

ENGINE MINI PACK

AJW

Engine Model:

BR710-710A2-20

Engine Serial Number:

12276

Condition:

Serviceable, continued time September 2019

TSO: 5,927 **CSO:** 2,313

TSN: 5,927 **CSN:** 2,313

LLP Limiter: 2,970

Tag by:

Gama Aviation Engineering

Tag date

September 2019

Location

Dallas, Texas

Additional details

For additional details on this unit please [contact](#) the AJW Engines Team.



1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: DAL-64934	
4. Organization Name and Address: Gama Aviation Engineering, Inc., 7511 Lemmon Ave., Hangar C, Dallas, TX 75209 (VYQR491Y)					5. Work Order/Contract/Invoice Number: DAL-64934	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	ENGINE	BR700-710A2-20	1	12276	INSPECTED	
12. Remarks: ENGINE WAS REMOVED FROM SERVICEABLE AIRCRAFT BD-700-1A10, SERIAL NUMBER 9081, INSPECTED IAW AMM 71-00-00-910-801 AND DETERMINED TO BE IN SAFE OPERATIONAL CONDITION. PERFORMED OPS TEST OF ROLLS ROYCE ENGINES IAW 71-00-00-710-801. PRESSURVATION OF ENGINE WITNESSED. THIS PART WAS REMOVED WITH TSN:5927.00 & CSN: 2313. GAMA Aviation Engineering, Inc. Certifies that the work specified in block 11/12 was carried out in accordance with EASA Part-145 and, in respect to that work, the component is considered ready for release to service under EASA Part-145 Approval number "EASA.145.6308".						
13a. Certifies the items identified above were manufactured in conformity to: <input type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 12.			14a. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input checked="" type="checkbox"/> Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature:		13c. Approval/Authorization No.:	14b. Authorized Signature: 		14c. Approval/Certificate No.: VYQR491Y	
13d. Name (Typed or Printed):		13e. Date (dd/mm/yyyy):	14d. Name (Typed or Printed): Timothy Sanson		14e. Date (dd/mm/yyyy): 27-Sep-2019	
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

**STATEMENT
INCIDENTS/ ACCIDENTS
Two (2) Used Rolls Royce BR700-710A2-20
Manufacturer's Serial Numbers 12276 and 12279**

Learjet, Inc. ("Learjet") hereby attests that any Engine or Part listed above while under the control of Learjet a) was maintained by a civil maintenance organization approved by a local civil aviation authority; b) did not sustain accident or incident related damage; and c) to the best of Learjet's knowledge, was not removed at the time of submittal to Learjet from an aircraft involved in an Accident or Incident as defined by the ICAO Definitions: Convention on International Civil Aviation Annex 13 (Aircraft Accident and Incident Investigation) Chapter 1 "Definitions" and Attachment C "List of examples".

LEARJET, Inc., as Seller

By: _____

Name: *AARON DISNEY*
Title: *SECRETARY, Director*

LEARJET, Inc., as Seller

By: _____

Name: *Kimberly H. Sjogren*
Title: *ASSISTANT TREASURER, Director*

Engine Life Limited Items

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

Rolls Royce BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

05-10-01 Life Limited Components - Module 31

Tasks/Codes	Inspection / Check	Interval	Compliance	Next Due
05-10-01-870-002	LP Compressor Disk Assembly - Replace	5,000 Eng Cycles	Date: 18-Aug-06 Eng Hrs: 1,552.40 P/N: FW33929 Eng Cyc: 817 S/N: CTDK7135	None 5,283 Cycles
05-10-01-870-003	Fan Shaft Assembly - Replace	25,000 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR23914 Eng Cyc: 0 S/N: CL06863	None 25,000 Cycles
05-10-01-870-004	HP Comp Rotor Disk Assy (Stages 1-6) - Replace	15,000 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR23541 Eng Cyc: 0 S/N: 660	None 15,000 Cycles
05-10-01-870-005	HP Comp Rotor Disk Assy (Stage 7-10) - Replace	15,000 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR21861 Eng Cyc: 0 S/N: 510	None 15,000 Cycles
05-10-01-870-006	Curvic Ring - Replace	15,000 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR16716 Eng Cyc: 0 S/N: 2991	None 15,000 Cycles
05-10-01-870-007	HP Turbine Rotor Disk Stage 1 - Replace	6,200 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR23952 Eng Cyc: 0 S/N: LDREC11651	None 6,200 Cycles
05-10-01-870-008	HP Turbine Rotor Disk Stage 2 - Replace	10,500 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR22008 Eng Cyc: 0 S/N: LDREC11572	None 10,500 Cycles
05-10-01-870-009	LP Turbine Rotor Disk Stage 1 - Replace	25,000 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR15535 Eng Cyc: 0 S/N: 1871	None 25,000 Cycles
05-10-01-870-010	LP Turbine Rotor Disk Stage 2 - Replace	25,000 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR11896 Eng Cyc: 0 S/N: 2864	None 25,000 Cycles
05-10-01-870-011	LP Turbine Rotor Shaft	25,000 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR19612 Eng Cyc: 0 S/N: BBAN645	None 25,000 Cycles

Engine Life Limited Items

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

Rolls Royce BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng CyCs: 2,313

05-10-02 Life Limited Components - Module 31

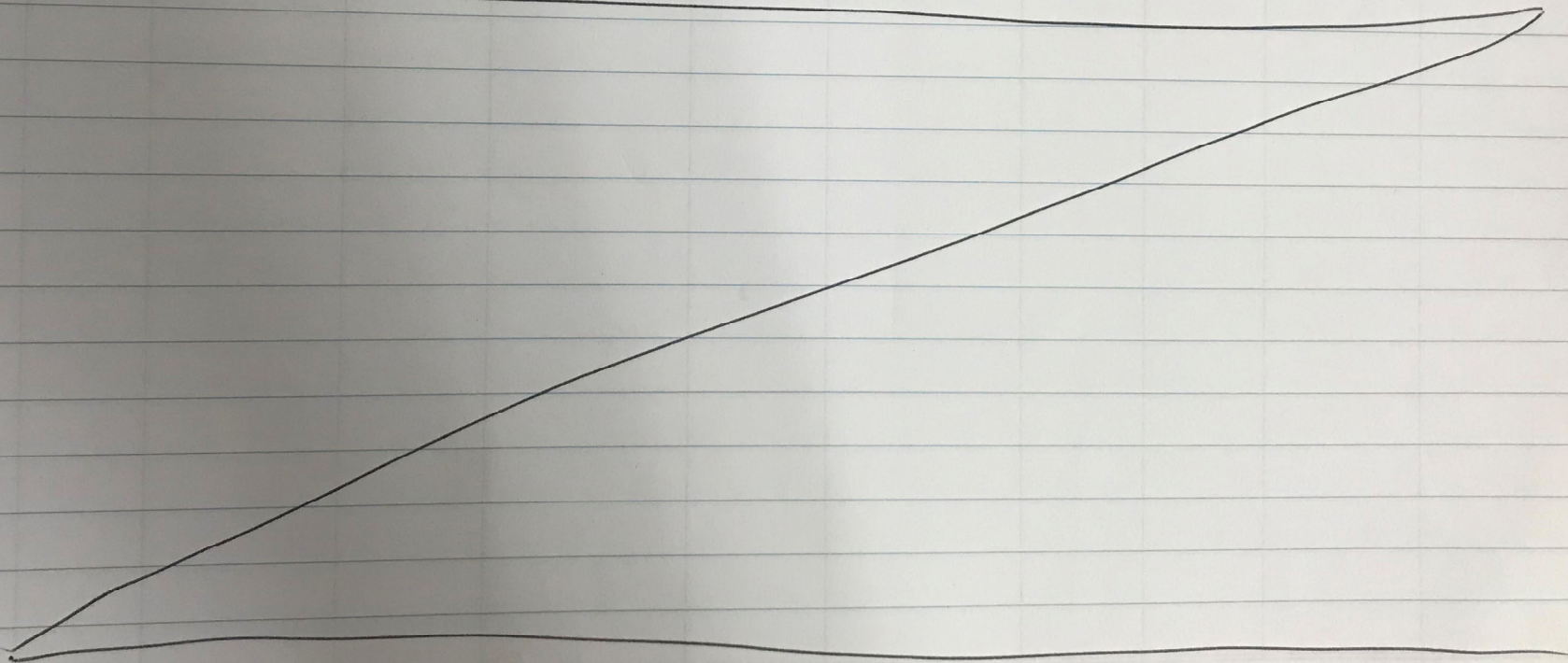
Tasks/Codes	Inspection / Check	Interval	Compliance	Next Due	
05-10-02-870-004 24 Blades	LP Comp Rotor Blade Assy	10,000 Eng Cycles	Date: 28-Jan-05 Eng Hrs: 876.30 P/N: FW33513 Eng Cyc: 515 S/N: MULTIPLE	None 10,515 Cycles	23501
05-10-02-870-005 24 Fillers	LP Comp Annulus Filler Assy	6,300 Engine Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR22626 Eng Cyc: 0 S/N: MULTIPLE	None 6,300 Cycles	78592
05-10-02-870-006	Intermediate Case	20,000 Eng Cycles	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR22752 Eng Cyc: 0 S/N: 266	None 20,000 Cycles	78592
05-10-02-870-012	Rear Bearing Support Structure	On Condition	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR23504 Eng Cyc: 0 S/N: 248	On Condition None	78592
05-10-02-870-014	No.4 Stubshaft	On Condition	Date: 27-Oct-00 Eng Hrs: 0.00 P/N: BRR23081 Eng Cyc: 0 S/N: 139	On Condition None	78592

Date of Installation

- (1) Particulars of all maintenance work done on the engine.
- (2) Particulars of all overhauls, repairs, replacements, modifications and mandatory inspections relating to the engine or any of its accessories.
- (3) Particulars of any defects occurring in the engine, and of the rectification of such defects, including a reference to the relevant entries in the technical log.
- (4) Certificate that in carrying out the overhaul, repairs, etc. all mandatory requirements applicable thereto have been complied with.

A/c 9081 N869AP workorder # 223583 05/31/2019 TAT 5927.0 cyc ~~2913~~ 2313 ²³¹³ 05/27/2019
Accomplished Preservation of the Power Plant on #2 Engine P/N BR700-710A2 S/N 12276
IAW Rolls Royce mm 10-14-00-620-801.

R/C 52477 LSVR6034



BR710

Boroscope *Technical Report*



TYPE: BR700-710A2-20

ENG #2 S/N: 12276

Jet Aviation Basel

Tel.: +41 58 158 44 24

Internet: www.jetaviation.com

WORK AND INSPECTION PERFORMED BY:
NAME: Michel Lehmann
SIGNATURE: 
STAMP: 207449

Damages found on this teardown report are observed before cleaning, NDT and final inspection. Further damages will be mentioned by our quality dept. report.

16.01.2019

Forms HotInsp001

Page 1



GENERAL DATA			
A/C REG.:	9H-IVG	Date:	15.01.2019
W/O:	B9IVG001	A/C S/N:	9081
A/C Type:	BD700-1A10	Engine position:	R/H
A/C Hours:	5'915:32	A/C Landings:	2'308
Engine Type:	BR700-710A2-20	Engine S/N:	12276

1. REASON OF ENGINE INSPECTION

Pre-Buy Inspection

2. DATE / PLACE OF ENGINE INSPECTION

15. January 2019 / Basel

Damages found on this teardown report are observed before cleaning, NDT and final inspection. Further damages will be mentioned by our quality dept. report.

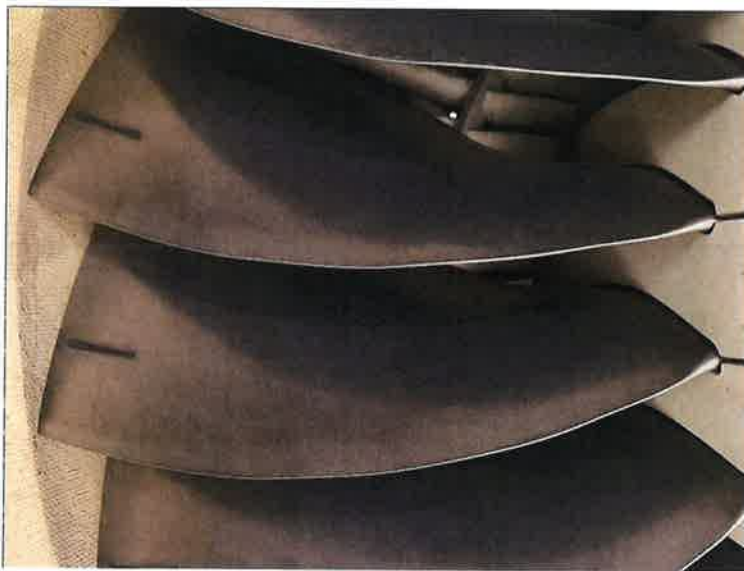


BORESCOPE INSPECTION REPORT CONTENTS:

1.1	FAN.....	(Page 4)
1.2	1st HPC Blades.....	(Page 5)
1.3	Fuel Nozzles.....	(Page 6)
1.4	Combustion Liner.....	(Page 7)
1.5	Nozzle Guide Vanes.....	(Page 8)
1.6	1st HPT Blades.....	(Page 9)
1.7	2nd HPT Blades.....	(Page 10)
1.8	Conclusion	(Page 11)



1.1 FAN



Damages found on this teardown report are observed before cleaning, NDT and final inspection. Further damages will be mentioned by our quality dept. report.

16.01.2019

Forms HotInsp001

Page 4



1.2 1st HPC Blades



Damages found on this teardown report are observed before cleaning, NDT and final inspection. Further damages will be mentioned by our quality dept. report.

16.01.2019

Forms HotInsp001

Page 5



1.3 Fuel Nozzles



Damages found on this teardown report are observed before cleaning, NDT and final inspection. Further damages will be mentioned by our quality dept. report.



1.4 Combustion Chamber



Damages found on this teardown report are observed before cleaning, NDT and final inspection. Further damages will be mentioned by our quality dept. report.

16.01.2019

Forms HotInsp001

Page 7



1.5 Nozzle Guide Vanes



Damages found on this teardown report are observed before cleaning, NDT and final inspection. Further damages will be mentioned by our quality dept. report.



1.6 1st HPT Blades



Damages found on this teardown report are observed before cleaning, NDT and final inspection. Further damages will be mentioned by our quality dept. report.



1.7 2nd HPT Blades



Damages found on this teardown report are observed before cleaning. NDT and final inspection. Further damages will be mentioned by our quality dept. report.



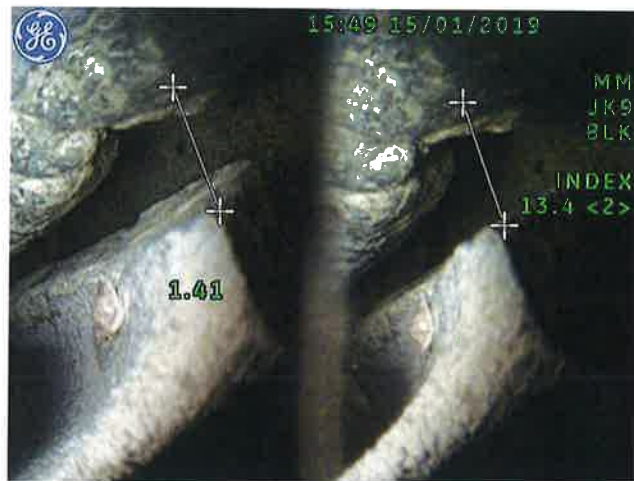
1.8 Conclusion

- **Found on 1st HPT blades non-contacting side faces missing material due to erosion within limits. Measured erosion of 0.53mm, limit is 2mm acc EMM. See measurements below.**

Gap with no erosion



Gap with erosion



*For further questions or assistance, don't hesitate
to contact one of the following persons below:*

YOUR PLANNING REPRESENTATIVE:

Steven Hancock
Tel: +41 58 158 48 68

YOUR AIRCRAFT SUPERVISOR:

Marc Heim
Tel: +41 58 158 52 43

WORK PERFORMED BY:

Michel Lehmann
Tel: +41 58 158 45 32

Damages found on this teardown report are observed before cleaning, NDT and final inspection. Further damages will be mentioned by our quality dept. report.



ENGINE INHIBITING DECLARATION

ENGINE DETAILS	
Engine Serial Number	12276 / 12279
Date	31 MAY 19
TSN	5927.0
CSN	2313

OIL SYSTEM (MAIN-LINE BEARING PRESERVATION)

THIS MUST BE CARRIED OUT IN ACCORDANCE WITH AMM* / EM* (* delete as appropriate).
DATE OIL SYSTEM PRESERVED

Title and Printed Name	Signature	Operator Airworthiness Ref. No.	Date
	See BBD WO		31 MAY 19

INSPECTOR
SAR
007

FUEL SYSTEM

THIS MUST BE CARRIED OUT IN ACCORDANCE WITH AMM* / EM* (* delete as appropriate).
DATE FUEL SYSTEM PRESERVED

Title and Printed Name	Signature	Operator Airworthiness Ref. No.	Date
	See BBD WO		31 MAY 19

INSPECTOR
SAR
007

NOTE: - THE IATA / ICAO DANGEROUS GOODS BY AIR REGULATIONS REQUIRES THAT THE FUEL AND HYDRAULIC FLUID MUST BE DRAINED.

STORAGE

THIS ENGINE HAS BEEN STORED AND BLANKED IN ACCORDANCE WITH AMM* / EM* (* delete as appropriate) REQUIREMENTS.

Title and Printed Name	Signature	Operator Airworthiness Ref. No.	Date
MX MMS E DEAN	[Signature]		31 MAY 19

INSPECTOR
SAR
007



RH

ENGINE PRESERVATION RECORD

#2 ENG

ENGINE DETAILS	
Engine Serial Number	12276
Date	31 MAY 19
TSN	5927.0
CSN	2313

The engine has been previously prepared for long term storage in accordance with the RR Engine Manual Task 72-00-00. Regular checks of the humidity indicators are required in order to maintain the correct preservation of the engine whilst in storage. Upon engine receipt, please perform the following inspections:

- Examine the humidity indicator at 24 hours from delivery, 7 days and then at regular 28 day cycles. If the humidity indicator shows unsafe the bag/cover must have new replacement desiccant installed and the old desiccant removed.

Note: The humidity indicator should stay blue if the engine is safe. If the colour changes to pink the engine is unsafe and remedial action must be taken.

Use the following table to record accomplishment of the preservation and storage conditions whilst positioned prior to engine lease. Record satisfactory accomplishment by stamping or signing the appropriate boxes in the columns provided with any further remarks. If the task is not possible please indicate this in the box provided and inform the originator.

Date of Engine Receipt:						
Is the engine stored in a climatically controlled environment (YES/NO)						
Inspection Interval	Date	Inspector	Humidity Indicator	Bag Condition	Maintenance Required	Maintenance Performed
24 hours	6-1	INSPECTOR SAR 007	W	W	NO	N/A
7 days	6-8	INSPECTOR SAR 007	W	W	NO	N/A
28 days	7-3	INSPECTOR SAR 007	W	W	NO	N/A
28 days	7-31	INSPECTOR SAR 007	W	W	NO	N/A
28 days	8-28	INSPECTOR SAR 007	W	W	NO	N/A
28 days	9-23	INSPECTOR SAR 007	W	W	NO	N/A
28 days		INSPECTOR SAR 007				
28 days		INSPECTOR SAR 007				
28 days		INSPECTOR SAR 007				
28 days		INSPECTOR SAR 007				



RH
#2

Engine Ground Run Checklist

Engine Ground Run		INSPECTOR SAR 007
Engine Run Leak Check (EMM 71-00-00) (Check core mounted HP fuel system components only if required by additional maintenance.)		
Power Assurance Check (BR710-A1-10: EMM 71-00-00-710-804, BR710-A2-20: EMM 71-00-00-866-818, BR710-C4-11: EMM 71-00-00-710-804)		Insp. INSPECTOR SAR 007
Any discrepancies? No: <input checked="" type="checkbox"/> Yes, following: _____ In case any engine parameter is out of limit please contact: RRD.TechHelp@rolls-royce.com		INSPECTOR SAR 007

Parameter	t (air, ambient) = deg.C/F		p (air, ambient) = PSI
	Value at idle (after 5 min)	Value at 85% N1 (after 2 min)	Value at max EPR (after 2 min)
EPR	1.02	1.33	1.55
TGT (deg. C)	444	690	820
N1 (%)	27.2	85	95.7
N2 (%)	65.7	92.1	96.1
FUEL FLOW (Lbs/Hrs)	680	4410	6260
OIL PRESSURE (PSI)	69	70 61	70 61
OIL TEMP. (deg.C)	44	60/101	102 91
N1 VIBRATION (In/Sec)	Nil	Nil	Nil
N2 VIBRATION (In/Sec)	Nil	Nil	Nil

3
4

Acceleration Test
Make sure engine gives its maximum specified EPR value (high idle → 95%max.takeoff thrust: 5 sec).

EPR of the day	EPR = 1.56
Calculated EPR of 95% Thrust	EPR x 0,95 = 1.48
Acceleration time	t = sec.

Check aircraft computer for any stored engine faults
If faults appear follow the fault isolation procedures to rectify them. In case of doubt send fault message list (STD + LTD) for the last 3 flight legs to RRD for judgment and do entry in Carry Forward Sheet!

Long Term Dispatch Faults	Y/N: None Noted	RRD informed about faults!	Y/N: N/A
Short Term Dispatch Faults	Y/N: None Noted	RRD informed about faults!	Y/N: N/A
Do Not Dispatch Faults	Y/N: None Noted	DND faults must be rectified before engine removal!	

INSPECTOR
SAR
007



#2

Engine Shut Down		
Record N1 and N2 rotor run down time	t(N1) = sec. (min.120)	t(N2)= sec. (min.90)
Preservation of Powerplant <u>Main line bearing and fuel inhibit</u> A1+C4 (EMM 10-17-00), A2 (EMM10-14-00)	Every time an engine is stored more than 30 days the fuel system must be inhibited, agree preservation with RR. If an unpreserved engine is shipped by air, an IATA Shipper's Declaration for Dangerous Goods is required! **Main line bearings must be preserved on-wing. If preservation cannot be accomplished on-wing, contact RR.**	Insp. INSPECTOR SAR 007

Ref BBD NO 223583
31 May 19

Vibration Survey (optional test)	Parameters
N1 Vibration _____ N2 Vibration _____	Minimum Idle for 5 min. (RECORD)
N1 Vibration _____ N2 Vibration _____	65% N1 for 5 min. (RECORD)
	Return to min. Idle and stabilize Slowly advance throttles to 65% N1
N1 Vibration _____ N2 Vibration _____	In less than 10 seconds advance throttles to 85% N1 for 30 sec. (RECORD)
	In less than 10 seconds retard throttles to 65% N1 for 30 sec.
N1 Vibration _____ N2 Vibration _____	Minimum Idle for 5 min (RECORD) Shut Down Engine

This is an extract of data - refer to your routine report for your condition monitoring status.

T: + 1 973 292 9597
F: + 1 973 292 3030
<http://www.jet-care.com/>
enquiries@jet-care.com

T: + 44(0) 1256 701777
F: + 44(0) 1256 701377
<http://www.jet-care.com/>
enquiries@jet-care.com



ELITAVIA MALTA LIMITED
 SkyParks Business Centre
 Malta International Airport
 LUQA
 LQA 4000
 MALTA

 Email distribution:
alexander.cutajar@elitavia.com
adrian.spiteri@elitavia.com
tstranczek@flyaci.com
vincent.saintcyr@elitavia.com

Attention: Alexander Cutajar

 Operator Code: **MCG**

(This code can be used for general communication with Jet-Care as well as on trend forms and iECHO GPA™ for identification.)

Contact: Alexander Cutajar

Telephone: 356 9993 3128

Fax:

 Email: alexander.cutajar@elitavia.com

 Join the Jet-Care GPA Team at NBAA BACE 2019 in Las Vegas. Find us on the Spectro | Jet-Care booth C7534
 Our new exhibition booth was launched earlier this year and this is its first NBAA event – we hope you will take the opportunity to drop by and see the new design and stop for a coffee and a chat with the team. We look forward to seeing you in Las Vegas.

Registration AC. Serial	AC. Make/Model Engine Type	#	Engine	Data Source	Trend Stage	Trends	First	Last	Age of Data (days)	Trend Status	See Comments Page
1 9H-IVG GEX.9081	Bombardier Global Express ROLLS-ROYCE BR710-A2-20	1	12276	Electronic	Takeoff	122	16-Mar-2018	10-Feb-2019	236 *	Normal	Yes
		1	12276	Electronic	Cruise	134	16-Mar-2018	06-Jan-2019	271 *	Normal	Yes
		2	12279	Electronic	Takeoff	122	16-Mar-2018	10-Feb-2019	236 *	Normal	Yes
		2	12279	Electronic	Cruise	134	16-Mar-2018	06-Jan-2019	271 *	Normal	Yes

*If Age of Data is shown in Bold it indicates that the latest flight data is in excess of 90 days old.

 Jet-Care is a trading name of Palace International Ltd.
 Copyright © 2019 Palace International Ltd. All rights reserved.

 MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELITAVIA MALTA LIMITED.pdf
 Report produced on 04-Oct-2019 08:22:04 (v 5.042)

 Email data to data@jet-care.com or via <http://webecho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com

 Issued under the authority of
 David Taylor, Program Manager
 Released by GAC



 T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

 T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com

Registration: 9H-IVG

- We note the last two flights received appear to have corrupted flight dates (2025 and 2088) these have been deleted for clarity. We will await new downloads in due course to re assess and advise as required.





Operator ELIT'AVIA MALTA LIMITED
 Registration 9H-IVG
 Aircraft Serial GEX.9081
 Engine Position 1
 Engine Serial 12276
 Engine Model BR710-A2-20
 Data Source Takeoff - Electronic

Normal

Trend No	Date	Time	Altitude (feet)	Mach/IAS	Air Temp (°C)	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Status Eng A/I	Wing A/I	EPR
83	02-Nov-2018	12:00:00	116	.22	19.4	89.8	94.2	749	5316	off	off	1.49
84	04-Nov-2018	16:05:00	50	.23	11.4	88.4	92.7	725	5294	off	off	1.48
85	04-Nov-2018	19:12:00	204	.26	24.1	91.2	95.0	790	5461	off	off	1.50
86	05-Nov-2018	16:05:00	2106	.22	4.3	90.1	92.9	754	5170	off	off	1.53
87	06-Nov-2018	14:09:00	1118	.24	2.2	88.7	92.1	736	5329	off	off	1.52
88	07-Nov-2018	12:20:00	1650	.24	16.2	88.5	93.2	743	4903	off	off	1.47
89	08-Nov-2018	19:13:00	402	.24	11.2	89.7	93.1	750	5418	off	off	1.51
90	08-Nov-2018	21:34:00	24	.25	18.2	90.7	94.3	767	5463	off	off	1.50
91	10-Nov-2018	03:56:00	204	.23	30.0	90.3	95.4	781	5161	off	off	1.46
92	10-Nov-2018	06:08:00	418	.23	33.8	93.5	96.9	815	5428	off	off	1.51
93	10-Nov-2018	10:26:00	302	.24	31.2	93.0	96.5	802	5458	off	off	1.51
94	13-Nov-2018	12:53:00	488	.22	27.7	90.2	95.1	767	5063	off	off	1.46
95	13-Nov-2018	14:50:00	314	.25	30.9	92.9	96.4	800	5463	off	off	1.51
96	13-Nov-2018	19:40:00	348	.24	28.2	92.7	96.0	802	5422	off	off	1.51
97	14-Nov-2018	06:57:00	456	.23	-1.2	85.4	90.2	679	5137	off	off	1.46
98	15-Nov-2018	09:04:00	-86	.22	17.5	90.6	94.3	758	5457	off	off	1.51
99	25-Nov-2018	16:49:00	868	.23	7.6	86.8	91.8	708	5053	off	off	1.46
100	25-Nov-2018	19:33:00	528	.23	12.9	90.1	93.5	756	5440	off	off	1.51
101	27-Nov-2018	16:53:00	914	.22	-2.8	87.7	91.2	708	5297	off	off	1.51
102	29-Nov-2018	08:35:00	-82	.23	11.7	88.5	92.9	726	5368	off	off	1.48
103	29-Nov-2018	19:28:00	1428	.23	7.7	87.6	92.1	714	4955	off	off	1.47
104	02-Dec-2018	08:23:00	110	.22	10.8	88.7	93.0	734	5321	off	off	1.48
105	02-Dec-2018	09:58:00	352	.23	7.1	86.7	91.7	702	5112	off	off	1.46
106	04-Dec-2018	21:07:00	780	.23	1.7	88.6	92.0	730	5402	off	off	1.52
107	05-Dec-2018	00:47:00	638	.22	7.3	87.5	92.2	704	5063	off	off	1.46
108	06-Dec-2018	16:20:00	36	.22	16.9	90.5	94.1	756	5504	off	off	1.51
109	06-Dec-2018	19:55:00	750	.23	13.9	87.8	92.8	719	5032	off	off	1.46
110	09-Dec-2018	18:51:00	176	.24	18.5	88.4	93.5	749	5163	off	off	1.46
111	13-Dec-2018	15:19:00	2066	.23	-1.2	88.6	91.7	726	5151	off	off	1.52
112	14-Dec-2018	15:32:00	504	.22	0.3	88.3	91.8	723	5442	off	off	1.51
113	19-Dec-2018	22:31:00	34	.23	10.3	89.1	92.9	744	5406	off	off	1.50
114	20-Dec-2018	08:14:00	298	.22	30.7	92.9	96.5	798	5471	off	off	1.51
115	30-Dec-2018	03:00:00	220	.22	26.8	91.0	95.2	777	5227	off	off	1.48
116	30-Dec-2018	10:03:00	298	.22	32.1	90.7	95.7	792	5122	off	off	1.46
117	01-Jan-2019	04:58:00	168	.23	29.9	92.6	96.2	803	5426	off	off	1.51
118	01-Jan-2019	07:47:00	192	.22	31.6	90.9	95.6	784	5197	off	off	1.46
119	06-Jan-2019	19:35:00	200	.23	22.1	90.4	94.7	767	5263	off	off	1.48
120	07-Jan-2019	15:04:00	-36	.22	16.6	90.4	94.0	758	5497	off	off	1.51
121	09-Jan-2019	10:03:00	298	.22	32.1	90.7	95.7	792	5122	off	off	1.46
122	10-Feb-2019	11:32:00	186	.22	26.3	92.1	95.6	785	5442	off	off	1.51

Data extracted from the following download file(s):

Filename	Device Serial Number	Download Number	Timestamp SS	Read Date
FWP14064.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP21327.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP14064.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP21327.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP14064.TND	0	-	23-Oct-2018 00:00	23-Oct-2018

Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf

Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com



T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com

Jet-Care Trend Plots - Takeoff

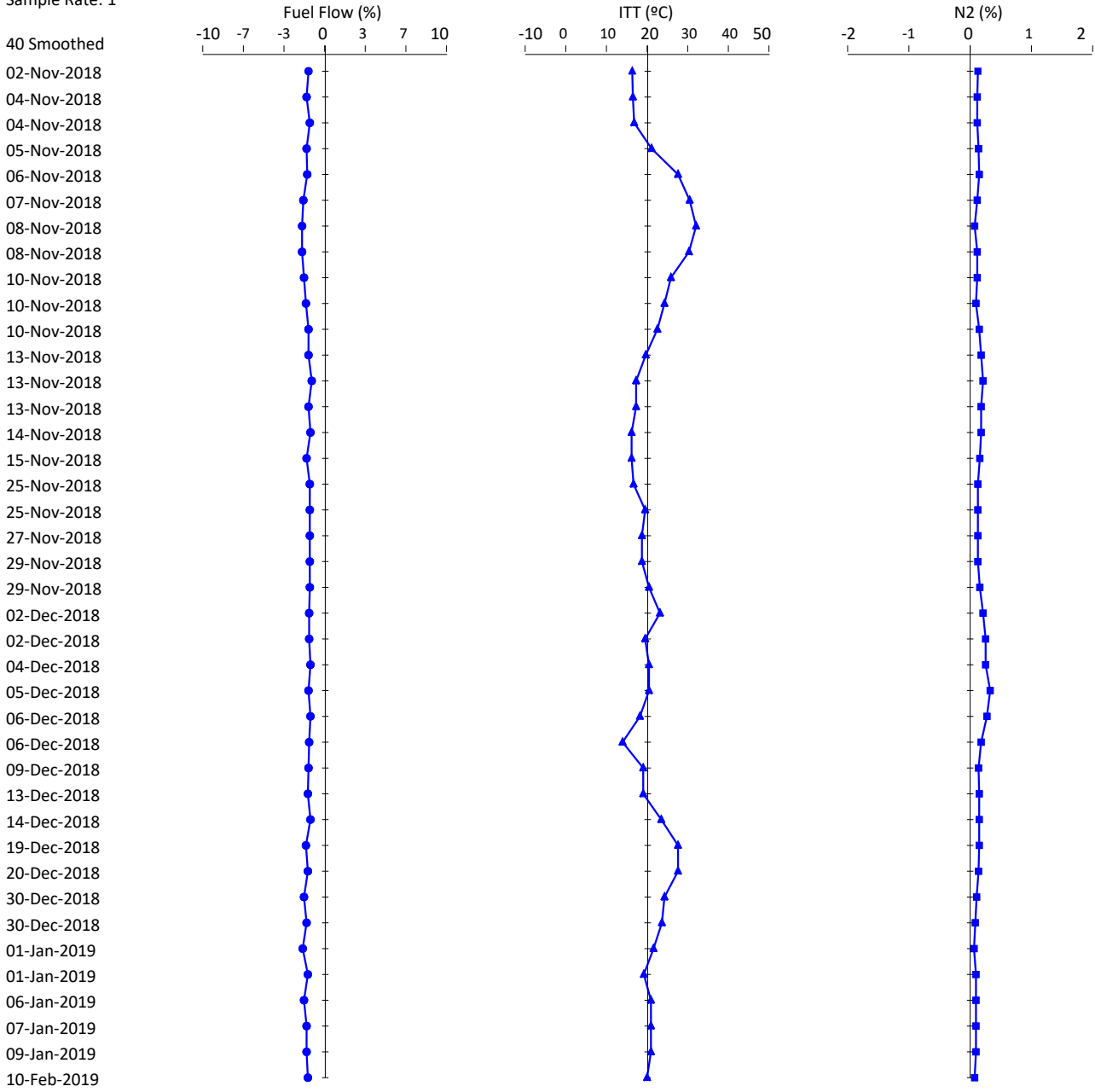


Operator ELIT'AVIA MALTA LIMITED
 Aircraft Registration 9H-IVG
 Engine Position 1
 Engine Serial Number 12276
 Engine Model BR710-A2-20
 Data Source Takeoff - Electronic

Normal

MARGINS
 Plots are shown unadjusted.

Sample Rate: 1



Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf

Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>

Email others to admin@jet-care.com



T: +1 973 292 9597

F: +1 973 292 3030

www.jet-care.com

T: +44 (0)1256 701777

F: +44 (0)1256 701377

www.jet-care.com

Jet-Care Trend Plots - Takeoff

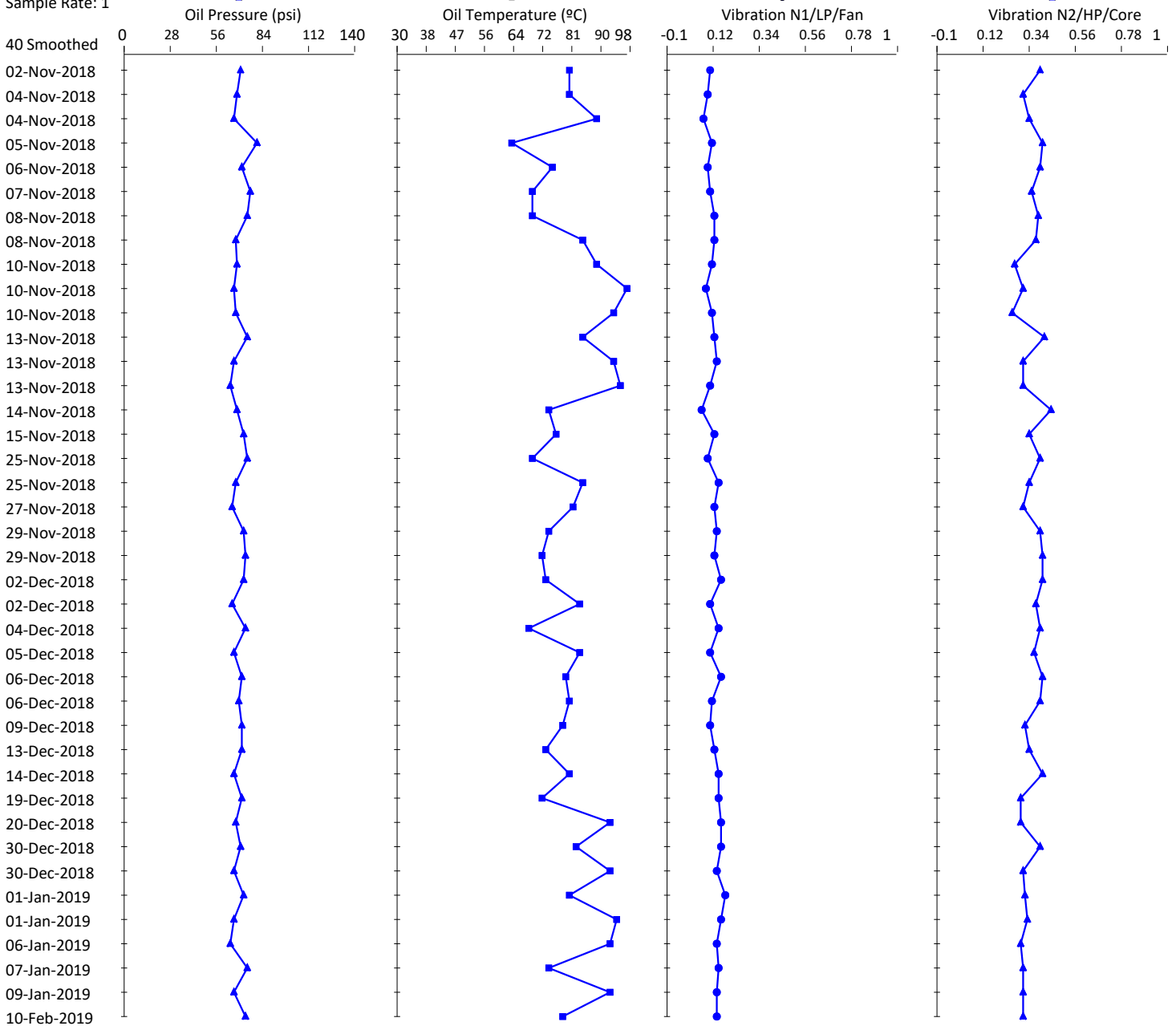


Operator ELIT'AVIA MALTA LIMITED
 Aircraft Registration 9H-IVG
 Engine Position 1
 Engine Serial Number 12276
 Engine Model BR710-A2-20
 Data Source Takeoff - Electronic

Normal

MARGINS
 Plots are shown unadjusted.

Sample Rate: 1



Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf

Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com



T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com



Normal

Operator ELIT'AVIA MALTA LIMITED
 Registration 9H-IVG
 Aircraft Serial GEX.9081
 Engine Position 1
 Engine Serial 12276
 Engine Model BR710-A2-20
 Data Source Cruise - Electronic

Trend No	Date	Time	Altitude (feet)	Mach/IAS	Air Temp (°C)	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Status Eng A/I	Wing A/I	EPR
95	02-Nov-2018	04:51:00	39998	.85	-28.5	86.1	87.4	674	1565	off	off	1.51
96	02-Nov-2018	07:12:00	43004	.85	-28.5	87.5	88.0	702	1384	off	off	1.55
97	02-Nov-2018	12:33:00	43062	.85	-21.1	87.2	88.7	709	1376	off	off	1.51
98	04-Nov-2018	16:28:00	41016	.85	-30.4	84.9	86.9	657	1447	off	off	1.49
99	04-Nov-2018	19:52:00	39990	.85	-30.7	91.1	88.9	725	1815	off	off	1.65
100	05-Nov-2018	16:31:00	38008	.85	-38.0	83.1	85.3	617	1666	off	off	1.47
101	06-Nov-2018	15:01:00	40008	.85	-30.1	86.9	87.6	683	1652	off	off	1.54
102	06-Nov-2018	15:22:00	43018	.85	-31.4	87.3	87.5	696	1436	off	off	1.56
103	06-Nov-2018	15:34:00	43022	.85	-32.5	88.6	87.9	707	1486	off	off	1.60
104	07-Nov-2018	13:01:00	38002	.85	-26.9	87.1	88.0	683	1765	off	off	1.53
105	08-Nov-2018	22:05:00	38996	.85	-28.8	89.7	88.7	707	1802	off	off	1.61
106	09-Nov-2018	05:04:00	45000	.85	-39.6	86.6	86.4	683	1272	off	off	1.57
107	10-Nov-2018	06:49:00	40998	.85	-28.4	88.1	88.3	698	1566	off	off	1.57
108	10-Nov-2018	07:31:00	40982	.85	-28.1	86.3	87.6	685	1502	off	off	1.52
109	13-Nov-2018	15:53:00	39992	.83	-26.5	84.4	87.0	666	1488	off	off	1.45
110	13-Nov-2018	20:08:00	33998	.85	-5.8	88.9	90.9	723	2100	off	off	1.49
111	13-Nov-2018	22:44:00	42996	.83	-35.9	91.0	88.3	720	1525	off	off	1.67
112	14-Nov-2018	08:42:00	43044	.85	-29.4	88.5	88.3	712	1464	off	off	1.58
113	15-Nov-2018	09:29:00	42996	.85	-32.3	86.3	87.1	674	1365	off	off	1.54
114	25-Nov-2018	17:25:00	39034	.85	-20.0	85.5	88.2	682	1602	off	off	1.45
115	25-Nov-2018	20:22:00	40000	.85	-23.4	88.5	89.0	715	1673	off	off	1.55
116	27-Nov-2018	17:24:00	43044	.85	-18.5	89.3	89.8	739	1396	off	off	1.56
117	02-Dec-2018	10:37:00	44966	.83	-29.0	91.4	89.4	753	1334	off	off	1.66
118	04-Dec-2018	21:36:00	43004	.85	-27.3	88.3	88.4	714	1453	off	off	1.57
119	06-Dec-2018	16:46:00	37994	.85	-33.4	82.7	85.6	622	1652	off	off	1.43
120	06-Dec-2018	20:25:00	41066	.85	-36.6	83.4	85.6	632	1436	off	off	1.47
121	09-Dec-2018	19:21:00	38012	.85	-19.4	87.7	89.0	705	1774	off	off	1.51
122	13-Dec-2018	15:41:00	40032	.85	-23.6	86.6	88.2	689	1550	off	off	1.50
123	13-Dec-2018	17:31:00	43064	.85	-20.1	88.6	89.4	731	1375	off	off	1.54
124	14-Dec-2018	16:03:00	43000	.85	-23.3	88.2	88.9	720	1420	off	off	1.55
125	19-Dec-2018	23:40:00	41000	.84	-42.7	90.3	87.2	693	1710	off	off	1.68
126	20-Dec-2018	08:40:00	45012	.85	-39.7	84.9	85.8	659	1257	off	off	1.53
127	30-Dec-2018	03:52:00	45004	.85	-39.2	86.0	86.3	677	1256	off	off	1.57
128	30-Dec-2018	11:03:00	43000	.84	-34.2	89.6	88.1	716	1511	off	off	1.63
129	30-Dec-2018	11:52:00	43028	.85	-33.2	90.6	88.6	728	1557	off	off	1.66
130	01-Jan-2019	05:31:00	38008	.80	-23.8	83.5	86.9	646	1489	off	off	1.42
131	01-Jan-2019	08:13:00	43030	.85	-34.2	87.9	87.5	689	1488	off	off	1.59
132	06-Jan-2019	20:18:00	40000	.85	-31.1	88.7	88.1	697	1691	off	off	1.60
133	06-Jan-2019	20:32:00	40002	.85	-31.6	86.4	87.2	673	1603	off	off	1.53
134	06-Jan-2019	21:26:00	43000	.85	-38.2	89.2	87.4	701	1501	off	off	1.64

Data extracted from the following download file(s):

Filename	Device Serial Number	Download Number	Timestamp SS	Read Date
FWP14064.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP21327.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP31842.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP14064.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP21327.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018

Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf

Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com



T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com

Jet-Care Trend Plots - Cruise

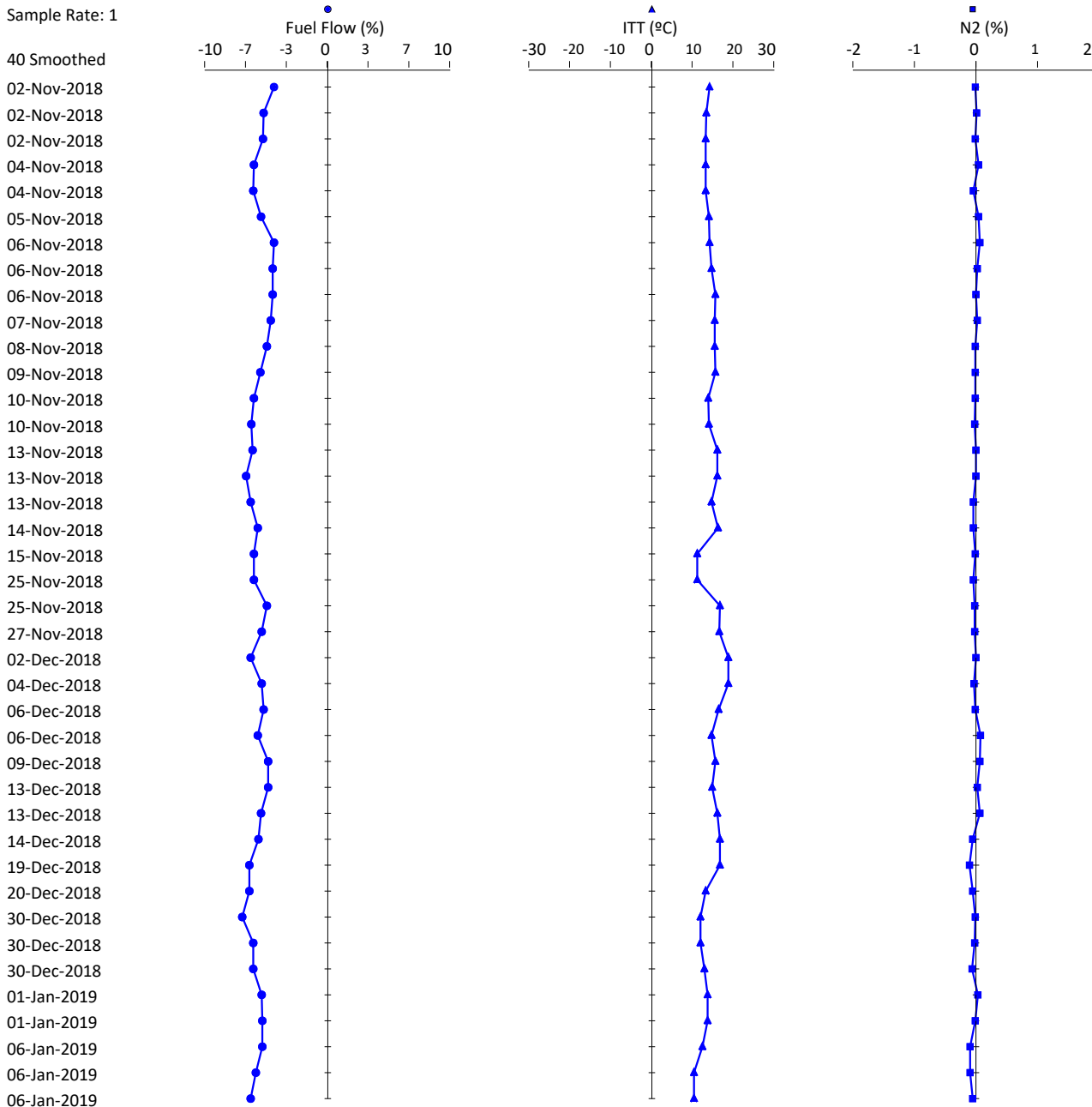


Operator ELIT'AVIA MALTA LIMITED
 Aircraft Registration 9H-IVG
 Engine Position 1
 Engine Serial Number 12276
 Engine Model BR710-A2-20
 Data Source Cruise - Electronic

Normal

MARGINS
 Plots are shown unadjusted.

Sample Rate: 1



Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf

Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com



T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com

Jet-Care Trend Plots - Cruise

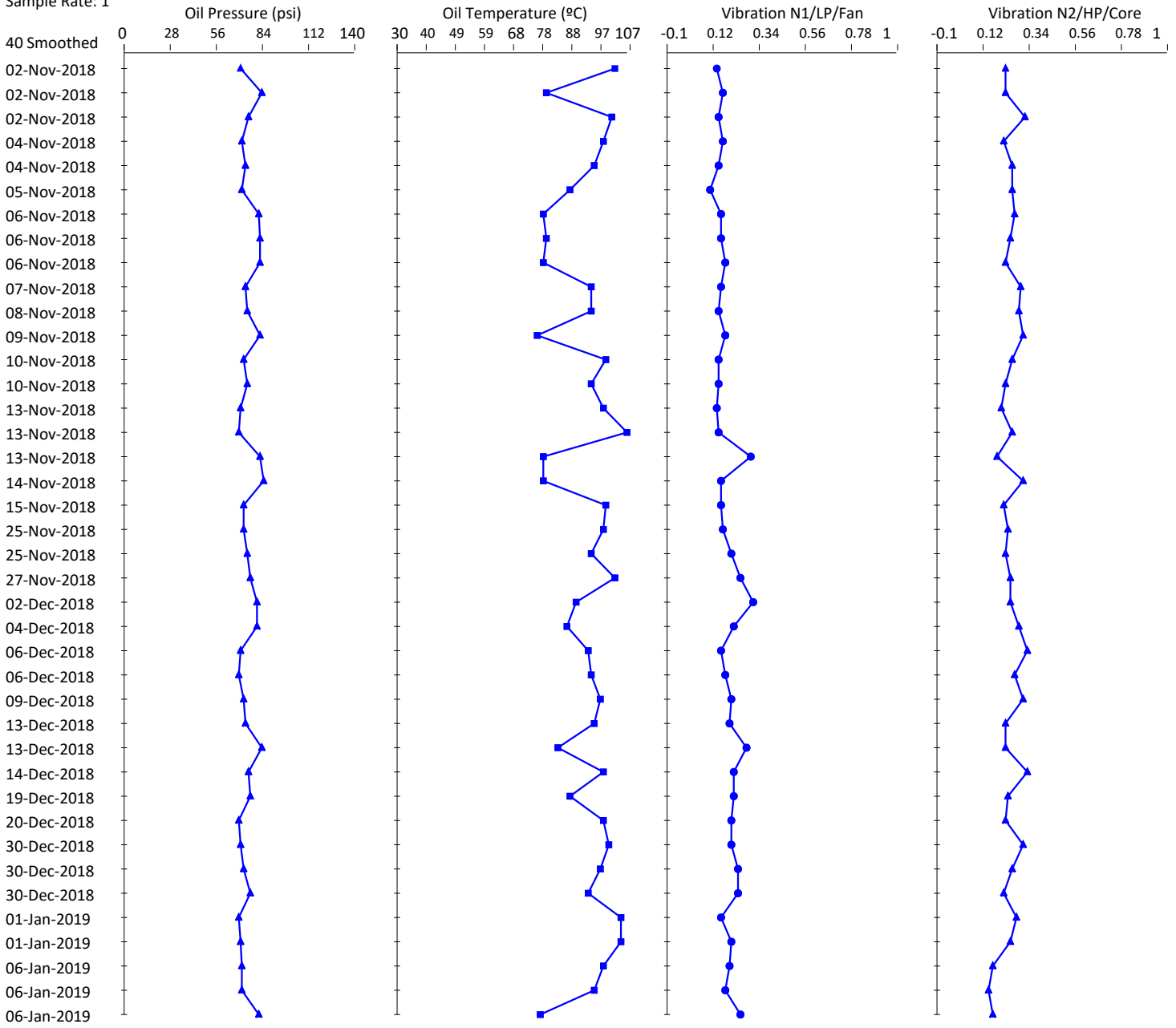


Operator ELIT'AVIA MALTA LIMITED
 Aircraft Registration 9H-IVG
 Engine Position 1
 Engine Serial Number 12276
 Engine Model BR710-A2-20
 Data Source Cruise - Electronic

Normal

MARGINS
 Plots are shown unadjusted.

Sample Rate: 1



Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf
 Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com



T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com



Operator ELIT'AVIA MALTA LIMITED
 Registration 9H-IVG
 Aircraft Serial GEX.9081
 Engine Position 2
 Engine Serial 12279
 Engine Model BR710-A2-20
 Data Source Takeoff - Electronic

Normal

Trend No	Date	Time	Altitude (feet)	Mach/IAS	Air Temp (°C)	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Status Eng A/I Wing A/I	EPR
83	02-Nov-2018	12:00:00	116	.22	19.3	89.6	94.0	750	5338	off off	1.48
84	04-Nov-2018	16:05:00	50	.23	11.0	88.3	92.7	730	5348	off off	1.48
85	04-Nov-2018	19:12:00	204	.26	23.9	91.1	94.9	792	5475	off off	1.50
86	05-Nov-2018	16:05:00	2106	.22	3.8	90.1	92.9	756	5236	off off	1.53
87	06-Nov-2018	14:09:00	1118	.24	1.6	88.6	92.0	736	5370	off off	1.52
88	07-Nov-2018	12:20:00	1650	.24	16.1	88.2	93.1	746	4930	off off	1.46
89	08-Nov-2018	19:13:00	402	.24	10.8	89.6	93.0	754	5456	off off	1.51
90	08-Nov-2018	21:34:00	24	.25	17.8	90.6	94.2	773	5517	off off	1.50
91	10-Nov-2018	03:56:00	204	.23	29.9	90.0	95.1	784	5151	off off	1.46
92	10-Nov-2018	06:08:00	418	.23	33.7	93.2	96.7	821	5431	off off	1.51
93	10-Nov-2018	10:26:00	302	.24	31.1	93.0	96.4	804	5486	off off	1.51
94	13-Nov-2018	12:53:00	488	.22	27.6	90.0	95.0	770	5104	off off	1.46
95	13-Nov-2018	14:50:00	314	.25	30.8	92.9	96.4	806	5487	off off	1.51
96	13-Nov-2018	19:40:00	348	.24	28.1	92.6	95.9	810	5469	off off	1.51
97	14-Nov-2018	06:57:00	456	.23	-1.7	84.9	90.1	680	5130	off off	1.46
98	15-Nov-2018	09:04:00	-86	.22	17.2	90.5	94.2	760	5527	off off	1.51
99	25-Nov-2018	16:49:00	868	.22	7.4	86.7	91.6	710	5065	off off	1.46
100	25-Nov-2018	19:33:00	528	.23	12.5	90.1	93.5	759	5474	off off	1.51
101	27-Nov-2018	16:53:00	914	.22	-3.4	87.7	91.2	712	5396	off off	1.52
102	29-Nov-2018	08:35:00	-82	.23	11.3	88.3	92.8	728	5376	off off	1.48
103	29-Nov-2018	19:28:00	1428	.23	7.4	87.3	91.9	718	5011	off off	1.46
104	02-Dec-2018	08:23:00	110	.22	10.5	88.9	93.0	735	5364	off off	1.49
105	02-Dec-2018	09:58:00	352	.23	6.8	86.5	91.5	705	5157	off off	1.46
106	04-Dec-2018	21:07:00	780	.23	1.0	88.5	91.9	732	5434	off off	1.52
107	05-Dec-2018	00:47:00	638	.22	7.0	87.1	92.0	707	5104	off off	1.46
108	06-Dec-2018	16:20:00	36	.22	16.4	90.6	94.1	757	5532	off off	1.51
109	06-Dec-2018	19:55:00	750	.23	13.8	87.7	92.7	725	5099	off off	1.46
110	09-Dec-2018	18:51:00	176	.24	18.3	88.1	93.3	751	5189	off off	1.46
111	13-Dec-2018	15:19:00	2066	.23	-1.7	88.5	91.6	729	5224	off off	1.53
112	14-Dec-2018	15:32:00	504	.23	-0.4	88.2	91.7	724	5470	off off	1.52
113	19-Dec-2018	22:31:00	34	.23	10.0	90.0	93.2	758	5579	off off	1.52
114	20-Dec-2018	08:14:00	298	.22	30.6	93.0	96.4	800	5510	off off	1.52
115	30-Dec-2018	03:00:00	220	.22	26.6	90.7	95.1	778	5275	off off	1.48
116	30-Dec-2018	10:03:00	298	.22	31.9	90.6	95.6	795	5139	off off	1.46
117	01-Jan-2019	04:58:00	168	.23	29.3	92.6	96.0	806	5486	off off	1.51
118	01-Jan-2019	07:47:00	192	.22	31.3	90.4	95.5	785	5181	off off	1.46
119	06-Jan-2019	19:35:00	200	.23	21.6	90.3	94.5	772	5296	off off	1.48
120	07-Jan-2019	15:04:00	-36	.22	16.3	90.2	93.9	758	5513	off off	1.51
121	09-Jan-2019	10:03:00	298	.22	31.9	90.6	95.6	795	5139	off off	1.46
122	10-Feb-2019	11:32:00	186	.22	26.1	92.0	95.5	790	5483	off off	1.51

Data extracted from the following download file(s):

Filename	Device Serial Number	Download Number	Timestamp SS	Read Date
FWP14064.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP21327.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP14064.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP21327.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP14064.TND	0	-	23-Oct-2018 00:00	23-Oct-2018

Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf

Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com



T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com

Jet-Care Trend Plots - Takeoff

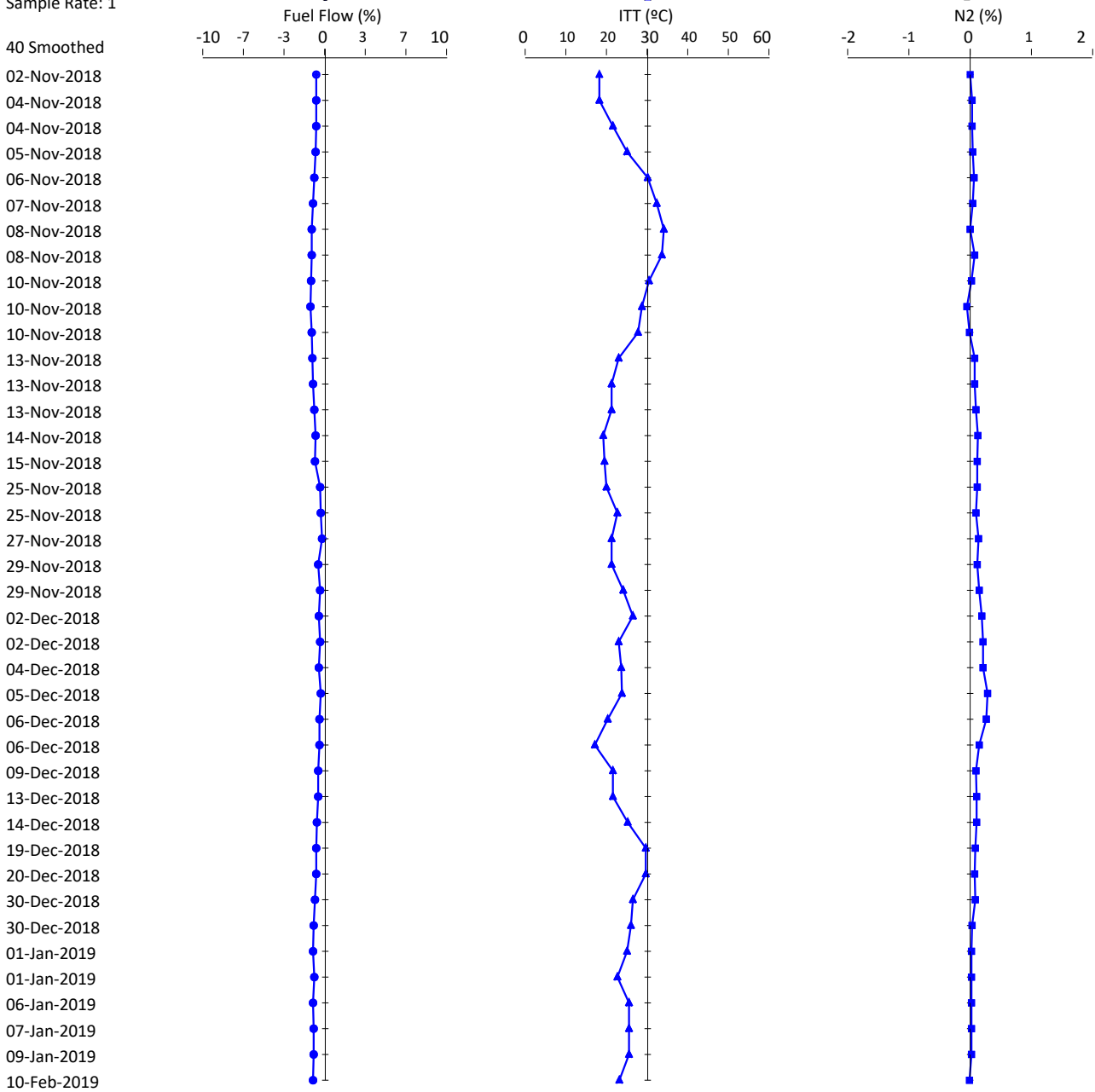


Operator ELIT'AVIA MALTA LIMITED
 Aircraft Registration 9H-IVG
 Engine Position 2
 Engine Serial Number 12279
 Engine Model BR710-A2-20
 Data Source Takeoff - Electronic

Normal

MARGINS
 Plots are shown unadjusted.

Sample Rate: 1



Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf

Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>

Email others to admin@jet-care.com



T: +1 973 292 9597

F: +1 973 292 3030

www.jet-care.com

T: +44 (0)1256 701777

F: +44 (0)1256 701377

www.jet-care.com

Jet-Care Trend Plots - Takeoff

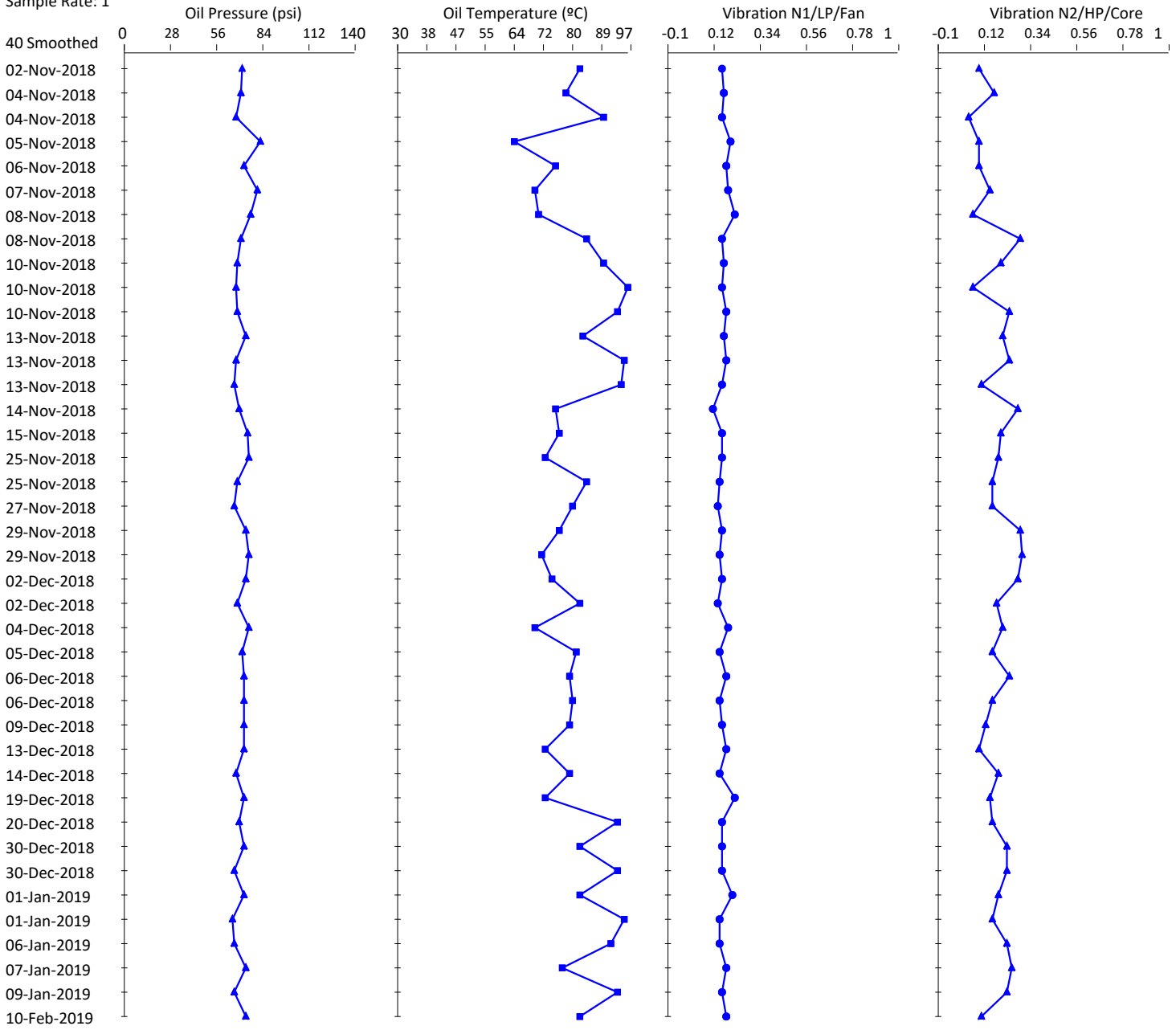


Operator ELIT'AVIA MALTA LIMITED
 Aircraft Registration 9H-IVG
 Engine Position 2
 Engine Serial Number 12279
 Engine Model BR710-A2-20
 Data Source Takeoff - Electronic

Normal

MARGINS
 Plots are shown unadjusted.

Sample Rate: 1





Operator ELIT'AVIA MALTA LIMITED
 Registration 9H-IVG
 Aircraft Serial GEX.9081
 Engine Position 2
 Engine Serial 12279
 Engine Model BR710-A2-20
 Data Source Cruise - Electronic

Normal

Trend No	Date	Time	Altitude (feet)	Mach/IAS	Air Temp (°C)	N1 (%)	N2 (%)	ITT (°C)	Fuel Flow	Engine Status Eng A/I	Wing A/I	EPR
95	02-Nov-2018	04:51:00	39998	.85	-28.4	86.2	87.4	680	1662	off	off	1.52
96	02-Nov-2018	07:12:00	43004	.85	-28.4	87.4	87.9	708	1464	off	off	1.56
97	02-Nov-2018	12:33:00	43062	.86	-21.1	87.1	88.6	714	1419	off	off	1.51
98	04-Nov-2018	16:28:00	41016	.85	-30.3	84.9	86.8	661	1533	off	off	1.49
99	04-Nov-2018	19:52:00	39990	.85	-30.7	91.1	88.9	729	1868	off	off	1.66
100	05-Nov-2018	16:31:00	38008	.85	-37.9	83.1	85.2	622	1748	off	off	1.47
101	06-Nov-2018	15:01:00	40008	.85	-30.0	86.8	87.5	685	1695	off	off	1.54
102	06-Nov-2018	15:22:00	43018	.85	-31.3	87.2	87.5	698	1483	off	off	1.56
103	06-Nov-2018	15:34:00	43022	.85	-32.4	88.7	87.9	708	1536	off	off	1.61
104	07-Nov-2018	13:01:00	38002	.85	-26.9	87.1	88.0	690	1850	off	off	1.53
105	08-Nov-2018	22:05:00	38996	.85	-28.7	89.7	88.7	713	1898	off	off	1.61
106	09-Nov-2018	05:04:00	45000	.85	-39.6	86.6	86.3	682	1363	off	off	1.58
107	10-Nov-2018	06:49:00	40998	.85	-28.3	88.2	88.3	704	1658	off	off	1.57
108	10-Nov-2018	07:31:00	40982	.85	-28.1	86.3	87.5	689	1594	off	off	1.52
109	13-Nov-2018	15:53:00	39992	.83	-26.4	84.3	87.0	668	1537	off	off	1.46
110	13-Nov-2018	20:08:00	33998	.85	-6.4	88.9	90.8	731	2187	off	off	1.49
111	13-Nov-2018	22:44:00	42996	.84	-35.7	91.1	88.4	729	1601	off	off	1.68
112	14-Nov-2018	08:42:00	43044	.85	-29.4	88.6	88.3	716	1517	off	off	1.59
113	15-Nov-2018	09:29:00	42996	.85	-32.2	86.4	87.1	680	1449	off	off	1.54
114	25-Nov-2018	17:25:00	39034	.86	-19.9	85.4	88.1	682	1646	off	off	1.46
115	25-Nov-2018	20:22:00	40000	.85	-23.3	88.4	88.9	715	1714	off	off	1.56
116	27-Nov-2018	17:24:00	43044	.85	-18.6	89.2	89.8	741	1476	off	off	1.57
117	02-Dec-2018	10:37:00	44966	.83	-29.1	91.5	89.4	751	1426	off	off	1.67
118	04-Dec-2018	21:36:00	43004	.85	-27.2	88.3	88.4	716	1497	off	off	1.58
119	06-Dec-2018	16:46:00	37994	.85	-33.3	82.7	85.6	623	1703	off	off	1.44
120	06-Dec-2018	20:25:00	41066	.85	-36.5	83.4	85.6	636	1530	off	off	1.48
121	09-Dec-2018	19:21:00	38012	.85	-19.4	87.7	89.0	707	1816	off	off	1.52
122	13-Dec-2018	15:41:00	40032	.85	-23.5	86.5	88.1	692	1636	off	off	1.50
123	13-Dec-2018	17:31:00	43064	.85	-20.1	88.5	89.3	734	1453	off	off	1.55
124	14-Dec-2018	16:03:00	43000	.85	-23.3	88.1	88.7	721	1474	off	off	1.55
125	19-Dec-2018	23:40:00	41000	.84	-42.6	90.5	87.3	700	1812	off	off	1.69
126	20-Dec-2018	08:40:00	45012	.85	-39.7	84.9	85.7	663	1314	off	off	1.54
127	30-Dec-2018	03:52:00	45004	.85	-39.2	86.0	86.2	683	1337	off	off	1.56
128	30-Dec-2018	11:03:00	43000	.84	-34.1	89.6	88.1	722	1562	off	off	1.64
129	30-Dec-2018	11:52:00	43028	.85	-33.1	90.5	88.5	731	1603	off	off	1.66
130	01-Jan-2019	05:31:00	38008	.80	-23.7	83.6	87.0	650	1582	off	off	1.42
131	01-Jan-2019	08:13:00	43030	.86	-34.2	88.0	87.5	693	1535	off	off	1.59
132	06-Jan-2019	20:18:00	40000	.85	-31.1	88.8	88.1	705	1786	off	off	1.60
133	06-Jan-2019	20:32:00	40002	.85	-31.6	86.4	87.2	679	1692	off	off	1.54
134	06-Jan-2019	21:26:00	43000	.85	-38.1	89.2	87.4	708	1585	off	off	1.65

Data extracted from the following download file(s):

Filename	Device Serial Number	Download Number	Timestamp SS	Read Date
FWP14064.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP21327.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP31842.TND	0	-	19-Feb-2019 00:00	19-Feb-2019
FWP14064.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018
FWP21327.tnd	0	-	17-Dec-2018 00:00	18-Dec-2018

Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf

Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com



T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com

Jet-Care Trend Plots - Cruise

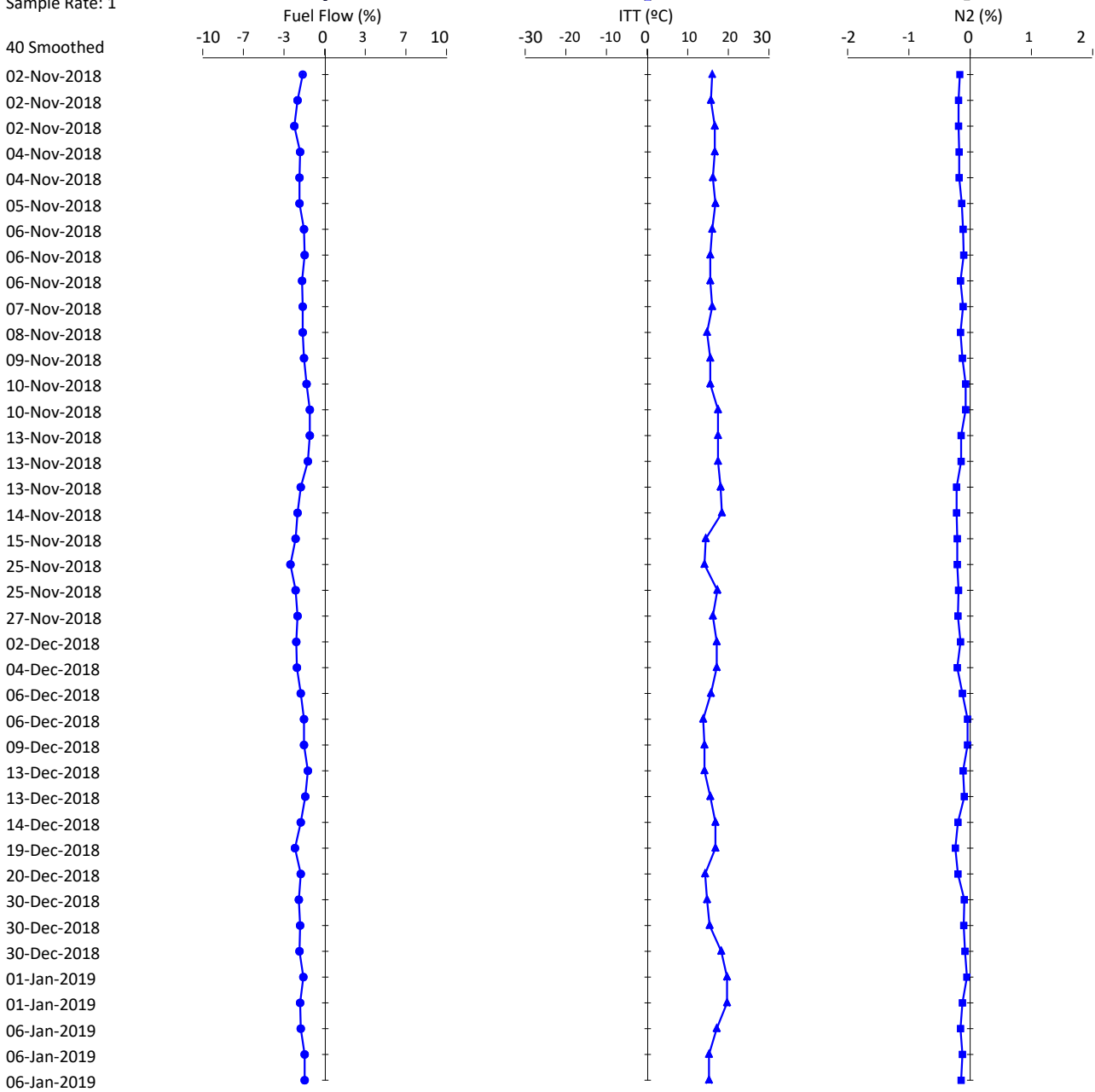


Operator ELIT'AVIA MALTA LIMITED
 Aircraft Registration 9H-IVG
 Engine Position 2
 Engine Serial Number 12279
 Engine Model BR710-A2-20
 Data Source Cruise - Electronic

Normal

MARGINS
 Plots are shown unadjusted.

Sample Rate: 1



Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf
 Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com



T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com

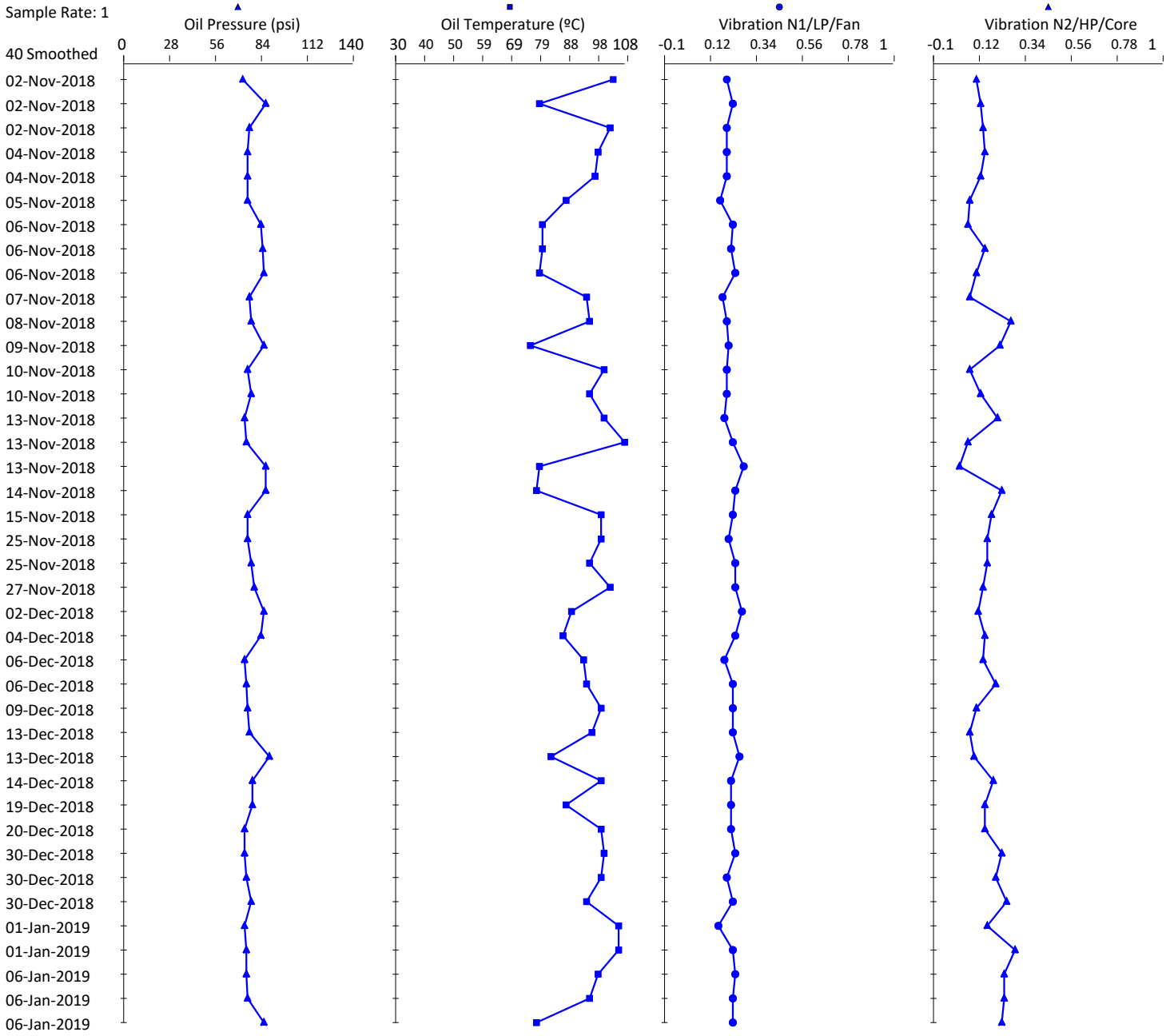
Jet-Care Trend Plots - Cruise



Operator ELIT'AVIA MALTA LIMITED
 Aircraft Registration 9H-IVG
 Engine Position 2
 Engine Serial Number 12279
 Engine Model BR710-A2-20
 Data Source Cruise - Electronic

Normal

MARGINS
 Plots are shown unadjusted.



Jet-Care is a trading name of Palace International Ltd.

Copyright © 2019 Palace International Ltd. All rights reserved.

MCG - 19-10-04 - AIRCRAFT REPORT - 9H-IVG GEX.9081 - ELIT'AVIA MALTA LIMITED.pdf

Report produced on 04-Oct-2019 08:22:04 (v 5.042)

Email data to data@jet-care.com or via <http://webcho.jet-care.com/submitdata/>
 Email others to admin@jet-care.com



T: +1 973 292 9597
 F: +1 973 292 3030
www.jet-care.com

T: +44 (0)1256 701777
 F: +44 (0)1256 701377
www.jet-care.com

Engine Inspection Programs

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycles: 2,313

2.1.3 750 Hourly Tasks

Tasks/Codes	Inspection / Check	Interval	Compliance	Next Due		
0750 Eng Hrs	750 Eng Hour Interval Maintenance Check	750 Eng Hours	Date: 25-Nov-18 Eng Hrs: 5,853.50 Eng Cycles: 2,286	6,603.50 Hrs	None	23501
2250 Eng Hrs	2250 Eng Hour Interval Maintenance Checks	2,250 Eng Hours	Date: 25-Nov-18 Eng Hrs: 5,853.50 Eng Cycles: 2,286	8,103.50 Hrs	None	23501
1500 Eng Hrs	1500 Eng Hour Interval Maintenance Checks	1,500 Eng Hours	Date: 25-Jul-16 Eng Hrs: 4,702.50 Eng Cycles: 1,958	6,202.50 Hrs	None	23501
3000 Eng Hrs	3000 Eng Hour Interval Maintenance Checks	3,000 Eng Hours	Date: 25-Nov-18 Eng Hrs: 5,863.50 Eng Cycles: 2,286	8,863.50 Hrs	None	23501
4500 Eng Hrs	4500 Eng Hour Interval Maintenance Checks	4,500 Eng hours	Date: 28-Jan-16 Eng Hrs: 4,524.90 Eng Cycles: 1,910	9,024.90 Hrs	None	23501

Engine Inspection Out Of Phase - Misc

BR700-710A2-20-12276

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276 Right Eng Hrs: 5,927.00 Eng Cycles: 2,313

2.1.3 Out of Phase Hourly Tasks

Tasks/Codes	Inspection / Check	Interval	Compliance	Next Due	
72-33-00-301	Lubrication of the Variable Stator Vanes (VSV) Actuating Mechanism.	1,000 Eng Hours	Date: 26-Nov-17 Eng Hrs: 5,341.80 Eng Cycles: 2,144	6,341.80 Hrs None	23501
Note: Optional					
72-50-00-204	Special Detailed Inspection of the Emergency Shutdown System	5,000 Eng hours	Date: 25-Jul-16 Eng Hrs: 4,702.50 Eng Cycles: 1,958	9,702.50 Hrs None	23501
79-21-02-201	Discard the Pressure Filter Element	1,000 Eng Hours	Date: 24-Aug-18 Eng Hrs: 5,689.30 Eng Cycles: 2,235	6,689.30 Hrs None	23501

2.4.2 Tasks by Engine Intervals

Tasks/Codes	Inspection / Check	Interval	Compliance	Next Due	
72-31-02-203	Restoration of the LP Compressor Fan Blades	Program Rules Section 1.2. Note 17	Date: 25-Jul-16 Eng Hrs: 4,702.50 Eng Cycles: 1,958	None	23501

AIRCRAFT SERVICES Engine Airworthiness Directive Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

Rolls Royce BR700-710A2-20 Right S/N: 12

Eng Hrs: 5,927.00 Eng Cycles: 2,313

Airworthiness Directive	A/D Status	Date CW	Eng Hours	Eng Cycles	
98-24-03 Amend: 39-11425 Rev:1	Not Applicable	11-Oct-00	0.00	0	23501
Prevent engine compressor and combustion core fairing detachment, which could result in damage to the engine, bypass duct, engine failure and damage to the aircraft.		Service Order No. None			
DOM: 10/11/2000					
2001-01-01 Amend: 39-12071	Not Applicable				23501
Prevent defective oil filter differential pressure switches P/N 21SN04-419 or P/N 21SN04-431 from causing severe engine oil loss, and in flight shut downs		Service Order No. None			
2001-05-06 Amend: 39-12142	A.D. Superseded/Canceled				23501
Detect cracks in the Fan Disk, which could result in an uncontained engine failure.		Service Order No. None			
2003-07-11 Amend: 39-13107	A.D. Superseded/Canceled				23501
Detect cracks in the Fan Disk, which could result in an uncontained engine failure.		Service Order No. None			
2005-21-05 Amend: 39-14343	Terminating Action CW	02-Sep-11	3150.00	1493	23501
Detect cracks in the Fan Disk, which could result in an uncontained engine failure.		Service Order No. None			
2010-25-05 Amend: 39-16538	Not Complied With				23501
To prevent failure of the HPT stage 1 and stage 2 discs, uncontained engine failure, and damage to the airplane.		Service Order No. None			
Engine is in Compliance but requires a Logbook Entry stating this. No Maintenance action required.					
2011-22-01 Amend: 39-16842	Not Complied With				23501
To prevent failure of high-energy, life-limited parts, uncontained engine failure, and damage to the airplane.		Service Order No. None			
Review of Flight Logs to determine Touch and Go total and Revision status of TLMC is required. No Maintenance action required.					
2013-03-17 Amend: 39-17351	Not Complied With				23501
To prevent failure of the HPT stage 1 and stage 2 discs due to possible steel inclusions.		Service Order No. None			
Engine is in Compliance but requires a Logbook Entry stating this. No Maintenance action required.					
2013-05-13 Amend: 39-17385	Not Complied With				23501
To prevent failure of the engine and loss of the airplane, replace the fuel pump splined coupling.		Service Order No. None			
Engine is in Compliance but requires a Logbook Entry stating this. No Maintenance action required.					
2016-13-12 Amend: 39-18576	Not Complied With				23501
Seized LPT fuel shut-off valve pawl carrier.		Service Order No. None			
Engine is in Compliance but requires a Logbook Entry stating this. No Maintenance action required.					
2018-18-14 Amend: 39-19393	Not Complied With				23501
To prevent failure of the EEC. The unsafe condition, if not addressed, could result in failure of the EEC, loss of engine thrust control, and reduced control of the airplane		Service Order No. None			
Engine is in Compliance but requires a Logbook Entry stating this. No Maintenance action required.					

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
ALT 72-101523	3	Not Complied With				
Low Pressure Turbine Shut-Off Pawl Carrier - Intro of fuel shut off pawl carrier pivot pins made from a different material with improved corrosion protection properties				No Action is Required for Prior Revision		
				One Time		
				SVO:		
ALT 72-900229	6	Complied With	16-Apr-02	17.50	5	3
ENGINE -Compressor - Inspection Of The Fan				Action is Required for Prior Revision		
				Repetitive		
				SVO:	None	
ALT 72-900297	1	Not Applicable				
Engine - High Pressure (HP) Compressor Fairings - Inspection of the Upper Left HP Compressor Fairing for Potential Profile Non-Conformance and Replacement of Non-Conforming Inner Left HP Compressor Fairing - Non-Modification Service Bulletin				One Time		
ALT 72-900298	1	Not Applicable	24-Feb-14	3582.40	1655	Basic
High Pressure Compressor Fairings - Inspect the Upper Left HP Compressor Fairing for Potential Profile Non-Conformance.				No Action is Required for Prior Revision		
				One Time		
				None		
ALT 72-900504	1	Not Complied With				
General - Change Of Life Counting Method For Touch-And-Go And Overshoot - Non-Modification Service Bulletin				No Action is Required for Prior Revision		
				One Time		
				SVO:		
ALT 72-900508	1	Not Applicable				
High Pressure (HP) Turbine Rotor Discs - Replace the HP Turbine Stage 1 and 2 Discs Due to Potential Steel Inclusion - Non-Modification Service Bulletin				No Action is Required for Prior Revision		
				One Time		
ALT 72-900509	4	Repetitive Action C/W	14-Jun-12	3297.60	1524	Basic
Accessory Gearbox Module - Replacement Of The Fuel Pump Splined Coupling - Non-Modification Service Bulletin Future Action Is Required				No Action is Required for Prior Revision		
				Repetitive		
				SVO:	None	
ALT 72-900584	Basic	Not Applicable				
ENGINE - GENERAL - ENGINE INSTALLATION RESTRICTION AND CHANGE OF LIFE COUNTING METHOD FOR ENGINES INSTALLED ON AIRCRAFT WITH ROCI				One Time		
ALT 72-A900659	Basic	Not Complied With				
ENGINE - HIGH PRESSURE (HP) TURBINE ROTOR DISCS - REPLACEMENT OF THE HP TURBINE STAGE 1 DISCS				One Time		
				SVO:		
ALT 73-101977	3	Not Complied With				
ENGINE FUEL AND CONTROL - ENGINE ELECTRONIC CONTROLLER (EEC) - INTRODUCTION OF A NEW EEC FIREBOX ASSEMBLY WITH A REVISED PAINT SYSTEM				No Action is Required for Prior Revision		
				One Time		
				SVO:		
ALT 73-900083	2	Complied With	28-Jan-16	4524.90	1910	Basic
Engine Fuel and Control Engine Electronic Controller (EEC) - Replacement Of Non-Conforming Parts Of The EEC Firebox Assembly.				No Action is Required for Prior Revision		
				One Time		
				SVO:	None	
ALT 73-900451	Basic	Complied With	21-Aug-09	2507.60	1263	Basic
Engine Fuel and Control - Fuel Metering Unit - Combined Overspeed Shutoff Solenoid Screening For Reverse Wired Independent Overspeed Protection Coils.				One Time		
				SVO:	None	

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC 24-100166	1	Complied With	27-Oct-00	0.00	0	1	78592
ELECTRICAL POWER - Variable Frequency Generator Oil Transfer Tubes And Fittings - Revised Oil Transfer Tube Self Locking Nut Tightening Torque				No Action is Required for Prior Revision			
				One Time			
				SVO:	None		
REC 26-100434	2	Complied With	27-Oct-00	0.00	0	3	78592
FIRE - PROTECTION - Core Engine Nozzle, Tubes And Fittings - Introduction Of Modified Zone 2 Tubes And Additional Clipping				No Action is Required for Prior Revision			
				One Time			
				SVO:	None		
REC 26-100466	Basic	Complied With	27-Oct-00	0.00	0	2	78592
FIRE PROTECTION -Electrical Harnesses - Introduction Of Clipping Point Changes To Suit Modified Fire Extinguisher System				No Action is Required for Prior Revision			
				One Time			
				SVO:	None		
REC 29-900512	1	Not Complied With					
Hydraulic Power - Left And Right Engine Hydraulic Tubes And Fittings (Engine Build Unit) - Inspection/Replace Quick Disconnect Coupling - Non-Modification Service Bulletin				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC 30-100841	Basic	Not Complied With					
ICE AND RAIN PROTECTION - Thermal Anti-Icing (TAI) Valve Without A Thermal Insulation Blanket				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC 36-100142	1	Complied With	27-Oct-00	0.00	0	2	78592
PNEUMATIC - Cabin Air Ducts - Introduction Of A Revised HP5 Cabin Air Duct Assembly				No Action is Required for Prior Revision			
				One Time			
				SVO:	None		
REC 71-100058	Basic	Complied With	27-Oct-00	0.00	0	1	78592
POWER PLANT - Thrust Reverser Unit And General Services Harness Attachment Fittings - Introduction Of Revised Clipping Points				No Action is Required for Prior Revision			
				One Time			
				SVO:	None		
REC 71-100160	Basic	Not Complied With					
POWER PLANT - Left Engine Harness Attach Fittings - Introduction Of Re-Routed Harness And Replacement Of Related Clipping Points				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC 71-100161	Basic	Complied With	27-Oct-00	0.00	0	2	78592
POWER PLANT - Right Engine Harness Attach Fittings - Introduction Of Re-Routed Harnesses And Replacement Of Related Clipping Points				No Action is Required for Prior Revision			
				One Time			
				SVO:	None		
REC 71-100177	Basic	Complied With	27-Oct-00	0.00	0	1	78592
POWER PLANT - Electrical Harness - Introduction Of Engine Build Up (EBU) Extension Clips				No Action is Required for Prior Revision			
				One Time			
				SVO:	None		
REC 71-100179	Basic	Not Complied With					
POWER PLANT - Left Engine Harness Attach Fittings - Introduction Of Re-Routed Tru Harness And Related Clipping Points				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC 71-100180	Basic	Complied With	27-Oct-00	0.00	0	1	78592
POWER PLANT - Right Engine Harness Attach Fittings - Introduction Of Re-Routed Tru Harness And Related Clipping Points				No Action is Required for Prior Revision			
				One Time			
				SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW		
REC	71-100242	1	Complied With	27-Oct-00	0.00	0	5	
POWER PLANT - Minor Engineering Podding Modifications				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100259	Basic	Complied With	27-Oct-00	0.00	0	3	
POWER PLANT - Additional Acoc Deletion Dressing Modifications				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100298	2	Complied With	27-Oct-00	0.00	0	3	
POWER PLANT - Additional Production ACOC Deletion Dressing Modifications				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100341	Basic	Complied With	27-Oct-00	0.00	0	3	
POWER PLANT - Various - Additional Harness Clipping Modifications				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100351	Basic	Complied With	27-Oct-00	0.00	0	1	
POWER PLANT - Gearbox Mounted Ebu Brackets - Introduction Of Shorter Bolts				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100427	1	Complied With	27-Oct-00	0.00	0	2	
POWER PLANT - EEC Lane A Harness 1 A - Re-Orientation Of Harness Connector Backshells				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100428	1	Complied With	27-Oct-00	0.00	0	2	
POWER PLANT - EEC Lane B Harness 1D - Re-Orientation Of Harness Connector Backshells				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100429	1	Complied With	27-Oct-00	0.00	0	2	
POWER PLANT - EEC Lane B Harness 1E - Re-Orientation Of Harness Connector Backshells				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100500	Basic	Complied With	27-Oct-00	0.00	0	3	
POWER PLANT - Electrical Harnesses - Introduction Of Minor Associated Dressing Changes For The EEC Trough Deletion				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100530	Basic	Complied With	27-Oct-00	0.00	0	1	
POWER PLANT - External Drain Tubes And Fittings - Introduction Of A Change Of Ownership For The Wet Drains Brackets				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100585	1	Complied With	27-Oct-00	0.00	0	2	
POWER PLANT - EEC Lane A HARNESS 1C - Introduction Of Modified Clipping				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	71-100595	1	Complied With	27-Oct-00	0.00	0	1	
POWER PLANT - Gearbox Mounted EBU Brackets - Introduction Of Revised Length Bolts To Accommodate New Standard Of Accessory Gearbox Main Housing				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW		
REC	71-100602	Basic	Not Applicable				23501	
POWER PLANT - FRONT SUSPENSION-ENGINE MOUNTED - INTRODUCTION OF THRUST TRUNNION FLANGE BOLTS WITH A THINNER HEAD								
					One Time			
REC	71-100892	Basic	Complied With	27-Oct-00	0.00	0	2	78592
POWER PLANT - Left and Right Engine EEC Lane A Harness 1C and Lane B Harness 1F - Intro of Electronic Engine Controller Harnesses with Resistor in Electrical Supply Line to Starter Air Valve Solenoid								
					SVO:	None		
REC	71-101168	1	Not Applicable				23501	
POWER PLANT - Breather Outlet Tube And Fittings - Correction Of Torque Values For The Flexible Bellow Worm-Drive Clamps Of The Gearbox Breather								
					No Action is Required for Prior Revision			
REC	71-101329	Basic	Not Complied With				78592	
POWER PLANT - Right Fixed Cowl - Introduction Of A Label On The Outer Surface Of The Access Panel To The Manual Oil Fill Opening								
					One Time			
REC	71-101830	1	Not Complied With				23501	
Power Plant - Left And Right Fixed Cowl - Introduction of A Drainage Hole within the Front Mount Access Panel and the Fixed Cowl Assemblies to Prevent Corrosion								
					Action is Required for Prior Revision			
REC	71-101975	1	Not Complied With				78592	
POWER PLANT - REAR SUSPENSION-ENGINE MOUNTS REAR LINKS AND ATTACHING PARTS AND ENGINE/AIRCRAFT ATTACH PARTS - INTRODUCTION OF REVI								
					No Action is Required for Prior Revision			
REC	71-101976	Basic	Not Complied With				23501	
POWER PLANT - FRONT SUSPENSION-ENGINE/AIRCRAFT ATTACH PARTS AND LEFT AND RIGHT ENGINE FRONT SUSPENSION-AIRCRAFT MOUNTED - INTRODUCTION OF REVISED RETAINING BOLTS AND ASSOCIATED NUTS								
					One Time			
REC	71-900282	Basic	Not Complied With				78592	
POWER PLANT - Inspection Of The Fire Wire Cable For Wear								
					One Time			
REC	71-900377	Basic	Complied With	09-Jan-06	1355.50	723	Basic	78592
ENGINE - Engine Electronic Controller Lane A Harnesses 1A and 1B - Inspect and Correction of Tight Clearance Between the Electrical Connector Brr1066 or P1066 at Starter Air Valve and Adjacent EEC Lane A Harnesses								
					SVO:	None		
REC	72-100110	2	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - HP Turbine - Introduction Of Silver Plating Treatment To Thread And Flank Of Intrascope Housing Blanking Plug								
					No Action is Required for Prior Revision			
REC	72-100123	Basic	Not Complied With				78592	
ENGINE - Turbine And Rear Support - Introduction Of A Modified LP Turbine Outlet Guide Vane Housing For Improved Shroud Liners Retention								
					One Time			
REC	72-100164	1	Complied With	27-Oct-00	0.00	0	3	78592
ENGINE - Case And Fittings - Compressor Intermediate (LP IP/HP) - Introduction Of Aircraft Vibration Monitor Transducer Mounting Plate								
					No Action is Required for Prior Revision			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW		
REC	72-100167	2	Not Applicable				23501	
ENGINE - HP Turbine - Introduction Of Revised Inspection Method For HP1 and HP2 Turbine discs				No Action is Required for Prior Revision				
				One Time				
REC	72-100178	Basic	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - Attaching Parts And Fittings - Bypass Duct Module - Revised Engine Build Up (EBU) FLANGE Brackets				One Time				
				SVO:	None			
REC	72-100186	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Accessory Gearbox - Introduction Of Various Improvements To The Gearbox Assembly				One Time				
				SVO:	None			
REC	72-100194	1	Complied With	27-Oct-00	0.00	0	3	78592
ENGINE - HP Compressor - Introduction Of Reduced Stage 4 To 10 Platform Gaps				No Action is Required for Prior Revision				
				One Time				
REC	72-100195	Basic	Complied With	27-Oct-00	0.00	0	4	78592
ENGINE - Combustion And HP Turbine - Fire Detector And Overheat Probe Protector Tubes - Revised Location Feature				One Time				
				SVO:	None			
REC	72-100205	Basic	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - HP Compressor (HPC) - Introduction Of Stage 7/8 Heatshield With Reduced Circumferential Gap				One Time				
				SVO:	None			
REC	72-100241	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Bypass Duct - Introduction Of Intrascope Blank Extraction Feature.				One Time				
				SVO:	None			
REC	72-100249	1	Not Applicable				23501	
ENGINE - HP Compressor - Introduction Of Stage 7 To 10 Rotor Assembly With Revised Stage 7 Hub Radius				No Action is Required for Prior Revision				
				One Time				
REC	72-100250	1	Not Applicable				23501	
ENGINE - HP Compressor - Introduction Of An Improved Stage 6 Air Offtake To The Vortex Reducer Cavity				No Action is Required for Prior Revision				
				One Time				
REC	72-100263	1	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Accessory Gearbox - Introduction Of A Sleeve In The Pressure Relief Valve Bore				No Action is Required for Prior Revision				
				One Time				
REC	72-100265	3	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - Turbine And Rear Support - Introduction Of Revised Oil Fuel Shut Off Cable Setting Instruction				No Action is Required for Prior Revision				
				One Time				
REC	72-100266	1	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Turbine And Rear Support - Introduction Of Revised Lpt Exhaust Case Fuel Shut Off Exit Radius				No Action is Required for Prior Revision				
				One Time				
				SVO:	None			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-100267	Basic	Complied With	27-Oct-00	0.00	0	2
ENGINE - Introduction Of Additional Clipping Amendments Due To Podding							78592
					One Time		
				SVO:	None		
REC	72-100268	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HP Compressor - Introduction Of Silver Coated Stage 1, 3 And 5 Intrascope Plugs							78592
					One Time		
				SVO:	None		
REC	72-100269	Basic	Not Applicable				
ENGINE - Bearing And Support, Front - HP Compressor - Introduction Of Revised Surface Finishes To The Number 3 Bearing Inner Race Cage Lands							23501
					One Time		
REC	72-100291	Basic	Complied With	27-Oct-00	0.00	0	3
ENGINE - Various - Additional Dressing Modifications Relating To The Deletion Of The Air Cooled Oil Cooler							78592
					One Time		
				SVO:	None		
REC	72-100299	1	Complied With	27-Oct-00	0.00	0	3
Engine - Bypass Duct, Electrical Harnesses and Electronic Engine Controller - Deletion of EEC Trough and Intro of EEC Fire Box and Associated Modifications							78592
					No Action is Required for Prior Revision		
					One Time		
				SVO:	None		
REC	72-100310	1	Not Applicable				
ENGINE - Accessory Gearbox - Introduction Of Modified Oil Inlet Flow Restrictor							23501
					No Action is Required for Prior Revision		
					One Time		
REC	72-100311	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - Case LP Compressor - Introduction Of LP Compressor Case Assembly							78592
					One Time		
				SVO:	None		
REC	72-100322	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - Manifold, Impinging Cooling - Hp Turbine - Additional Load Spreading Strips On The Front And Rear Mounting Bracket Securing Features							78592
					One Time		
				SVO:	None		
REC	72-100347	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - Exhaust Case - Introduction Of Lp Turbine Outlet Guide Vane (OGV) Assembly With Modified Stage 2 Shroud Retention							78592
					One Time		
				SVO:	None		
REC	72-100375	Basic	Not Applicable				
ENGINE - LP/HP Turbine Cooling Air Tubes - Introduction Of Stage 4 Air Tubes With Haynes 25 End Fittings							23501
					One Time		
REC	72-100393	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - Combustion And HP Turbine Module Attach Parts And Fittings - Introduction Of Brackets Made Of INCO 718 Material							78592
					One Time		
				SVO:	None		
REC	72-100433	2	Complied With	27-Oct-00	0.00	0	3
ENGINE - Case And Fittings - Compressor Intermediate (LP TO IP/HP) - Introduction Of Revised Case With Modified Earthing Brackets							78592
					No Action is Required for Prior Revision		
					One Time		
				SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW		
REC	72-100455	Basic	Not Applicable				23501	
ENGINE - Accessory Gearbox - Introduction Of A Fire Blanket On The Accessory Gearbox Oil Tank								
					One Time			
REC	72-100463	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Accessory Gearbox - Introduction Of Oil Filling Instruction Labels								
					SVO:	None		
REC	72-100475	2	Complied With	27-Oct-00	0.00	0	3	78592
ENGINE - HP Compressor Module - Introduction Of New Vanes On The HPC Stages 6 To 9								
					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	72-100494	Basic	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - Bypass Duct - Introduction Of A Pressure Recovery Device In The Precooler Fan Air Flow Line								
					One Time			
					SVO:	None		
REC	72-100506	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - LP Compressor Case - Introduction Of A Revised Starter Efflux Shield With Edge Protection								
					One Time			
					SVO:	None		
REC	72-100544	1	Complied With	27-Oct-00	0.00	0	3	78592
ENGINE - Accessory Gearbox - Introduction Of A Mount Kit With Improved Protection And Deletion Of The Breather Cover Instrumentation Boss								
					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	72-100563	1	Complied With	27-Oct-00	0.00	0	3	78592
ENGINE - LP/HP Turbine Support And Outer Bearings - Introduction Of Stage 4 Air Tubes And Rear Bearing Support Structure With Increased Contact Area								
					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	72-100594	Basic	Not Applicable				23501	
ENGINE - Accessory Gearbox - Introduction Of Recalibrated Sightglass Escutcheon Plate To Reflect Air Trap And Engine Inclination								
					One Time			
REC	72-100600	1	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Accessory Gearbox - Introduction Of A New Standard Of Main Housing And Associated Assembly Improvements								
					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	72-100643	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Intermediate Case Module Attaching Parts And Fittings - Introduction Of Revised Fasteners								
					One Time			
					SVO:	None		
REC	72-100712	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - HPC VIGV Actuating Mechanism - Introduction Of New HP Compressor VSV System Drive Brackets								
					One Time			
					SVO:	None		
REC	72-100780	Basic	Not Complied With					
ENGINE - Accessory Gearbox - Introduction Of A Mount Kit With Stainless Steel Sleeves And Washers And Surface Protection On The Bushes								
					One Time			
					SVO:			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW		
REC	72-100845	2	Complied With	27-Oct-00	0.00	0	2	
ENGINE - NL Speed Probe Harness And Accessories - Introduction Of A New Harness Assembly				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	72-100879	1	Complied With	27-Oct-00	0.00	0	3	
ENGINE - LP/HP Turbine Stator Vane Retainers/Seals - Introduction Of Abradable Linings With Increased Corrosion Resistance				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	72-100900	1	Complied With	27-Oct-00	0.00	0	1	
ENGINE - HP Compressor And Combustion Fairings - Introduction Of New Fairings With New Attachment Features				Unknown				78592
				One Time				
				SVO: None				
REC	72-100944	3	Complied With	27-Oct-00	0.00	0	3	
ENGINE - Combustion And Hp Turbine Module Attach Parts And Fittings - Dressing Changes For The New HP Compressor And Combustion Fairings				Unknown				78592
				One Time				
				SVO: None				
REC	72-100976	3	Complied With	27-Oct-00	0.00	0	3	
ENGINE - Accessory Gearbox - Increased Clearance Between the Generator Magnetic Seals and Related Air Blown Seals and Between Accy Gearbox Gear Line 6 and Hydraulic Pump Spline				Unknown				78592
				One Time				
				SVO: None				
REC	72-101007	Basic	Complied With	27-Oct-00	0.00	0	1	
ENGINE - HPC Front (No. 3) Bearing Support - Increased Clearance Between The Number 2 Bearing Housing And The Number 3 Bearing Retainer				One Time				78592
				SVO: None				
REC	72-101020	Basic	Not Complied With					
ENGINE - LPC Intake Rotating Fairing - Introduction Of A New Nose Cone Fairing Assembly				One Time				78592
				SVO: None				
REC	72-101037	1	Not Complied With					
ENGINE - HPC Rear Outer Case - Introduction Of New HP Compressor Stage 9 Intrascope Plug Assemblies				Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	72-101038	Basic	Not Complied With					
ENGINE - HPC Rear Outer Case - Introduction Of HP Compressor Stage 5 Intrascope Plugs Made From A Different Material And With A Decreased Thread Diameter				One Time				78592
				SVO: None				
REC	72-101084	1	Not Complied With					
ENGINE - LPC Front (No. 1) Bearing And Support - Introduction Of A No. 1 Bearing With A New Diametrial Clearance And A Radiused Inner Split Line				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	72-101100	2	Complied With	27-Oct-00	0.00	0	2	
ENGINE - HPC Rotor Shaft - Introduction Of A New HP Compressor Stub Shaft With An Improved Balancing Procedure				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				
REC	72-101107	1	Complied With	27-Oct-00	0.00	0	2	
ENGINE - Intermediate Case Module - Deletion Of Jointing Compound On Engine Section Stator (ESS) And The Internal Gearbox (IGB) Mating Faces				No Action is Required for Prior Revision				78592
				One Time				
				SVO: None				

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-101116	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - LPC Rear No. 2 Bearing Assembly Front Panel - Introduction Of New O-Rings With A Decreased Interl Diameter					One Time			
					SVO:	None		
REC	72-101139	1	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - HPC Rotor Shaft - Introduction Of A New Fitting Instruction For The Hp Compressor Stub Shaft To Align With The Hp Compressor Rotor					No Action is Required for Prior Revision			
					SVO:	None		
REC	72-101167	Basic	Not Complied With					
ENGINE - LPC Rotor Shaft - Introduction Of Fan Shaft Bolts With Increased Head Thickness					One Time			
					SVO:			
REC	72-101218	Basic	Not Complied With					
LPT Fuel Shut-Off Pawl Carrier - Introduction Of Fuel Shut-Off Mechanism Pawls Which Have A Larger Surface Contact Area With The Fuel Shut-Off Reference Tube					One Time			
					SVO:			
REC	72-101223	2	Not Complied With					
LPT Fuel Shut-Off Cable And Fittings - Introduction Of Increased Clearances Between The Fuel Shut-Off Cable And Adjacent Dressings					No Action is Required for Prior Revision			
					SVO:			
REC	72-101234	2	Not Applicable					23501
LP/HP Turbine Support and Outer Bearings - Intro of Reworked Rear Bearing Support Structures, Reworked Hp /Lp Turbine Bearing Retainers and New Stage 4 Air Pines					No Action is Required for Prior Revision			
					SVO:			
REC	72-101270	Basic	Not Complied With					
LP/HP Turbine Support And Outer Bearings - Introduction Of Front And Rear Bearing Chamber Piston Rings With A Specified Roundness Value					One Time			
					SVO:			
REC	72-101271	Basic	Not Complied With					
HPC Front (No 3) Bearing Support - Introduction Of New Bolts To Attach The Rear Labyrinth Seal					One Time			
					SVO:			
REC	72-101358	Basic	Not Complied With					
HP Turbine Rotor Shaft and (No. 4) Bearing - Introduction Of Reworked Hp Turbine Rotor Shaft and (No. 4) Bearing (Change Lining from Metco 313 To Metco 320)					One Time			
					SVO:			
REC	72-101414	Basic	Not Complied With					
ENGINE - HPC Front Case - Introduction Of New Coated Bushes For Improved Corrosion Protection					One Time			
					SVO:			
REC	72-101419	2	Not Complied With					
ENGINE - HPC VIGV Actuating Mechanism - Introduction Of A New Build Instruction To Increase End Float And Centraliser Gap					No Action is Required for Prior Revision			
					SVO:			
REC	72-101420	Basic	Not Complied With					
ENGINE - High Pressure (HP) Turbine Case - Application Of Anti-Seizure Compound On Designated Plugs Of Combustor And Turbine					One Time			
					SVO:			

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
REC	72-101440	Basic	Not Complied With			
Engine - Accessory Gearbox Module And Gearbox Radial Drive - Introduction Of Revised Installation Procedure				One Time		
				SVO:		
REC	72-101471	2	Complied With	31-Jan-05	876.50	515 Basic
ENGINE - Low Pressure (LP) Compressor Blades - Introduction Of Metco 58 Coated LP Compressor Blades With A Transition Strip				No Action is Required for Prior Revision		
				One Time		
				SVO: None		
REC	72-101473	2	Not Complied With			
ENGINE - Low Pressure (LP) Compressor Blades - Introduction Of Dry Film Lubricant (DFL) Coated LP Compressor Blades With A Transition Strip				No Action is Required for Prior Revision		
				One Time		
				SVO:		
REC	72-101474	1	Not Complied With			
ENGINE - Low Pressure (LP) Compressor Rotor Disc - Introduction Of A Laser Shock Peened (Lsp) Lp Compressor Rotor Disc With A New Part Number				One Time		
				SVO:		
REC	72-101623	Basic	Not Applicable			
ENGINE - Accessory Gearbox Module - Introduction Of A New Lubriclone For The Accessory Gearbox				One Time		
				SVO:		
REC	72-101669	Basic	Not Complied With			
Engine - High Pressure (HP) Compressor Rear Rotor Discs - Introduction Of Nuts With Silver Coated Thread Only				One Time		
				SVO:		
REC	72-101705	Basic	Not Complied With			
High Pressure Compressor Rotor and Shaft Discs - Introduction of a New HP Compressor Front Rotor Assembly with Shank Nuts having Silver Coated Threads.				One Time		
				SVO:		
REC	72-101722	Basic	Not Complied With			
High Pressure Turbine Stage 2 Onward Nozzle Guide Seals - Intro of Different Standard Hp Turbine Rim Seal Assembly and Hp Turbine Support Ring Assembly				One Time		
				SVO:		
REC	72-101757	Basic	Not Complied With			
High Pressure Compressor Front Bearing and Support - Introduction of a New Alternative HP Compressor No.3 Bearing Assembly with a More Robust Design.				One Time		
				SVO:		
REC	72-101794	Basic	Not Complied With			
High Pressure Compressor Variable Inlet Guide Vane Rings And Seals - Introduction Of Nuts With Silver Coated Threads Only				One Time		
				SVO:		
REC	72-101911	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) COMPRESSOR REAR ROTOR DISCS - INTRODUCTION OF SILVER-FREE NUTS AT THE HP COMPRESSOR FRONT DRUM TO REAR DRUM JOINT FLANGE				One Time		
				SVO:		
REC	72-101911	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) COMPRESSOR REAR ROTOR DISCS - INTRODUCTION OF SILVER-FREE NUTS AT THE HP COMPRESSOR FRONT DRUM TO REAR DRUM JOINT FLANGE				One Time		
				SVO:		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-900064	2	Not Applicable				23501
ENGINE - Revised Life For HP Turbine Stage 1 And Stage 2 Discs Which Have Had A Squid (Superconductive Quantum Interference Detector) Inspection				Action is Required for Prior Revision			
				One Time			
REC	72-900075	Basic	Not Applicable				23501
ENGINE - Engine Name Plate - Marking Of Federal Aviation Administration (FAA) Engine Type Certificate Number				One Time			
REC	72-900077	Basic	Not Applicable				23501
ENGINE - Accessory Gearbox - Replacement Of An APT Gearbox				One Time			
REC	72-900078	Basic	Not Applicable				23501
ENGINE - Accessory Gearbox - Inspection Of Starter Support Bracket				One Time			
REC	72-900088	Basic	Not Applicable				23501
ENGINE - HP Turbine Stage 1 Discs Part Re-Numbering				One Time			
REC	72-900097	Basic	Not Applicable				23501
ENGINE - Accessory Gearbox - Replacement Of VFG Cover Seal				One Time			
REC	72-900119	Basic	Not Applicable				23501
ENGINE - Accessory Gearbox - Replacement Of An Apt Gearbox				One Time			
REC	72-900125	Basic	Not Applicable				23501
ENGINE - Intermediate Casing - Replacement Of The Radial Drive Shaft				One Time			
REC	72-900126	Basic	Not Applicable				23501
ENGINE - Accessory Gearbox - Inspection Of Hydraulic Pump Clash Condition				One Time			
REC	72-900143	1	Not Complied With				23501
ENGINE - Fuel Shut Off Cable Inspection Sampling Programme				Unknown			
				One Time			
				SVO:			
REC	72-900148	Basic	Not Applicable				23501
ENGINE - Accessory Gearbox - Replacement Of Oil Sight Glass				One Time			
REC	72-900184	Basic	Not Applicable				23501
ENGINE - Accessory Gearbox - Replacement Of The Variable Frequency Generator (VFG) Cover				One Time			

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
REC 72-900193	Basic	Not Applicable				
ENGINE - Visual Inspection Of The Inside Of The Bypass Duct At The Area Around The Stage 8 Handling Bleed Valve					One Time	23501
REC 72-900199	Basic	Not Complied With				
ENGINE - Accessory Gearbox - Inspection For Surface Detect					One Time	
				SVO:		
REC 72-900242	Basic	Not Applicable				
ENGINE - Accessory Gearbox - Authorisation Of Gearbox Part Number Upgrade					One Time	23501
REC 72-900260	Basic	Not Applicable				
ENGINE - Accessory Gearbox - Replacement Of Oil Sight Glass					One Time	23501
REC 72-900262	Basic	Not Applicable				
ENGINE - Accessory Gearbox - Replacement Of The Variable Frequency Generator (VFG) Cover					One Time	23501
REC 72-900266	1	Not Applicable				
ENGINE - Low Pressure (LP) Compressor - Replacement Of The Lp Compressor Fan Module (M31 Module) Or The Fan Disc Assembly					Unknown	23501
					One Time	
					None	
REC 72-900267	Basic	Not Applicable				
ENGINE - Accessory Gearbox - Replacement Of The Breather Cover Seals					One Time	23501
REC 72-900278	Basic	Not Applicable				
Low Pressure Compressor Fan Module - Visual Insp of Lp Compressor Fan Module Components During the Lp Compressor Fan Disc Campaign.					One Time	23501
REC 72-900288	Basic	Not Applicable				
ENGINE -Repair Of Oil Leakage From Front Bearing Chamber					One Time	23501
REC 72-900292	Basic	Not Applicable				
Removal / Installation Of LP Compressor Fan Case Due To Fan Attrition Liner Failure					One Time	23501
REC 72-900303	Basic	Not Applicable				
Low Pressure (LP) Turbine Fuel Shut-Off Cable And Fittings - Inspection Of The Fuel Shut-Off System					One Time	23501
REC 72-900307	3	Not Complied With				
Inspection Of Tight Clearance On Engine Dressing					Action is Required for Prior Revision	
					One Time	
				SVO:		

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
REC	72-900341	Basic	Not Complied With			
High Pressure Compressor Blades - Borescope Blending Repair Of The Hp Compressor Stage 1 Rotor Blades					One Time	
				SVO:		
REC	72-900355	1	Not Complied With			
Accessory Gearbox Module - Replacement Of The Breather Cover Seal Ring Due To Oil Leakage					Unknown	
					One Time	
				SVO:		
REC	72-900369	3	Not Applicable			
Combustion and High Pressure Turbine Module - Borescope Insp of HP Turbine Stage 1 Nozzle Guide Vanes, the Hp Turbine Stage 1 Blades and Combustion Rear Inner Case					Unknown	23501
					One Time	
REC	72-900375	3	Not Applicable			
High Pressure (HP) Compressor Variable Stator Vane (VSV) Actuating Mechanism - Re-Application Of Drive Bracket Bolt Torque					Unknown	78592
					Repetitive	
REC	72-900388	2	Not Applicable			
High Pressure Compressor Blades - Borescope Inspection of HP Compressor Stage 1 Blades for Deflection at Leading Edge Near the Snubber					No Action is Required for Prior Revision	
					One Time	23501
REC	72-900392	2	Not Applicable			
Low Pressure Compressor Case - Inspection of Lp Compressor Case for Installation of Cut Ice Impact Tray Box Assemblies.					No Action is Required for Prior Revision	
					One Time	23501
REC	72-900409	1	Not Complied With			
Low Pressure (LP) Compressor Case - Inspection Of The Lp Compressor Case For Incorporation Of The Repair Brg1299					One Time	
				SVO:		
REC	72-900456	Basic	Not Applicable			
General - Engine Conversion From A Flight-Test Standard Engine To A Production Standard Engine - Non-Modification Service Bulletin					One Time	23501
REC	72-900493	Basic	Not Applicable			
Accessory Gearbox Module - Replacement Of The Relief Valve - Non-Modification Service Bulletin					One Time	23501
REC	72-900506	2	Not Complied With			
Maintenance Recommendations and Sampling Inspections In Response To Operation In The Vicinity Of A Volcanic Ash Area - Non-Modification Service Bulletin					No Action is Required for Prior Revision	
					One Time	
				SVO:		
REC	72-900510	1	Not Applicable			
Low Pressure/High Pressure Turbine Support and Outer Bearings - Insp and Repair of Rear Bearing Support Structures that have been Machined.					No Action is Required for Prior Revision	
					One Time	23501
REC	72-900515	Basic	Not Complied With			
Low Pressure Compressor - Inspection Post Fan Blade Dry Film Lubricant Coating Refurbishment Interval Overshoot.					One Time	
				SVO:		

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	72-900521	4	Repetitive Action C/W	18-Oct-13	3580.90	1653	4	78592
Low Pressure Compressor Blades - Eddy Current Inspection Of The LP Compressor Annulus Fillers - Non-Modification Service Bulletin					No Action is Required for Prior Revision			
Future Action Is Required					Repetitive			
					SVO:	None		
REC	72-900525	2	Not Complied With					
Intermediate Case Module - Insp of Intermediate Case for Corrosion Due to Water Accumulation in the Engine Front Mount Firebox.					No Action is Required for Prior Revision			
					One Time			
					SVO:			
REC	72-900570	Basic	Not Applicable					23501
ENGINE - HIGH PRESSURE (HP) COMPRESSOR VIGV ACTUATING RINGS AND LEVERS - APPLICATION OF CORRECT LEVER BOLT TORQUE TO RECTIFY THE ENGINE					One Time			
REC	72-900571	Basic	Not Applicable					23501
ENGINE - HIGH PRESSURE (HP) COMPRESSOR VIGV AND STAGES 1 TO 4 STATOR VANES - REPLACEMENT OF UNWANTED PARTS TO RECTIFY THE ENGINE CONFIGURATION IN LINE WITH THE					Unknown			
					One Time			
REC	72-900637	Basic	Not Applicable					23501
ENGINE - INTERMEDIATE CASE MODULE - INSPECTION OF THE RETENTION BOLTS OF THE NO.2/NO.3 BEARING HOUSINGS TO THE INTERMEDIATE CASE					One Time			
REC	73-100148	2	Complied With	27-Oct-00	0.00	0	5	78592
Fuel and Control - Drains Ejector Fuel Filter - Introduction of a Filter In The Line to the Fuel Drains Ejector Pump And Related Dressings Changes					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	73-100190	Basic	Complied With	27-Oct-00	0.00	0	1	78592
Fuel and Control - Electronic Engine Control (EEC) - Introduction Of Revised Hardware Standard					One Time			
					SVO:	None		
REC	73-100206	Basic	Complied With	27-Oct-00	0.00	0	1	78592
Fuel and Control - Tubes And Fittings, Air-Engine Fuel Control System - Introduction Of A Revised P30 Tube Assembly With Bleed Hole In Moisture Trap					One Time			
					SVO:	None		
REC	73-100210	Basic	Not Complied With					
Fuel and Control - Fuel Cooled Oil Cooler And Lp Fuel Filter Housing Assembly - Intro of a Replacement Lp Fuel Filter for Increased Fuel Temperature.					One Time			
					SVO:			
REC	73-100219	Basic	Complied With	27-Oct-00	0.00	0	2	78592
Fuel and Control - EEC - Introduction Of C3.1.1 Software					One Time			
					SVO:	None		
REC	73-100247	Basic	Complied With	27-Oct-00	0.00	0	1	78592
Fuel and Control - Overspeed Splitter Unit - Introduction Of A New Unit Featuring An Improved Safety Lock Feature Based On Ring Locked Fittings					One Time			
					SVO:	None		
REC	73-100271	1	Complied With	27-Oct-00	0.00	0	2	78592
Fuel and Control - Tubes And Fittings - Introduction Of Modified Tube Assembly End Fittings					Unknown			
					One Time			
					SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	73-100283	2	Complied With	27-Oct-00	0.00	0	3	78592
Fuel and Control - Fuel Filter Differential Pressure Switch - Introduction Of Units Incorporating A Hermetically Sealed Micro-Switch					Unknown			
					One Time			
					SVO:	None		
REC	73-100357	Basic	Complied With	27-Oct-00	0.00	0	2	78592
Fuel and Control - External Fuel Distribution Tubes And Fittings - Introduction Of An Revised Motive Fuel Filter Tube					One Time			
					SVO:	None		
REC	73-100371	2	Complied With	27-Oct-00	0.00	0	3	78592
Fuel and Control - Fuel Low Pressure Switch - Introduction Of Units Incorporating A Hermetically Sealed Micro-Switch					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	73-100414	Basic	Complied With	27-Oct-00	0.00	0	2	78592
Fuel and Control - Electronic Engine Controller (EEC) - Introduction Of C4.0 Software					One Time			
					SVO:	None		
REC	73-100440	Basic	Complied With	27-Oct-00	0.00	0	3	78592
Fuel and Control - Electronic Engine Controller (EEC) - Introduction Of Software Version C5.1.1					One Time			
					SVO:	None		
REC	73-100497	Basic	Complied With	27-Oct-00	0.00	0	2	78592
Fuel and Control - External Fuel Distribution Tubes And Fittings - Introduction Of Dressing Changes To Suit Modified Thermal Anti-Icing Valve And Muscle Line					One Time			
					SVO:	None		
REC	73-100624	Basic	Not Applicable					23501
Fuel and Control - Fuel Spray Nozzles - Re-Identification Of Nozzles To Service Bulletin 73-100459 Part Number					One Time			
					SVO:	None		
REC	73-100709	Basic	Complied With	27-Oct-00	0.00	0	1	78592
Fuel and Control - Electronic Engine Controller (EEC) - Introduction Of An EEC With C5.2.1 Software Standard					One Time			
					SVO:	None		
REC	73-100714	Basic	Not Complied With					78592
Fuel and Control - Left And Right Hand Engine Rigid Fuel Supply Tubes And Fittings - Introduction Of A Packer Washer					One Time			
					SVO:	None		
REC	73-100827	1	Complied With	27-Oct-00	0.00	0	1	78592
Fuel and Control - Fuel Flow Transmitter - Introduction Of A New Unit With A More Accurate Calibration					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	73-100835	2	Complied With	27-Oct-00	0.00	0	4	78592
Fuel and Control - Data Entry Plug - Introduction Of A Re-Trimmed Data Entry Plug To Increase The Permitted Stator Outlet Temperature					Unknown			
					One Time			
					SVO:	None		
REC	73-100927	1	Complied With	27-Oct-00	0.00	0	2	78592
Fuel and Control - Electronic Engine Controller (EEC) - Introduction Of An EEC With 05 Hardware Standard					Unknown			
					One Time			
					SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	73-100938	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - FUEL AND CONTROL - Electronic Engine Controller (EEC) - Introduction Of Software C5.2.3. Into An EEC With 04 Standard Hardware					One Time		78592
				SVO:	None		
REC	73-100964	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - FUEL AND CONTROL - Fuel Manifold - Installation Of A Damper Wire Between The Left Hand (LH) And Right Hand (RH) Fuel Manifold					Unknown		78592
				SVO:	None		
REC	73-100970	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE FUEL AND CONTROL - Introduction Of New Fitting Instructions For Accessory Gearbox Mounted Accessories					One Time		78592
				SVO:	None		
REC	73-101034	Basic	Not Applicable				
Fuel and Control - Engine Electronic Controller - Intro Of The EEC Hardware Standard 1520KDC05 Reworked From Hardware Standard 1520KDC05R					One Time		78592
REC	73-101106	1	Complied With	26-Apr-02	17.50	5	1
Fuel and Control - Fuel Metering Unit - Intro of New Fuel Metering Unit With Changes to the Combined Overspeed /Shut-Off Solenoid/Pressure Raising Valve and Electro Hvdraulic Servo Valve.					No Action is Required for Prior Revision		78592
				SVO:	None		
REC	73-101145	3	Complied With	16-Apr-02	17.50	5	Basic
Fuel and Control - Engine Electronic Controller - Intro of C6.0 Software standard Into An EEC With 05 or 05R Hardware Standard SB-BR700-73-101145					No Action is Required for Prior Revision		78592
				SVO:	None		
REC	73-101221	Basic	Not Applicable				
ENGINE FUEL AND CONTROL - Electronic Engine Controller (EEC) - Introduction Of C6.1.1 Software Standard Into An EEC With 05 or 05R Hardware Standard					One Time		23501
REC	73-101261	Basic	Not Applicable				
Fuel and Control - Engine Electronic Controller - Intro of New Capacitors In EEC Which Changes the Hardware Standard of the EEC to 06 or 06R					One Time		23501
REC	73-101429	Basic	Not Complied With				
ENGINE FUEL AND CONTROL - Dedicated Generator - Introduction Of A New Dedicated Generator Rotor With Reduced Out-Of-Balance (OOB) Limits					One Time		
				SVO:			
REC	73-101472	1	Complied With	09-Jan-06	1355.50	723	Basic
ENGINE FUEL AND CONTROL - Engine Electronic Controller (EEC) - Introduction Of The New EEC Software Standard C7.0.2					No Action is Required for Prior Revision		78592
				SVO:	None		
REC	73-101625	Basic	Not Complied With				
Fuel and Control - Engine Electronic Controller - Introduction Of The New EEC Production Software Standard C7.0.2 Into Hardware Standard 1520KDC09					One Time		
				SVO:			
REC	73-101833	2	Not Complied With				
Engine Fuel and Control - Fuel Pump - Introduction of a Revised Drive Shaft Connection for the Fuel Pump					One Time		
				SVO:			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
REC	73-101856	2	Not Complied With			
Engine Fuel And Control - Dedicated Generator - Introduction of a New Varnish for the Windings of the Permanent Magnetic Alternator (PMA)				Action is Required for Prior Revision		
				One Time		
				SVO:		
REC	73-900087	5	Not Complied With			
FUEL AND CONTROL - Introduction Of The Procedure For Identifying Correctly Calibrated Fuel Flow Transmitters				Unknown		
				One Time		
				SVO:		
REC	73-900223	Basic	Not Applicable			23501
FUEL - Exchange Of Fuel Filter Differential Pressure Switch				One Time		
REC	73-900252	Basic	Not Applicable			23501
ENGINE FUEL AND CONTROL - Amplitude Measurement Of ARINC Waveform				One Time		
REC	73-900253	Basic	Not Applicable			23501
ENGINE FUEL AND CONTROL - Exchange Of EECS That Failed The Measurement Of ARINC Waveform Test				One Time		
REC	73-900270	1	Complied With	02-Aug-04	634.60	376 Basic
ENGINE FUEL AND CONTROL - External Fuel Distribution Tubes And Fittings - Inspection Of The Low Pressure (LP) Fuel Tube For Damage				No Action is Required for Prior Revision		
				One Time		
				SVO: None		
REC	73-900301	1	Complied With	26-Aug-02	47.30	14 Basic
ENGINE FUEL AND CONTROL - Fuel Metering Unit (FMU) - Removal/Installation Of Fuel Metering Unit To Inspect Coils For Quality Defect				No Action is Required for Prior Revision		
				One Time		
				SVO: None		
REC	73-900323	Basic	Not Applicable			23501
FUEL AND CONTROL - Fuel metering unit (FMU) - Replacement of the O-ring on the lane A electrical connector at the FMU NON-MODIFICATION				One Time		
REC	73-900368	1	Complied With	09-Jan-06	1355.50	723 Basic
Inspection Of Tight Clearance Between The Fuel Servo Tube And The Buffer Air Tube				No Action is Required for Prior Revision		
				One Time		
				SVO: None		
REC	73-900374	Basic	Not Applicable			78592
ENGINE FUEL AND CONTROL - Engine Electronic Controller (EEC) - replacement Of EECs Because Of Non-Conforming Capacitors				One Time		
REC	73-900423	3	Not Complied With			
Engine Fuel and Control - Engine Electronic Controller - One-Time Inspection of the EEC Firebox Assembly for Paint Damage				No Action is Required for Prior Revision		
				One Time		
				SVO:		
REC	73-900463	Basic	Not Applicable			23501
Fuel and Control - Engine Electronic Controller - Removal Of The EEC For C15 Capacitor Replacement - Non-Modification Service Bulletin				One Time		

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	73-900494	1	Repetitive Action C/W	25-Jul-16	4702.50	1958	1	78592
Engine Fuel And Control - Full Authority Digital Engine Control System - Interrogation of the Central Aircraft Information Maintenance System for Fadec System Faults.					Action is Required for Prior Revision			
Future Action Is Required					Repetitive			
					SVO:	None		
REC	73-900539	1	Not Applicable					23501
Engine Fuel And Control - High Pressure Fuel Filter Assembly - Insp of the Hp Fuel Filter Housing Cap for Correct Installation of Its Seal Ring and Backup Ring.					No Action is Required for Prior Revision			
					One Time			
					SVO:			
REC	74-100248	Basic	Complied With	27-Oct-00	0.00	0	1	78592
IGNITION -Ignition Leads - Introduction Of Revised Clipping					One Time			
					SVO:	None		
REC	74-100316	Basic	Complied With	27-Oct-00	0.00	0	1	78592
IGNITION - Igniter Lead - Introduction Of Silver Plating Connecting Nut Threads					One Time			
					SVO:	None		
REC	74-100550	Basic	Complied With	27-Oct-00	0.00	0	2	78592
Ignition - Right Engine Ignition Lead Attaching Fittings - Intro of Dressing Changes to Suit Modified Thermal Anti-Icing Valve and Muscle Line (Right Engines)					One Time			
					SVO:	None		
REC	74-100551	Basic	Complied With	27-Oct-00	0.00	0	1	78592
IGNITION - Left Engine Ignition Lead Attaching Fittings - Introduction Of Two Additional Clipping Points And Transfer Of A Bracket To A Left Engine Section					One Time			
					SVO:	None		
REC	74-101280	Basic	Not Complied With					
IGNITION - High Energy Ignition Units - Introduction Of A New Ignition Unit With Changes To The Printed Circuit Board					One Time			
					SVO:			
REC	74-101378	Basic	Not Complied With					
IGNITION -Left Engine Ignition Lead Attaching Fittings - Increased Clearance Between Clipping Point CP10373 And An Adjacent Oil Pipe					One Time			
					SVO:			
REC	75-100212	1	Complied With	27-Oct-00	0.00	0	1	78592
AIR - Bleed Valves - Introduction Of High Pressure Compressor (HPC) Bleed Valves With Steel Bushes					Unknown			
					One Time			
					SVO:	None		
REC	75-100297	1	Complied With	27-Oct-00	0.00	0	2	78592
AIR - Valve Control Air Bleed - Introduction Of Revised Torque Tightening Values For Bleed Valve Bolts					Unknown			
					One Time			
					SVO:	None		
REC	75-100332	1	Complied With	27-Oct-00	0.00	0	2	78592
AIR - Solenoid Control - Air Bleed - Introduction Of Revised Bleed Valve Solenoid Control Block Mounting Brackets And Associated Air Tubes					Unknown			
					One Time			
					SVO:	None		
REC	75-100366	1	Complied With	27-Oct-00	0.00	0	1	78592
AIR - Solenoid Control - Air Bleed - Introduction Of A Revised Bleed Valve Solenoid Control Block					Unknown			
					One Time			
					SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	75-100465	1	Complied With	27-Oct-00	0.00	0	1	78592
AIR - Bufferair Valve - Introduction Of A New Buffer Air Valve From A Different Supplier And With Improved Corrosion Protection					Unknown One Time			
					SVO:	None		
REC	75-101096	Basic	Complied With	27-Oct-00	0.00	0	1	78592
AIR - Bleed Valve Solenoid Control Block - Introduction Of Transfer Tubes Between The Bleed Valve Solenoid Vent Valve Body And The Solenoid Caps					One Time			
					SVO:	None		
REC	75-101130	1	Complied With	26-Apr-02	17.50	5	Basic	78592
AIR - Bleed Valves - Introduction Of New HP 8 Handling Bleed Valve Inner And Outer Attenuators To Prevent Damage To The Bypass Duct					Action is Required for Prior Revision One Time			
					SVO:	None		
REC	75-101161	3	Complied With	16-Apr-02	17.50	5	1	78592
AIR - Bleed Valve Solenoid Control Block - Introduction Of A Handling Bleed Valve Solenoid With Solenoid Servo Valves Which Operate At Lower Current Flows					No Action is Required for Prior Revision One Time			
					SVO:	None		
REC	75-101207	Basic	Not Complied With					78592
AIR - Air Tubes And Fittings - Introduction Of A P30 Air Tube With A New Routing To Increase The Clearance Between The Tube And The Fuel Manifold					One Time			
					SVO:			
REC	75-101381	1	Not Applicable					23501
AIR - Bleed Valves - Introduction Of New Triple Seals And A Carbon Bush To Replace The Existing Steel Components					No Action is Required for Prior Revision One Time			
REC	75-900090	Basic	Not Applicable					23501
AIR - Borescope Inspection Of Woodward Governor Buffer Air Valve					One Time			
REC	75-900144	2	Not Applicable					23501
AIR - Investigation Of Dunlop Handling Bleed Valve					Unknown One Time			
REC	75-900203	1	Not Applicable					23501
AIR - Electrical checks of dunlop bleed valve solenoid block					No Action is Required for Prior Revision One Time			
REC	75-900633	1	Not Applicable					23501
AIR - VSV ACTUATOR - REPLACEMENT OF LUCAS VARIABLE STATOR VANE (VSV) ACTUATORS					No Action is Required for Prior Revision One Time			
REC	77-101105	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE INDICATING - TGT Harness - Introduction Of Torque Tightening Values For The Nuts Which Attach The Turbine Gas Temperature (TGT) Harness To The TGT Probes					One Time			
					SVO:	None		
REC	77-101393	Basic	Not Complied With					78592
ENGINE INDICATING - Vibration Monitoring Unit And Cables - Introduction Of An Engine Vibration Monitoring Unit With A New Software Standard					One Time			
					SVO:			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	77-101560	Basic	Not Applicable				23501
ENGINE INDICATING - Vibration Monitoring Unit And Cables - Introduction Of An Engine Vibration Monitoring Unit (EVMU) With A New Software Standard				One Time			
REC	77-101875	2	Not Complied With				
Engine Indicating - N2 Speed Probes - Introduction of new Attaching Bolts with Shorter Length				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC	77-900251	1	Not Applicable				78592
ENGINE INDICATING - TGT Thermocouple Probes - Electrical Resistance Check Of The TGT Thermocouple Probes				No Action is Required for Prior Revision			
				One Time			
REC	77-900327	Basic	Not Complied With				
ENGINE INDICATING -N2 Speed Probes - Replacement Of N2 Speed Probes For Potential Excessive Voltage Output				One Time			
				SVO:			
REC	77-900329	1	Not Applicable				78592
ENGINE INDICATING - N2 Speed Probes - Insulation Resistance Test On N2 Speed Probes For Potential Electrical Defects				Unknown			
				One Time			
REC	78-100165	1	Not Complied With				
Exhaust -Thrust Reverser - LH and RH Engines - Intro of Bearings with a Teflon Liner for Linear Variable Transducer Rod Ends, Primary Door Lock and Inhibition Bolt Receptacle				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC	78-100196	2	Not Complied With				
Exhaust - Thrust Reverser Fixed Structure - Introduction On The LH & RH Engine Of Spherical Bearings With A High Temperature Teflon Liner.				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC	78-100224	1	Not Complied With				
Exhaust - Thrust Reverser - Introduction of a Change of Ownership (Installation Responsibility) for the Wet Drains Brackets.				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC	78-100225	Basic	Not Complied With				
Exhaust - Thrust Reverser - Replacement Of The Fire Protection Ablative Coating On The Thrust Reverser Front Frame Torque Box With Fire Blankets				One Time			
				SVO:			
REC	78-100236	1	Not Complied With				
Exhaust - Thrust Reverser - Introduction Of Revised Pivot Door Actuators And Dynamic Seals				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC	78-100258	Basic	Not Complied With				
EXHAUST - Thrust Reverser - Clarification Of Certified Part Numbers				One Time			
				SVO:			
REC	78-100502	Basic	Not Complied With				
EXHAUST - Isolation Control Unit (ICU) - Introduction Of A New Icu Which Have A Retarded Thrust Reverser Unit (TRU) Pressurisation				One Time			
				SVO:			

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	78-100598	Basic	Not Complied With				
EXHAUST - Thrust Reverser Fixed Structure - Introduction Of Access Panels With Improved Bonding Resistance					One Time		
				SVO:			
REC	78-100642	1	Not Complied With				
EXHAUST - Thrust Reverser - Improved Electrical Bonding Of The Thrust Reverser Main Door					Unknown		
					One Time		
				SVO:			
REC	78-101009	Basic	Not Applicable				23501
EXHAUST - Left And Right Thrust Reverser - Introduction Of New Shims For The Seal Lands On The Interface Of The Thrust Reverser And The Upper And Lower Cowling Door					One Time		
REC	78-101129	1	Not Applicable				23501
EXHAUST - Left And Right Engine Thrust Reverser Fixed Structure - Reorientation Of The Fasteners At The Thrust Reverser Front Frame To Increase The Clearance To The S-Hook					Unknown		
					One Time		
REC	78-102008	1	Not Complied With				
EXHAUST - THRUST REVERSER FIXED STRUCTURE - INTRODUCTION OF A DRAINAGE HOLE WITHIN THE THRUST REVERSER FIXED STRUCTURE TO PREVENT CC					No Action is Required for Prior Revision		
					One Time		
				SVO:			
REC	78-900220	Basic	Not Applicable				23501
EXHAUST - Thrust Reverser - Inspection Of The Hydraulic Tubes Installation					One Time		
REC	78-900237	Basic	Not Applicable				23501
EXHAUST - Thrust Reverser - Inspection Of The Fasteners That Interfere With The Primary Door Lock S-Hook					One Time		
REC	78-900350	2	Repetitive Action C/W	16-Jun-17	5077.00	2069	Basic
EXHAUST - Thrust Reverser Unit (TRU) - Inspection Of The Spherical Bearing Of The Primary Door Lock Actuator (PDLA) And Cleaning Of The S-Hook Assembly						No Action is Required for Prior Revision	
						Repetitive	
						Future Action Is Required	
				SVO:		None	
REC	78-900474	Basic	Complied With	22-Mar-10	2695.10	1340	Basic
EXHAUST - Thrust Reverser - Inspection Of Fixed Structure Torque Box Drainage Holes - Non-Modification Service Bulletin						One Time	
				SVO:		None	
REC	78-900547	1	Not Applicable				23501
Engine - Thrust Reverser - Inspection Of The Seal Depressors, Seal Supports and actuator fairings - Non-Modification Service Bulletin						Unknown	
						One Time	
REC	79-100118	1	Complied With	27-Oct-00	0.00	0	4
OIL - Cooler - Engine Lubricating Oil (Air Cooled) - Deletion Of Air Cooled Oil Cooler						No Action is Required for Prior Revision	
						One Time	
				SVO:		None	
REC	79-100221	Basic	Complied With	27-Oct-00	0.00	0	5
OIL - Oil Tank And External Oil Tubes - Introduction Of A Scupper Drain Tube And A Modified Oil Filler Assembly And The Deletion Of Blanking						One Time	
				SVO:		None	

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	79-100323	1	Complied With	27-Oct-00	0.00	0	1	78592
OIL - Tubes And Fittings - Engine Lubricating Oil - External - Introduction Of A Revised Anti - Syphon Tube Assembly					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	79-100406	1	Complied With	27-Oct-00	0.00	0	2	78592
OIL - Oil Filter Differential Pressure Switch - Introduction Of A Unit Incorporating A Hermetically Sealed Micro-Switch					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	79-100513	1	Not Applicable					23501
OIL - External Oil Tubes And Fittings - Introduction Of Modified Clipping Point CP10509					No Action is Required for Prior Revision			
					One Time			
REC	79-101083	Basic	Complied With	27-Oct-00	0.00	0	1	78592
OIL - External Oil Tubes And Fittings - Introduction Of A New Oil Vent Tube With Better Sealing Properties Between The Oil Vent Pipe And The Accessory Gearbox					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	79-101188	1	Not Complied With					78592
OIL - Oil Differential Pressure Switch - Introduction Of A New Oil Filter Differential Pressure Switch With A Thicker Cover					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	79-101744	1	Not Complied With					78592
Oil - Fuel Cooled Oil Cooler (FCOC) - Introduction Of A New FCOC With Improved Icing Protection Capability					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	79-101803	1	Not Complied With					78592
Oil - Engine Lubricating Oil Pump Unit (Pressure And Scavenge Pumps) - Introduction Of A New Oil Pump Unit With Improved Gears					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	79-900215	2	Not Applicable					23501
OIL - Exchange Of Oil Fiter Differential Pressure Switch					No Action is Required for Prior Revision			
					One Time			
REC	79-900448	Basic	Not Applicable					23501
OIL - MAGNETIC CHIP DETECTORS (MCD) - REVISED INSPECTION SCHEDULE OF THE FRONT BEARING CHAMBER (FBC) MCD AND MANAGEMENT OF POTEI					Unknown			
					Unknown			
REC	79-900541	1	Not Applicable					23501
Oil - General - Sampling Of The Engine Oil System - Non-Modification Service Bulletin					No Action is Required for Prior Revision			
					One Time			
REC	80-100077	Basic	Complied With	27-Oct-00	0.00	0	1	78592
STARTING - Air Turbine Starter - Introduction Of A Revised Method For Locking The Decoupler Tension Bar Nut Of The Output Shaft					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		
REC	80-100640	Basic	Complied With	27-Oct-00	0.00	0	1	78592
STARTING - Air Turbine Starter - Introduction Of A New Standard Of Air Turbine Starter Unit					No Action is Required for Prior Revision			
					One Time			
					SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
REC	80-101018	3	Complied With	27-Oct-00	0.00	0	1
STARTING - Air Turbine Starter - Introduction Of A New Air Turbine Starter				No Action is Required for Prior Revision			
				One Time			
				SVO:	None		
78592							
REC	80-101900	1	Not Complied With				
Starting - Air Turbine Starter - Introduction of a New Air Turbine Starter With Revised Oil Seal				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC	80-900012	1	Not Complied With				
STARTING - BR710 Air Turbine Starter P/N 3505934-4 Non-Specification Data Plates				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC	80-900017	Basic	Not Applicable				
Air Turbine Starter Quick Attach/Detach (QAD) P/N 3504780-3 - Replacement Of Defective Part				No Action is Required for Prior Revision			
				One Time			
				SVO:			
23501							
REC	80-900041	Basic	Not Complied With				
STARTING - Inspection Of The Air Turbine Starter Magnetic Chip Collector				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC	80-900340	1	Not Complied With				
STARTING - Air Turbine Starter - Inspection Of The Air Turbine Starter Oil Level				Action is Required for Prior Revision			
				Repetitive			
				SVO:			
REC	80-900427	Basic	Not Complied With				
STARTING - Starter Air Valve - Replacement Of Starter Air Valves With Incorrectly Made Butterfly Shafts - Non-Modification Service Bulletin				No Action is Required for Prior Revision			
				One Time			
				SVO:			
REC	SB45-25-34	1	Not Applicable				
Equipment and Furnishings - Toilet Placard Installation				No Action is Required for Prior Revision			
				One Time			
				SVO:			
23501							
REC	SB45-32-19	2	Not Applicable				
Main Landing Gear Door Actuator Improvement/Saddle Installation				No Action is Required for Prior Revision			
				One Time			
				SVO:			
23501							
REC	SB45-34-20	3	Not Applicable				
Navigation - Installation of EGPWS Computer Software Upgrade (965-0976-040-218-218)				No Action is Required for Prior Revision			
				One Time			
				SVO:			
23501							
REC	SB45-53-35	1	Not Applicable				
Fuselage - LH Overwing Fairing Modification				No Action is Required for Prior Revision			
				One Time			
				SVO:			
23501							

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	24-100378	Basic	Complied With	27-Oct-00	0.00	0	1
ELECTRICAL POWER - Engine Generator Oil Cooler - Deletion Of Fire Protection Cover Plates							78592
					One Time		
				SVO:	None		
OPT	24-100384	1	Complied With	27-Oct-00	0.00	0	1
ELECTRICAL POWER - Engine Generator Oil Transfer Tubes And Fittings - Introduction Of Modified Oil Cooler To VFG Tube Assembly							78592
					No Action is Required for Prior Revision		
				SVO:	None		
OPT	24-100472	Basic	Complied With	27-Oct-00	0.00	0	1
ELECTRICAL POWER - Engine Generator Oil Cooler - Deletion Of Thermostatic Control Valve Of Surface Air Cooled Oil Cooler & Associated Dressings Changes							78592
					One Time		
				SVO:	None		
OPT	24-100961	1	Complied With	27-Oct-00	0.00	0	1
ELECTRICAL POWER - Engine Generator Oil Cooler - Introduction Of A New Build Instruction For The Fire Shields Of The Oil Cooler							78592
					No Action is Required for Prior Revision		
				SVO:	None		
OPT	24-101483	Basic	Not Complied With				
ELECTRICAL POWER - Engine Generator Oil Cooler - Introduction Of New Surface Air Cooled Oil Coolers (SACOC)							
					One Time		
				SVO:			
OPT	24-102120	Basic	Not Complied With				
ELECTRICAL POWER - ENGINE GENERATOR - ELECTRICAL POWER - ENGINE GENERATOR - INTRODUCTION OF TWO ALTERNATIVE SPAREAIR F NUTS FOR THE V-CLAMP ASSEMBLY OF THE VARIABLE FREQUENCY GENERAT							
					One Time		
				SVO:			
OPT	26-100396	Basic	Complied With	27-Oct-00	0.00	0	2
FIRE PROTECTION - Core Engine Fire Detection Sensors - Introduction Of Revised Core Fire Wire Mounting Brackets							78592
					One Time		
				SVO:	None		
OPT	30-101200	Basic	Not Complied With				
ICE AND RAIN PROTECTION - Thermal Anti-Icing Ducts And Tubes - Introduction Of A New Thermal Anti-Ice (Tai) Valve With The Manual Lockout Lever Moved To A Different Position							
					One Time		
				SVO:			
OPT	30-101826	2	Not Complied With				
Ice and Rain Protection - Cowl Thermal Anti-Icing Ducts and Tubes (EBU) - Introduction of a New Tai Valve Which Contains a More Corrosion Resistant Bearing and an Additional Vent Hole							
					No Action is Required for Prior Revision		
				SVO:			
OPT	70-900040	16	Not Complied With				
ENGINE LIFE MANAGEMENT - Fixed Interval Rework Engines - Non-Modification Service Bulletin							
					No Action is Required for Prior Revision		
				SVO:			
OPT	70-900295	7	Not Complied With				
ENGINE LIFE MANAGEMENT - On Condition Operation Engines - In-Shop Rework							
					No Action is Required for Prior Revision		
				SVO:			
OPT	71-100211	Basic	Complied With	27-Oct-00	0.00	0	1
POWER PLANT - Drains Tank Ejector - Introduction Of Revised Material							78592
					One Time		
				SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	71-100426	1	Complied With	27-Oct-00	0.00	0	3	78592
POWER PLANT - Core/External Drains Tubes And Fittings - Introduction Of Revised Clearances					Unknown			
					One Time			
					SVO:	None		
OPT	71-100476	Basic	Complied With	27-Oct-00	0.00	0	2	78592
POWER PLANT - Electrical Harnesses - Rerouting Of Harness Looms To Clear Bypass Duct Access Panel					Unknown			
					One Time			
					SVO:	None		
OPT	71-100488	Basic	Complied With	27-Oct-00	0.00	0	1	78592
POWER PLANT - EEC Lanes A & B Harnesses - Introduction Of Revised Clipping Points CP10022 & CP10029					Unknown			
					One Time			
					SVO:	None		
OPT	71-100680	2	Complied With	27-Oct-00	0.00	0	1	78592
POWER PLANT - Gearbox Mounted Engine Build Unit (EBU) Brackets - Introduction Of Revised Firerail Support Bracket					Unknown			
					One Time			
					SVO:	None		
OPT	71-100830	Basic	Not Complied With					
POWER PLANT - FRONT SUSPENSION-ENGINE MOUNTED - INTRODUCTION OF A WEIGHT DECREASED					Unknown			
THRUST TRUNNION WITH REVISED DRY FILM LUBRICANT (DF)					One Time			
					SVO:			
OPT	71-101078	Basic	Not Complied With					
POWER PLANT - Left And Right Engine Front Suspension-Aircraft Mounted - Introduction Of New Front Mount Beam Assemblies From A New Supplier					Unknown			
					One Time			
					SVO:			
OPT	71-101079	Basic	Not Complied With					
POWER PLANT - front suspension-engine mounted - introduction of new front mount link assembly from a new supplier					Unknown			
					One Time			
					SVO:			
OPT	71-101080	Basic	Not Complied With					
POWER PLANT- Rear Suspension-Aircraft Mounted - Introduction Of New Rear Mount Beam Assembly From A New Supplier					Unknown			
					One Time			
					SVO:			
OPT	71-101081	Basic	Not Complied With					
POWER PLANT - Rear Suspension-Engine Mounted - Introduction Of New Rear Mount Link Assembly From A New Supplier					Unknown			
					One Time			
					SVO:			
OPT	71-101279	Basic	Not Complied With					
POWER PLANT - Left And Right Upper Cowl - Introduction Of Changes To The Vent Inlet Duct Assemblies					Unknown			
					One Time			
					SVO:			
OPT	71-101346	Basic	Not Complied With					
POWER PLANT - Inlet Cowl Attach Parts And Fittings - Introduction Of A Polyurethane Tape On The Outboard Face Of The Inlet Cowl Capping Strap					Unknown			
					One Time			
					SVO:			
OPT	71-101357	Basic	Not Complied With					
POWER PLANT - BREATHER OUTLET TUBES AND FITTINGS - INTRODUCTION OF CHANGES RELATED TO A NEW OIL TUBE ROUTING BETWEEN THE GEARBOX OIL F					Unknown			
					One Time			
					SVO:			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	71-101465	Basic	Not Complied With			
POWER PLANT - General - Introduction Of A New Extension Clip With A Simplified Design					One Time	
				SVO:		
OPT	71-101569	1	Not Complied With			
POWER PLANT - Left Upper Cowl - Introduction Of A New Monolithic Upper Cowl Door Assembly					No Action is Required for Prior Revision	
					One Time	
				SVO:		
OPT	71-101570	1	Not Complied With			
POWER PLANT - Right Upper Cowl - Introduction Of A New Monolithic Upper Cowl Door Assembly					No Action is Required for Prior Revision	
					One Time	
				SVO:		
OPT	71-101571	1	Not Complied With			
Power Plant - Left Lower Cowl - Introduction Of A New Monolithic Lower Cowl Door Assembly					Unknown	
					One Time	
				SVO:		
OPT	71-101572	1	Not Complied With			
Power Plant - Right Lower Cowl - Introduction Of A New Monolithic Lower Cowl Door Assembly					No Action is Required for Prior Revision	
					One Time	
				SVO:		
OPT	71-101581	Basic	Not Complied With			
POWER PLANT - External Drain Tubes And Fittings - Introduction Of An Oil Drain Tube Support Bracket With A Slotted Hole					One Time	
				SVO:		
OPT	71-101603	Basic	Not Complied With			
POWER PLANT - Engine Electronic Controller (Eec) Lane A Harness 1A - Clip Position Changes For The Oil Level Sensor Cable					One Time	
				SVO:		
OPT	71-101675	Basic	Not Complied With			
POWER PLANT - VARIOUS NACELLE AND ENGINE BUILD UNIT (EBU) SYSTEMS - INTRODUCTION OF AMENDMENTS AND CORRECTIONS TO THE BASELINE DEFINI					One Time	
				SVO:		
OPT	71-101883	Basic	Not Complied With			
Power Plant - Left and Right Fixed Cowl - Introduction of New Upper and Lower Fixed Cowl Hooks With a Slightly Modified Contour					Unknown	
					One Time	
				SVO:		
OPT	71-101974	Basic	Not Complied With			
POWER PLANT - LEFT AND RIGHT FIXED COWL - INTRODUCTION OF A MODIFIED FIRE BOX CENTRE PIECE					One Time	
				SVO:		
OPT	71-102026	Basic	Not Complied With			
POWER PLANT - LEFT AND RIGHT QUICK ENGINE CHANGE UNIT (QECU) - INTRODUCTION OF A NEW PRESSURE REGULATING VALVE					One Time	
				SVO:		
OPT	72-100025	2	Complied With	27-Oct-00	0.00	0
ENGINE - HP Compressor - Introduction OF HPC Front Split Casing With Increased Cast Boss Diameters					No Action is Required for Prior Revision	2
					One Time	
				SVO:	None	

78592

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-100044	3	Complied With	27-Oct-00	0.00	0	3
ENGINE - HP Compressor (HPC) - Introduction Of Variable Stator Vane Solid Tie Rods				No Action is Required for Prior Revision			78592
				One Time			
SVO:				None			
OPT	72-100109	Basic	Complied With	27-Oct-00	0.00	0	2
ENGINE - Turbine Exhaust Support - Weight Reduction Of The Inner Pin Support Plates				One Time			78592
SVO:				None			
OPT	72-100138	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - LPC Stator Vanes - Introduction Of New Lp Compressor Stator Vane Assembly				One Time			78592
SVO:				None			
OPT	72-100150	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - Fairing, Intake Rotating - LP Compressor - Introduction Of A Lightweight LP Compressor Nose Cone Fairing Assembly				One Time			78592
SVO:				None			
OPT	72-100152	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - Engine mounting support - Introduction of a new rear mount ring assembly with reduced weight				Unknown			78592
				One Time			
SVO:				None			
OPT	72-100157	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - LP compressor blades - introduction of a lightweight LP compressor disk sealing plate				One Time			78592
SVO:				None			
OPT	72-100158	1	Complied With	27-Oct-00	0.00	0	3
ENGINE - Vanes, Stator, Exit Guide - LP Compressor - Introduction Of Cast Aluminium Outlet Guide Vane Assembly With Potted Outer End And Damped Intermediate Case Assembly				Unknown			78592
				One Time			
SVO:				None			
OPT	72-100159	1	Complied With	27-Oct-00	0.00	0	2
ENGINE - HP Turbine Module - Introduction Of Weight Reduced HP1 Nozzle Guide Vanes				Unknown			78592
				One Time			
SVO:				None			
OPT	72-100162	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - Disc, Rotor - LP Compressor - Introduction Of A Reduced Weight Rotor Disc With Re-Profiled Dovetail Slot				One Time			78592
SVO:				None			
OPT	72-100172	2	Complied With	27-Oct-00	0.00	0	2
ENGINE - HPC Rear Inner Case - Introduction Of A New Abradable Lining Material On The Rotor Path Liners Of HPC Stage 5				Unknown			78592
				One Time			
SVO:				None			
OPT	72-100200	2	Complied With	27-Oct-00	0.00	0	2
ENGINE - HP Compressor - Front Bearing And Support - introduction Of An Alternative No. 3 Bearing				Unknown			78592
				One Time			
SVO:				None			
OPT	72-100207	3	Complied With	27-Oct-00	0.00	0	3
ENGINE - HP Compressor - Introduction Of A Tubed Vortex Reducer And A Modified Stage 7 To 10 Rotor Assembly				No Action is Required for Prior Revision			78592
				One Time			
SVO:				None			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-100229	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Shaft, Rotor - LP Turbine - Introduction Of Lp Shaft In Super S/CMV Material					One Time			
					SVO:	None		
OPT	72-100233	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Ring, Blade Retaining - LP Compressor - Introduction Of A Lightweight Retaining Ring Assembly					One Time			
					SVO:	None		
OPT	72-100280	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Exhaust Case - Introduction Of Weight Reduced LP Turbine Outlet Guide Vane (OGV) And Double Ended Unions					One Time			
					SVO:	None		
OPT	72-100281	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Combustion And Hp Turbine Module - Introduction Of Weight Reduced Combustion Chamber Inner Case					One Time			
					SVO:	None		
OPT	72-100284	1	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - HP Compressor - Introduction Of Reduced Weight HP Compressor Rear Outer Case And Revised Intrascope Housings					Unknown			
					SVO:	None		
OPT	72-100286	Basic	Not Applicable					23501
ENGINE - Combustion And HP Turbine Module - Introduction Of A Modified Combustor Heatshield					One Time			
OPT	72-100296	1	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Support, Bearing Front - LP Compressor/Driven Assembly - Internal Gearbox Drive - Introduction Of Revised Number Two Bearing Support Housings And Associated Components					No Action is Required for Prior Revision			
					SVO:	None		
OPT	72-100301	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Combustion and HP Turbine Module - Introduction Of Weight Reduced Stage 1 Disc					One Time			
					SVO:	None		
OPT	72-100302	1	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - Combustion and HP Turbine Module - Introduction Of Weight Reduced Stage 2 Disc					Unknown			
					SVO:	None		
OPT	72-100303	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Combustion and HP Turbine Module - Introduction Of Weight Reduced Rear Heatshield Assembly					One Time			
					SVO:	None		
OPT	72-100304	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Combustion and HP Turbine Module - Introduction Of Weight Reduced HP Turbine Case Assembly					One Time			
					SVO:	None		
OPT	72-100319	Basic	Complied With	27-Oct-00	0.00	0	4	78592
ENGINE - HP Compressor (HPC) - Introduction Of Stage 6 Blades Which Incorporate A Forged Platform Ramp					One Time			
					SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-100320	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - LP Turbine Module - Introduction Of Weight Reduced LP 1 Blade Dampers					One Time			
					SVO:	None		
OPT	72-100333	Basic	Complied With	27-Oct-00	0.00	0	3	78592
ENGINE - HP Compressor - Introduction Of Stage 10 Blades With Increased Platform Width					One Time			
					SVO:	None		
OPT	72-100336	Basic	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - HP Compressor - Introduction Of Stage 9 Blades With Increased Platform Width					One Time			
					SVO:	None		
OPT	72-100337	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - HP Compressor - Introduction Of Stage 8 Blades With Increased Platform Width And Root Depth					One Time			
					SVO:	None		
OPT	72-100346	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - HP Compressor - Introduction Of Variable Vane Inner Shroud Bushes With Revised Tolerances On Inner And Outer Diameters					One Time			
					SVO:	None		
OPT	72-100353	Basic	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - HP Compressor - Introduction Of Aluminium Alloy Unison Ring Centralisers For Weight Reduction					One Time			
					SVO:	None		
OPT	72-100362	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Intermediate Case Module - Introduction Of A New Low Pressure Shaft Speed Probe Without Fuse Wires					One Time			
					SVO:	None		
OPT	72-100373	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Combustion And Hp Turbine - Introduction Of A Rear Bearing Support Structure (RBSS) Bearing Bore Offset					One Time			
					SVO:	None		
OPT	72-100380	1	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - Combustion And HP Turbine Module - Introduction Of A Weight Reduced Combustion Chamber					Unknown			
					SVO:	None		
OPT	72-100381	Basic	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - EEC Lane A Harness 2a - Introduction Of Revised Harness Length					One Time			
					SVO:	None		
OPT	72-100382	1	Complied With	27-Oct-00	0.00	0	3	78592
ENGINE - LP Turbine - Introduction Of Weight Reduced LP Turbine Stage 1 Shroud Segments And Weight Reduced LP Turbine Case With Improved Surface Protection					Unknown			
					SVO:	None		
OPT	72-100383	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - HP Turbine - Introduction Of Weight-Reduced HP Turbine Stage 2 Nozzle Guide Vanes With Revised Cooling Air Flow Characteristics					One Time			
					SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-100387	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HP Compressor Module - Deletion Of Washers On Flange CB							78592
					One Time		
				SVO:	None		
OPT	72-100401	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - LP Compressor (Fan) Module - Attach Parts And Fittings - Introduction Of A Revised LP Compressor Anti-Score Ring In Corrosion Resistant Steel							78592
					One Time		
				SVO:	None		
OPT	72-100411	Basic	Complied With	27-Oct-00	0.00	0	2
ENGINE - Attaching Parts And Fittings - Introduction Of Weight Reduced Ebu Brackets							78592
					One Time		
				SVO:	None		
OPT	72-100419	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - LP Compressor Blades - Introduction Of Fan Annulus Fillers With Positive Bush Location And Revised Sealing Strips							78592
					Unknown		
					One Time		
				SVO:	None		
OPT	72-100461	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - LP Compressor - Introduction Of Lp Compressor Blades With Revised Trailing Edge, Moment Limits And Definition Of Frequency Limits							78592
					Unknown		
					One Time		
				SVO:	None		
OPT	72-100564	1	Complied With	27-Oct-00	0.00	0	2
ENGINE - Combustion And HP Turbine Module - Removal Of Insulation Strips							78592
					No Action is Required for Prior Revision		
					One Time		
				SVO:	None		
OPT	72-100566	2	Complied With	27-Oct-00	0.00	0	1
ENGINE - HP Compressor Rear Inner Case - Introduction Of A New Abradable Lining Material On The Rotor Path Liners Of Hp Compressor Stage 6							78592
					Unknown		
					One Time		
				SVO:	None		
OPT	72-100621	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HP Compressor Variable Inlet Guide Vane Actuating Mechanism - Introduction Of Reduced Length Variable Stator Vane Actuator (Vsva) Bracket Connecting Dowels							78592
					One Time		
				SVO:	None		
OPT	72-100623	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HP Compressor - Introduction Of Reduced Weight HP Compressor Stage 1 To 6 Rotor Discs Assembly							78592
					One Time		
				SVO:	None		
OPT	72-100635	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HP Compressor Variable Inlet Guide Vane (VIGV) Rings And Seals - Introduction Of A New VIGV Inner Shroud							78592
					One Time		
				SVO:	None		
OPT	72-100671	Basic	Not Complied With				
ENGINE - HPT Blades - Introduction Of Hp Turbine Stage 2 Blade Dampers Which Are Manufactured As A Precision Casting							
					One Time		
				SVO:			
OPT	72-100681	1	Not Complied With				
ENGINE - LP Compressor Intake Rotating Fairing - Introduction Of Revised Nose Cone Assembly							
					Unknown		
					One Time		
				SVO:			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-100686	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - NL Speed Probe Harness And Accessories - Reduced Number Of Speed Probe Washers							78592
					One Time		
				SVO:	None		
OPT	72-100704	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - Combustion Inner Case And Vanes - Introduction Of Compressor Outlet Guide Vanes (OGV)/ Diffuser Case With Improved Air Flow Characteristics							78592
					One Time		
				SVO:	None		
OPT	72-100720	1	Complied With	27-Oct-00	0.00	0	2
ENGINE - HP Compressor Blades - Introduction Of Revised Stages 6 To 10 Blade Platform Gaps							78592
					Unknown		
					One Time		
				SVO:	None		
OPT	72-100721	1	Not Complied With				
ENGINE - Combustion And HP Turbine Module - Introduction Of Re-Identified HPT Stage 1 Discs							
					Unknown		
					One Time		
				SVO:			
OPT	72-100733	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - LPC Front And Rear (No. 1, 2 and 3) Bearing And Support - Introduction Of Alternative Squeeze Film Piston Rings							78592
					One Time		
				SVO:	None		
OPT	72-100736	Basic	Not Applicable				
ENGINE - Accessory Gearbox - Introduction Of Alternative Obturator Plate Manufactured From A Different Material							23501
					One Time		
OPT	72-100770	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - Accessory Gearbox - Introduction Of Shot Peened Gears							78592
					No Action is Required for Prior Revision		
					One Time		
				SVO:	None		
OPT	72-100785	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HP Turbine - Introduction Of Decreased Cold Build Clearance On Stage 1 HP Turbine And Deletion Of Dry Film Lubricant							78592
					One Time		
				SVO:	None		
OPT	72-100805	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - HP compressor - introduction of new procedure for tip grinding of hP compressor vanes and in-service rotor blade numbering procedure							78592
					Unknown		
					One Time		
				SVO:	None		
OPT	72-100812	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HPC VIGV Actuating Mechanism - Introduction Of A VIGV Inner Unison Ring With Improved Corrosion Resistance							78592
					One Time		
				SVO:	None		
OPT	72-100813	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HPC VIGV Actuating Mechanism - Introduction Of A VSV Stage 1 Unison Ring With Improved Corrosion Resistance							78592
					One Time		
				SVO:	None		
OPT	72-100814	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HPC VIGV Actuating Mechanism - Introduction Of A VSV Stage 2 Unison Ring With Improved Corrosion Resistance							78592
					One Time		
				SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	72-100815	Basic	Complied With	27-Oct-00	0.00	0	3	78592
ENGINE - HPC VIGV Actuating Mechanism - Introduction Of A VSV Stage 3 Unison Ring With Improved Corrosion Resistance					One Time			
					SVO:	None		
OPT	72-100818	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - LP Compressor Rotor Shaft - Introduction Of Fan Shaft Assembly With Revised Material Phonic Wheel					One Time			
					SVO:	None		
OPT	72-100840	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Turbine Rotor Disks - Introduction Of A Revised Manufacturing Process For HPT Stage 1 Disks					One Time			
					SVO:	None		
OPT	72-100848	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Accessory Gearbox - Introduction Of An Accessory Gearbox With All Gears Shot Peened On The External Surface					One Time			
					SVO:	None		
OPT	72-100859	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - LPC Rear (No. 2) Bearing Assembly Front Panel - Introduction Of Revised Material Speed Probe Support Bracket					One Time			
					SVO:	None		
OPT	72-100865	Basic	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - Accessory Gearbox - Introduction Of A New Standard Of Insert In The Hand Crank Flange Of The Breather Cover					One Time			
					SVO:	None		
OPT	72-100867	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Accessory Gearbox - Changes To The Contour Of The Gearbox Main Housing					One Time			
					SVO:	None		
OPT	72-100899	1	Not Applicable					23501
ENGINE - Accessory Gearbox - Introduction Of Thinner Adjusting Shims At Bevel Gear Line 1 And 2					Unknown			
					One Time			
OPT	72-100901	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - HPC Rotor Hydraulic Seal - Introduction Of An HP Compressor Hydraulic Seal Assembly With Increased Clearance Between The Seal An The LP Turbine Shaft					One Time			
					SVO:	None		
OPT	72-100902	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - LPC Phonic Wheel - Introduction Of A Rear Inner Bearing Assembly With Increased Clearance Between The Bearing Inner Race And The LP Turbine Shaft					One Time			
					SVO:	None		
OPT	72-100903	Basic	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE - HP Turbine Rotor Shaft And Number 4 Bearing - Introduction Of An Abradable Lining With Increased Corrosion Resistance					One Time			
					SVO:	None		
OPT	72-100913	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE - Accessory Gearbox - Introduction Of Alternative Washers Made From A Different Material					One Time			
					SVO:	None		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT 72-100914	1	Not Complied With				
ENGINE - High Pressure (HP) Turbine Blades - Introduction Of A New Procedure For Manufacture Of The HP Turbine Stage 2 Blades				Unknown		
				One Time		
				SVO:		
OPT 72-100952	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - LP Turbine Fairings - Introduction Of LP Turbine Fairings With Increased Width Relief Slots				Unknown		
				One Time		
				SVO:	None	
OPT 72-100978	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - HP Compressor - Introduction Of Decreased Cold Build Tip Clearances For The HP Compressor Stages 5, 6, 7 And 9 Stator Vanes				Unknown		
				One Time		
				SVO:	None	
OPT 72-100981	1	Not Complied With				
ENGINE - LP Compressor - Case - Introduction Of Revised Fan Track Liner And Ice Impact Panel Adhesive And Filler				Unknown		
				One Time		
				SVO:		
OPT 72-100985	Basic	Complied With	27-Oct-00	0.00	0	2
ENGINE - HP Compressor Blades - Removal Of The HP Compressor Stages 1, 2 And 3 Rotor Blade Underplatform Strip Seals				Unknown		
				One Time		
				SVO:	None	
OPT 72-101006	Basic	Not Complied With				
ENGINE - Combustion Fairings - Introduction Of New Fasteners For Combustion Centre Core Fairings And Lp Turbine Diaphragms				Unknown		
				One Time		
				SVO:		
OPT 72-101019	Basic	Complied With	27-Oct-00	0.00	0	2
ENGINE - LPC Bearing Seals - Introduction Of New Internal Gearbox Forward Air Seal Piston Ring Seal Manufactured By A New Supplier				Unknown		
				One Time		
				SVO:	None	
OPT 72-101032	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - Accessory Gearbox Module Attach Parts And Fittings - Introduction Of A New Material For Mount Bushes				Unknown		
				One Time		
				SVO:	None	
OPT 72-101057	1	Complied With	27-Oct-00	0.00	0	3
ENGINE - Accessory Gearbox - Introduction Of Changes Because Of A Supplier Transfer				Unknown		
				One Time		
				SVO:	None	
OPT 72-101060	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - Compressor Intermediate Case And Fittings - Introduction Of A New Engine Name Plate				Unknown		
				One Time		
				SVO:	None	
OPT 72-101068	Basic	Not Complied With				
ENGINE - HP Compressor - Introduction Of Decreased Cold Build Tip Clearances For HP Compressor Rotor Blades And Stator Vanes				Unknown		
				One Time		
				SVO:		
OPT 72-101069	Basic	Complied With	27-Oct-00	0.00	0	1
ENGINE - HPC Variable Guide Vane (VIGV) Actuating Mechanism - Introduction Of Nut Retainers With Improved Features For Easier Assembly Of The Unison Rings				Unknown		
				One Time		
				SVO:	None	

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101088	Basic	Not Complied With				
ENGINE - LPC Stator Vanes - Introduction Of An Engine Section Stator (ESS) With A New Filler Material For The Platform Weld Groove					One Time		
					SVO:		
OPT	72-101090	1	Complied With	27-Oct-00	0.00	0	1
ENGINE - Accessory Gearbox Module - Introduction Of A New Identification Plate					No Action is Required for Prior Revision		
					One Time		
					SVO:	None	
OPT	72-101091	Basic	Not Complied With				
ENGINE - HPT 1 NGV - Introduction Of Hp Turbine Stage 1 Nozzle Guide Vanes With New Film Cooling Hole Configuration					One Time		
					SVO:		
OPT	72-101102	Basic	Not Complied With				
ENGINE - HPC Rotor Rear Disks - Introduction Of A New Hp Compressor Stage 7 To 10 Rotor Assembly					One Time		
					SVO:		
OPT	72-101103	Basic	Not Complied With				
ENGINE - HPC Rotor Front Disks - Introduction Of A New HP Compressor Stage 1 To 6 Rotor Assembly					One Time		
					SVO:		
OPT	72-101114	4	Complied With	27-Oct-00	0.00	0	2
ENGINE - BYPASS DUCT - Introduction Of A Bypass Duct With New Inserts For Installation Of A Fuel Return To Tank Valve And For A Repositioned LP Fuel Switch					Unknown		
					One Time		
					SVO:	None	
OPT	72-101117	1	Not Complied With				
ENGINE - HPT Blades - Introduction Of HP Turbine Stage 1 Blades With A New Film Cooling Hole Configuration					One Time		
					SVO:		
OPT	72-101144	Basic	Not Complied With				
ENGINE - Combustion Inner Case And Vanes - Introduction Of A New Combustion Inner Front Casing					One Time		
					SVO:		
OPT	72-101150	Basic	Not Complied With				
ENGINE - NL Speed Probes - Introduction Of Lp Compressor Trim Balance And Speed Probes Which Are Made From A Different Material					One Time		
					SVO:		
OPT	72-101157	Basic	Not Complied With				
ENGINE - Turbine Exhaust Supports - Introduction Of New Rear Mount Support Struts With A Different Coating					One Time		
					SVO:		
OPT	72-101173	Basic	Not Complied With				
Low Pressure/High Pressure Turbine Stator Retainers/Seals - Intro of A New Rear Bearing Support Structure Vent Duct, Rear Heat Shield and LP Turbine Seal Carrier					One Time		
					SVO:		
OPT	72-101174	Basic	Not Complied With				
Combustion Fairings - Introduction Of A Left Hand Lower Combustion Fairing With A Strengthened Pressure Relief Door					One Time		
					SVO:		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101175	Basic	Not Complied With				
LPC Exit Guide Stator Vanes - Introduction of a New Part Number for the Aluminium Outlet Guide Vane (OGV) Assembly With Changed Classification					One Time		
SVO:							
OPT	72-101177	1	Not Complied With				
ENGINE - Combustion Outer Case - Introduction Of A New Combustion Chamber Outer Casing					Unknown		
SVO:							
OPT	72-101179	1	Complied With	27-Oct-00	0.00	0	1
Accessory Gearbox Module - Changes To Oil Distributors, Plugs, O-Rings, Inserts And Retaining Rings					Unknown		
SVO:					None		
OPT	72-101180	Basic	Not Complied With				
HPC VIGV And Stages 1 - 4 Stator Vanes - Introduction Of A New Variable Inlet Guide Vane (VIGV) Assembly Which Is Decreased In Weight					One Time		
SVO:							
OPT	72-101181	Basic	Not Complied With				
HPC VIGV And Stages 1 - 4 Stator Vanes - Introduction Of A New Stage 1 Vane Assembly Which Is Decreased In Weight					One Time		
SVO:							
OPT	72-101190	Basic	Complied With	27-Oct-00	0.00	0	2
Accessory Gearbox Module - Introduction Of New Accessory Gearbox Line 1 And Line 2 Bevel Gears Which Are Manufactured By A New Supplier					One Time		
SVO:					None		
OPT	72-101193	1	Not Complied With				
High Pressure Compressor (Hpc) Front Case - Introduction Of A New Hpc Front Case					Unknown		
SVO:							
OPT	72-101195	1	Not Complied With				
Compressor Intermediate Case And Fittings - Introduction Of An Intermediate Case Manufactured From A New Casting					Action is Required for Prior Revision		
SVO:							
OPT	72-101197	1	Not Complied With				
Accessory Gearbox Module - Deletion Of The Fire Shield Assembly					One Time		
SVO:							
OPT	72-101203	1	Not Complied With				
High Pressure Compressor (HPC) Variable Inlet Guide Vanes (VIGV) Actuating Mechanism - Introduction Of New HPC Levers With Changed Tolerances					Unknown		
SVO:							
OPT	72-101204	Basic	Not Complied With				
Combustion Rear Inner Case - Introduction Of New Front And Rear Combustion Inner Casings Which Are Decreased In Weight					One Time		
SVO:							
OPT	72-101205	Basic	Not Complied With				
HPT1 Nozzle Guide Seals - Introduction Of A New Preswirl Nozzle With A Decreased Cooling Air Flow To The Hp 1 Turbine Rotor Disc And Blades					One Time		
SVO:							

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101216	Basic	Not Complied With				
Compressor Intermediate Case And Fittings - Introduction Of A New Engine Name Plate						One Time	
					SVO:		
OPT	72-101222	Basic	Not Complied With				
Compressor Intermediate Case And Fittings - Introduction Of New Build Instructions To Decrease High Pressure (HP) Vibration Levels						One Time	
					SVO:		
OPT	72-101246	1	Not Complied With				
Low Pressure (LP) Compressor Disc - Introduction Of A New Fan Disc Design For Life Enhancement					No Action is Required for Prior Revision		
					One Time		
					SVO:		
OPT	72-101252	Basic	Not Complied With				
Combustion Liner - Introduction Of A New Combustor Heat Shield						One Time	
					SVO:		
OPT	72-101254	Basic	Not Complied With				
Accessory Gearbox Module - Introduction Of Changes To The Manufacturing Procedure For The Accessory Gearbox Line 1 And Line 2 Bevel Gears						One Time	
					SVO:		
OPT	72-101258	1	Not Complied With				
ENGINE - LP Compressor Case - Introduction Of A Lp Compressor Case Which Is Made From A Forging					No Action is Required for Prior Revision		
					One Time		
					SVO:		
OPT	72-101260	1	Not Complied With				
HPT Rotor Shaft And (No. 4) Bearing - Introduction Of An Hp Turbine Stub Shaft Which Is Decreased In Weight						One Time	
					SVO:		
OPT	72-101275	Basic	Not Complied With				
Accessory Gearbox Module - Introduction Of An Accessory Gearbox Main Housing With An Improved Manufacturing Procedure						One Time	
					SVO:		
OPT	72-101285	Basic	Not Complied With				
Accessory Gearbox Module - Introduction Of A New Accessory Gearbox Input Housing And Adjusting Shims						One Time	
					SVO:		
OPT	72-101286	Basic	Not Complied With				
Bypass Duct - Introduction Of Bypass Duct Access Covers With Titanium Outer Skins						One Time	
					SVO:		
OPT	72-101293	Basic	Not Complied With				
Accessory Gearbox - Removal Inspection And Replacement Of Line Number 12 (Quick Interim Solution Std) Bearing Component						One Time	
					SVO:		
OPT	72-101326	1	Not Complied With				
Accessory Gearbox Module - Intro of A New Self Locking Nut For The Accessory Gearbox Line Number 9 Breather Shaft					No Action is Required for Prior Revision		
					One Time		
					SVO:		

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101328	Basic	Not Complied With			
HPT 2 Liners - Introduction Of New Hp Turbine Stage 2 Liners					One Time	
				SVO:		
OPT	72-101331	Basic	Not Complied With			
LPT Case - Introduction Of Decreased Shroud Tip Clearances Between The LP Turbine Stage 1 And 2 Rotor Blades And Their Related Shroud Segments					One Time	
				SVO:		
OPT	72-101333	Basic	Not Complied With			
HPT Rotor Discs - Introduction Of A New Standard Of Curvic Ring					One Time	
				SVO:		
OPT	72-101349	Basic	Not Complied With			
LPT Fuel Shut-Off Cable And Fittings - Introduction Of A New Fuel Shut-Off (FSO) Cable With Brazed-On Clips					One Time	
				SVO:		
OPT	72-101351	1	Not Complied With			
ENGINE - Accessory Gearbox Module - Introduction Of An Alternative Line 9 Impeller Shaft With A New External Thread Diameter Tolerance, New Identity Markings And An Alternative Material					Unknown	
					One Time	
				SVO:		
OPT	72-101369	Basic	Not Complied With			
ENGINE - High Pressure (HP) Compressor Blades - Introduction Of New HP Compressor Stage 5 And 6 Blades Made From A New Material					One Time	
				SVO:		
OPT	72-101382	Basic	Not Complied With			
ENGINE - HPC Rotor Rear Disks - Rework Of In Service Hp Compressor Stage 7 To 10 Rotor Assemblies By Increasing The Thickness Of The Stage 7 To 9 Abrasive Liners					One Time	
				SVO:		
OPT	72-101395	Basic	Not Complied With			
ENGINE - LP Compressor Blades - Introduction Of A Metco 58 Coating On The Lp Compressor Blades					One Time	
				SVO:		
OPT	72-101416	1	Not Complied With			
ENGINE - Accessory Gearbox Module - Introduction Of A New Accessory Gearbox Line 12 Spacer					Unknown	
					One Time	
				SVO:		
OPT	72-101417	Basic	Not Complied With			
ENGINE - Accessory Gearbox Module - Introduction Of A New Accessory Gearbox Line 12 Gear Shaft					One Time	
				SVO:		
OPT	72-101421	Basic	Not Complied With			
ENGINE - Low Pressure (LP) Turbine Stage 1 Nozzle Guide Seals - Introduction Of A New Rear Bearing Support Structure (RBSS) Vent Duct Made From A Forging					One Time	
				SVO:		
OPT	72-101431	Basic	Not Complied With			
ENGINE - high pressure (HP) turbine stage 1 nozzle guide seals - introduction of a new one piece preswirl nozzle and web seal assembly					One Time	
				SVO:		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101436	2	Not Complied With				
ENGINE - Low Pressure (LP) Exit Guide Stator Vanes - Fan Outlet Guide Vane (OGV) Re-Sourcing					No Action is Required for Prior Revision		
					One Time		
					SVO:		
OPT	72-101453	1	Not Complied With				
ENGINE - Low Pressure (LP) Compressor Stator Vanes - Introduction Of A Fully Machined Engine Section Stator (ESS) Blade Integrated Ring (BLING)					No Action is Required for Prior Revision		
					One Time		
					SVO:		
OPT	72-101454	Basic	Not Complied With				
ENGINE - High Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction Of A New Material For The Hp Turbine Support Ring					One Time		
					SVO:		
OPT	72-101456	Basic	Not Complied With				
ENGINE - Low Pressure (LP) Turbine Shut Off Pawl Carrier - Deletion Of An Unused Trim Balance Feature On The Pawl Carrier					One Time		
					SVO:		
OPT	72-101457	Basic	Not Complied With				
ENGINE - High Pressure (HP) Turbine Stage 2 Nozzle Guide Seals - Introduction Of A New Material For The Hp Turbine Rim Seal					One Time		
					SVO:		
OPT	72-101461	Basic	Not Complied With				
ENGINE - Combustion Fairings - Introduction Of A New Core Fairing With Blow Open Door Removed					One Time		
					SVO:		
OPT	72-101463	Basic	Not Complied With				
ENGINE - High Pressure (HP) Compressor Rear Inner Case - Introduction Of A New Stage 5 To 10 Rear Inner Case					One Time		
					SVO:		
OPT	72-101469	1	Not Complied With				
ENGINE - High Pressure (HP) Compressor Vortex Reducer - Introduction Of A New Forging Material For The Hp Compressor Vortex Reducer Ring					No Action is Required for Prior Revision		
					One Time		
					SVO:		
OPT	72-101476	2	Not Complied With				
ENGINE - Combustion Liner - Introduction Of A New Combustion Chamber Without Cooling Ribs					No Action is Required for Prior Revision		
					One Time		
					SVO:		
OPT	72-101490	Basic	Not Complied With				
ENGINE - Internal Gearbox Drive-Driven Assembly - Introduction Of A New Radial Drive Shaft (RDS) Lower Support Housing (LSH)					One Time		
					SVO:		
OPT	72-101492	Basic	Not Complied With				
ENGINE - Bypass Duct - Introduction Of New Intrascope Blanks					One Time		
					SVO:		
OPT	72-101493	Basic	Not Complied With				
ENGINE - High Pressure (HP) Compressor Rear Inner Case - Deletion Of The HP Compressor Stage 5 And Stage 7 To 8 Heat-Shields					One Time		
					SVO:		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101494	Basic	Complied With	18-Aug-06	1552.40	817	1
ENGINE - Low Pressure (LP) Compressor Rotor Disc - Introduction Of A Laser Shock Peened (LSP) LP Compressor Rotor Disc Reworked From A Lightweight Disc:					One Time		78592
					SVO:	None	
OPT	72-101500	Basic	Not Complied With				
ENGINE - Accessory Gearbox Module - Introduction Of A New Accessory Gearbox Main Housing Assembly					One Time		
					SVO:		
OPT	72-101519	Basic	Not Complied With				
ENGINE - Accessory Gearbox Module - Introduction Of Minor Configuration Amendments To Correct The Main Housing Assembly Breakdown Definition					One Time		
					SVO:		
OPT	72-101522	Basic	Not Complied With				
ENGINE - Accessory Gearbox Module - Introduction Of A New Method Of Manufacture For Accessory Gearbox Components					One Time		
					SVO:		
OPT	72-101525	Basic	Not Complied With				
Intermediate Case Module - Introduction Of New And Re-Identified Internal Gearbox Components Because Of Design Responsibility Change					One Time		
					SVO:		
OPT	72-101526	Basic	Not Complied With				
Low Pressure (LP) Turbine Module Attach Parts And Fittings - Introduction of a new LP turbine axial setting procedure with an increased range of adjusting rings					One Time		
					SVO:		
OPT	72-101527	Basic	Not Complied With				
Intermediate Case Module Attach Parts And Fittings - Introduction Of A New Air Turbine Starter Bracket Assembly					One Time		
					SVO:		
OPT	72-101531	Basic	Not Complied With				
Accessory Gearbox Module - Introduction Of New Manufacturing Procedures For Accessory Gearbox Components					One Time		
					SVO:		
OPT	72-101538	Basic	Not Complied With				
High Pressure (HP) Compressor Rear Inner Case - Introduction Of A Different Standard Of Hp Compressor Rear Inner Cases Stages 5 To 10					One Time		
					SVO:		
OPT	72-101540	4	Not Complied With				
Exhaust Case - Introduction Of An Outlet Guide Vane (OGV) Housing Assembly Made From A Different Material					No Action is Required for Prior Revision		
					One Time		
					SVO:		
OPT	72-101548	Basic	Not Complied With				
Low Pressure Compressor Case - Introduction of A New Lp Compressor Case With New Improved Sealing Of The Rear Panel					One Time		
					SVO:		
OPT	72-101549	Basic	Not Applicable				
Low Pressure (LP) Compressor Blades - Rework Of In-Service Lp Compressor Blades To Apply Metco 58 Coating On The Blade Root Flank					One Time		23501
					SVO:		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101551	Basic	Not Complied With			
Accessory Gearbox Module - Deletion Of Breather Filter And Changes To Breather Cover, Tank Covers And Obturator Plate				One Time		
				SVO:		
OPT	72-101573	Basic	Not Complied With			
High Pressure (HP) Compressor - Increased Tip Clearance For Hp Compressor Stage 4 Stator Vanes				One Time		
				SVO:		
OPT	72-101577	Basic	Not Complied With			
Bypass Duct Attaching Parts And Fittings - Introduction Of New Bypass Duct Front And Rear Load Spreader Plate Assemblies				One Time		
				SVO:		
OPT	72-101584	Basic	Not Complied With			
ENGINE - ACCESSORY GEARBOX MODULE - DELETION OF BLACK OXIDE TREATMENT FROM THE LINE 1 BEVEL GEAR ASSEMBLY				One Time		
				SVO:		
OPT	72-101589	Basic	Not Applicable			
Accessory Gearbox Module - Introduction Of An Accessory Gearbox Main Housing Made From Aluminum				One Time		
				SVO:		
OPT	72-101604	1	Not Complied With			
High Pressure (HP) Compressor Blades - Introduction Of Hp Compressor Stage 1 Blades With A Thicker Leading Edge Contour				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	72-101618	Basic	Not Complied With			
Accessory Gearbox Module - Intro of An Accessory Gearbox Oil Tank Oil Fill Instruction Label Suitable For Use With An Aluminum Accessory Gearbox Main Housing				One Time		
				SVO:		
OPT	72-101663	Basic	Not Complied With			
Engine - Internal Gearbox Drive-Driven Assembly And Low Pressure (LP) Compressor/Internal Gearbox Oil Distribution Tubes - Introduction Of Revised Oil Jet Housings				One Time		
				SVO:		
OPT	72-101664	2	Not Complied With			
Engine - Internal Gearbox Drive-Driven Assembly - Introduction Of A New No.2 Bearing Support Housing				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	72-101699	Basic	Not Complied With			
ENGINE - LOW PRESSURE (LP) COMPRESSOR BLADES - INTRODUCTION OF A NEW LP COMPRESSOR ANNULUS FILLER WITH AN INTEGRAL HOOK DESIGN				One Time		
				SVO:		
OPT	72-101728	Basic	Not Complied With			
Engine - High Pressure (HP) Compressor Variable Inlet Guide Vane (VIGV) Actuating Rings And Levers - Introduction Of A New Mounting Bracket Assembly				One Time		
				SVO:		
OPT	72-101731	Basic	Not Complied With			
Engine - Bypass Service Fairing - Introduction Of Alternative Splitter Fairing Assembly Rivets				One Time		
				SVO:		

23501

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101734	1	Not Complied With			
Engine - High Pressure (HP) Compressor Variable Inlet Guide Vane (VIGV) Actuating Rings And Levers - Introduction Of Changes to the HP Compressor Variable Stator Vane (VSV) System Components				Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	72-101774	Basic	Not Complied With			
Engine - Core Engine Fairings - Introduction Of A New Standard Of Core Engine Fairings				One Time		
				SVO:		
				OPT	72-101805	4
Engine - Accessory Gearbox Module - Introduction of a New Standard of Pressure Relief Valve (PRV)				Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	72-101813	Basic	Not Complied With			
Engine - High Pressure (HP) Turbine Stage 1 Liner - Introduction of New HP Turbine Stage 1 Liner Segments with an Increased Honeycomb Area				One Time		
				SVO:		
				OPT	72-101817	1
Engine - Accessory Gearbox Module - Reconfiguration Of The Vespel Couplings And The Retaining Rings Used For Installation Of The Fuel Pump And Oil Pump As Non-Modular Parts				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	72-101837	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) TURBINE ROTOR DISCS - INTRODUCTION OF AN HP TURBINE STAGE 1 DISC MADE FROM A DIFFERENT MATERIAL				One Time		
				SVO:		
				OPT	72-101855	Basic
Engine - High Pressure (HP) Compressor Front Case - Introduction of an Alternative HP Compressor Front Case Assembly				One Time		
				SVO:		
				OPT	72-101858	1
Engine - High Pressure (HP) Compressor Rear Rotor Discs - Introduction of a HP Compressor Stages 7 to 10 Rotor Disc Assembly with Revised Liner Coating				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	72-101880	Basic	Not Complied With			
Engine - Bypass Duct - Introduction of a Weight Reduced Bypass Duct Assembly				One Time		
				SVO:		
				OPT	72-101881	Basic
Engine - Accessory Gearbox Module - Introduction of an Alternative Pressure Relief Valve (PRV)				One Time		
				SVO:		
				OPT	72-101884	Basic
Engine - High Pressure (HP) Compressor Rear Outer Case - Introduction of an Alternative HP Compressor Rear Outer Case Assembly				One Time		
				SVO:		
				OPT	72-101887	Basic
Engine - High Pressure (HP) Compressor Module - Introduction of Increased Tip Clearances for the HP Compressor Stages 6 to 9 Stator Vanes				One Time		
				SVO:		

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101888	Basic	Not Complied With			
Engine - Accessory Gearbox Module - Introduction of a New Accessory Gearbox Main Housing with a Revised Pressure Relief Valve (PRV) Port					One Time	
				SVO:		
OPT	72-101890	3	Not Applicable			
Engine - Accessory Gearbox Module - Introduction of a Redesigned Gear Line 12 Assembly which is Balanced Including the Permanent Magnetic Alternator (PMA) Rotar					No Action is Required for Prior Revision	23501
					One Time	
OPT	72-101893	1	Not Complied With			
Engine - Low Pressure (LP) Compressor Case - Introduction of a Revised LP Compressor Case With an Improved Fan Track Liner					No Action is Required for Prior Revision	
					One Time	
				SVO:		
OPT	72-101895	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) COMPRESSOR FAIRINGS - INTRODUCTION OF A NEW FAIRING PANEL (CHANNEL) WITH ADJUSTED DIMENSIONS AND DELET					One Time	
				SVO:		
OPT	72-101897	Basic	Not Complied With			
Engine - High Pressure (HP) Compressor Blades - Introduction of an Alternative Standard of HP Compressor Stage 1 Blade					No Action is Required for Prior Revision	
					One Time	
				SVO:		
OPT	72-101901	1	Not Complied With			
Engine - High Pressure (HP) Compressor VIGV and Stages 1 to 4 Stator Vanes - Introduction of Alternative HP Compressor Variable Inlet Guide Vanes (VIGV) and HP Compressor Stages 1 to 3 Variable Stator Vanes (VSV) With Helicoil Inserts					Action is Required for Prior Revision	
					One Time	
				SVO:		
OPT	72-101908	Basic	Not Complied With			
Engine - High Pressure (HP) Compressor Front Bearing And Support - Introduction of a New HP Compressor No.3 Bearing Assembly with a Decreased Outer Diameter to Provide an Increased Squeeze Film Damper Gap					Unknown	
					One Time	
				SVO:		
OPT	72-101909	Basic	Not Complied With			
Engine - Turbine Exhaust Supports - Introduction of Alternative Rear Mount Support Struts Made From a Different Material					Unknown	
					One Time	
				SVO:		
OPT	72-101916	Basic	Not Complied With			
Engine - NI Speed Probe Harness and Accessories - Introduction of a Revised NI Speed Probe Harness Assembly					Unknown	
					One Time	
				SVO:		
OPT	72-101917	Basic	Not Complied With			
ENGINE - INTERNAL GEARBOX DRIVE-DRIVEN ASSEMBLY - INTRODUCTION OF ALTERNATIVE BEARING ASSEMBLIES FOR THE RADIAL DRIVE SHAFT (RDS)					One Time	
				SVO:		
OPT	72-101922	Basic	Not Complied With			
Engine - Internal Gearbox Drive-Driven Assembly - Introduction of a New Alternative Lock Nut Assembly Made from a Different Material					Unknown	
					One Time	
				SVO:		
OPT	72-101931	1	Not Complied With			
ENGINE - COMPRESSOR INTERMEDIATE CASE AND FITTINGS - INTRODUCTION OF FOUR ADDITIONAL SPACERS BELOW THE ENGINE NAME PLATE MOUNTING BRA					No Action is Required for Prior Revision	
					One Time	
				SVO:		

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101931	1	Not Complied With			
ENGINE - COMPRESSOR INTERMEDIATE CASE AND FITTINGS - INTRODUCTION OF FOUR ADDITIONAL SPACERS BELOW THE ENGINE NAME PLATE MOUNTING BRACKET				No Action is Required for Prior Revision One Time SVO:		
OPT	72-101933	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) COMPRESSOR BLADES - INTRODUCTION OF ALTERNATIVE HP COMPRESSOR STAGES 7 TO 10 BLADES WITH REVISED LEAD				One Time SVO:		
OPT	72-101934	1	Not Complied With			
ENGINE - HIGH PRESSURE (HP) COMPRESSOR VARIABLE INLET GUIDE VANES (VIGV) AND STAGES 1 TO 4 STATOR VANES AND HP COMPRESSOR STAGE 5 ONW				No Action is Required for Prior Revision One Time SVO:		
OPT	72-101937	Basic	Not Complied With			
ENGINE - INTERNAL GEARBOX DRIVE-DRIVEN ASSEMBLY - DELETION OF THE BEVEL WHEEL SHIELD FROM THE INTERNAL GEARBOX				One Time SVO:		
OPT	72-101939	Basic	Not Complied With			
ENGINE - LOW PRESSURE (LP) COMPRESSOR STATIC AND BEARING SEALS - INTRODUCTION OF AN INTEGRATED INTERNAL GEARBOX FRONT BUFFER SEAL ASS				One Time SVO:		
OPT	72-101940	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) COMPRESSOR BLADES - INTRODUCTION OF ALTERNATIVE HP COMPRESSOR STAGES 2 TO 6 BLADES WITH REVISED LEAD				One Time SVO:		
OPT	72-101946	Basic	Not Complied With			
ENGINE - LOW PRESSURE (LP) TURBINE ROTOR SHAFT - INTRODUCTION OF AN ALTERNATIVE LP TURBINE SHAFT				One Time SVO:		
OPT	72-101947	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) COMPRESSOR VIGV AND STAGES 1 TO 4 STATOR VANES - INTRODUCTION OF ALTERNATIVE HP COMPRESSOR VARIABLE INLET GUIDE VANE (VIGV) ASSEMBLIES AND HP COMPRESSOR STAGES 1 TO 3 VARIABLE				One Time SVO:		
OPT	72-101949	Basic	Not Complied With			
ENGINE - COMBUSTION FRONT INNER CASE AND VANES - INTRODUCTION OF AN ALTERNATIVE COMBUSTION FRONT INNER CASING				One Time SVO:		
OPT	72-101952	Basic	Not Complied With			
ENGINE - LOW PRESSURE (LP) COMPRESSOR ROTOR DISC - INTRODUCTION OF AN LP COMPRESSOR ROTOR DISC PRODUCED IN ACCORDANCE WITH A DIFFERENT				One Time SVO:		
OPT	72-101953	Basic	Not Applicable			
ENGINE - HIGH PRESSURE (HP) TURBINE BLADES - INTRODUCTION OF AN INSTRUCTION FOR MATCHED TIP GRINDING OF THE HP TURBINE STAGE 2 BLADE				One Time		
OPT	72-101959	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) TURBINE CASE - INTRODUCTION OF A NEW HP TURBINE CASE ASSEMBLY WITH A MODIFIED FRONT HOOK TO AXIALLY POSITION				One Time SVO:		

23501

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	72-101960	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) TURBINE STAGE 2 ONWARD NOZZLE GUIDE VANES (NGV) AND LINERS - INTRODUCTION OF MODIFIED HP TURBINE STAGE 2					One Time	
				SVO:		
OPT	72-101964	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) TURBINE CASE IMPINGEMENT COOLING MANIFOLD, LOW PRESSURE (LP) TURBINE FAIRINGS AND BYPASS DUCT - INTRODUCTION					One Time	
				SVO:		
OPT	72-101969	Basic	Not Complied With			
ENGINE - LOW PRESSURE (LP) COMPRESSOR ROTOR SHAFT - INTRODUCTION OF A NEW FAN SHAFT ASSEMBLY WITH AN ADDITIONAL INSPECTION METHOD DURING THE MANUFACTURING PROCESS					One Time	
				SVO:		
OPT	72-101971	Basic	Not Complied With			
ENGINE - HIGH PRESSURE (HP) TURBINE STAGE 1 LINER - INTRODUCTION OF NEW HP TURBINE STAGE 1 LINER SEGMENTS MANUFACTURED IN ACCORDANC					One Time	
				SVO:		
OPT	72-102038	Basic	Not Complied With			
ENGINE - LOW PRESSURE (LP) COMPRESSOR/INTERNAL GEARBOX AIR DISTRIBUTION TUBES - INTRODUCTION OF A NEW AIR MANIFOLD HOUSING MADE FROM A DIFFERENT MATERIAL					One Time	
				SVO:		
OPT	72-102098	Basic	Not Complied With			
ENGINE - ACCESSORY GEARBOX MODULE - INTRODUCTION OF ALTERNATIVE DRAIN PLUGS AT THE ENGINE OIL TANK DRAIN LOCATION OF THE ACCESSORY GEARBOX					One Time	
				SVO:		
OPT	72-102102	Basic	Not Complied With			
ENGINE - COMPRESSOR INTERMEDIATE CASE AND FITTINGS - INTRODUCTION OF AN INTERMEDIATE CASE WITH ALTERNATIVE BUSHES MADE FROM A DIFFERENT					One Time	
				SVO:		
OPT	72-900418	Basic	Not Complied With			
Accessory Gearbox Module - Replacement of Seal Rings And Application of Additional Sealant to Correct In-Service Oil Leaks on Accessory Gearbox.					One Time	
				SVO:		
OPT	72-900500	2	Not Applicable			
Internal Gearbox Drive-Driven Assembly - Removal And Installation Of The No.2 Bearing Support Housing - Non-Modification Service Bulletin					No Action is Required for Prior Revision	
					One Time	
						23501
OPT	72-900526	1	Not Complied With			
Accessory Gearbox Module - Inspection By Carrying Out A Pre-Load Measurement Of The Accessory Gearbox Line 12.					No Action is Required for Prior Revision	
					One Time	
				SVO:		
OPT	72-900580	1	Not Complied With			
ENGINE - ACCESSORY GEARBOX MODULE - REPLACEMENT OF THE OIL FILLER ASSEMBLY - NON-MODIFICATION SERVICE BULLETIN					No Action is Required for Prior Revision	
					One Time	
				SVO:		
OPT	73-100363	Basic	Complied With	27-Oct-00	0.00	0
Fuel and Control- Fuel Metering Unit (FMU) - Introduction Of A New Optimised Fuel Metering Unit						1
					One Time	
				SVO:	None	
						78592

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	73-100459	1	Complied With	27-Oct-00	0.00	0	1	78592
Fuel and Control- Fuel Spray Nozzles - Introduction Of A Fuel Spray Nozzle Assembly With Modified Internal Parts					Unknown			
					One Time			
					SVO:	None		
OPT	73-100505	Basic	Not Complied With					
Fuel and Control - Engine Electronic Controller (EEC) - Introduction Of An Alternative Material For The Eec Anti-Vibration Mounts					Unknown			
					One Time			
					SVO:			
OPT	73-100596	Basic	Complied With	27-Oct-00	0.00	0	1	78592
Fuel and Control - Engine Electronic Control (EEC) - Introduction Of Improved EEC Firebox Handling Access					Unknown			
					One Time			
					SVO:	None		
OPT	73-100676	Basic	Not Complied With					
Fuel and Control - Fuel Metering Unit - Removal Of The Spill Diverter Valve					Unknown			
					One Time			
					SVO:			
OPT	73-100689	Basic	Complied With	27-Oct-00	0.00	0	1	78592
Fuel and Control - HP Fuel Filter - Introduction Of Improved Removal / Installation Features					Unknown			
					One Time			
					SVO:	None		
OPT	73-101085	1	Complied With	27-Oct-00	0.00	0	2	78592
ENGINE FUEL AND CONTROL - Fuel Return To Tank Valve - Introduction Of A Fuel Return To Tank Valve With Related Dressing Changes					Unknown			
					One Time			
					SVO:	None		
OPT	73-101094	Basic	Not Complied With					
ENGINE FUEL AND CONTROL - External Fuel Distribution Tubes And Fittings - Introduction Of A New Fuel Tube With Increased Clearance To The Buffer Air Tube					Unknown			
					One Time			
					SVO:			
OPT	73-101101	1	Not Complied With					
ENGINE FUEL AND CONTROL - Left And Right Engine Build Unit (Ebu) And Nacelle Changes Related To The Introduction Of A Fuel Return-To Tank System					Unknown			
					One Time			
					SVO:			
OPT	73-101359	Basic	Not Complied With					
ENGINE FUEL AND CONTROL - External Fuel Distribution Tubes And Fittings - Introduction Of A Fuel Tube With A New Routing To Increase The Clearance Between The Tube And The V-Band Clamp For The HP Stage 5 Bleed Air Duct					Unknown			
					One Time			
					SVO:			
OPT	73-101362	Basic	Not Complied With					
ENGINE - Fuel And Control - Engine Electronic Controller (EEC) - Introduction Of A New EEC Hardware Standard					Unknown			
					One Time			
					SVO:			
OPT	73-101367	Basic	Not Complied With					
ENGINE FUEL AND CONTROL - Electronic Engine Controller (EEC) - Introduction Of An EEC With A New Hardware Standard (08)					Unknown			
					One Time			
					SVO:			
OPT	73-101386	Basic	Not Complied With					
ENGINE FUEL AND CONTROL - Fuel Manifold - Change Of Supplier Source For The Fuel Manifold Damper Wire					Unknown			
					One Time			
					SVO:			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	73-101396	Basic	Not Complied With			
ENGINE FUEL AND CONTROL - External Fuel Distribution Tubes And Fittings - Introduction Of New Part Numbers For Two Fuel Tube Assemblies					One Time	
				SVO:		
OPT	73-101415	Basic	Not Complied With			
ENGINE FUEL AND CONTROL - External Fuel System Air Tubes And Fittings - Change Of Supplier Source For The Fuel System P20, P30 And P50 Flexible Air Tubes					One Time	
				SVO:		
OPT	73-101443	Basic	Not Complied With			
ENGINE FUEL AND CONTROL - Data Entry Plug (DEP) - Introduction Of A New DEP					One Time	
				SVO:		
OPT	73-101451	Basic	Not Complied With			
ENGINE FUEL AND CONTROL - Engine Electronic Controller (EEC) - Introduction Of A New Location Of The EEC Connect Module Capacitor					One Time	
				SVO:		
OPT	73-101477		Not Complied With			
ENGINE FUEL AND CONTROL - T30 Thermocouples - Introduction Of A New T30 Thermocouple Probe SB-BR700-73-101477					Unknown	
					One Time	
				SVO:		
OPT	73-101477	Basic	Not Complied With			
ENGINE FUEL AND CONTROL - T30 Thermocouples - Introduction Of A New T30 Thermocouple Probe					One Time	
				SVO:		
OPT	73-101504	1	Not Complied With			
ENGINE FUEL AND CONTROL - Engine Electronic Controller (EEC) - Introduction Of A New Standard Of EEC Hardware And Software					No Action is Required for Prior Revision	
					One Time	
				SVO:		
OPT	73-101505	Basic	Not Complied With			
ENGINE FUEL AND CONTROL - Fuel Flow Transmitter (FFT) - Introduction Of A New FFT					One Time	
				SVO:		
OPT	73-101509	Basic	Not Complied With			
ENGINE FUEL AND CONTROL - Engine Electronic Controller (EEC) - Introduction Of An EEC With Printed Circuit Boards From A New Source					One Time	
				SVO:		
OPT	73-101539	Basic	Not Complied With			
ENGINE FUEL AND CONTROL - Fuel Differential Pressure Switch - Introduction Of Line Replaceable Items For The Fuel Differential Pressure (POP-OUT) Indicator					One Time	
				SVO:		
OPT	73-101547	Basic	Complied With	05-Mar-12	3297.60	1524 Basic
ENGINE FUEL AND CONTROL - DATA ENTRY PLUG (DEP) - INTRODUCTION OF A DEP WITH THE APPLICABLE IDENTIFICATION SLEEVE					One Time	
				SVO:	None	
OPT	73-101558	1	Not Complied With			
ENGINE FUEL AND CONTROL - Fuel Flow Transmitter (FFT) - Introduction Of A New FFT With Improved Accuracy Limits					Unknown	
					One Time	
				SVO:		

78592

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT 73-101559	2	Not Complied With				
Engine Fuel And Control - External Fuel System Air Tubes And Fittings - Introduction Of External Dressings Changes For New Standard Of Engine Electronic Controller (FFC)				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT 73-101617	1	Not Complied With				
ENGINE FUEL AND CONTROL - Fuel Flow Transmitter (FFT) - Introduction Of A FFT With A New Calibration				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT 73-101628	1	Not Complied With				
ENGINE FUEL AND CONTROL - Engine Electronic Controller (EEC) - Introduction Of An EEC WITH X1.1 Software Standard				Unknown		
				One Time		
				SVO:		
OPT 73-101634	1	Not Complied With				
ENGINE FUEL AND CONTROL - EXTERNAL FUEL SYSTEM AIR TUBES AND FITTINGS - INTRODUCTION OF EXTERNAL DRESSINGS CHANGES FOR NEW STANDARD C				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT 73-101761	1	Not Complied With				
Engine Fuel And Control - Engine Electronic Controller (EEC) - Introduction Of The New EEC Software Standard C8.0				One Time		
				SVO:		
OPT 73-101806	1	Not Complied With				
ENGINE FUEL AND CONTROL - ENGINE ELECTRONIC CONTROLLER (EEC) - INTRODUCTION OF X1.2 SOFTWARE STANDARD ON AN EEC WITH HARDWARE STAND				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT 73-101815	Basic	Not Complied With				
ENGINE FUEL AND CONTROL - ENGINE ELECTRONIC CONTROLLER (EEC) - INTRODUCTION OF MODIFIED EEC IDENTIFICATION LABELS				One Time		
				SVO:		
OPT 73-101865	Basic	Not Complied With				
ENGINE FUEL AND CONTROL - FUEL RETURN TO TANK VALVE (FRTV) - CORRECTION OF PART NUMBERS FOR EXTERNAL REPLACEABLE PARTS OF THE FR				One Time		
				SVO:		
OPT 74-100199	Basic	Complied With	27-Oct-00	0.00	0	1
IGNITION - Ignition Unit - High Energy - Revised Igniter Box Attaching Parts				One Time		
				SVO:	None	
OPT 74-100355	Basic	Complied With	27-Oct-00	0.00	0	1
IGNITION - Igniter Plug - Introduction Of A Second Source Igniter Plug				One Time		
				SVO:	None	
OPT 74-101073	1	Not Complied With				
IGNITION - Igniter Plug - Introduction Of A Standard Length Igniter Plug Adaptor And Related Adjusting Washers				Unknown		
				One Time		
				SVO:		
OPT 75-100228	1	Complied With	27-Oct-00	0.00	0	1
AIR - VSV Actuator -Introduction Of One Handed 'Rosan' Locking Feature				Unknown		
				One Time		
				SVO:	None	

78592

78592

78592

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	75-100385	1	Complied With	27-Oct-00	0.00	0	2	78592
AIR - Bleed Valves And Solenoid Control Block - Introduction Of An Improved Design Of Bleed Valve And Solenoid Control Block					Unknown			
					One Time			
					SVO:	None		
OPT	75-100392	Basic	Complied With	27-Oct-00	0.00	0	1	78592
AIR - VSV Actuator - Introduction Of A Variable Stator Vane Actuator Manufactured By A New Supplier					One Time			
					SVO:	None		
OPT	75-101097	Basic	Not Applicable					23501
AIR - Core Air Tubes And Fittings - Introduction Of A New Air Tube With A Different Routing From The Buffer Air Valve To The Accessory Gearbox And An Additional Clin Print CP40402					One Time			
OPT	75-101228	Basic	Not Complied With					
AIR - Core Air Tubes And Fittings - Introduction Of New HP2/HP4 Air System Tube Assemblies Which Are Decreased In Weight					One Time			
					SVO:			
OPT	75-101447	2	Not Complied With					
AIR - VSV Actuator - Introduction Of A Modified Variable Stator Vane (VSV) Actuator					No Action is Required for Prior Revision			
					One Time			
					SVO:			
OPT	75-101694	Basic	Not Complied With					
Air - Air Bleed Control Solenoid - Introduction of Washers With A Smaller Outer Diameter For The Installation Of The Handling Bleed Valve Solenoid Control Block					One Time			
					SVO:			
OPT	77-100556	Basic	Complied With	27-Oct-00	0.00	0	1	78592
ENGINE INDICATING - Turbine Overheat/Oil Fire Detection Thermocouple - Introduction Of Strengthened Terminals					One Time			
					SVO:	None		
OPT	77-101534	Basic	Not Complied With					
ENGINE INDICATING - Turbine Gas Temperature (TGT) Thermocouple - Introduction Of New TGT Probes					One Time			
					SVO:			
OPT	77-101536	Basic	Not Complied With					
ENGINE INDICATING - Turbine Gas Temperature (TGT) Harness - Introduction Of A New TGT Harness					One Time			
					SVO:			
OPT	77-101544	Basic	Not Complied With					
ENGINE INDICATING - Vibration Transducer And Cable - Introduction Of A New Engine Vibration Monitoring System (EVMS) Accelerometer					One Time			
					SVO:			
OPT	77-101553	Basic	Not Complied With					
Engine Indicating - Vibration Transducer And Cable - Introduction Of A New Engine Vibration Monitoring System (EVMS) Cable Assembly					One Time			
					SVO:			
OPT	78-100252	1	Not Complied With					
EXHAUST - Thrust Reverser - Deletion Of 'Nextel' From Pivot Doors					Unknown			
					One Time			
					SVO:			

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	78-100358	Basic	Not Complied With				
EXHAUST - Thrust Reverser - Deletion Of The Thrust Reverser Stow Switch Access Panels						One Time	
					SVO:		
OPT	78-100359	Basic	Not Complied With				
EXHAUST - Thrust Reverser - Deletion Of Upper Door Hoisting Points						One Time	
					SVO:		
OPT	78-100360	Basic	Not Complied With				
EXHAUST - Thrust Reverser - Deletion Of The Nextel Layer On The Fan Duct						One Time	
					SVO:		
OPT	78-100361	Basic	Not Complied With				
EXHAUST - Thrust Reverser - Deletion Of The Nextel Layer On Frame 1						One Time	
					SVO:		
OPT	78-100389	1	Not Complied With				
EXHAUST - Thrust Reverser Unit - Change Of The Linear Variable Transformer To Ensure Improved Performance						Unknown	
						One Time	
					SVO:		
OPT	78-100390	Basic	Not Complied With				
EXHAUST - Thrust Reverser - Introduction Of Simplified Torque Box And Lateral Beam Joint For Weight Reduction Purposes						One Time	
					SVO:		
OPT	78-100417	Basic	Not Complied With				
EXHAUST - Left Engine Thrust Reverser - Introduction Of Longer Hydraulic Hoses						One Time	
					SVO:		
OPT	78-100593	1	Not Complied With				
EXHAUST - Thrust Reverser - Change Of Thrust Reverser Pivot Door Honeycomb Material And Introduction Of Weight Reduction Features						Unknown	
						One Time	
					SVO:		
OPT	78-100599	Basic	Not Complied With				
EXHAUST - Thrust Reverser - Introduction Of A Weight Reduced Gearbox Air Breather Pipe						One Time	
					SVO:		
OPT	78-100626	Basic	Not Complied With				
EXHAUST - Thrust Reverser Tertiary Lock - Application Of Protective Coating To The Tertiary Lock Pawl						One Time	
					SVO:		
OPT	78-100641	Basic	Not Complied With				
EXHAUST - Thrust Reverser Fixed Structure - Introduction Of A New Material For The Junction Splice Between The Nozzle And Beam						One Time	
					SVO:		
OPT	78-100747	Basic	Not Applicable				
EXHAUST - Left And Right Thrust Reverser Harness - Removal Of Two Unused Flange Brackets And Their Attaching Parts						One Time	
							23501

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycs: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	78-100783	7	Not Complied With			
EXHAUST - Left And Right Engine Thrust Reverser - Material Change Of The Pivoting Door Seal Compressor And Carrier Segments				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	78-100898	Basic	Not Complied With			
EXHAUST - Exhaust Cone - Introduction Of A One Piece Exhaust Cone				One Time		
				SVO:		
OPT	78-100935	1	Not Applicable			
EXHAUST - Tertiary Locks - Introduction Of Tertiary Locks With A Better Manual Release Mechanism And Increased Solenoid Force				Unknown		
				One Time		
				23501		
OPT	78-100987	1	Not Applicable			
EXHAUST - Left And Right Thrust Reverser Hydraulic Tubes - Changes To The Main-Door-Actuator Hoses (The Actuator Hoses) Of The Thrust Reverser Unit (TRU)				Unknown		
				One Time		
				23501		
OPT	78-101061	4	Not Applicable			
EXHAUST - Thrust Reverser - Introduction Of Thrust Reverser Flow Discourager Seals Between The Pivot Doors And The Fixed Structure				Unknown		
				One Time		
				23501		
OPT	78-101387	Basic	Not Complied With			
EXHAUST - Thrust Reverser - Introduction Of Stow Switches Manufactured By A New Supplier				One Time		
				SVO:		
OPT	78-101442	Basic	Not Complied With			
EXHAUST - Exhaust Nozzle - Introduction Of A New Exhaust Nozzle Assembly Without Spacers Between The Front Support Brackets And The Nozzle Skin				One Time		
				SVO:		
OPT	78-101501	Basic	Not Complied With			
EXHAUST - Isolation Control Unit (ICU) - Introduction Of An Isolation Control Unit With Improved Bonding Resistance				One Time		
				SVO:		
OPT	78-101512	Basic	Not Complied With			
EXHAUST - Thrust Reverser Pivoting Doors - Instruction Of Various Improvements To The Thrust Reverser Pivoting Doors				One Time		
				SVO:		
OPT	78-101514	Basic	Not Complied With			
EXHAUST - Thrust Reverser Fixed Structure - Introduction Of A New Upper Inhibition Bolt Fitting Made From A Different Material				One Time		
				SVO:		
OPT	78-101515	Basic	Not Complied With			
EXHAUST - Thrust Reverser Fixed Structure - Introduction Of A New Y Stop Fitting				One Time		
				SVO:		
OPT	78-101529	Basic	Not Complied With			
EXHAUST - Primary Lock Actuator And Mechanism - Introduction Of A New Primary Door Lock Actuator (PDLA)				One Time		
				SVO:		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW
OPT	78-101607	1	Not Complied With			
EXHAUST - Thrust Reverser - Introduction Of A New Thrust Reverser Unit (TRU)				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	78-101635	Basic	Not Complied With			
EXHAUST - Thrust Reverser Door Stow Switch - Introduction Of A Door Stow Switch With Improved Sealing				One Time		
				SVO:		
OPT	78-101716	Basic	Not Complied With			
Exhaust - Thrust Reverser Attach Parts and Fittings - Clarification And Correction of the Thrust Reverser Unit (TRU) Attaching Part Definition				One Time		
				SVO:		
OPT	78-101772	Basic	Not Applicable			
Exhaust - Thrust Reverser - Introduction of Various Minor Changes to the Manufacturing and Assembly Process for the Thrust Reverser Unit (TRU)				One Time		
				23501		
OPT	78-101788	Basic	Not Complied With			
Exhaust - Thrust Reverser - Definition Of Existing Parts of the Pivoting Door Actuator (PDA) Rod End Assembly as Spareable Items And Correction to the Definition of Spareable Parts in the Configuration Baseline				Unknown		
				One Time		
				SVO:		
OPT	78-101944	Basic	Not Complied With			
EXHAUST - DOOR POSITION SENSOR - INTRODUCTION OF A NEW LINEAR VARIABLE TRANSMITTER (LVT) BONDING STRAP				One Time		
				SVO:		
OPT	78-101983	1	Not Complied With			
EXHAUST - THRUST REVERSER DOOR STOW SWITCH - INTRODUCTION OF A NEW DOOR STOW SWITCH WITH AN IMPROVED FUNCTIONALITY				Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	78-101997	Basic	Not Complied With			
EXHAUST - THRUST REVERSER UNIT (TRU) VARIOUS LOCATIONS - INTRODUCTION OF NEW FASTENER DEFINITIONS WHICH ARE USED TO MOUNT THE T				One Time		
				SVO:		
OPT	78-900535	3	Not Complied With			
Exhaust - Thrust Reverser Unit (Tru) Door Actuator - Inspection Of The Rod End Assembly Of The Pivoting Door Actuator (PDA) - Non-Modification Service Bulletin				No Action is Required for Prior Revision		
				One Time		
				SVO:		
OPT	78-900617	Basic	Not Applicable			
EXHAUST - LEFT AND RIGHT ENGINE THRUST REVERSER - INSPECTION OF THRUST REVERSER UNIT (TRU) PIVOT DOOR INTERNAL SURFACES - NON-MODIFICATIC				One Time		
				23501		
OPT	79-100294	Basic	Complied With	27-Oct-00	0.00	0
OIL - Fuel Cooled Oil Cooler - Removal Of Life Limitation				One Time		
				SVO: None		
OPT	79-100403	Basic	Complied With	27-Oct-00	0.00	0
OIL - Oil Differential Pressure Transducer - Introduction Of A New Oil Differential Pressure Transducer Unit				One Time		
				SVO: None		
				78592		

Last SB Reviewed and Updated to Rolls-Royce Website Dated 24-Aug-19 Reviewed: 24-Aug-19

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cys: 2,313

Service Bulletin		Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	79-100413	Basic	Complied With	27-Oct-00	0.00	0	2	78592
OIL - Fuel Cooled Oil Cooler - Introduction Of A New Unit Featuring A Cast Version Of The Oil Filter Housing Cover					One Time			
SVO:					None			
OPT	79-100478	Basic	Complied With	27-Oct-00	0.00	0	1	78592
OIL - External Oil Tubes And Fittings - Introduction Of Revised Clipping Points					One Time			
SVO:					None			
OPT	79-101287	Basic	Not Complied With					
OIL - Oil Pumps - Introduction Of A New Oil Pump With A Smaller Spill Return Orifice Which Increases The Pump Discharge Oil Flow					One Time			
SVO:								
OPT	79-101292	Basic	Not Complied With					
OIL - External Oil Tubes And Fittings - Introduction Of A New Oil Tube Between The Gearbox Oil Pump And The Fuel Cooled Oil Cooler					One Time			
SVO:								
OPT	79-101445	Basic	Not Complied With					
OIL - Oil Pump - Introduction Of A New Static Anti Leak Valve (Salv) Into The Oil Pump Unit					One Time			
SVO:								
OPT	79-101449	Basic	Not Complied With					
OIL - Oil Filter Differential Pressure Switch - Introduction Of A New Oil Filter Differential Pressure Switch With A Change To The Switch Set Point					One Time			
SVO:								
OPT	79-101458	Basic	Complied With	22-Mar-10	2695.10	1340	Basic	78592
OIL - Pressure Filter Element - Introduction Of A New Oil Filter Element With Increased Dirt Holding Capacity					One Time			
SVO:					None			
OPT	79-101470	Basic	Not Complied With					
OIL - Fuel Cooled Oil Cooler (FCOC) - Introduction Of A New Front Support Bracket					One Time			
SVO:								
OPT	79-101482	Basic	Not Complied With					
OIL - Fuel Cooled Oil Cooler (FCOC) - Introduction Of A New Fuel Cooled Oil Cooler					One Time			
SVO:								
OPT	79-101739	Basic	Not Complied With					
Oil - Engine Lubricating Oil Pump Unit (Pressure And Scavenge Pumps) - Introduction Of A New Sealing Plate					One Time			
SVO:								
OPT	79-101885	1	Not Complied With					
OIL - ENGINE LUBRICATING OIL PUMP UNIT (PRESSURE AND SCAVENGE PUMPS) - INTRODUCTION OF AN ALTERNATIVE OIL PUMP UNIT					No Action is Required for Prior Revision			
SVO:					One Time			
OPT	79-900541	2	Not Applicable					23501
Oil - General - Sampling Of The Engine Oil System - Non-Modification Service Bulletin					No Action is Required for Prior Revision			
SVO:					One Time			

Engine Service Bulletin Status

Installed On: Global Express-9081

W/O: 227360 Date: 24-Sep-19

BR700-710A2-20-12276

Right Eng Hrs: 5,927.00 Eng Cycles: 2,313

Service Bulletin	Rev.	S/B Status	Date CW	Eng Hrs	Eng Cyc	Rev. CW	
OPT	80-100470	Basic	Complied With	27-Oct-00	0.00	0	1
STARTING - Air Turbine Starter - Introduction Of A Dual-Plane Balanced Turbine Wheel And A Revised Method Of Magnetic Chip Detector Attachment				One Time		SVO: None	
OPT	80-101517	Basic	Not Complied With				
STARTING - Starter Air Valve - Introduction Of A New Starter Air Valve				One Time		SVO:	
OPT	80-101729	Basic	Not Complied With				
Starting - Air Turbine Starter - Introduction Of A New Air Turbine Starter With Modified Turbine Thrust Bearing, Seal And Retaining Ring				One Time		SVO:	
OPT	80-101741	Basic	Not Complied With				
Starting - Air Turbine Starter - Introduction Of A New Air Turbine Starter With Modified Oil Fill Ports To Improve The Maintenance Oil Fill Procedure				One Time		SVO:	
OPT	80-101795	Basic	Not Complied With				
Starting - Air Turbine Starter - Introduction Of An Alternative Seal Ring For The Starter Output Shaft				One Time		SVO:	

78592