronic Controller (FFC)		0)/0-	One Time	
				•	SVO:		•
OPT	73-101617	1	Not Complied With				
	JEL AND CONTROL - F	uel Flow Tra	nsmitter (FFT) - Introduction Of A F	FT With A New	No Action is	Required for Pric	or Revision
Calibration					SVO:	One Time	
OPT	70.404000		Not Complied With		3.0.		1
OPT	73-101628	1	·	0(4 550			
	JEL AND CONTROL - E Software Standard	ingine Electr	onic Controller (EEC) - Introduction	Of An EEC		Unknown One Time	
************	Contraro Ctaridara				SVO:		
OPT	73-101634	1	Not Complied With				
		_	UEL SYSTEM AIR TUBES AND FI	TTINGS -	No Action is	Required for Pric	r Revision
NTRODUC			511 51612			One Time	
OF EXTER	NAL DRESSINGS CHA	NGES FOR I	NEW STANDARD (SVO:		
OPT	73-101761	1	Not Complied With				
Engine Fue	And Control - Engine E	Electronic Co	ntroller (EEC) - Introduction Of The	New EEC			
Software St	andard C8.0				C)/(O:	One Time	
,				_	SVO:		1
OPT	73-101806	1	Not Complied With				
		NGINE ELE	CTRONIC CONTROLLER (EEC) -		No Action is	Required for Pric	or Revision
	CTION OF X1.2 E STANDARD ON AN E	EC WITH H	ARDWARE STAND		SVO:	One Time	
			Not Complied With		3.0.		
OPT	73-101815	Basic	·				
ENGINE FU NTRODUC		NGINE ELE	CTRONIC CONTROLLER (EEC) -			One Time	
	EEC IDENTIFICATION	LABELS			SVO:		
OPT	73-101865	Basic	Not Complied With				
_			N TO TANK VALVE (FRTV) - COR	RECTION OF			
PART			, ,			One Time	
NUMBERS	FOR EXTERNAL REPI	LACEABLE F	ARTS OF THE FR		SVO:		
OPT	74-100199	Basic	Complied With	27-Oct-00	0.00	0	1
GNITION -	Ignition Unit - High Ene	rgy - Revised	I Igniter Box Attaching Parts				
					SVO:	One Time No	20
-		1		1			
OPT	74-100355	Basic	Complied With	27-Oct-00	0.00	0	1
GNITION -	Igniter Plug - Introducti	on Of A Seco	nd Source Igniter Plug			One Time	
					SVO:	Noi	ne
ODT	74 404072		Not Complied With				1
OPT	74-101073	1					
GNITION - Adjusting W	o o	on Of A Stan	dard Length Igniter Plug Adaptor Ar	nd Related		Unknown One Time	
juoting Vi					SVO:		
OPT	75-100228	1	Complied With	27-Oct-00	0.00	0	1
		-	d 'Rosan' Locking Feature	1		Unknown	<u> </u>
٧٥٧	totactor - introduction O	. One Hande	a Noodii Lookiiig i catule			One Time	
					SVO:	Noi	ne

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BR700-710A2-20-12276

Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	75-100385	1	Complied With	27-Oct-00	0.00	0	2	П
R - Bleed	Valves And Solenoid C	Control Block -	Introduction Of An Improved Des	ign Of Bleed		Unknown		\dashv
	Solenoid Control Block			9		One Time		
					SVO:	Noi	ne	
OPT	75-100392	Basic	Complied With	27-Oct-00	0.00	0	1	٦
IR - VSV A	Actuator - Introduction C	Of A Variable S	Stator Vane Actuator Manufacture	d By A New		l		\neg
upplier				,		One Time		
					SVO:	Noi	ne	
OPT	75-101097	Basic	Not Applicable					
IR - Core	Air Tubes And Fittings -	- Introduction (Of A New Air Tube With A Differer	t Routing From				
he Buffer A	Air Valve To The Acces	sory Gearbox	And An Additional Clin Point CP4	0402		One Time		
OPT	75-101228	Basic	Not Complied With					
AIR - Core	Air Tubes And Fittings -	Introduction (Of New HP2/HP4 Air System Tube	Assemblies				
	Decreased In Weight		,			One Time		
					SVO:			_
OPT	75-101447	2	Not Complied With					
AIR - VSV A	Actuator - Introduction C	Of A Modified	Variable Stator Vane (VSV) Actua	tor	No Action is	Required for Pric	r Revision	_
			` ,			One Time		
					SVO:			
OPT	75-101694	Basic	Not Complied With					
Air - Air Blee	ed Control Solenoid - Ir	ntroduction of	Washers With A Smaller Outer Di	ameter For The		<u>I</u>		_
	Of The Handling Bleed					One Time		
					SVO:			
OPT	77-100556	Basic	Complied With	27-Oct-00	0.00	0	1	٦
NGINE IN	DICATING - Turbine O	verheat/Oil Fir	e Detection Thermocouple - Introd	duction Of		ı		\exists
Strengthene	ed Terminals		•			One Time		
					SVO:	Noi	ne	
OPT	77-101534	Basic	Not Complied With					
NGINE IN	DICATING - Turbine G	as Temperatu	re (TGT) Thermocouple - Introduc	tion Of New TGT		l		_
Probes		•				One Time		
					SVO:			
OPT	77-101536	Basic	Not Complied With					
NGINE IN	DICATING - Turbine G	as Temperatu	re (TGT) Harness - Introduction O	f A New TGT				
Harness		•	,		2112	One Time		=
					SVO:			_
OPT	77-101544	Basic	Not Complied With					
NGINE IN	DICATING - Vibration T	Fransducer An	d Cable - Introduction Of A New E	ngine Vibration		<u> </u>		_
	System (EVMS) Accele			Ü		One Time		
					SVO:			
OPT	77-101553	Basic	Not Complied With					
naine India	cating - Vibration Trans	ducer And Ca	ble - Introduction Of A New Engin	e Vibration		l		_
	System (EVMS) Cable		g			One Time		
					SVO:			
OPT	78-100252	1	Not Complied With					Ī
	- Thrust Reverser - Dele		el' From Pivot Doors			Unknown		٦
	ast Novoisei - Dell	CHOILOL MEXIC				One Time		
					SVO:			-

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Sei	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	78-100358	Basic	Not Complied With				
XHAUST -	Thrust Reverser - Dele	etion Of The Th	nrust Reverser Stow Switch Access Par	nels			
					SVO:	One Time	
			Nat Carrella I Wild		0 0 0 .		
OPT	78-100359	Basic	Not Complied With				
XHAUST -	Thrust Reverser - Dele	tion Of Upper	Door Hoisting Points			One Time	
					SVO:		
OPT	78-100360	Basic	Not Complied With				
	Thrust Reverser - Dele	etion Of The No	extel Layer On The Fan Duct		<u> </u>		
			•		01/0	One Time	
					SVO:		
OPT	78-100361	Basic	Not Complied With				
XHAUST -	Thrust Reverser - Dele	etion Of The N	extel Layer On Frame 1			One Time	
					SVO:	OHE THIE	
OPT	78-100389	1	Not Complied With		<u> </u>		
_		-	he Linear Variable Transformer To Ens	ure		Unknown	
	erformance	Ondingo Or 11	The Emoci Variable Transformer To End	idi O		One Time	
					SVO:		
OPT	78-100390	Basic	Not Complied With				
		oduction Of Sin	nplified Torque Box And Laterial Beam	Joint For		O T	
Veight Red	uction Purposes				SVO:	One Time	
OPT	78-100417	Basic	Not Complied With				
_			uction Of Longer Hydraulic Hoses				
AHAUSI -	Leit Engine Tiliust Re	verser - introdu	delion of Longer Hydraulic Hoses			One Time	
					SVO:		
OPT	78-100593	1	Not Complied With				
			Reverser Pivot Door Honeycomb Mate	rial And		Unknown	
ntroduction	Of Weight Reduction F	eatures			SVO:	One Time	
OPT	70.400500		Not Complied With		0.0.		
OPT	78-100599	Basic	Not Complied With	n:			
XHAUST -	I nrust Reverser - Intro	duction Of A v	Veight Reduced Gearbox Air Breather	Pipe		One Time	
					SVO:		
OPT	78-100626	Basic	Not Complied With				
XHAUST -	Thrust Reverser Tertia	ary Lock - Appl	ication Of Protective Coating To The Te	ertiary Lock	I		
Pawl			-	•	81/0	One Time	
					SVO:		
OPT	78-100641	Basic	Not Complied With				
	Thrust Reverser Fixed een The Nozzle And Be		roduction Of A New Material For The J	unction		One Time	
phiice petw	een The NOZZIE AND BE	zaiii			SVO:	OHE THIE	
OPT	78-100747	Basic	Not Applicable				
			ess - Removal Of Two Unused Flange	Brackets			
	ttaching Parts	NOVOIDEI IIdili	oss incinioval of two offused flatige	DIGUNGIS		One Time	

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BR700-7	10A2-20-12276			Right En	g Hrs: 5,92	7.00 Eng	Cycs: 2,	313
Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	78-100783	7	Not Complied With					
			ser - Material Change Of The Pivoti	ng Door Seal	No Action is	Required for Price	or Revision	1
Compresso	r And Carrier Segment	S			SVO:	One Time		-
OPT	78-100898	Basic	Not Complied With					Ŧ
EXHAUST -	Exhaust Cone - Introd	luction Of A Or	ne Piece Exhaust Cone				l .	_
					SVO:	One Time		4
			Not Appliable	1	070.			ᆂ
OPT	78-100935	1	Not Applicable	<u> </u>				_ <u>\</u>
	And Increased Soleno		ary Locks With A Better Manual Re	lease		Unknown One Time		23501
OPT	78-100987	1	Not Applicable					
EXHAUST -	Left And Right Thrust	Reverser Hyd	raulic Tubes - Changes To The Mai	n-Door-		Unknown		23501
Actuator Ho	ses (The Actuator Hos	es) Of The Thr	rust Reverser Unit (TRII)			One Time		_ 3
OPT	78-101061	4	Not Applicable					Ī
		oduction Of Th	rust Reverser Flow Discourager Se	als Between		Unknown	<u>I</u>	23501
	oors And The Fixed St		5			One Time] 9
		1					1	+
OPT	78-101387	Basic	Not Complied With					
EXHAUST -	Thrust Reverser - Intr	oduction Of Sto	ow Switches Manufactured By A Ne	ew Supplier		One Time		4
					SVO:	One Time		
OPT	78-101442	Basic	Not Complied With					T
			New Exhaust Nozzle Assembly With	nout Spacers		O T		7
Between Th	e Front Support Brack	ets And The N	ozzle Skin		SVO:	One Time		\dashv
OPT	78-101501	Basic	Not Complied With					Ť
			ction Of An Isolation Control Unit W	I /ith Improved				\dashv
Bonding Re		,		·	6)/0-	One Time		4
				•	SVO:			_
OPT	78-101512	Basic	Not Complied With					
	 Thrust Reverser Pivot voting Doors 	ing Doors - Ins	struction Of Various Improvements	To The Thrust		One Time		-
ittovoisoi i i	voting Doors				SVO:	0.10 1.11.10		
OPT	78-101514	Basic	Not Complied With					Ŧ
EXHAUST -	Thrust Reverser Fixed	d Structure - In	troduction Of A New Upper Inhibition	n Bolt Fitting				_
Made From	A Different Material				SVO:	One Time		4
				•	300.		1	+
OPT	78-101515	Basic	Not Complied With					
EXHAUST -	Thrust Reverser Fixed	d Structure - In	troduction Of A New Y Stop Fitting			One Time		-
					SVO:	5		7
OPT	78-101529	Basic	Not Complied With					Ť
			sm - Introduction Of A New Primary	Door Lock				1
Actuator (PI			·		SVO:	One Time		7
					SVO:			

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Se	ervice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	78-101607	1	Not Complied With					
XHAUST	- Thrust Reverser - Intro	oduction Of A	New Thrust Reverser Unit (TRU)		No Action is	s Required for Pri	or Revision	
					0)/0-	One Time		4
					SVO:			╝
OPT	78-101635	Basic	Not Complied With					
		Stow Switch	- Introduction Of A Door Stow Sw	ritch With				\Box
Improved S	Sealing				SVO:	One Time		-
	T	T T	Nat Oansella d Wild		0 V O.		1	႕
OPT	78-101716	Basic	Not Complied With					
	Γhrust Reverser Attach F Jnit (TRU) Attaching Par		ngs - Clarification And Correction	of the Thrust		One Time		_
Keverser C	Jili (TRO) Allaching Fai	t Delinition			SVO:	One Time		\neg
OPT	78-101772	Basic	Not Applicable					=
			··					_
Exhaust - Thrust Reverser - Introduction of Various Minor Changes to the Manufacturing and Assembly Process for the Thrust Reverser Unit (TRU)					One Time			
			.,					
OPT	78-101788	Basic	Not Complied With					Ī
Exhaust - 1		ion Of Existin	g Parts of the Pivoting Door Actua	ator (PDA) Rod		Unknown		7
End Assen	nbly as Spareable Items	Parts in the		One Time				
Configurati	on Baseline				SVO:			
OPT	78-101944	Basic	Not Complied With					
EXHAUST	- DOOR POSITION SE	NSOR - INTR	ODUCTION OF A NEW LINEAR	VARIABLE		I.		
TRANSMIT					6)/0-	One Time		_
(LVI) BON	IDING STRAP				SVO:			_
OPT	78-101983	1	Not Complied With					
		DOOR STO	W SWITCH - INTRODUCTION O	F A NEW DOOR	Action is	Required for Prior	Revision	\exists
STOW SW WITH AN I	TICH MPROVED FUNCTION	ΔΙ ΙΤΥ			SVO:	One Time		\dashv
			Not Complied With		0.0.		1	႕
OPT	78-101997	Basic	Not Complied With					╛
EXHAUST NEW	- THRUST REVERSER	UNIT (TRU)	VARIOUS LOCATIONS - INTRO	DUCTION OF		One Time		4
	R DEFINITIONS WHICH	ARE USED	TO MOUNT THE T		SVO:	0.10 1.11.10		
OPT	78-900535	3	Not Complied With					ī
		·	tor - Inspection Of The Rod End	Assembly Of The	No Action is	s Required for Pri	or Revision	\dashv
	oor Actuator (PDA) - Noi			Assembly Of The	140 7 (04/01)	One Time	or recordion	
	· ·				SVO:			
OPT	78-900617	Basic	Not Applicable					
EXHAUST	- LEFT AND RIGHT EN	IGINE THRUS	ST REVERSER - INSPECTION O	F THRUST				
REVERSE						One Time		
(TRU) PIV	OT DOOR INTERNAL S	URFACES -						
OPT	79-100294	Basic	Complied With	27-Oct-00	0.00	0	1	
OIL - Fuel	- Fuel Cooled Oil Cooler - Removal Of Life Limitation		-		o =		J	
					SVO:	One Time No	ine	\dashv
	T		0	1 07 0 : 00		l		닉
OPT	79-100403	Basic	Complied With	27-Oct-00	0.00	0	2	
-		rential Pressure Transducer - Introduction Of A New Oil Differential Pressure				One Time		4
Transduce	I Unit				SVO:	One Time	ne	\dashv
					J	140		

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

rvio	ce Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
	79-100413	Basic	Complied With	27-Oct-00	0.00	0	2	Т
00	oled Oil Cooler - Intro	duction Of A	New Unit Featuring A Cast Versio	n Of The Oil				
	Cover		3			One Time		_
					SVO:	Noi	ne	
	79-100478	Basic	Complied With	27-Oct-00	0.00	0	1	
nal (Oil Tubes And Fitting	gs - Introduct	tion Of Revised Clipping Points			Į.	I	
					0)/0-	One Time		4
					SVO:	Noi	ne	
	79-101287	Basic	Not Complied With					
			mp With A Smaller Spill Return Ori	fice Which			•	1
he	Pump Discharge Oi	I Flow			SVO:	One Time		4
					370.		ı	ᅼ
	79-101292	Basic	Not Complied With					
			tion Of A New Oil Tube Between T	ne Gearbox Oil		O		4
Γhe	Fuel Cooled Oil Co	oler			SVO:	One Time		┪
		T T	N. C. B. LARGE		0,0.		<u> </u>	븍
	79-101445	Basic	Not Complied With					
mp	- Introduction Of A	New Static A	nti Leak Valve (Salv) Into The Oil F	Pump Unit		One Time		4
					SVO:	One Time		┪
	= 2 424442		Not Complied With		0.0.		1	茾
	79-101449	Basic	<u> </u>					
	Differential Pressure Change To The Swi		roduction Of A New Oil Filter Differ	ential Pressure		One Time		-
Λ,	Change to the Swi	ich Set i Sint			SVO:	CHO TIMO		٦
	79-101458	Basic	Complied With	22-Mar-10	2695.10	1340	Basic	Ŧ
ırΔ			A New Oil Filter Element With Incre	assad Dirt				-1
oac		oddellon Or 7	A New Oil I liter Element with mere	asca Dirt		One Time		
	•				SVO:	Noi	ne	
	79-101470	Basic	Not Complied With					Т
200	oled Oil Cooler (FCO	C) - Introduc	tion Of A New Front Support Brack	et				┥
	(-,				One Time]
					SVO:			\perp
	79-101482	Basic	Not Complied With					T
coo	oled Oil Cooler (FCO	C) - Introduc	tion Of A New Fuel Cooled Oil Coo	ler		Į.	I.	1
					0)/0-	One Time		4
					SVO:			<u> </u>
	79-101739	Basic	Not Complied With					
	ıbricating Oil Pump l	Jnit (Pressur	e And Scavenge Pumps) - Introduc	ction Of A New]
te					SVO:	One Time		-
					370.		ı	#
	79-101885	1	Not Complied With					
		PUMP UNIT	(PRESSURE AND SCAVENGE P	UMPS) -	No Action is	s Required for Pric	r Revision	4
TIC	ON NATIVE OIL PUMP	LINIT			SVO:	One Time		\dashv
			Nat Ap-P11		5,0.			井
	79-900541	2	Not Applicable					
al -	Sampling Of The Er	ngine Oil Sys	tem - Non-Modification Service Bul	lletin	No Action is	s Required for Pric	r Revision	

Engine Service Bulletin Status

Installed On: Global Express-9081 W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

BR700-7	710A2-20-12276			Right	Eng Hrs: 5,927	7.00 Eng	Cycs: 2,3	313
Se	rvice Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	80-100470	Basic	Complied With	27-Oct-00	0.00	0	1	
	- Air Turbine Starter - In ethod Of Magnetic Chip		Of A Dual-Plane Balanced Turbine Wl achment	neel And A	SVO:	One Time None		78592
OPT	80-101517	Basic	Not Complied With		373.	140		
STARTING	- Starter Air Valve - Intr	oduction Of	A New Starter Air Valve		SVO:	One Time		
OPT	80-101729	Basic	Not Complied With					
	ir Turbine Starter - Intro ring, Seal And Retaining		New Air Turbine Starter With Modifie	ed Turbine	SVO:	One Time		
OPT	80-101741	Basic	Not Complied With					
	ir Turbine Starter - Intro The Maintenance Oil F	SVO:	One Time					
OPT	80-101795	Basic	Not Complied With					
Starting - A	ir Turbine Starter - Intro	duction Of A	n Alternative Seal Ring For The Start	er Output Sha	SVO:	One Time		